
FUEL

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13109000195

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NOTE
THE GROUPS MARKED BY ■ ARE NOT IN THIS MANUAL

MULTIPOINT FUEL INJECTION (MPI)

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MULTIPOINT FUEL INJECTION (MPI) <4G6>

13100010449

GENERAL INFORMATION

The Multipoint Fuel Injection System consists of sensors which detect the engine conditions, the engine-ECU which controls the system based on signals from these sensors, and actuators which operate under the control of the engine-ECU. The engine-ECU carries out

activities such as fuel injection control, idle speed control and ignition timing control. In addition, the engine-ECU is equipped with several diagnosis modes which simplify troubleshooting when a problem develops.

FUEL INJECTION CONTROL

The injector drive times and injector timing are controlled so that the optimum air/fuel mixture is supplied to the engine to correspond to the continually-changing engine operation conditions.

A single injector is mounted at the intake port of each cylinder. Fuel is sent under pressure from the fuel tank by the fuel pump, with the pressure being regulated by the fuel pressure regulator. The fuel thus regulated is distributed to each of the injectors.

Fuel injection is normally carried out once for each cylinder for every two rotations of the crankshaft. The firing order is 1-3-4-2. This is called sequential fuel injection.

The engine-ECU provides a richer air/fuel mixture by carrying out "open-loop" control when the engine is cold or operating under high load conditions in order to maintain engine performance. In addition, when the engine is warm or operating under normal conditions, the engine-ECU controls the air/fuel mixture by using the oxygen sensor signal to carry out "closed-loop" control in order to obtain the theoretical air/fuel mixture ratio that provides the maximum cleaning performance from the three way catalyst.

IDLE AIR CONTROL

The idle speed is kept at the optimum speed by controlling the amount of air that bypasses the throttle valve in accordance with changes in idling conditions and engine load during idling. The engine-ECU drives the idle speed control (ISC) motor to keep the engine running at the pre-set idle target speed in accordance with the engine coolant temperature and air

conditioner load. In addition, when the air conditioner switch is turned off and on while the engine is idling, the ISC motor operates to adjust the throttle valve bypass air amount in accordance with the engine load conditions in order to avoid fluctuations in the engine speed.

IGNITION TIMING CONTROL

The power transistor located in the ignition primary circuit turns ON and OFF to control the primary current flow to the ignition coil. This controls the ignition timing in order to provide the optimum ignition timing with respect to the

engine operating conditions. The ignition timing is determined by the engine-ECU from the engine speed, intake air volume, engine coolant temperature and atmospheric pressure.

SELF-DIAGNOSIS FUNCTION

- When an abnormality is detected in one of the sensors or actuators related to emission control, the engine warning lamp (check engine lamp) illuminates as a warning to the driver.
- When an abnormality is detected in one of the sensors or actuators, a diagnosis

code corresponding to the abnormality is output.

- The RAM data inside the engine-ECU that is related to the sensors and actuators can be read by means of the MUT-II. In addition, the actuators can be force-driven under certain circumstances.

OTHER CONTROL FUNCTIONS

1. Fuel Pump Control
Turns the fuel pump relay ON so that current is supplied to the fuel pump while the engine is cranking or running.
2. A/C Relay Control
Turns the compressor clutch of the A/C ON and OFF.
3. Fan Relay Control
The revolutions of the radiator fan and condenser fan are controlled in response to the engine coolant temperature and vehicle speed.
4. Purge Control Solenoid Valve Control
Refer to GROUP 17.
5. EGR Control Solenoid Valve Control
Refer to GROUP 17.

GENERAL SPECIFICATIONS

Items		Specifications
Throttle body	Throttle bore mm	54
	Throttle position sensor	Variable resistor type
	Idle speed control servo	Stepper motor type (Stepper motor type by-pass air control system with the air volume limiter)
	Idle position switch	Rotary contact type, within throttle position sensor
Engine-ECU	Identification model No.	E2T67673
Sensors	Air flow sensor	Karman vortex type
	Barometric pressure sensor	Semiconductor type
	Intake air temperature sensor	Thermistor type
	Engine coolant temperature sensor	Thermistor type
	Oxygen sensor	Zirconia type
	Vehicle speed sensor	Magnetic resistive element type
	Inhibitor switch	Contact switch type
	Camshaft position sensor	Hall element type
	Crank angle sensor	Hall element type
	Detonation sensor	Piezoelectric type
	Power steering fluid pressure switch	Contact switch type
Actuators	Control relay type	Contact switch type
	Fuel pump relay type	Contact switch type
	Injector type and number	Electromagnetic type, 4
	Injector identification mark	CDH275
	EGR control solenoid valve	Duty cycle type solenoid valve
	Purge control solenoid valve	ON/OFF type solenoid valve
Fuel pressure regulator	Regulator pressure kPa	329

MULTIPOINT FUEL INJECTION SYSTEM DIAGRAM

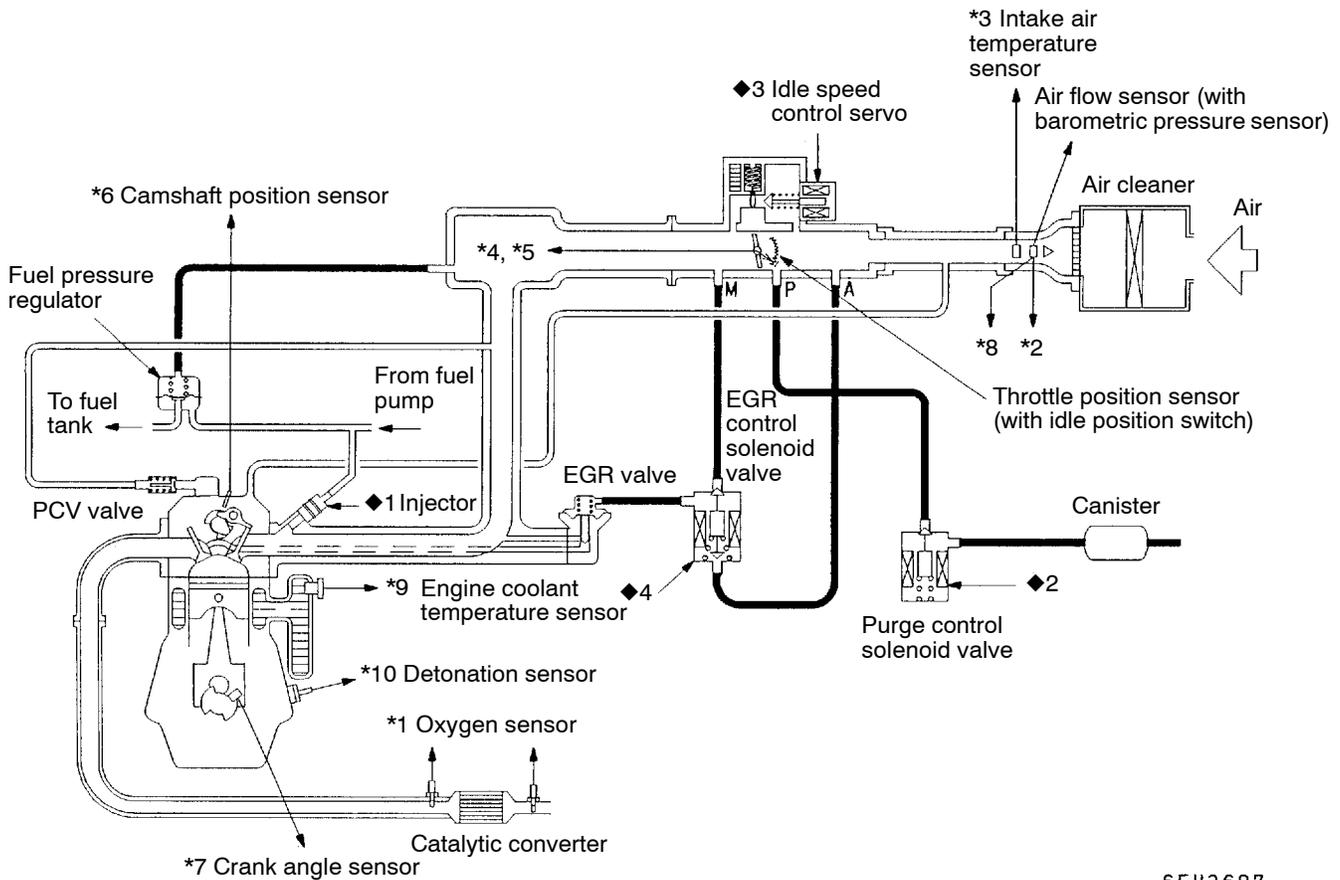
- *1 Oxygen sensor (front)
- *2 Air flow sensor
- *3 Intake air temperature sensor
- *4 Throttle position sensor
- *5 Idle position switch
- *6 Camshaft position sensor
- *7 Crank angle sensor
- *8 Barometric pressure sensor
- *9 Engine coolant temperature sensor
- *10 Detonation sensor
- *11 Oxygen sensor (rear)

- Power supply voltage
- Vehicle speed sensor
- A/C switch 1, 2
- Inhibitor switch
- Power steering fluid pressure switch
- Ignition switch - ST
- Ignition switch - IG
- Alternator FR terminal
- A/T-ECU

⇒ Engine-ECU ⇒

- ◆1 Injector
- ◆2 Purge control solenoid valve
- ◆3 Idle speed control servo
- ◆4 EGR control solenoid valve

- Fuel pump relay
- Control relay
- A/C power relay
- Engine warning lamp
- Diagnosis signal
- Ignition coil, power transistor
- Fan controller
- Alternator G terminal
- A/T-ECU



SERVICE SPECIFICATIONS

13100030339

Items		Specifications
Basic idle speed r/min		750±50
Throttle position sensor adjusting voltage mV		400 - 1,000
Throttle position sensor resistance kΩ		3.5 - 6.5
Idle speed control servo coil resistance Ω		28 - 33 (at 20°C)
Intake air temperature sensor resistance kΩ	20°C	2.3 - 3.0
	80°C	0.30 - 0.42
Engine coolant temperature sensor resistance kΩ	20°C	2.1 - 2.7
	80°C	0.26 - 0.36
Oxygen sensor output voltage V		0.6 - 1.0
Fuel pressure kPa	Vacuum hose disconnection	324 - 343 at kerb idle
	Vacuum hose connection	Approx. 265 at kerb idle
Injector coil resistance Ω		13 - 16 (at 20°C)

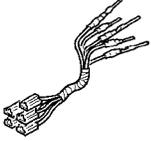
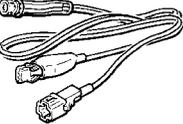
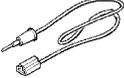
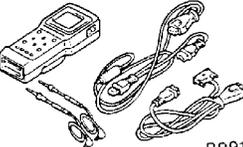
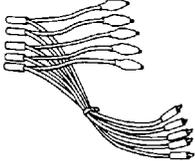
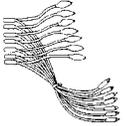
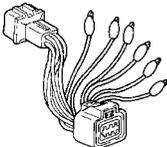
SEALANT

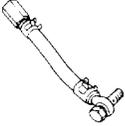
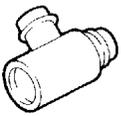
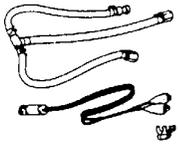
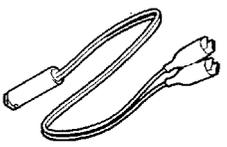
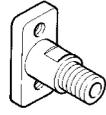
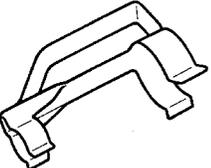
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Item	Specified sealant	Remark
Engine coolant temperature sensor threaded portion	3M Nut Locking Part No. 4171 or equivalent	Drying sealant

SPECIAL TOOLS

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Tool	Number	Name	Use
<p>A</p>  <p>B</p>  <p>C</p>  <p>D</p>  <p>C991223</p>	<p>MB991223</p> <p>A: MB991219</p> <p>B: MB991220</p> <p>C: MB991221</p> <p>D: MB991222</p>	<p>Harness set</p> <p>A: Test harness</p> <p>B: LED harness</p> <p>C: LED harness adapter</p> <p>D: Probe</p>	<ul style="list-style-type: none"> Fuel gauge simple inspection Connector pin contact pressure inspection Power circuit inspection Power circuit inspection Commercial tester connection
 <p>B991502</p>	<p>MB991502</p>	<p>MUT-II sub assembly</p>	<ul style="list-style-type: none"> Reading diagnosis code MPI system inspection
	<p>MB991348</p>	<p>Test harness set</p>	<ul style="list-style-type: none"> Measurement of voltage during troubleshooting Inspection using an analyzer
 <p>MB991709</p>	<p>MB991709</p>	<p>Test harness</p>	
	<p>MB991519</p>	<p>Alternator harness connector</p>	<p>Measurement of voltage during troubleshooting</p>
	<p>MD998463</p>	<p>Test harness (6-pin, square)</p>	<ul style="list-style-type: none"> Inspection of idle speed control servo Inspection using an analyzer
	<p>MD998478</p>	<p>Test harness (3-pin, triangle)</p>	<ul style="list-style-type: none"> Measurement of voltage during troubleshooting Inspection using an analyzer

Tool	Number	Name	Use
	MD998709	Adaptor hose	Measurement of fuel pressure
	MD998742	Hose adaptor	
	MD998706	Injector test set	Checking the spray condition of injectors
 MB991607	MB991607	Injector test harness	
 MD998741	MD998741	Injector test adaptor	
	MB991608	Clip	

TROUBLESHOOTING

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DIAGNOSIS TROUBLESHOOTING FLOW

Refer to GROUP 00 - How to Use Troubleshooting/Inspection Service Points.

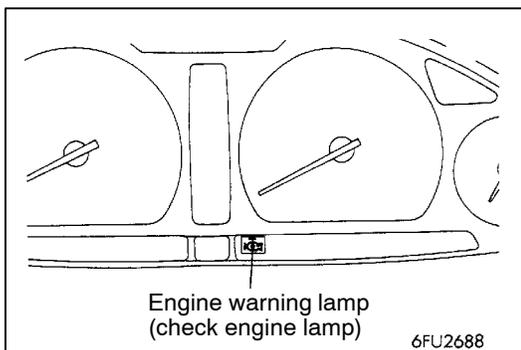
DIAGNOSIS FUNCTION

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ENGINE WARNING LAMP (CHECK ENGINE LAMP)

If an abnormality occurs in any of the following items related to the Multipoint Fuel Injection (MPI) system, the engine warning lamp will illuminate.

If the lamp remains illuminated or if the lamp illuminates while the engine is running, check the diagnosis code output.



Engine warning lamp inspection items

Engine-ECU
Oxygen sensor
Air flow sensor
Intake air temperature sensor
Throttle position sensor
Engine coolant temperature sensor
Crank angle sensor
Camshaft position sensor
Barometric pressure sensor
Detonation sensor
Injector
Ignition coil, power transistor
Immobilizer system

METHOD OF READING AND ERASING DIAGNOSIS CODES

Refer to GROUP 00 - How to Use Troubleshooting/Inspection Service Points.

INSPECTION USING MUT-II DATA LIST AND ACTUATOR TESTING

1. Carry out inspection by means of the data list and the actuator test function.
If there is an abnormality, check and repair the chassis harnesses and components.
2. After repairing, re-check using the MUT-II and check that the abnormal input and output have returned to normal as a result of the repairs.
3. Erase the diagnosis code memory.
4. Remove the MUT-II.
5. Start the engine again and carry out a road test to confirm that the problem has disappeared.

FAIL-SAFE FUNCTION REFERENCE TABLE

13100910299

When the main sensor malfunctions are detected by the diagnosis function, the vehicle is controlled by means of the pre-set control logic to maintain safe conditions for driving.

Malfunctioning item	Control contents during malfunction
Air flow sensor	<ol style="list-style-type: none"> 1. Uses the throttle position sensor signal and engine speed signal (crank angle sensor signal) to take reading of the basic injector drive time and basic ignition timing from the pre-set mapping. 2. Fixes the ISC servo in the appointed position so idle control is not performed.
Intake air temperature sensor	Controls as if the intake air temperature is 25°C.
Throttle position sensor (TPS)	No increase in fuel injection amount during acceleration due to the throttle position sensor signal.
Engine coolant temperature sensor	Controls as if the engine coolant temperature is 80°C.
Camshaft position sensor	Injects fuel to all cylinders simultaneously. (However, after the ignition switch is turned to ON, the No. 1 cylinder top dead centre is not detected at all.)
Barometric pressure sensor	Controls as if the barometric pressure is 101 kPa.
Detonation sensor	Switches the ignition timing from ignition timing for super petrol to ignition timing for standard petrol.
Ignition coil, power transistor	Cuts off the fuel supply to cylinders with an abnormal ignition.
Oxygen sensor	Air/fuel ratio feedback control (closed loop control) is not performed.
Communication wire with transmission control unit <A/T>	Ignition timing is not retarded during transmission gear shifting (overall engine and transmission control).
Alternator FR terminal	Does not control the output of the alternator according to an electrical load. (works as a normal alternator)

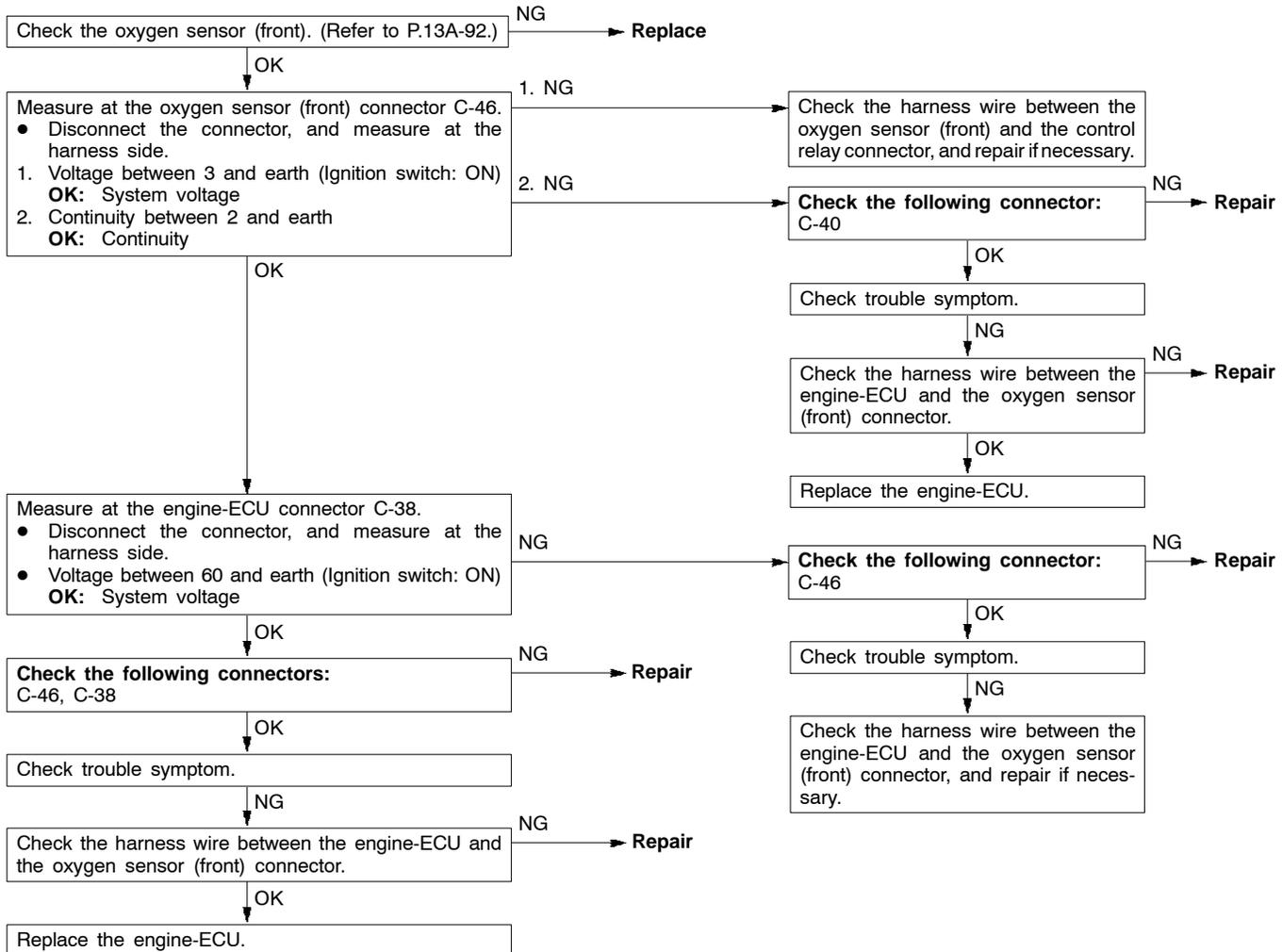
INSPECTION CHART FOR DIAGNOSIS CODES

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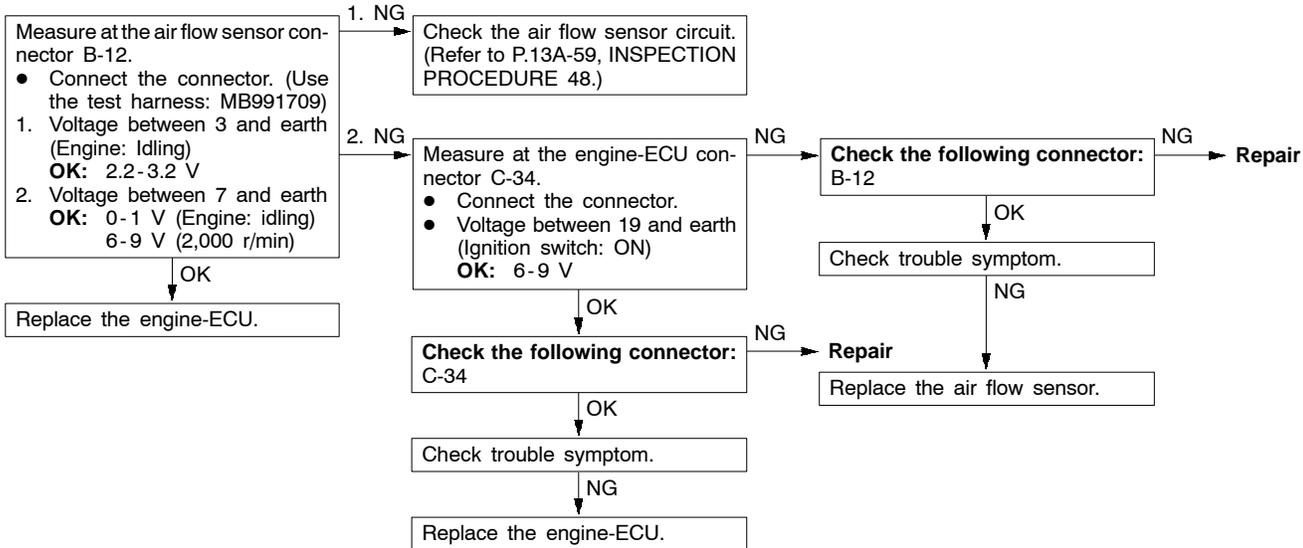
Code No.	Diagnosis item	Reference page
11	Oxygen sensor (front) system	13A-13
12	Air flow sensor system	13A-14
13	Intake air temperature sensor system	13A-14
14	Throttle position sensor system	13A-15
21	Engine coolant temperature sensor system	13A-16
22	Crank angle sensor system	13A-17
23	Camshaft position sensor	13A-18
24	Vehicle speed sensor system	13A-19
25	Barometric pressure sensor system	13A-20
31	Detonation sensor system	13A-21
41	Injector system	13A-21
44	Ignition coil system	13A-22
54	Immobilizer system	13A-23
59	Oxygen sensor (rear) system	13A-24
61	Communication wire with A/T-ECU system <A/T>	13A-25
64	Alternator FR terminal system	13A-25

INSPECTION PROCEDURE FOR DIAGNOSIS CODES

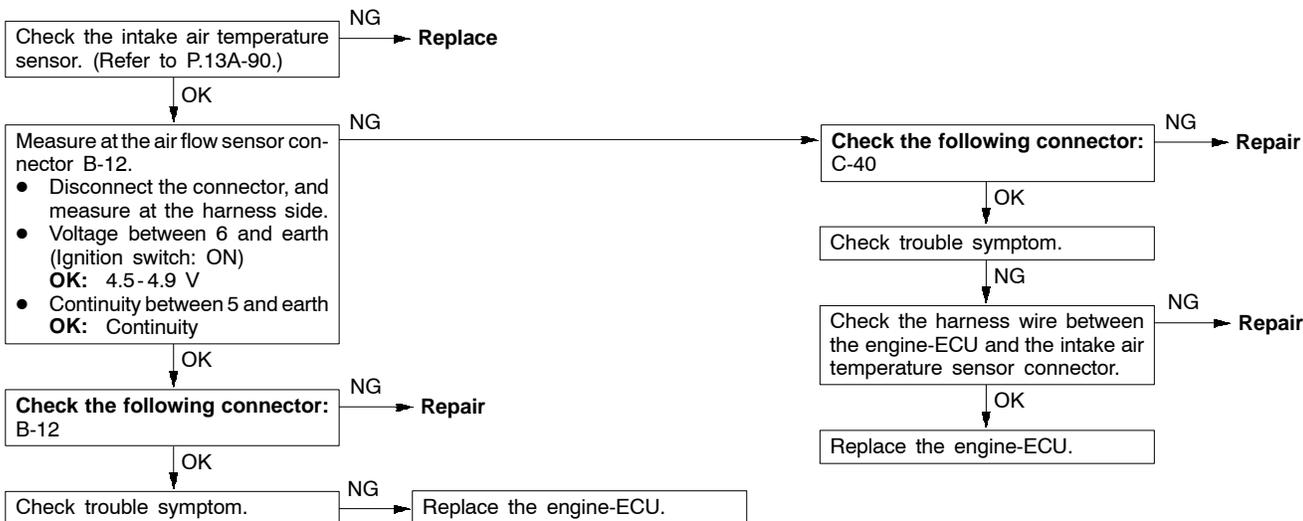
Code No. 11 Oxygen sensor (front) system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> • 3 minutes have passed after engine was started. • Engine coolant temperature is approx. 80°C or more. • Intake air temperature is 20-50°C. • Engine speed is approx. 2,000-3,000 r/min • Vehicle is moving at constant speed on a flat, level road surface <p>Set conditions</p> <ul style="list-style-type: none"> • The oxygen sensor (front) output voltage is around 0.6 V for 30 seconds (does not cross 0.6 V for 30 seconds). • When the range of check operations given above which accompany starting of the engine are carried out four time in succession, a problem is detected after each operation. 	<ul style="list-style-type: none"> • Malfunction of the oxygen sensor (front) • Improper connector contact, open circuit or short-circuited harness wire • Malfunction of the engine-ECU



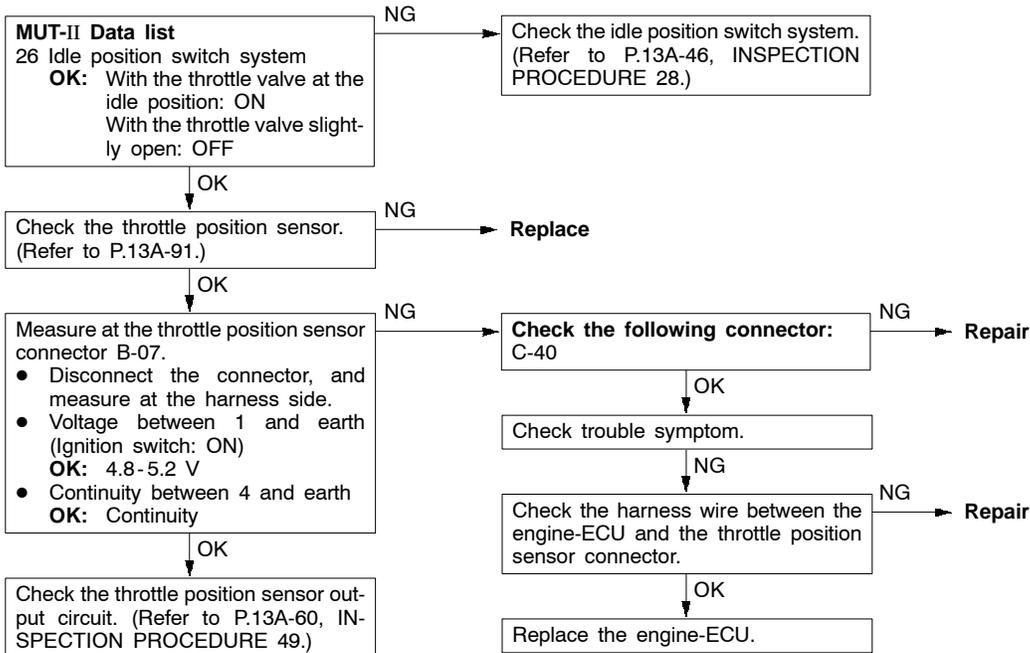
Code No. 12 Air flow sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> Engine speed is 500 r/min or more. <p>Set conditions</p> <ul style="list-style-type: none"> Sensor output frequency is 3 Hz or less for 4 seconds. 	<ul style="list-style-type: none"> Malfunction of the air flow sensor Improper connector contact, open circuit or short-circuited harness wire of the air flow sensor Malfunction of the engine-ECU



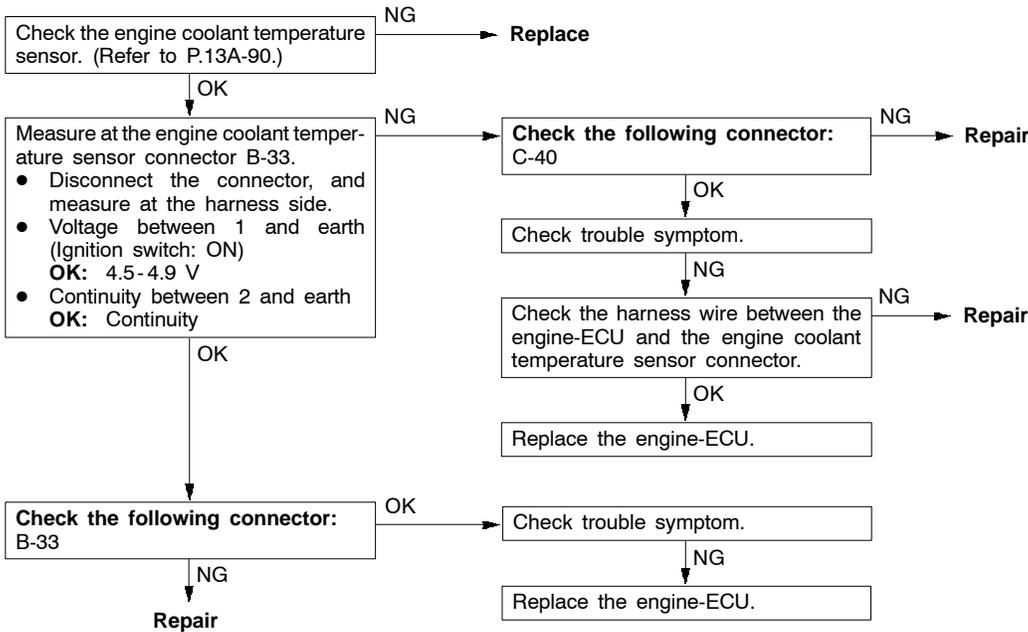
Code No. 13 Intake air temperature sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> Ignition switch: ON Excluding 60 seconds after the ignition switch is turned to ON or immediately after the engine starts. <p>Set conditions</p> <ul style="list-style-type: none"> Sensor output voltage is 4.6 V or more (corresponding to an intake air temperature of -45°C or less) for 4 seconds. <p>or</p> <ul style="list-style-type: none"> Sensor output voltage is 0.2V or less (corresponding to an intake air temperature of 125°C or more) for 4 seconds. 	<ul style="list-style-type: none"> Malfunction of the intake air temperature sensor Improper connector contact, open circuit or short-circuited harness wire of the intake air temperature sensor circuit Malfunction of the engine-ECU



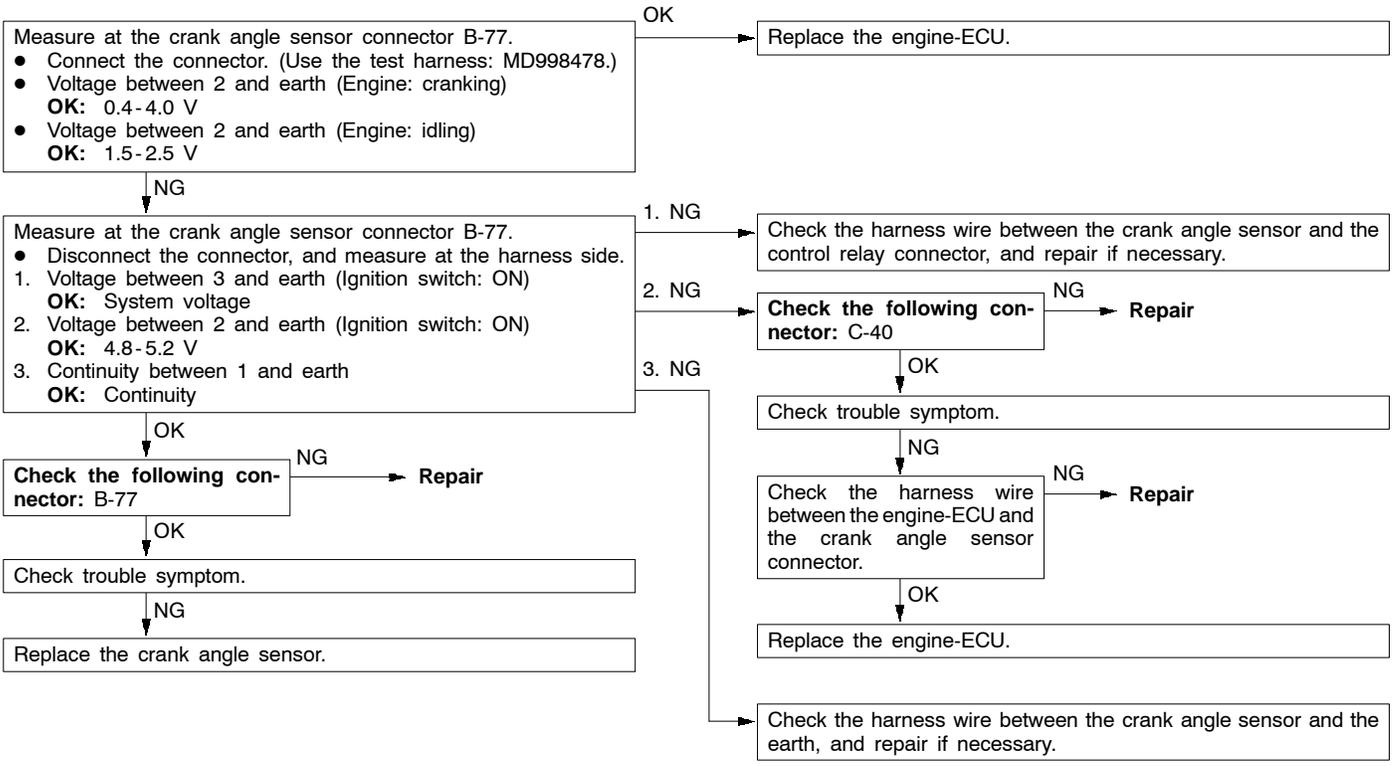
Code No. 14 Throttle position sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Ignition switch: ON ● Excluding 60 seconds after the ignition switch is turned to ON or immediately after the engine starts. <p>Set conditions</p> <ul style="list-style-type: none"> ● When the idle position switch is ON, the sensor output voltage is 2 V or more for 4 seconds. <p>or</p> <ul style="list-style-type: none"> ● The sensor output voltage is 0.2 V or less for 4 seconds. 	<ul style="list-style-type: none"> ● Malfunction of the throttle position sensor or maladjustment ● Improper connector contact, open circuit or short-circuited harness wire of the throttle position sensor circuit ● Improper "ON" state of idle position switch ● Short circuit of the idle position switch signal line ● Malfunction of the engine-ECU



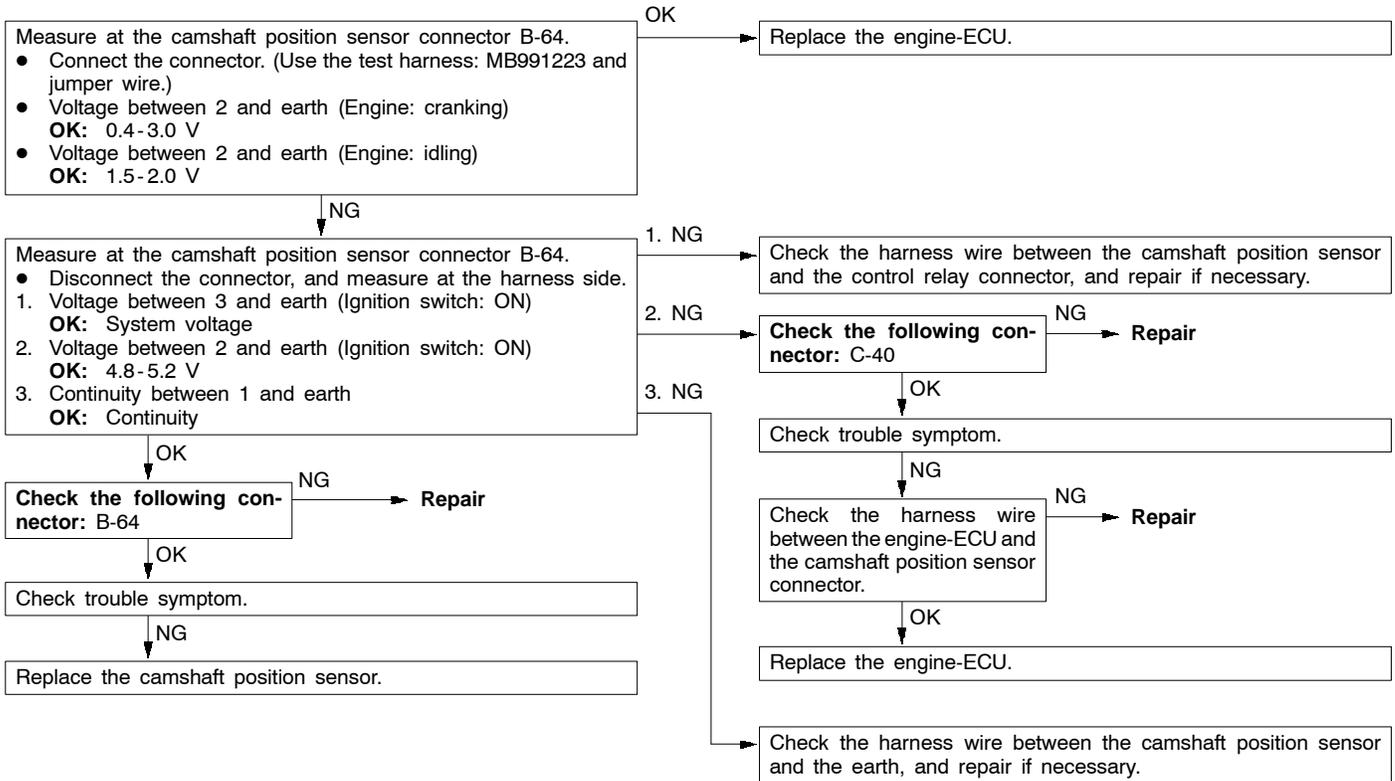
Code No. 21 Engine coolant temperature sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Ignition switch: ON ● Excluding 60 seconds after the ignition switch is turned to ON or immediately after the engine starts. <p>Set conditions</p> <ul style="list-style-type: none"> ● Sensor output voltage is 4.6 V or more (corresponding to an engine coolant temperature of -45°C or less) for 4 seconds. <p>or</p> <ul style="list-style-type: none"> ● Sensor output voltage is 0.1 V or less (corresponding to an engine coolant temperature of 140°C or more) for 4 seconds. 	<ul style="list-style-type: none"> ● Malfunction of the engine coolant temperature sensor ● Improper connector contact, open circuit or short-circuited harness wire of the engine coolant temperature sensor circuit ● Malfunction of the engine-ECU
<p>Range of Check</p> <ul style="list-style-type: none"> ● Ignition switch: ON ● Engine speed is approx. 50 r/min or more <p>Set conditions</p> <ul style="list-style-type: none"> ● The sensor output voltage increases from 1.6 V or less (corresponding to an engine coolant temperature of 40°C or more) to 1.6 V or more (corresponding to an engine coolant temperature of 40°C or less). ● After this, the sensor output voltage is 1.6 V or more for 5 minutes. 	



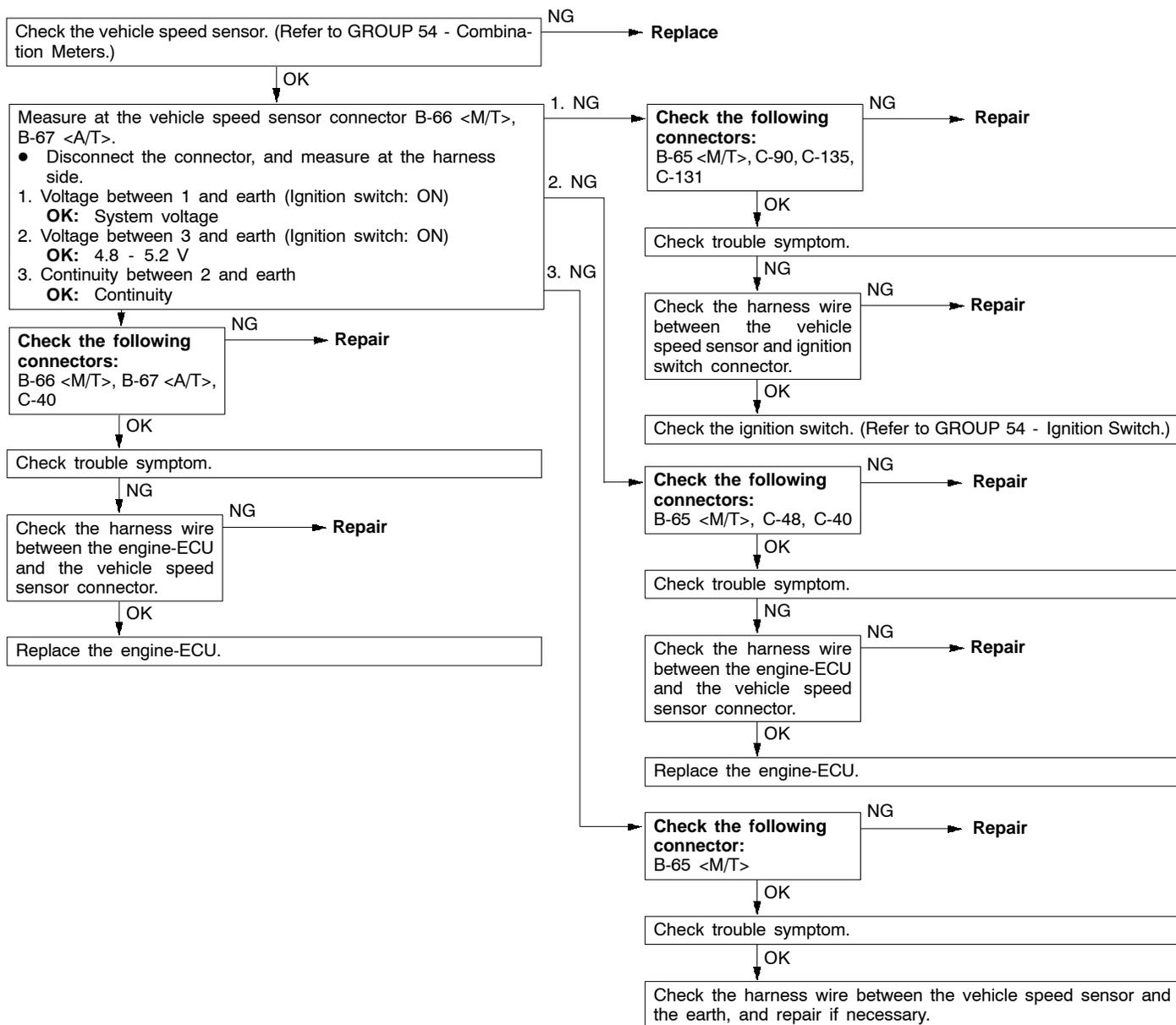
Code No. 22 Crank angle sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Engine is cranking. <p>Set conditions</p> <ul style="list-style-type: none"> ● Sensor output voltage does not change for 4 seconds (no pulse signal input.) 	<ul style="list-style-type: none"> ● Malfunction of the crank angle sensor ● Improper connector contact, open circuit or short-circuited harness wire of the crank angle sensor ● Malfunction of the engine-ECU



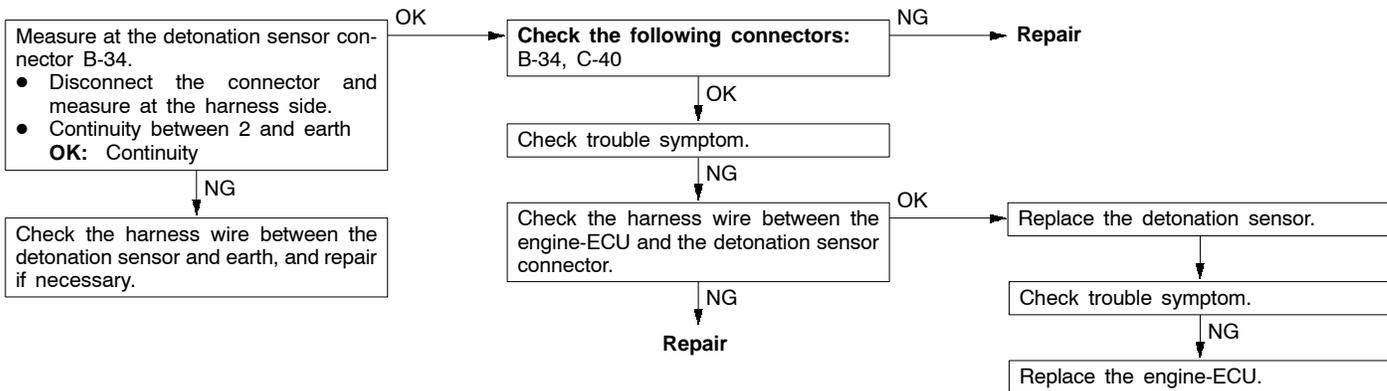
Code No. 23 Camshaft position sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> Ignition switch: ON Engine speed is approx. 50 r/min or more. <p>Set conditions</p> <ul style="list-style-type: none"> Sensor output voltage does not change for 4 seconds (no pulse signal input.) 	<ul style="list-style-type: none"> Malfunction of the camshaft position sensor Improper connector contact, open circuit or short-circuited harness wire of the camshaft position sensor circuit Malfunction of the engine-ECU



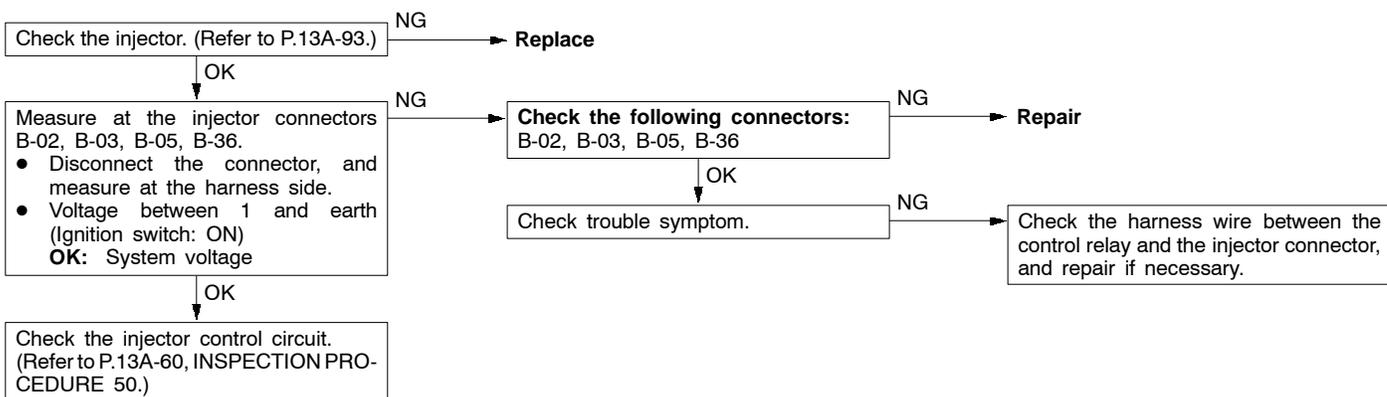
Code No. 24 Vehicles speed sensor system	Probable cause
<p>Range of check</p> <ul style="list-style-type: none"> ● Ignition switch: ON ● Excluding 60 seconds after the ignition switch is turned to ON or immediately after the engine starts. ● Idle position switch: OFF ● Engine speed is 3,000 r/min or more. ● Driving under high engine load conditions. <p>Set conditions</p> <ul style="list-style-type: none"> ● Sensor output voltage does not change for 4 seconds (no pulse signal input). 	<ul style="list-style-type: none"> ● Malfunction of the vehicle speed sensor ● Improper connector contact, open circuit or short-circuited harness wire of the vehicle speed sensor circuit ● Malfunction of the engine-ECU



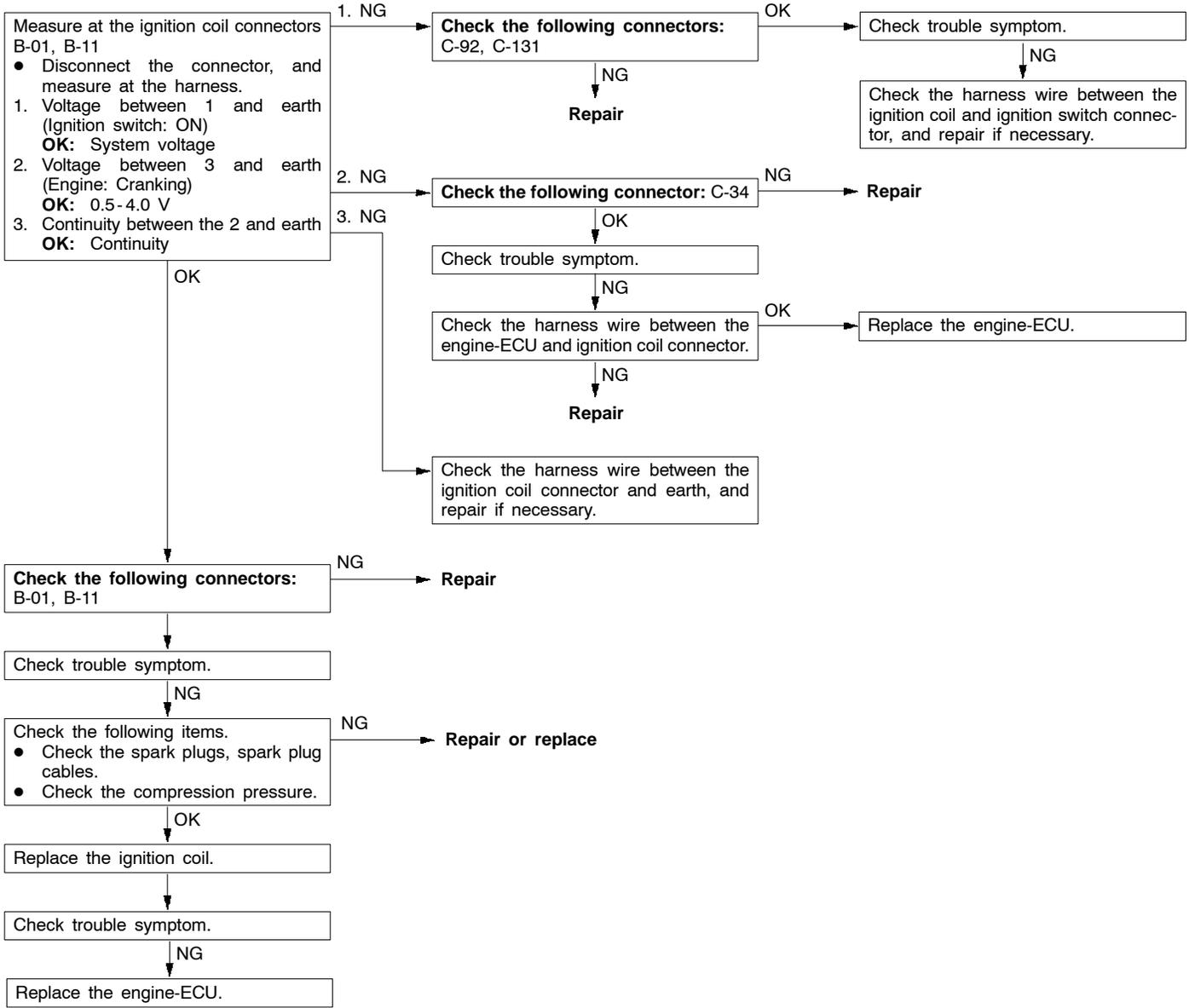
Code No. 31 Detonation sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Ignition switch: ON ● Excluding 60 seconds after the ignition switch is turned to ON or immediately after the engine starts. ● Engine speed is approx. 5,000 r/min or more <p>Set conditions</p> <p>The change in the detonation sensor output voltage (detonation sensor peak voltage at each 1/2 revolution of the crankshaft) is less than 0.06 V for 200 times in succession.</p>	<ul style="list-style-type: none"> ● Malfunction of the detonation sensor ● Improper connector contact, open circuit or short-circuited harness wire of the detonation sensor circuit ● Malfunction of the engine-ECU



Code No. 41 Injector system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Engine speed is approx. 50-1,000 r/min ● The throttle position sensor output voltage is 1.15 V or less. ● Actuator test by MUT-II is not carried out. <p>Set conditions</p> <ul style="list-style-type: none"> ● Surge voltage of injector coil is not detected for 4 seconds. 	<ul style="list-style-type: none"> ● Malfunction of the injector ● Improper connector contact, open circuit or short-circuited harness wire of the injector circuit ● Malfunction of the engine-ECU



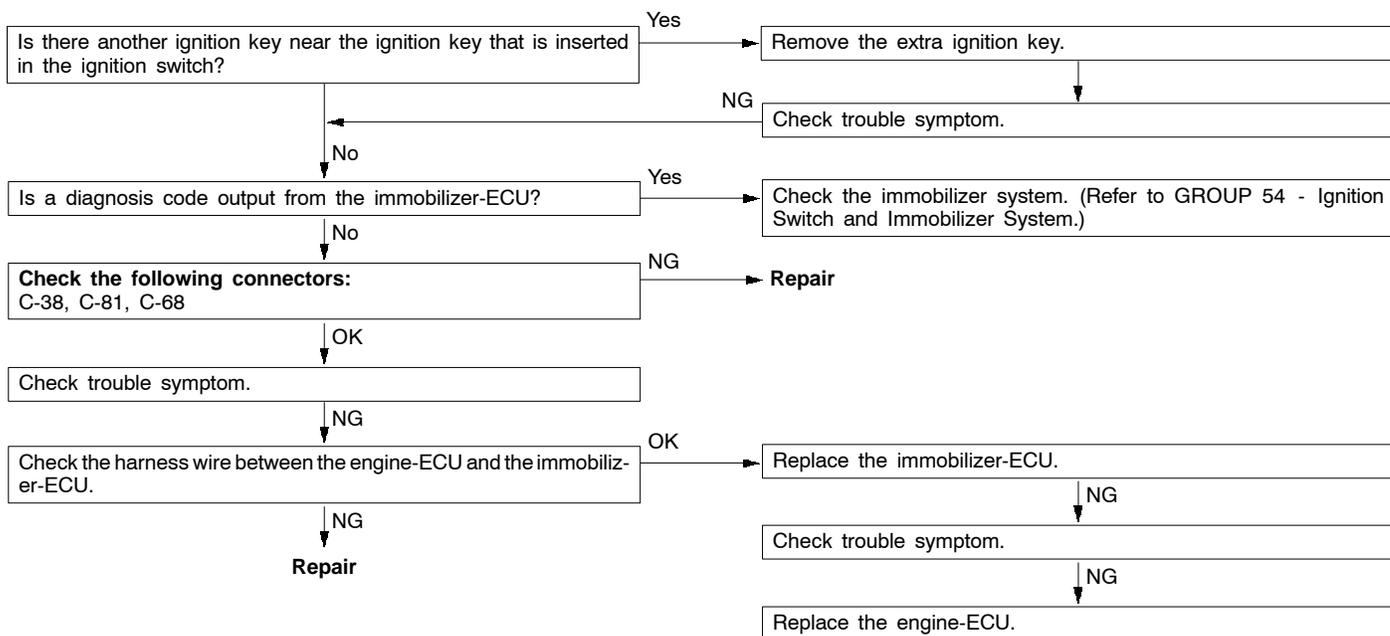
Code No. 44 Ignition coil system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Engine speed is approx. 50-4,000 r/min ● Excluding deceleration driving and sudden acceleration or deceleration driving <p>Set conditions</p> <ul style="list-style-type: none"> ● Misfire occurs in No.1 and No.4 cylinders or No.2 and No.3 cylinders more than predetermined times per 1,000 r/min. 	<ul style="list-style-type: none"> ● Malfunction of the ignition coil ● Improper connector contact, open circuit or short-circuited harness wire of the ignition primary circuit ● Malfunction of the spark plug and spark plug cable ● Improper compression pressure ● Malfunction of the engine-ECU



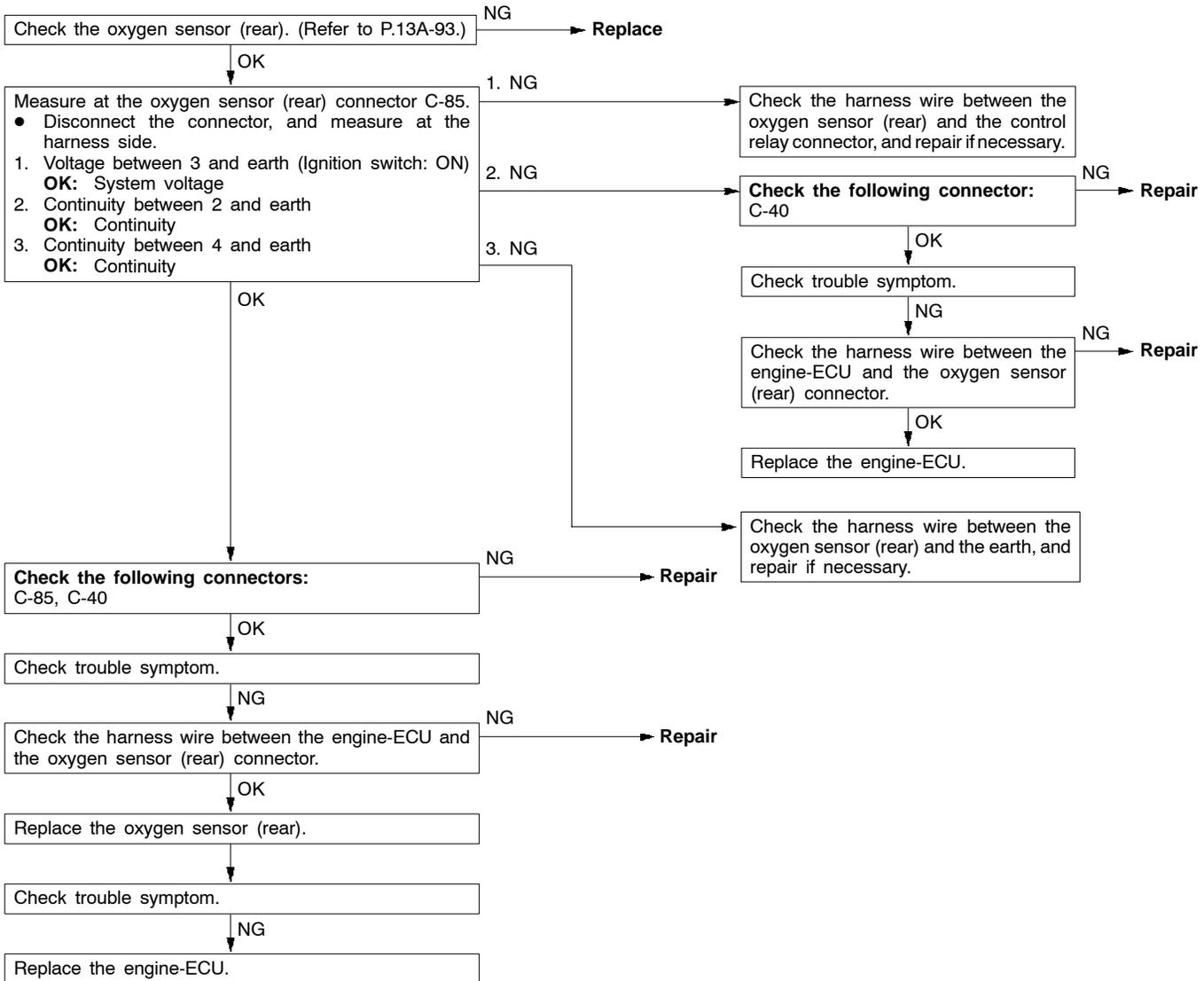
Code No.54 Immobilizer system	Probable cause
Range of Check ● Ignition switch: ON Set Conditions ● Improper communication between the engine-ECU and immobilizer-ECU	<ul style="list-style-type: none"> ● Radio interference of ID codes ● Incorrect ID code ● Malfunction of harness or connector ● Malfunction of immobilizer-ECU ● Malfunction of engine-ECU

NOTE

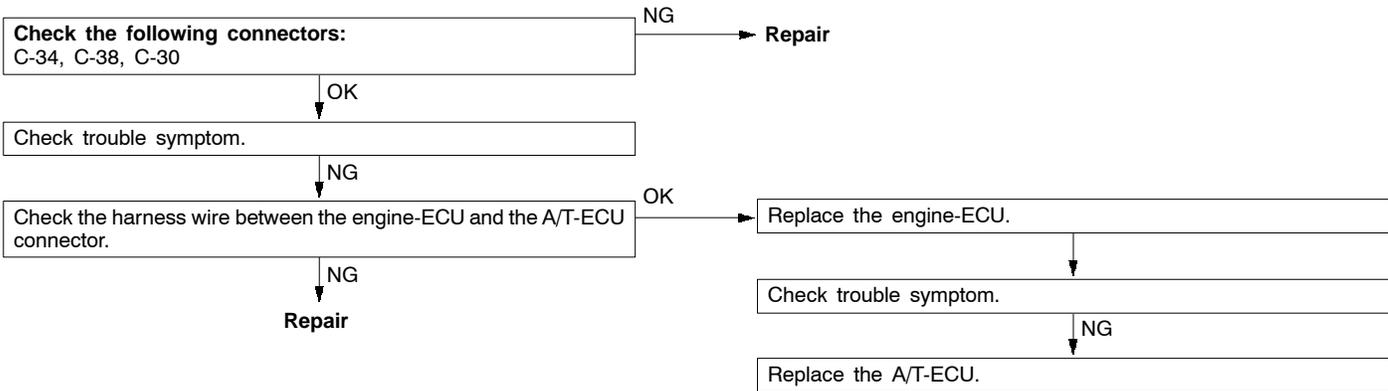
- (1) If the ignition switches are close each other when starting the engine, radio interference may cause this code to be displayed.
- (2) This code may be displayed when registering the key ID code.



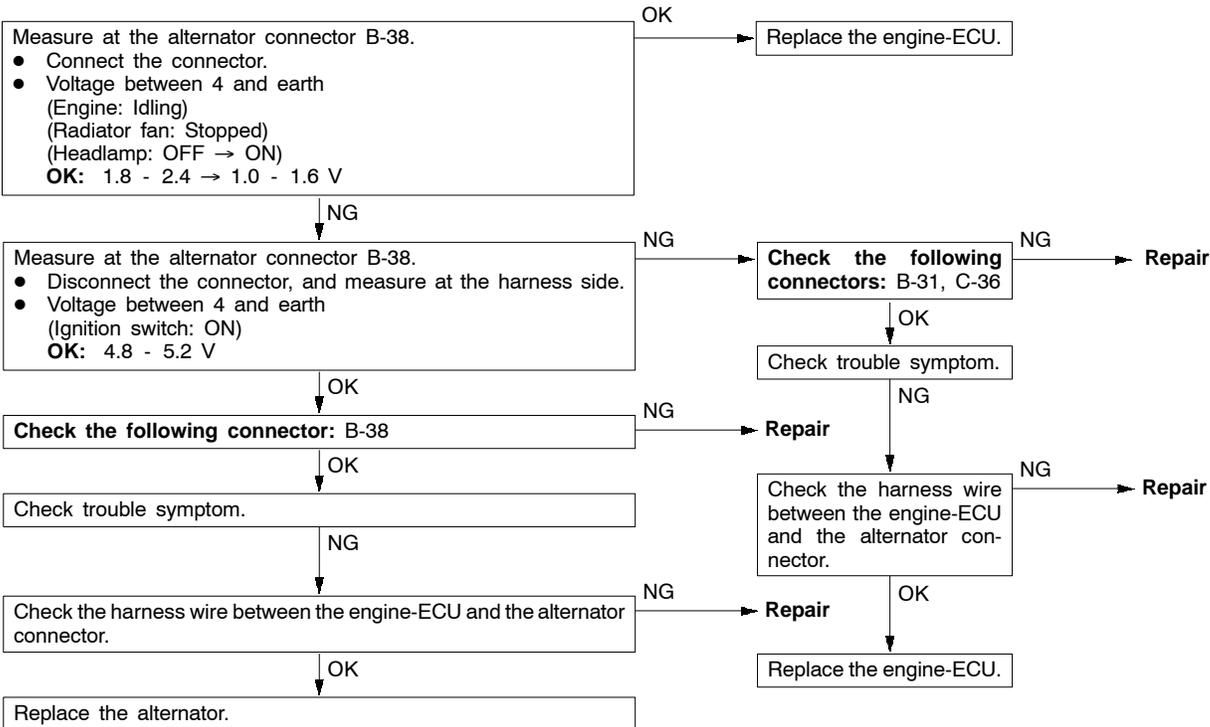
Code No. 59 Oxygen sensor (rear) system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● 3 minutes have passed after engine was started. ● Engine coolant temperature is approx. 80°C or more. ● Idle position switch: OFF ● The throttle position sensor output voltage is 4.1 V or more. ● Open loop control in operation ● 20 seconds have passed after deceleration finished. <p>Set conditions</p> <ul style="list-style-type: none"> ● The oxygen sensor (rear) output voltage is 0.1 V or less. ● The difference in the maximum and minimum values for the oxygen sensor (rear) output voltage is 0.08 V or less. ● The oxygen sensor (rear) output voltage is 0.5 V or more. ● The above conditions continue for a continuous period of 5 seconds. 	<ul style="list-style-type: none"> ● Malfunction of the oxygen sensor (rear) ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



Code No. 61 Communication wire with A/T-ECU system <A/T>	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> 60 seconds or more have passed immediately after engine was started. Engine speed is approx. 50 r/min or more <p>Set conditions</p> <p>The voltage of the torque reduction request signal from the A/T-ECU is LOW for 1.5 seconds or more.</p>	<ul style="list-style-type: none"> Malfunction of the harness wire and the connector Malfunction of the engine-ECU Malfunction of the A/T-ECU



Code No. 64 Alternator FR Terminal System	Probable cause
<p>Range of Check, Set Conditions</p> <ul style="list-style-type: none"> The alternator FR terminal signal voltage remains high for approximately 20 seconds while the engine is running. 	<ul style="list-style-type: none"> Open circuit in alternator FR terminal circuit Malfunction of the engine-ECU

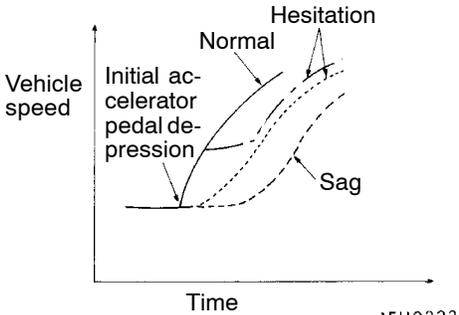
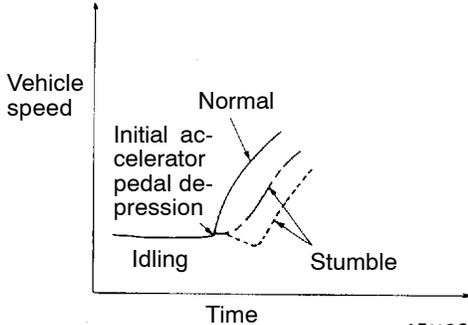


INSPECTION CHART FOR TROUBLE SYMPTOMS

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Trouble symptom		Inspection procedure No.	Reference page
Communication with MUT-II is impossible.	Communication with all systems is not possible.	1	13A-28
	Communication with engine-ECU only is not possible.	2	13A-29
Engine warning lamp and related parts	The engine warning lamp does not illuminate right after the ignition switch is turned to the ON position.	3	13A-30
	The engine warning lamp remains illuminating and never goes out.	4	13A-30
Starting	No initial combustion (starting impossible)	5	13A-31
	Initial combustion but no complete combustion (starting impossible)	6	13A-32
	Long time to start (improper starting)	7	13A-33
Idling stability (Improper idling)	Unstable idling (Rough idling, hunting)	8	13A-34
	Idling speed is high. (Improper idling speed)	9	13A-35
	Idling speed is low. (Improper idling speed)	10	13A-36
Idling stability (Engine stalls)	When the engine is cold, it stalls at idling. (Die out)	11	13A-37
	When the engine becomes hot, it stalls at idling. (Die out)	12	13A-38
	The engine stalls when starting the car. (Pass out)	13	13A-39
	The engine stalls when decelerating.	14	13A-39
Driving	Hesitation, sag or stumble	15	13A-40
	The feeling of impact or vibration when accelerating	16	13A-40
	The feeling of impact or vibration when decelerating	17	13A-41
	Poor acceleration	18	13A-41
	Surge	19	13A-42
	Knocking	20	13A-42
Dieseling		21	13A-42
Too high CO and HC concentration when idling		22	13A-43
Low alternator output voltage (approx. 12.3 V)		23	13A-44
Idling speed is improper when A/C is operating		24	13A-44
Fans (radiator fan, A/C condenser fan) are inoperative		25	13A-45

PROBLEM SYMPTOMS TABLE (FOR YOUR INFORMATION)

Items		Symptom
Starting	Won't start	The starter is used to crank the engine, but there is no combustion within the cylinders, and the engine won't start.
	Fires up and dies	There is combustion within the cylinders, but then the engine soon stalls.
	Hard starting	Engine starts after cranking a while.
Idling stability	Hunting	Engine speed doesn't remain constant; changes at idle.
	Rough idle	Usually, a judgement can be based upon the movement of the tachometer pointer, and the vibration transmitted to the steering wheel, shift lever, body, etc. This is called rough idle.
	Incorrect idle speed	The engine doesn't idle at the usual correct speed.
	Engine stall (Die out)	The engine stalls when the foot is taken from the accelerator pedal, regardless of whether the vehicles is moving or not.
	Engine stall (Pass out)	The engine stalls when the accelerator pedal is depressed or while it is being used.
Driving	Hesitation Sag	<p>"Hesitation" is the delay in response of the vehicle speed (engine speed) that occurs when the accelerator is depressed in order to accelerate from the speed at which the vehicle is now traveling, or a temporary drop in vehicle speed (engine speed) during such acceleration. Serious hesitation is called "sag".</p> 
	Poor acceleration	Poor acceleration is inability to obtain an acceleration corresponding to the degree of throttle opening, even though acceleration is smooth, or the inability to reach maximum speed.
	Stumble	<p>Engine speed increase is delayed when the accelerator pedal is initially depressed for acceleration.</p> 

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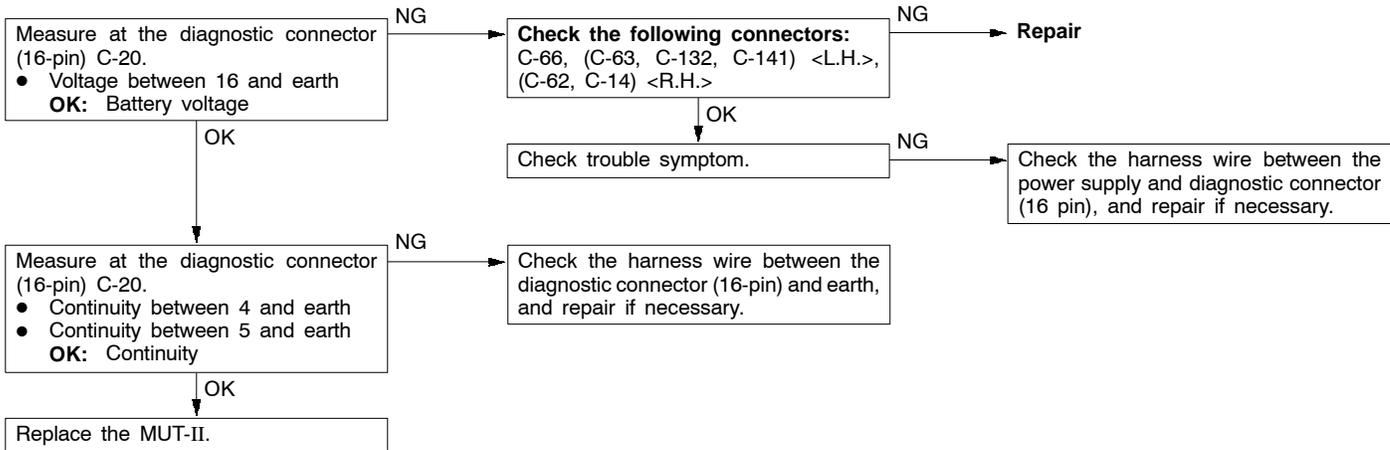
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Items		Symptom
Driving	Shock	The feeling of a comparatively large impact or vibration when the engine is accelerated or decelerated.
	Surge	This is repeated surging ahead during constant speed travel or during variable speed travel.
	Knocking	A sharp sound like a hammer striking the cylinder walls during driving and which adversely affects driving.
Stopping	Run on ("Dieseling")	The condition in which the engine continues to run after the ignition switch is turned to OFF. Also called "Dieseling".

INSPECTION PROCEDURE FOR TROUBLE SYMPTOMS

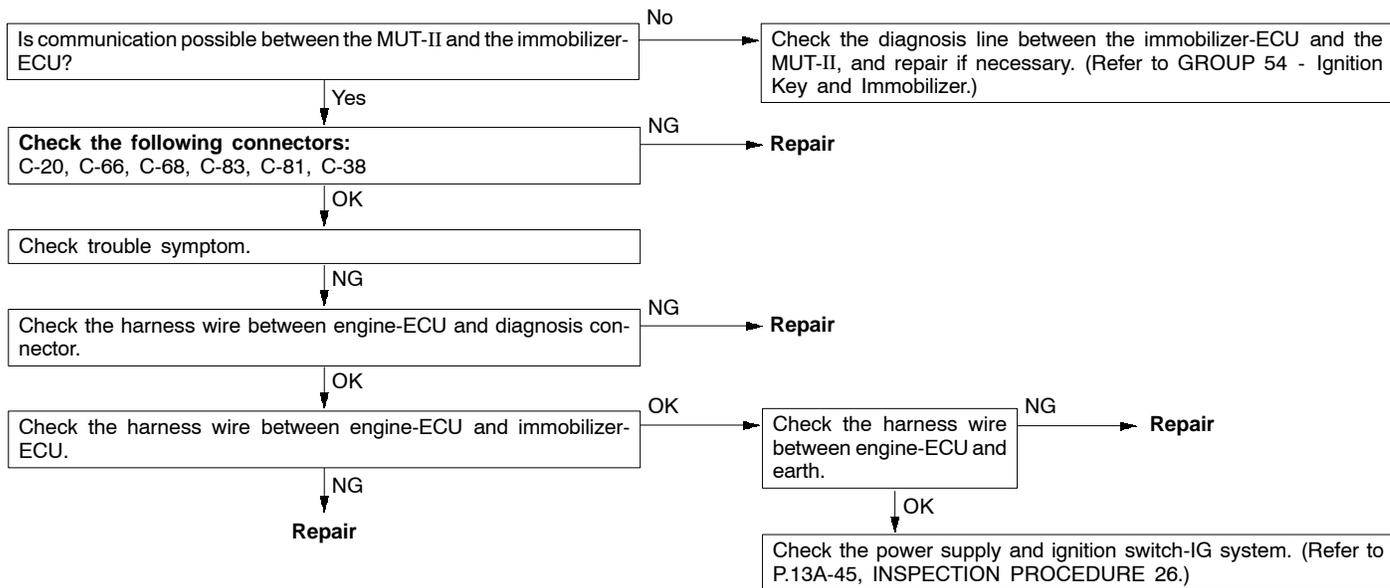
INSPECTION PROCEDURE 1

Communication with MUT-II is not possible. (Communication with all systems is not possible.)	Probable cause
The cause is probably a defect in the power supply system (including earth) for the diagnosis line.	<ul style="list-style-type: none"> ● Malfunction of the connector ● Malfunction of the harness wire



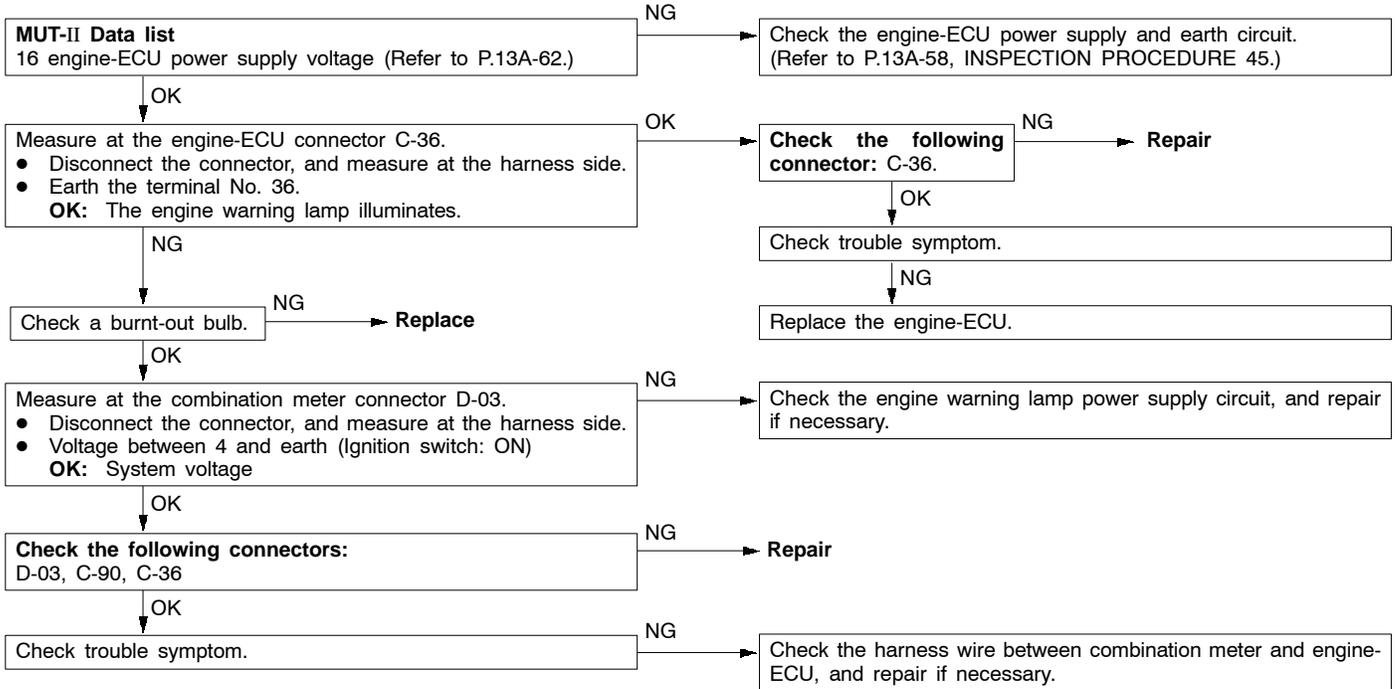
INSPECTION PROCEDURE 2

MUT-II communication with engine-ECU is impossible.	Probable cause
One of the following causes may be suspected. <ul style="list-style-type: none"> ● No power supply to engine-ECU. ● Defective earth circuit of engine-ECU. ● Defective engine-ECU. ● Improper communication line between engine-ECU and MUT-II 	<ul style="list-style-type: none"> ● Malfunction of engine-ECU power supply circuit ● Malfunction of engine-ECU ● Malfunction of immobilizer-ECU ● Open circuit between immobilizer-ECU and diagnosis connector ● Open circuit between engine-ECU and immobilizer-ECU



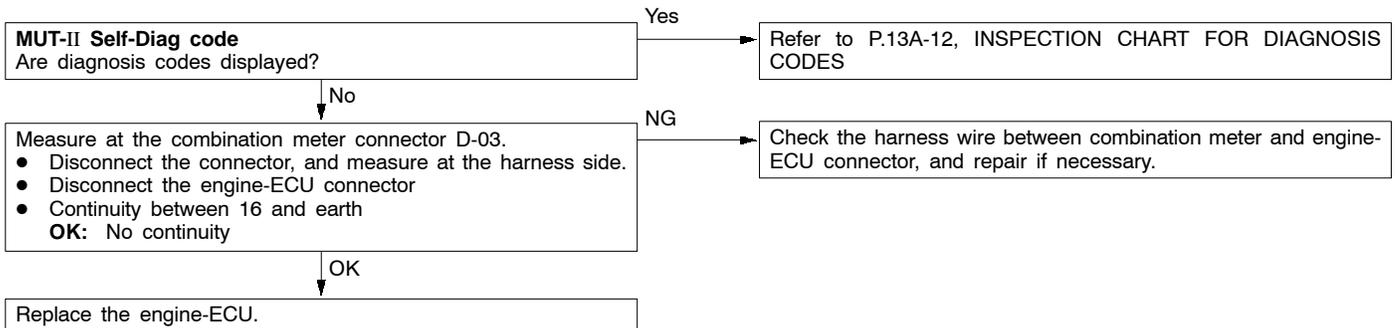
INSPECTION PROCEDURE 3

The engine warning lamp does not illuminate right after the ignition switch is turned to the ON position.	Probable cause
Because there is a burnt-out bulb, the engine-ECU causes the engine warning lamp to illuminate for five seconds immediately after the ignition switch is turned to ON. If the engine warning lamp does not illuminate immediately after the ignition switch is turned to ON, one of the malfunctions listed at right has probably occurred.	<ul style="list-style-type: none"> ● Burnt-out bulb ● Defective warning lamp circuit ● Malfunction of the engine-ECU



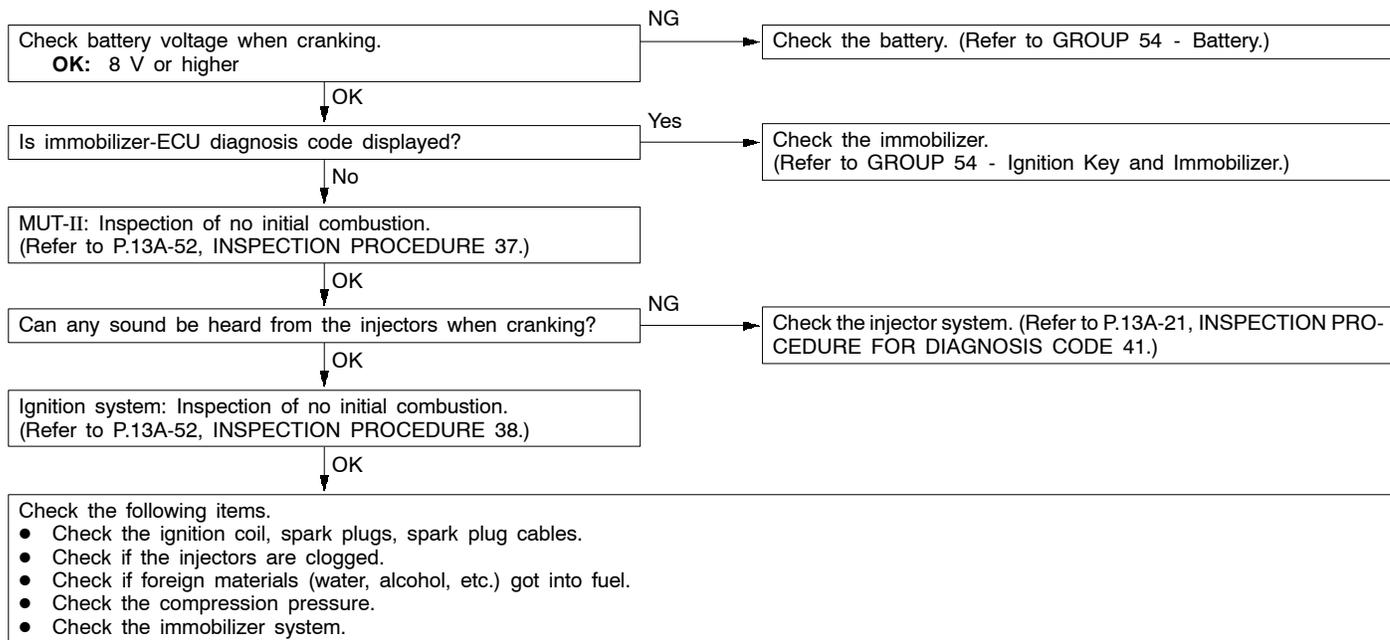
INSPECTION PROCEDURE 4

The engine warning lamp remains illuminating and never goes out.	Probable cause
In cases such as the above, the cause is probably that the engine-ECU is detecting a problem in a sensor or actuator, or that one of the malfunctions listed at right has occurred.	<ul style="list-style-type: none"> ● Short-circuit between the engine warning lamp and engine-ECU ● Malfunction of the engine-ECU



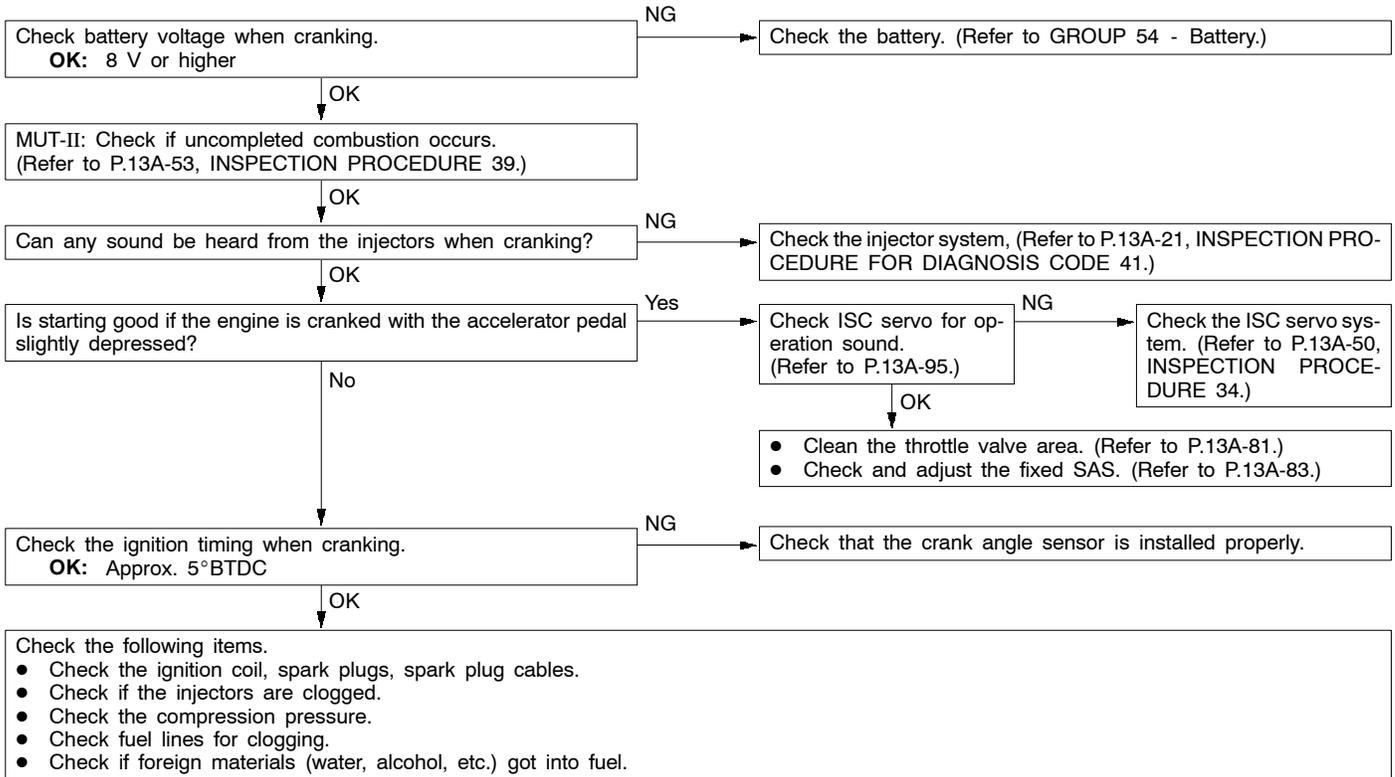
INSPECTION PROCEDURE 5

No initial combustion (starting impossible)	Probable cause
<p>In cases such as the above, the cause is probably that a spark plug is defective, or that the supply of fuel to the combustion chamber is defective. In addition, foreign materials (water, kerosene, etc.) may be mixed with the fuel.</p>	<ul style="list-style-type: none"> ● Malfunction of the ignition system ● Malfunction of the fuel pump system ● Malfunction of the injectors ● Malfunction of the engine-ECU ● Malfunction of the immobilizer system ● Foreign materials in fuel



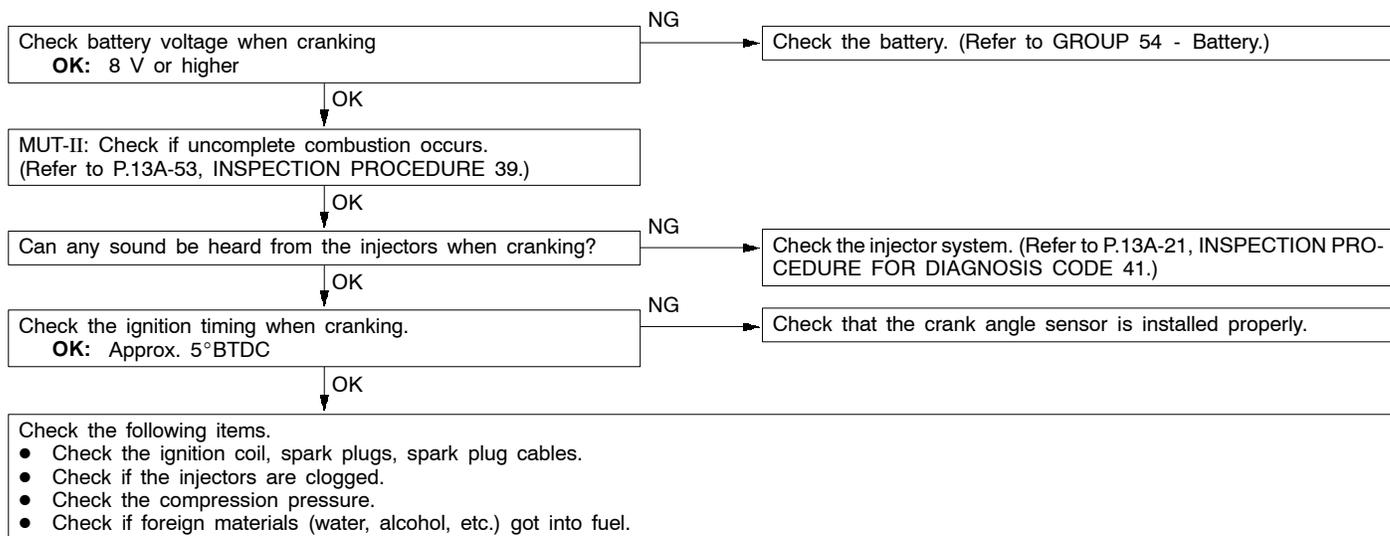
INSPECTION PROCEDURE 6

Initial combustion but no complete combustion (starting impossible)	Probable cause
<p>In such cases as the above, the cause is probably that the spark plugs are generating sparks but the sparks are weak, or the initial mixture for starting is not appropriate.</p>	<ul style="list-style-type: none"> ● Malfunction of the ignition system ● Malfunction of the injector system ● Foreign materials in fuel ● Poor compression ● Malfunction of the engine-ECU



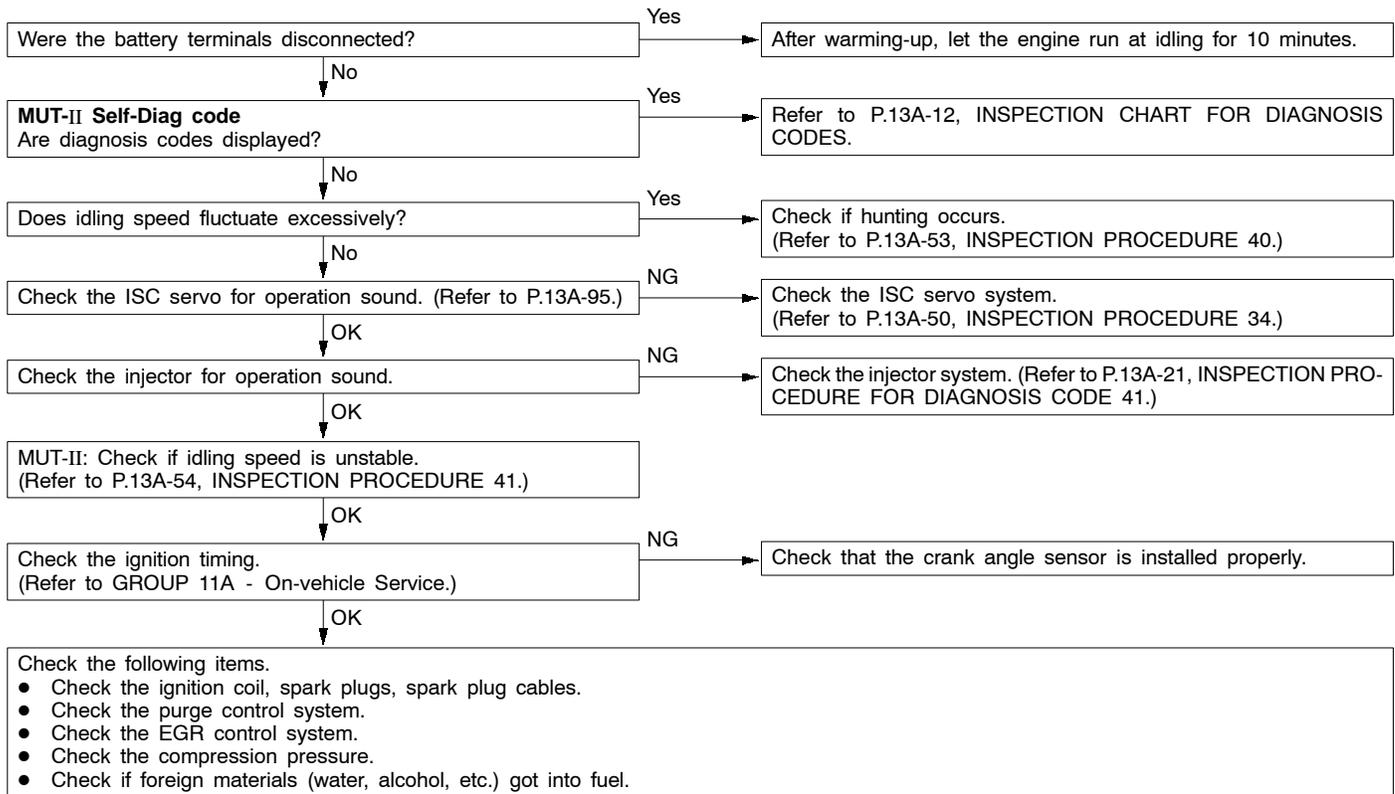
INSPECTION PROCEDURE 7

It takes too long time to start. (Incorrect starting)	Probable cause
In cases such as the above, the cause is probably that the spark is weak and ignition is difficult, the initial mixture for starting is not appropriate, or sufficient compression pressure is not being obtained.	<ul style="list-style-type: none"> ● Malfunction of the ignition system ● Malfunction of the injector system ● Inappropriate gasoline use ● Poor compression



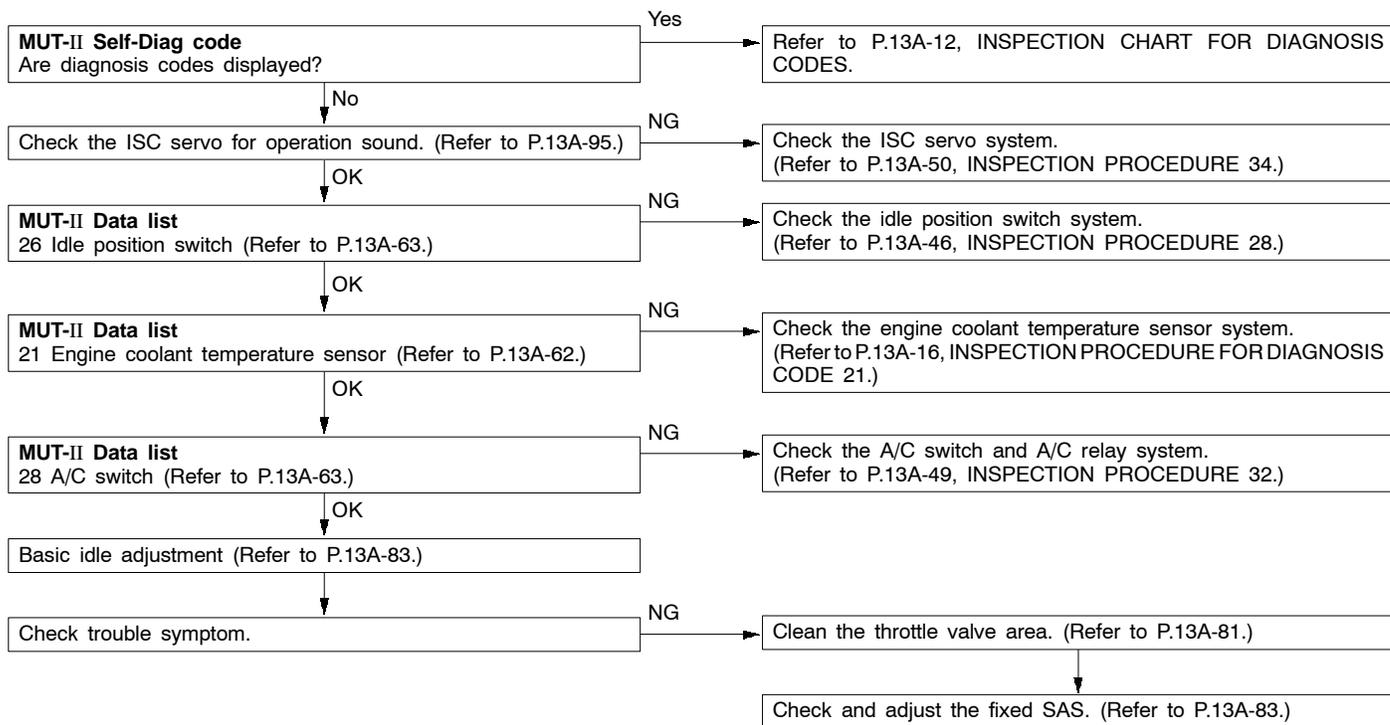
INSPECTION PROCEDURE 8

Unstable idling (Rough idling, hunting)	Probable cause
<p>In cases as the above, the cause is probably that the ignition system, air/fuel mixture, idle speed control (ISC) or compression pressure is defective. Because the range of possible causes is broad, inspection is narrowed down to simple items.</p>	<ul style="list-style-type: none"> ● Malfunction of the ignition system ● Malfunction of air-fuel ratio control system ● Malfunction of the ISC system ● Malfunction of the purge control solenoid valve system ● Malfunction of the EGR solenoid valve system ● Poor compression ● Drawing air into exhaust system



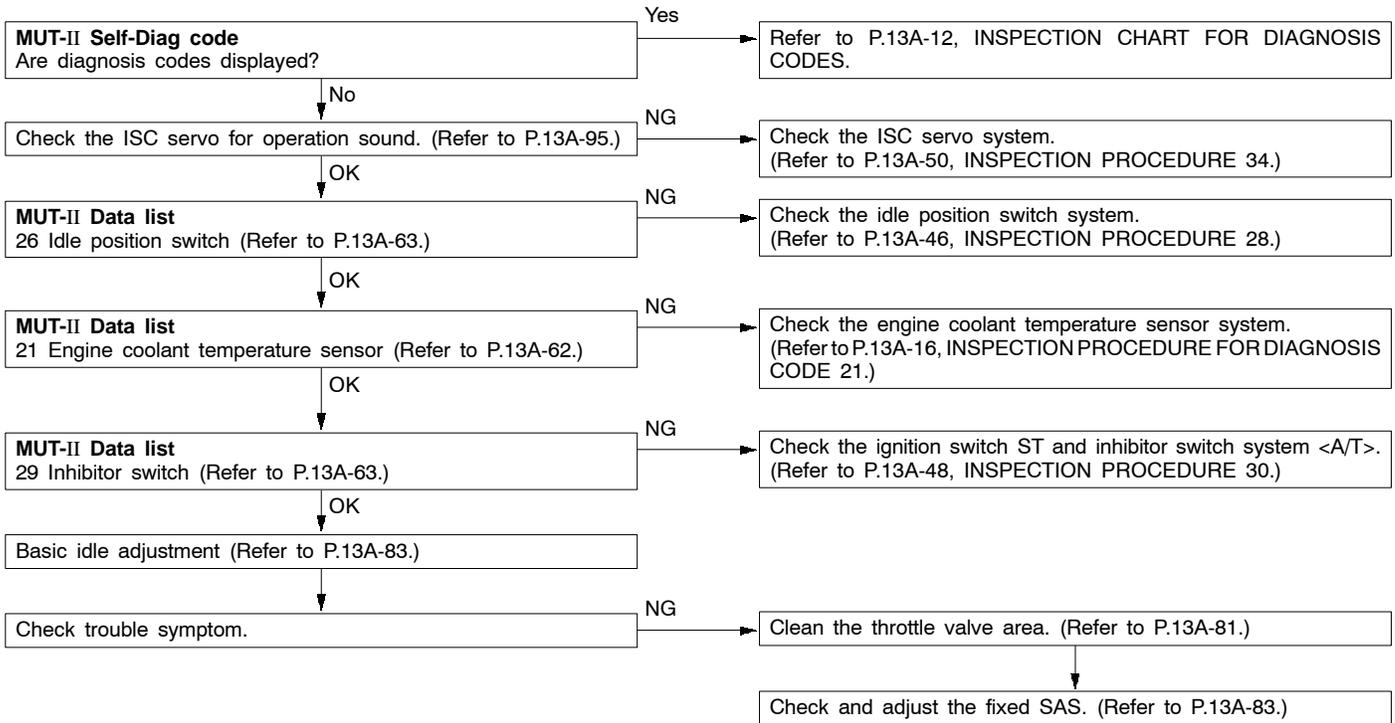
INSPECTION PROCEDURE 9

Idling speed is high. (Improper idling speed)	Probable cause
In such cases as the above, the cause is probably that the intake air volume during idling is too great.	<ul style="list-style-type: none"> • Malfunction of the ISC servo system • Malfunction of the throttle body



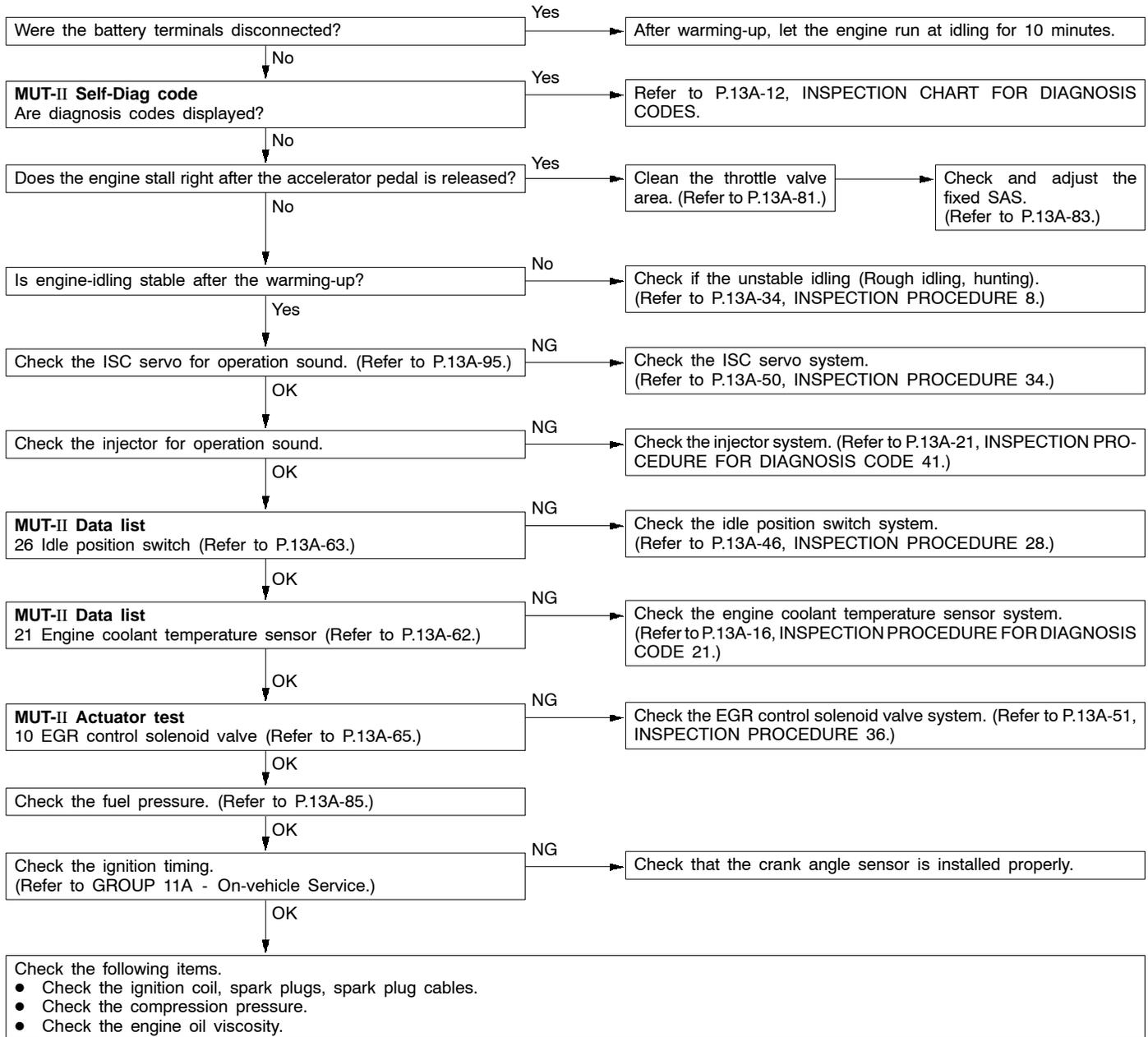
INSPECTION PROCEDURE 10

Idling speed is low. (Improper idling speed)	Probable cause
In cases such as the above, the cause is probably that the intake air volume during idling is too small.	<ul style="list-style-type: none"> • Malfunction of the ISC servo system • Malfunction of the throttle body



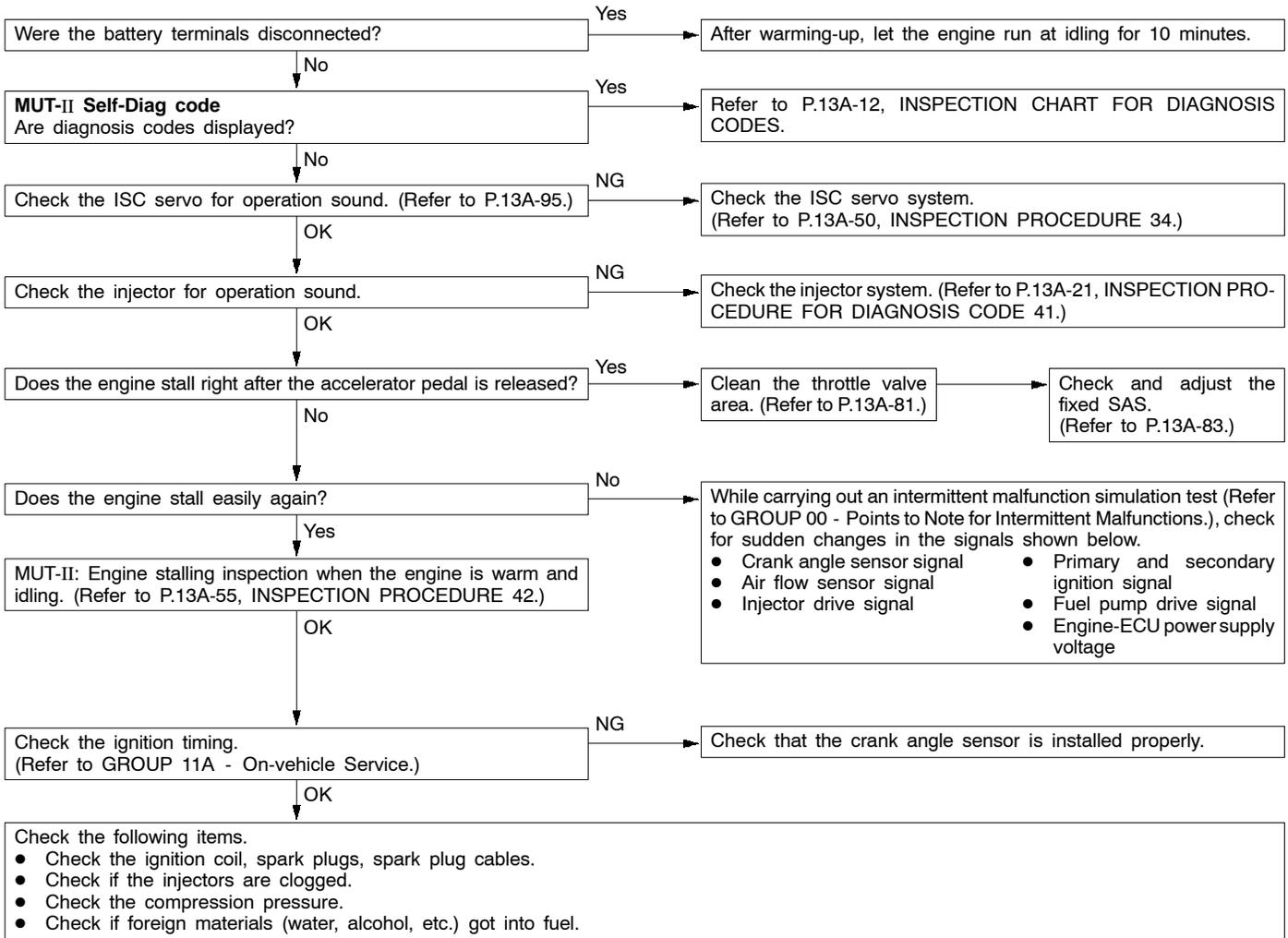
INSPECTION PROCEDURE 11

When the engine is cold, it stalls at idling. (Die out)	Probable cause
In such cases as the above, the cause is probably that the air/fuel mixture is inappropriate when the engine is cold, or that the intake air volume is insufficient.	<ul style="list-style-type: none"> ● Malfunction of the ISC servo system ● Malfunction of the throttle body ● Malfunction of the injector system ● Malfunction of the ignition system



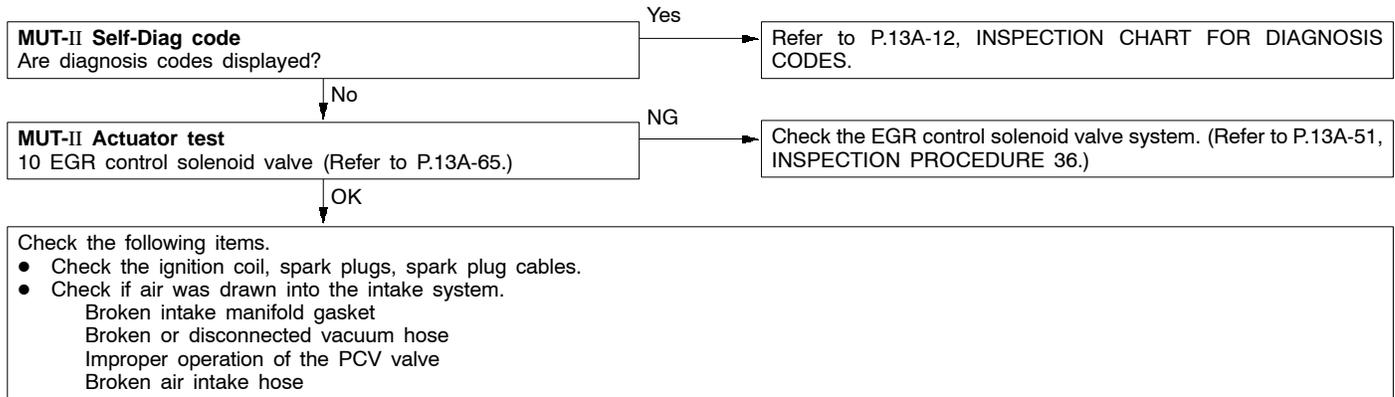
INSPECTION PROCEDURE 12

When the engine is hot, it stalls at idling. (Die out)	Probable cause
In such cases as the above, the cause is probably that ignition system, air/fuel mixture, idle speed control (ISC) or compression pressure is defective. In addition, if the engine suddenly stalls, the cause may also be a defective connector contact.	<ul style="list-style-type: none"> ● Malfunction of the ignition system ● Malfunction of air-fuel ratio control system ● Malfunction of the ISC system ● Drawing air into intake system ● Improper connector contact



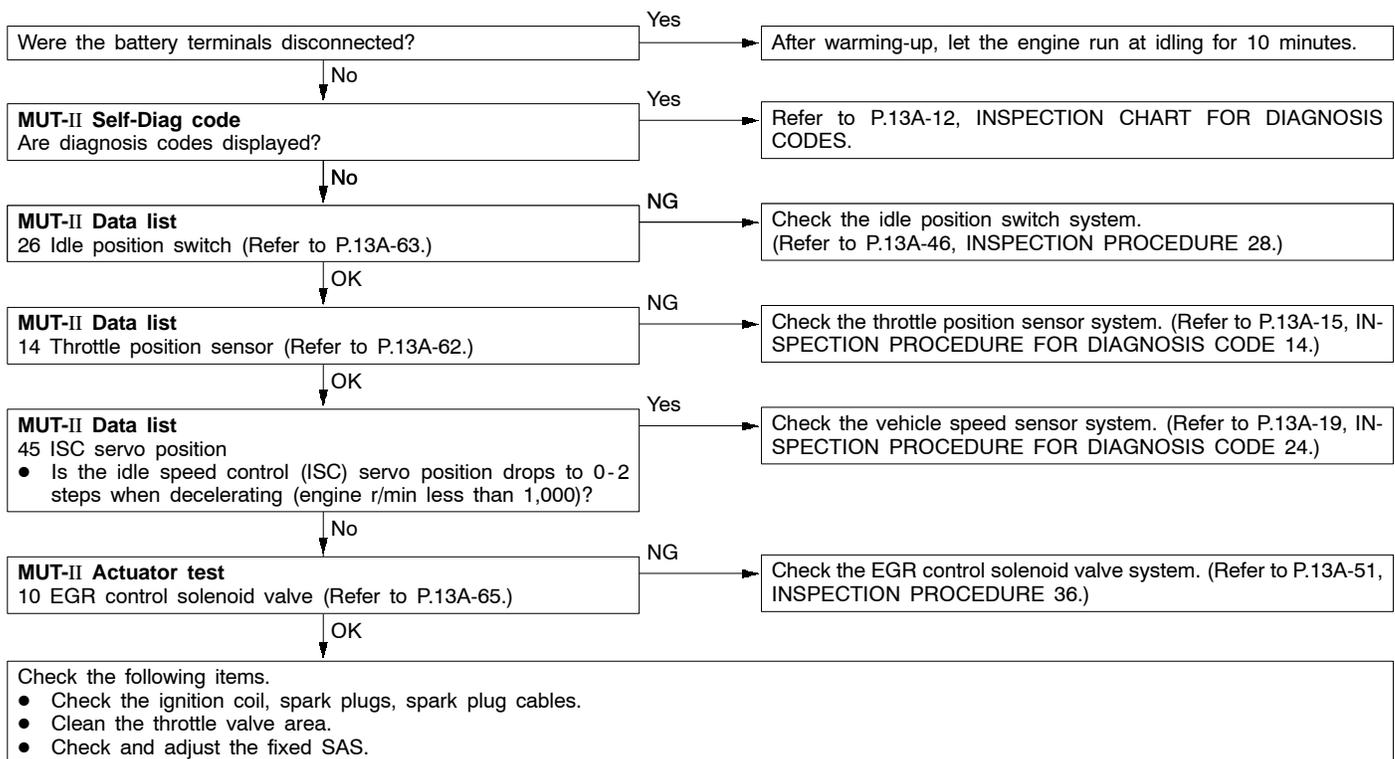
INSPECTION PROCEDURE 13

The engine stalls when starting the car. (Pass out)	Probable cause
In cases such as the above, the cause is probably misfiring due to a weak spark, or an inappropriate air/fuel mixture when the accelerator pedal is depressed.	<ul style="list-style-type: none"> • Drawing air into intake system • Malfunction of the ignition system



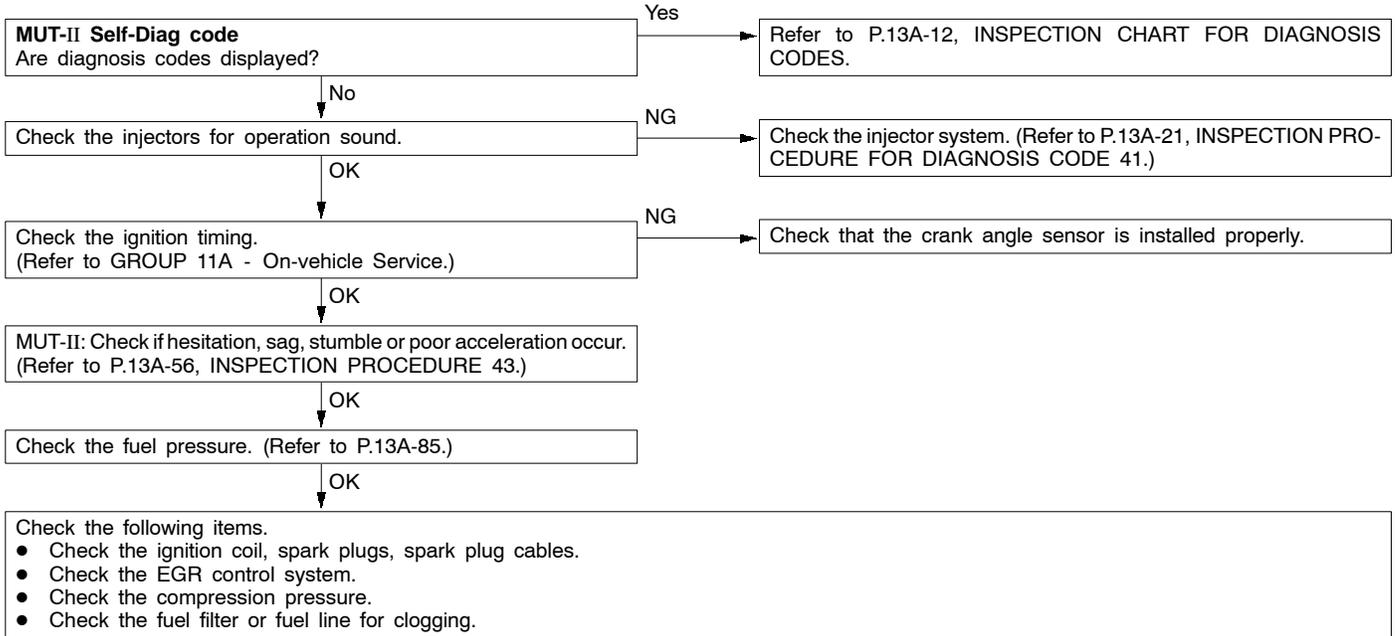
INSPECTION PROCEDURE 14

The engine stalls when decelerating.	Probable cause
In cases such as the above, the cause is probably that the intake air volume is insufficient due to a defective idle speed control (ISC) servo system.	<ul style="list-style-type: none"> • Malfunction of the ISC system



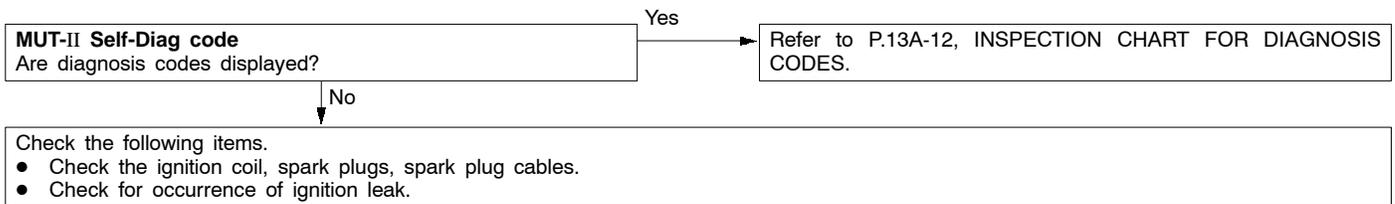
INSPECTION PROCEDURE 15

Hesitation, sag or stumble	Probable cause
In cases such as the above, the cause is probably that ignition system, air/fuel mixture or compression pressure is defective.	<ul style="list-style-type: none"> ● Malfunction of the ignition system ● Malfunction of air-fuel ratio control system ● Malfunction of the fuel supply system ● Malfunction of the EGR control solenoid valve system ● Poor compression



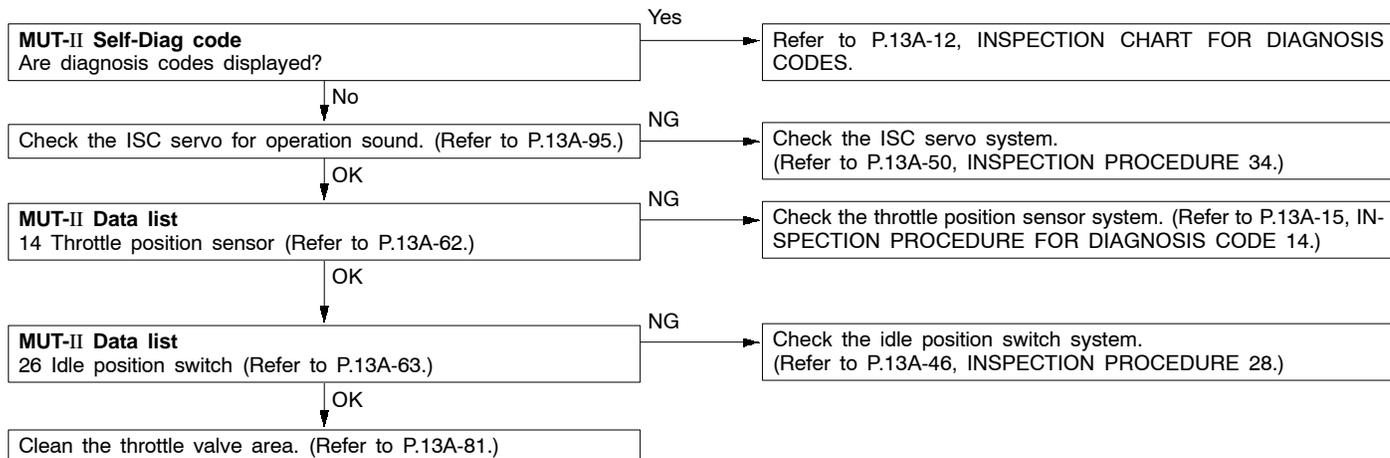
INSPECTION PROCEDURE 16

The feeling of impact or vibration when accelerating	Probable cause
In cases such as the above, the cause is probably that there is an ignition leak accompanying the increase in the spark plug demand voltage during acceleration.	<ul style="list-style-type: none"> ● Malfunction of the ignition system



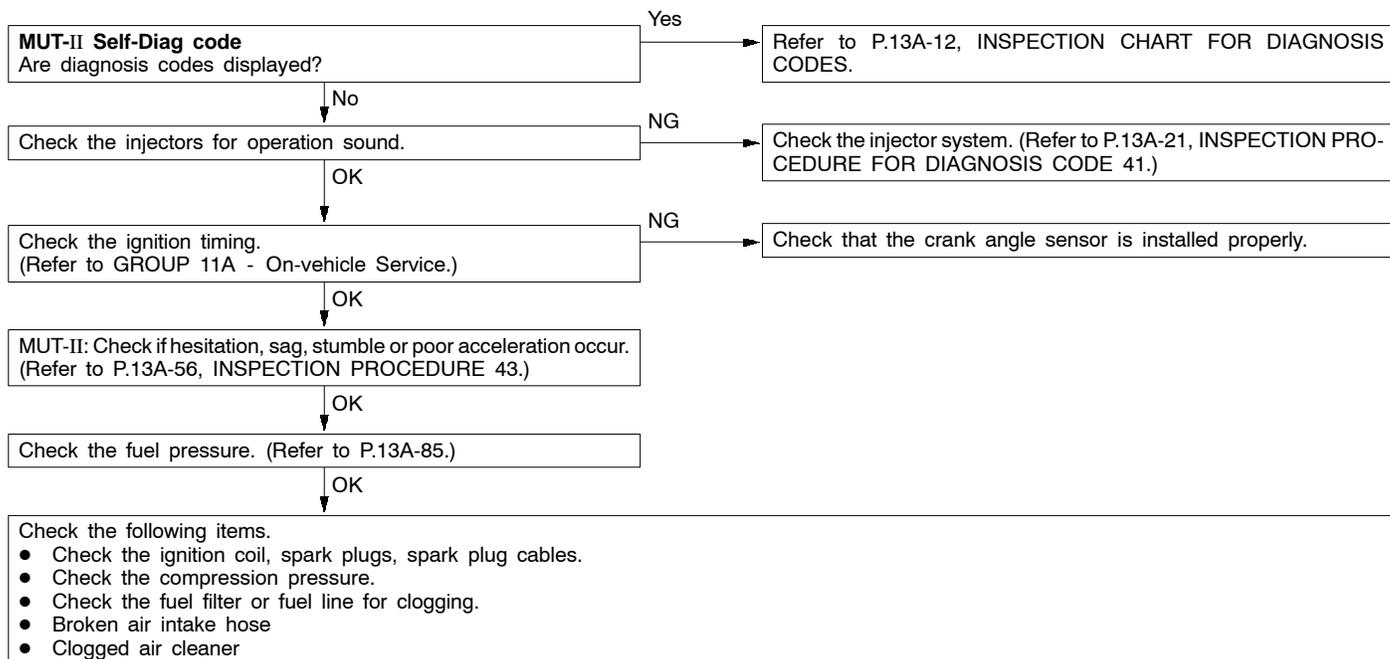
INSPECTION PROCEDURE 17

The feeling of impact or vibration when decelerating.	Probable cause
Malfunction of the ISC system is suspected.	<ul style="list-style-type: none"> Malfunction of the ISC system



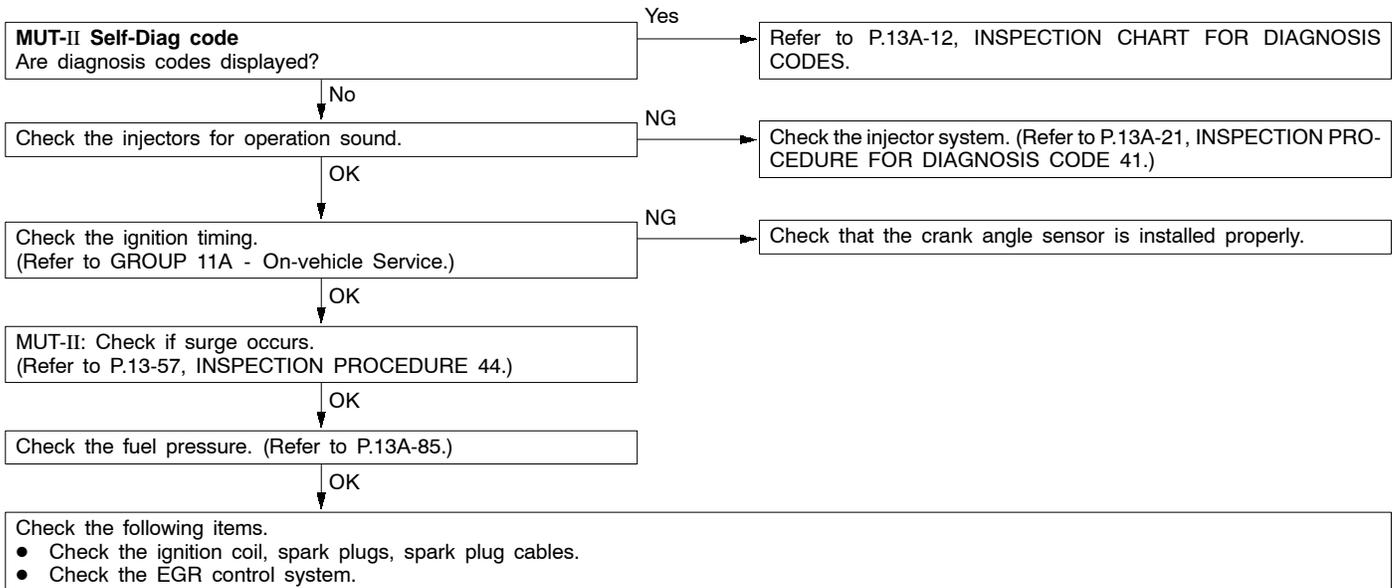
INSPECTION PROCEDURE 18

Poor acceleration	Probable cause
Defective ignition system, abnormal air-fuel ratio, poor compression pressure, etc. are suspected.	<ul style="list-style-type: none"> Malfunction of the ignition system Malfunction of air-fuel ratio control system Malfunction of the fuel supply system Poor compression pressure Clogged exhaust system



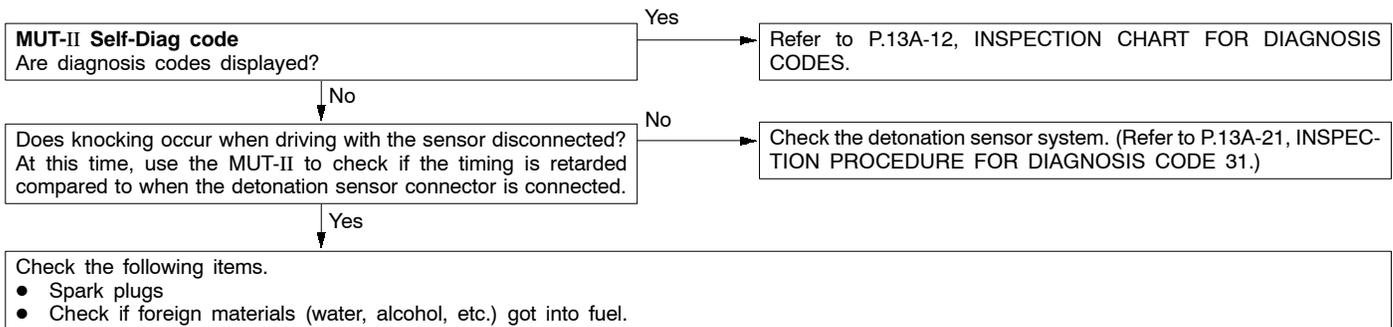
INSPECTION PROCEDURE 19

Surge	Probable cause
Defective ignition system, abnormal air-fuel ratio, etc. are suspected.	<ul style="list-style-type: none"> • Malfunction of the ignition system • Malfunction of air-fuel ratio control system • Malfunction of the EGR control solenoid valve system



INSPECTION PROCEDURE 20

Knocking	Probable cause
In cases as the above, the cause is probably that the detonation control is defective or the heat value of the spark plug is inappropriate.	<ul style="list-style-type: none"> • Defective detonation sensor • Inappropriate heat value of the spark plug



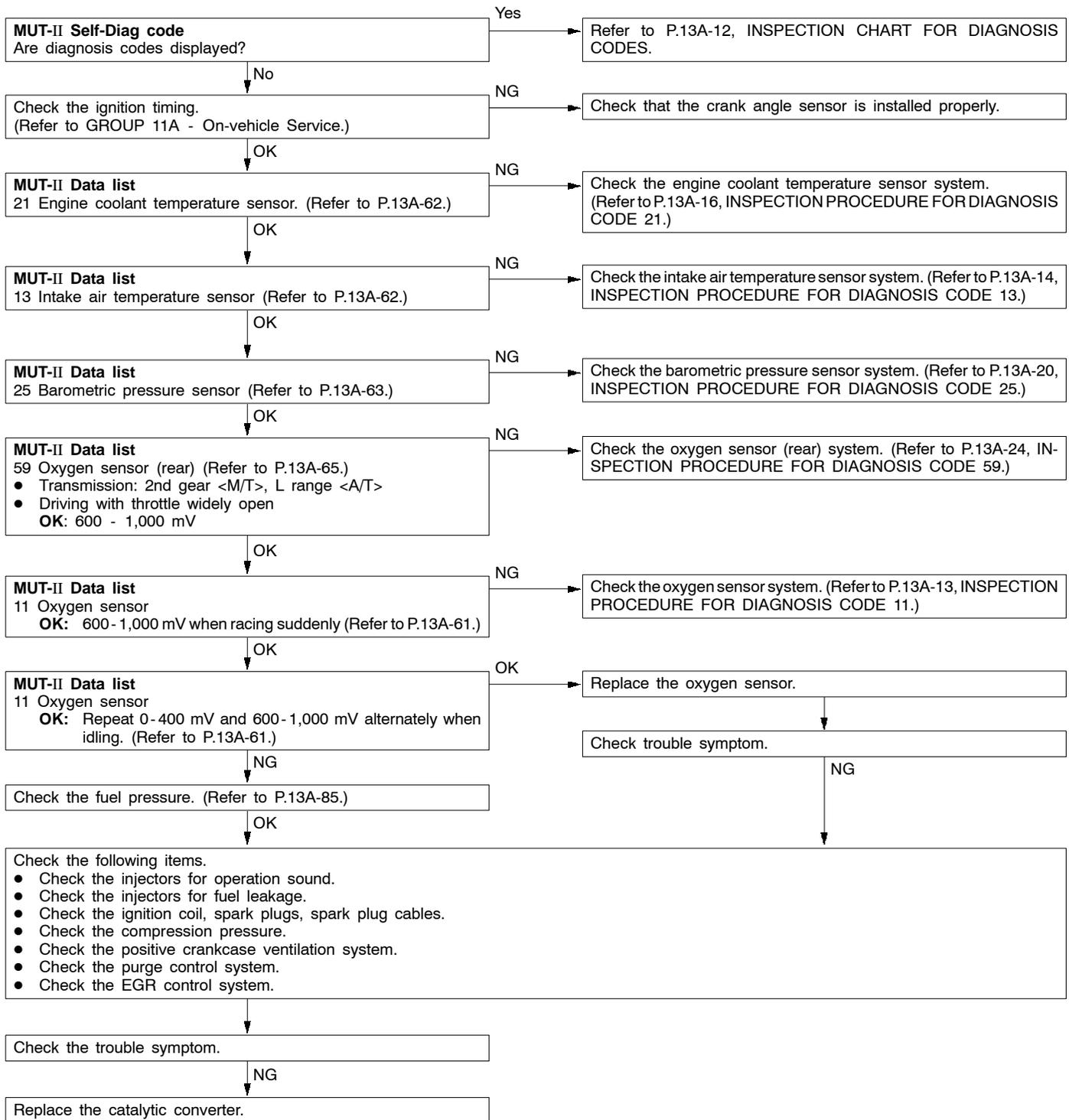
INSPECTION PROCEDURE 21

Dieseling	Probable cause
Fuel leakage from injectors is suspected.	<ul style="list-style-type: none"> • Fuel leakage from injectors

Check the injectors for fuel leakage.

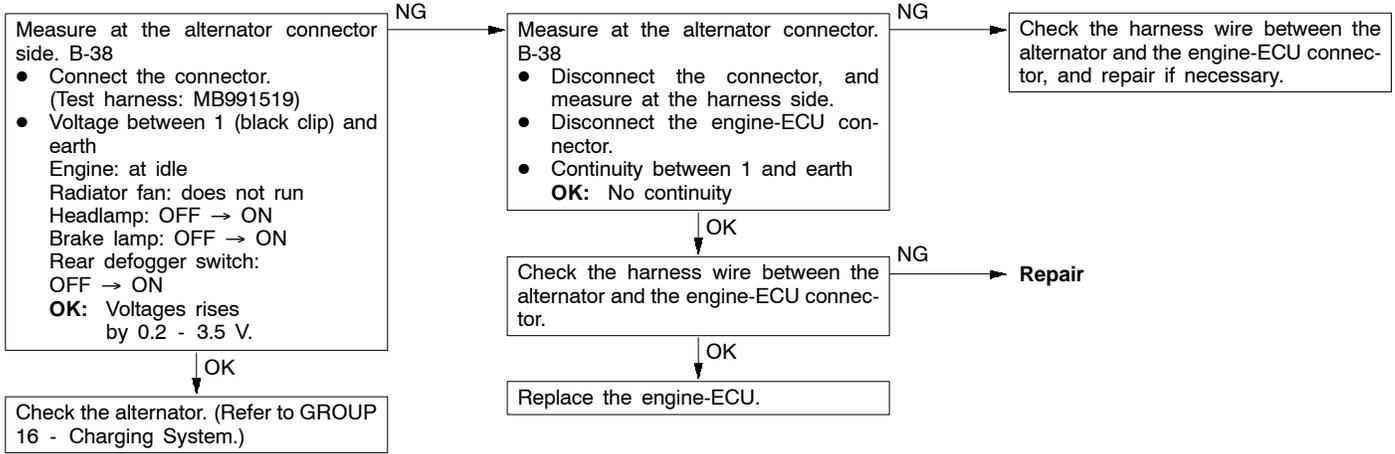
INSPECTION PROCEDURE 22

Too high CO and HC concentration when idling	Probable cause
Abnormal air-fuel ratio is suspected.	<ul style="list-style-type: none"> • Malfunction of the air-fuel ratio control system • Deteriorated catalyst



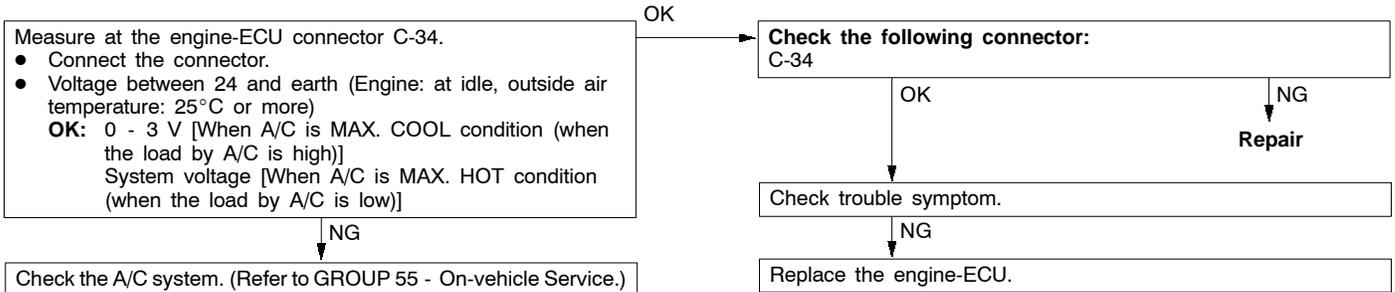
INSPECTION PROCEDURE 23

Low alternator output voltage (approx. 12.3 V)	Probable cause
The alternator may be defective, or malfunctions, which are listed in the right column, may be suspected.	<ul style="list-style-type: none"> ● Malfunction of charging system ● Short circuit in harness between alternator G terminal and engine-ECU ● Malfunction of engine-ECU



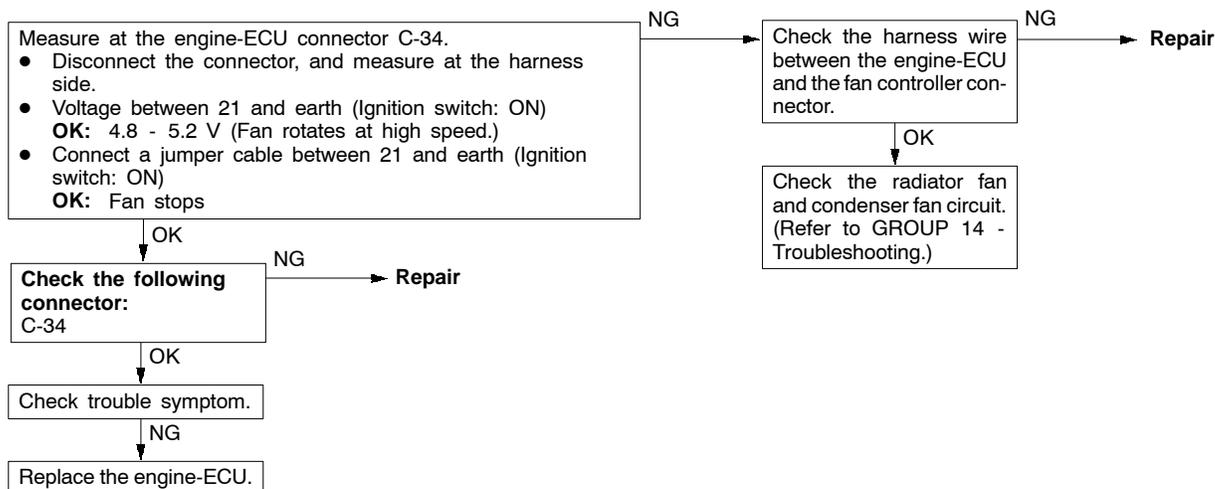
INSPECTION PROCEDURE 24

Idling speed is improper when A/C is operating	Probable cause
If the engine-ECU detects that the air conditioner is on, it activates the idle speed control (ISC) servo to control idle-up operation. The A/C-ECU judges if the load caused by air conditioner operation is high or low, and converts it to voltage signal (high or low voltage) and inputs the signal to the engine-ECU. Based on this voltage signal, the engine-ECU controls the idle-up speed (for high or low load).	<ul style="list-style-type: none"> ● Malfunction of the A/C control system ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



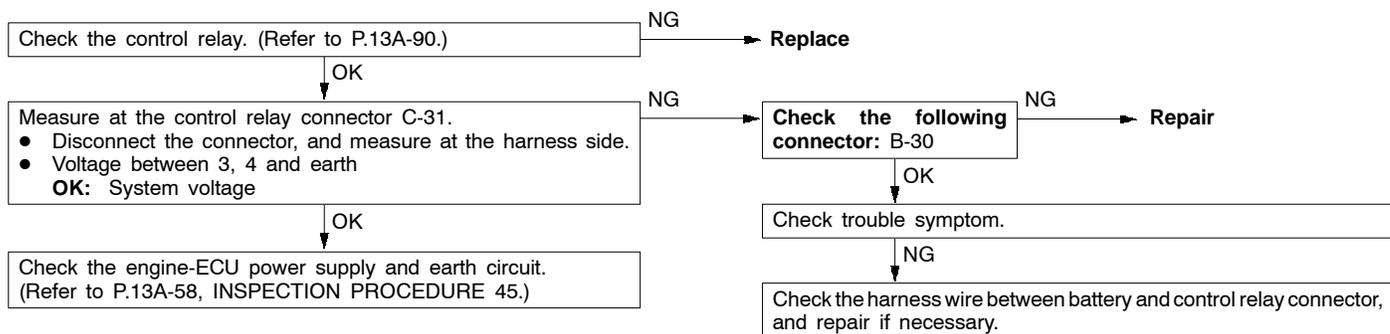
INSPECTION PROCEDURE 25

Fans (radiator fan, A/C condenser fan) are inoperative	Probable cause
<p>The engine-ECU outputs a duty signal to the fan controller depending on the engine coolant temperature, vehicle speed, and air conditioner switch condition. Based on this signal, the fan controller controls the radiator fan and condenser fan speeds (The more the average voltage at the terminal approaches 5 V, the higher the fan speed become.)</p>	<ul style="list-style-type: none"> ● Malfunction of the fan motor relay ● Malfunction of the fan motor ● Malfunction of the fan controller ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



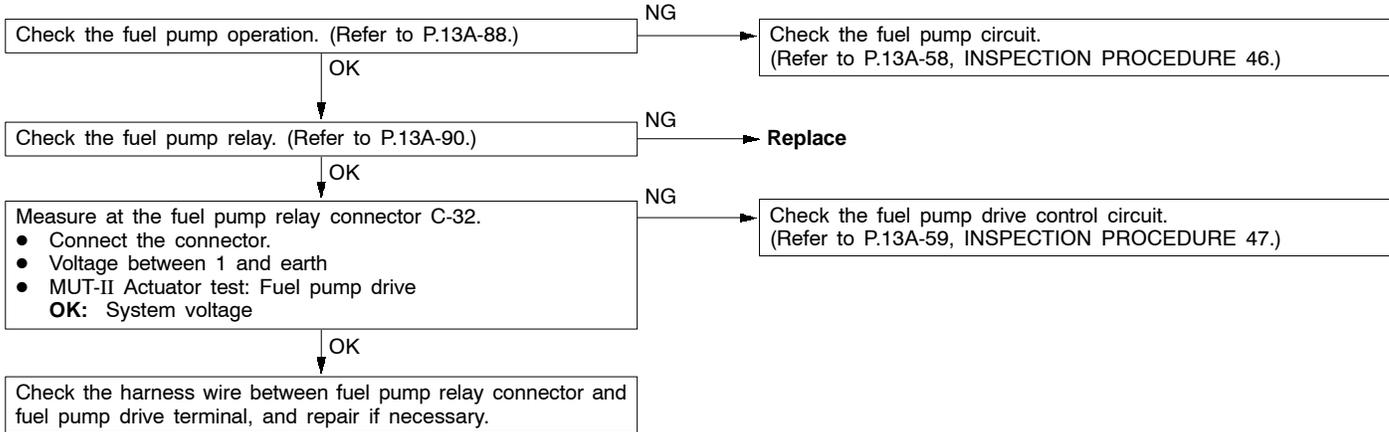
INSPECTION PROCEDURE 26

Power supply system and ignition switch-IG system	Probable cause
<p>When an ignition switch ON signal is input to the engine-ECU, the engine-ECU turns the control relay ON. This causes battery voltage to be supplied to the engine-ECU, injectors and air flow sensor.</p>	<ul style="list-style-type: none"> ● Malfunction of the ignition switch ● Malfunction of the control relay ● Improper connector contact, open circuit or short-circuited harness wire ● Disconnected engine-ECU earth wire ● Malfunction of the engine-ECU



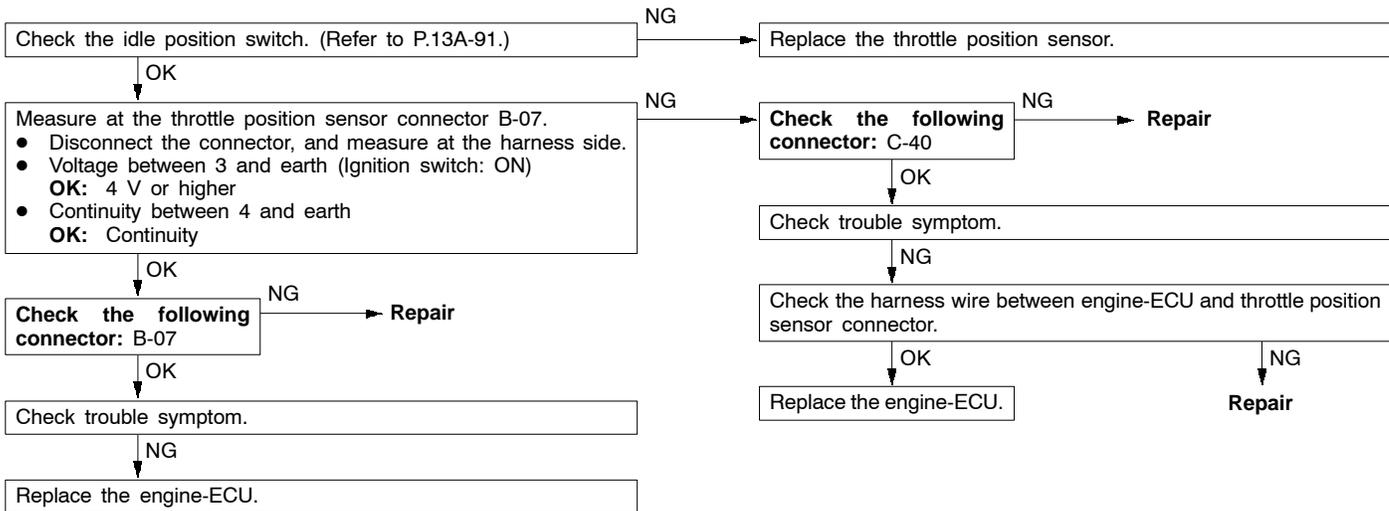
INSPECTION PROCEDURE 27

Fuel pump system	Probable cause
The engine-ECU turns the control relay ON when the engine is cranking or running, and this supplies power to drive the fuel pump.	<ul style="list-style-type: none"> ● Malfunction of the fuel pump relay ● Malfunction of the fuel pump ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



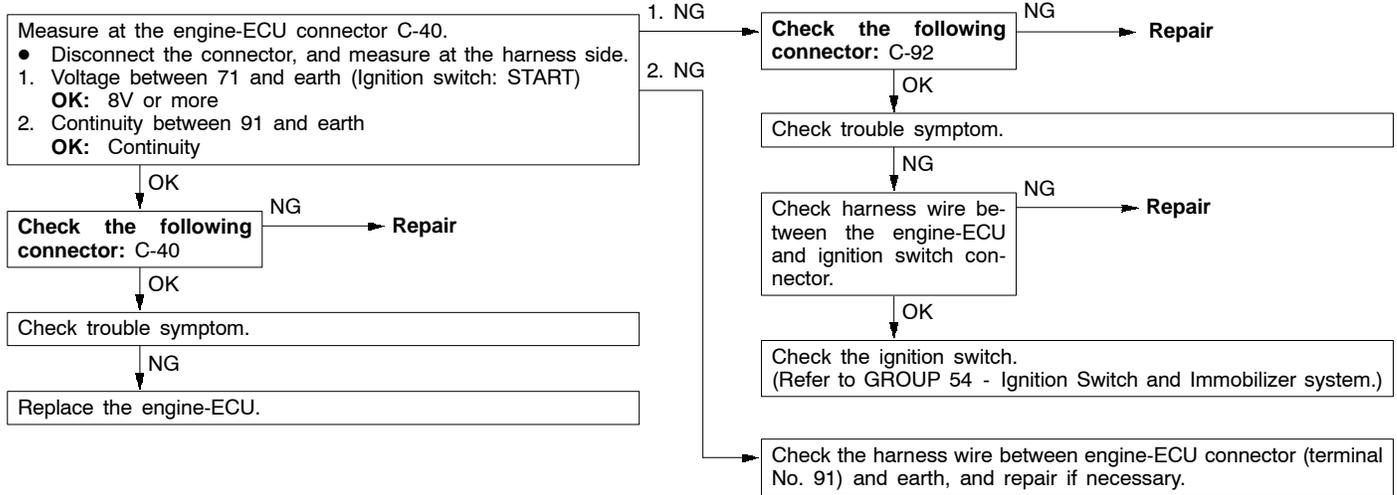
INSPECTION PROCEDURE 28

Idle position switch system	Probable cause
The idle position switch inputs the condition of the accelerator pedal, i.e. whether it is depressed or released (HIGH/LOW), to the engine-ECU. The engine-ECU controls the idle speed control servo based on this input.	<ul style="list-style-type: none"> ● Maladjustment of the accelerator pedal ● Maladjustment of the fixed SAS ● Maladjustment of the idle position switch and throttle position sensor ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



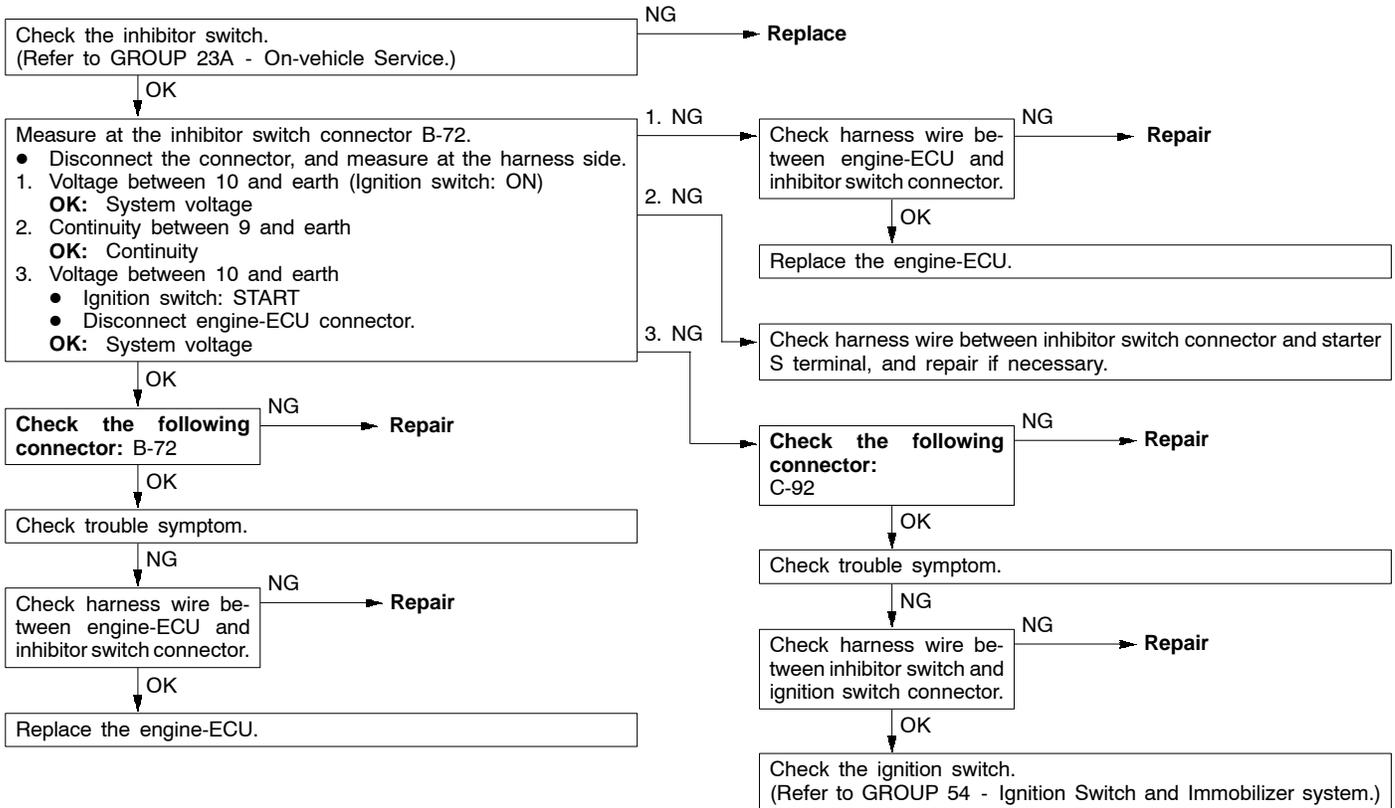
INSPECTION PROCEDURE 29

Ignition switch-ST system <M/T>	Probable cause
The ignition switch-ST inputs a HIGH signal to the engine-ECU while the engine is cranking. The engine-ECU controls fuel injection, etc. during starting based on this input.	<ul style="list-style-type: none"> ● Malfunction of ignition switch ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



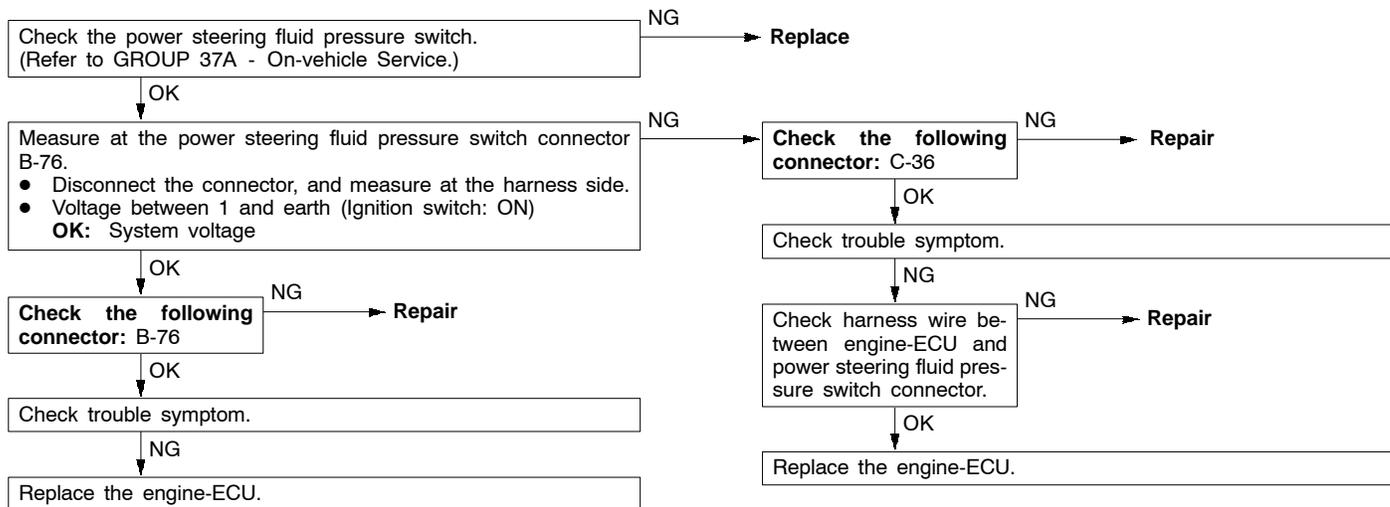
INSPECTION PROCEDURE 30

Ignition switch-ST and inhibitor switch system <A/T>	Probable cause
<ul style="list-style-type: none"> The ignition switch-ST inputs a HIGH signal to the engine-ECU while the engine is cranking. The engine-ECU controls fuel injection, etc. during starting based on this input. The inhibitor switch inputs the condition of the select lever, i.e. whether it is in P or N range or in some other range, to the engine-ECU. The engine-ECU controls the idle speed control (ISC) servo based on this input. 	<ul style="list-style-type: none"> Malfunction of ignition switch Malfunction of inhibitor switch Improper connector contact, open circuit or short-circuited harness wire Malfunction of the engine-ECU.



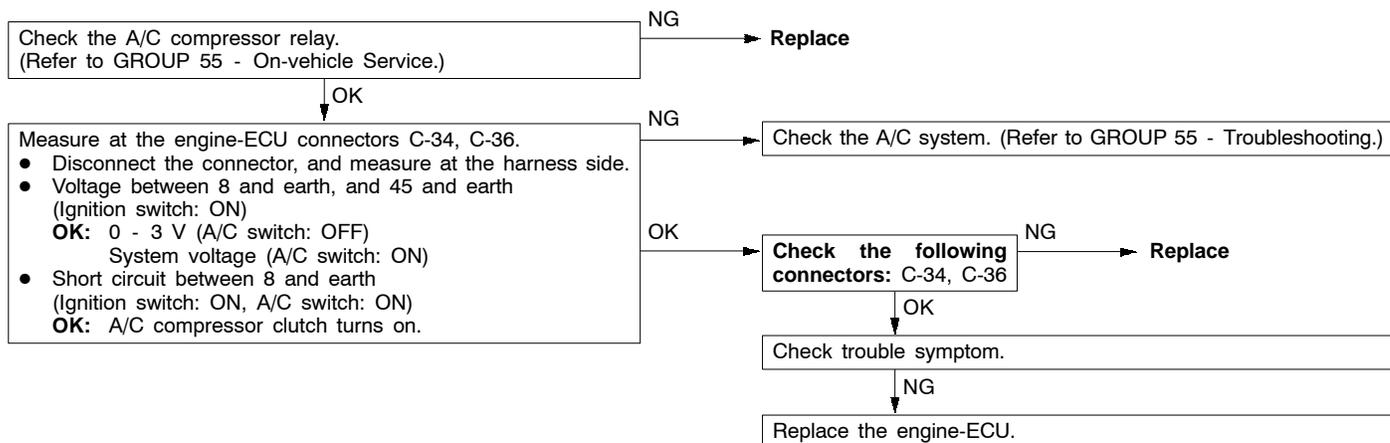
INSPECTION PROCEDURE 31

Power steering fluid pressure switch system	Probable cause
The presence or absence of power steering load is input to the engine-ECU. The engine-ECU controls the idle speed control (ISC) servo based on this input.	<ul style="list-style-type: none"> ● Malfunction of power steering fluid pressure switch ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



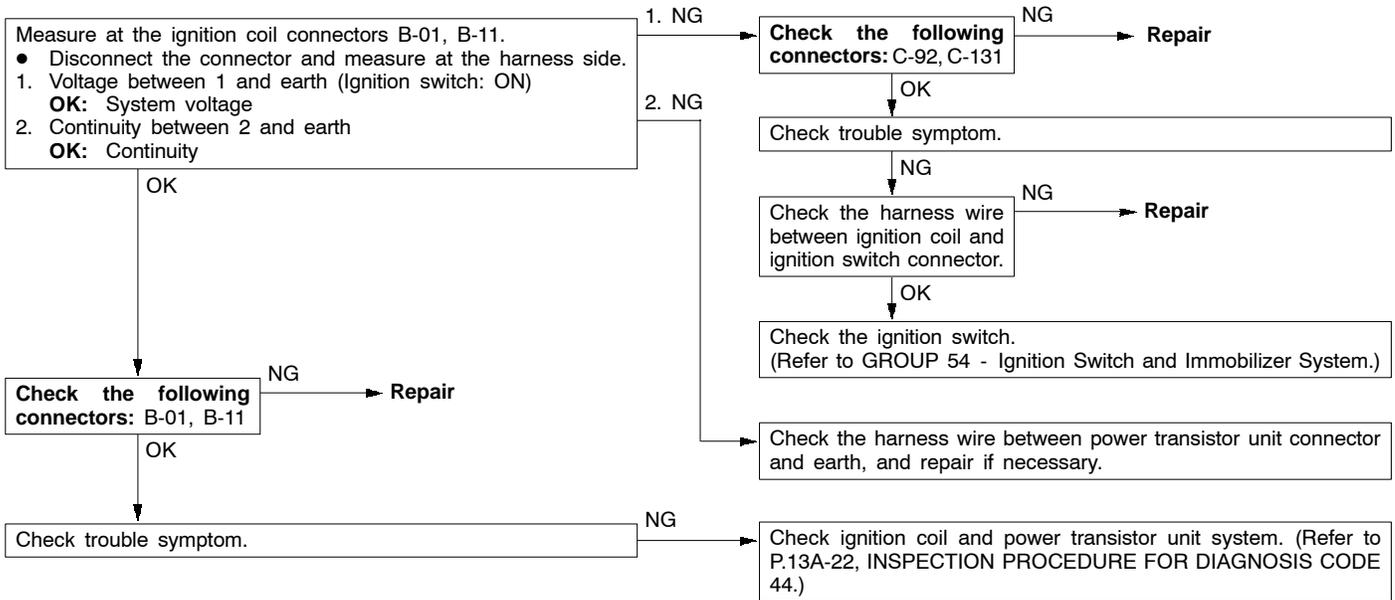
INSPECTION PROCEDURE 32

A/C switch and A/C relay system	Probable cause
When an A/C ON signal is input to the engine-ECU, the engine-ECU carries out control of the idle speed control (ISC) servo, and also operates the A/C compressor magnetic clutch.	<ul style="list-style-type: none"> ● Malfunction of A/C control system ● Malfunction of A/C switch ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



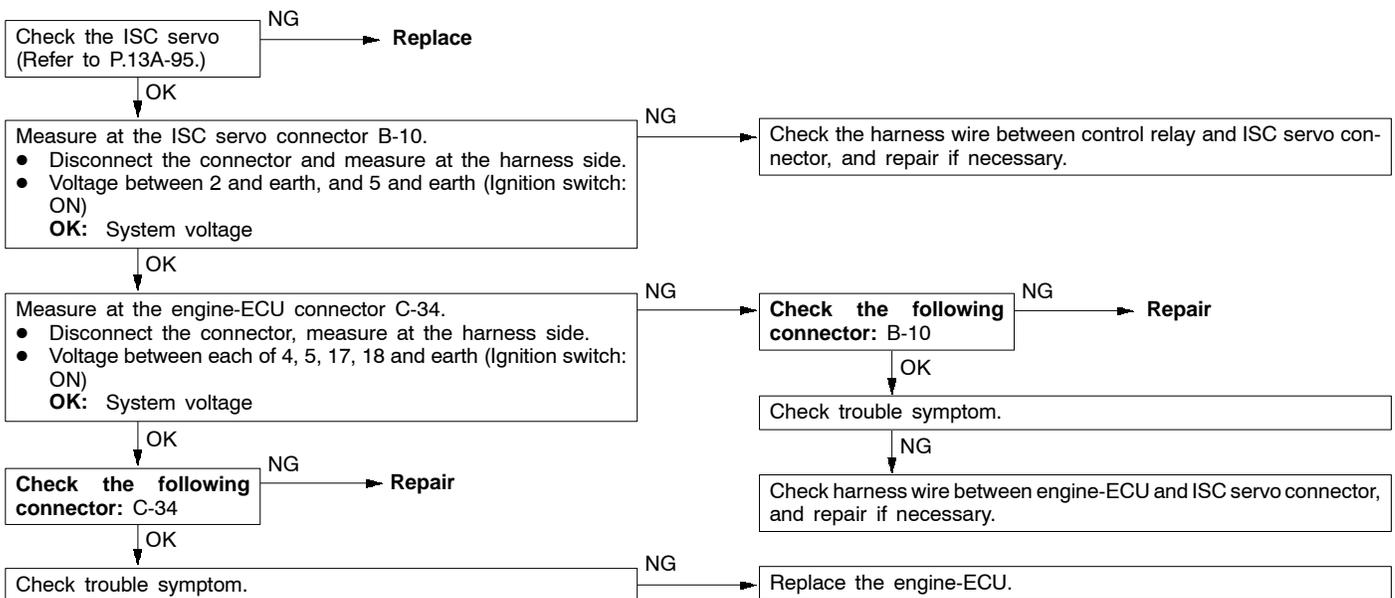
INSPECTION PROCEDURE 33

Ignition circuit system	Probable cause
The engine-ECU interrupts the ignition coil primary current by turning the power transistor inside the engine-ECU ON and OFF.	<ul style="list-style-type: none"> ● Malfunction of ignition switch. ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



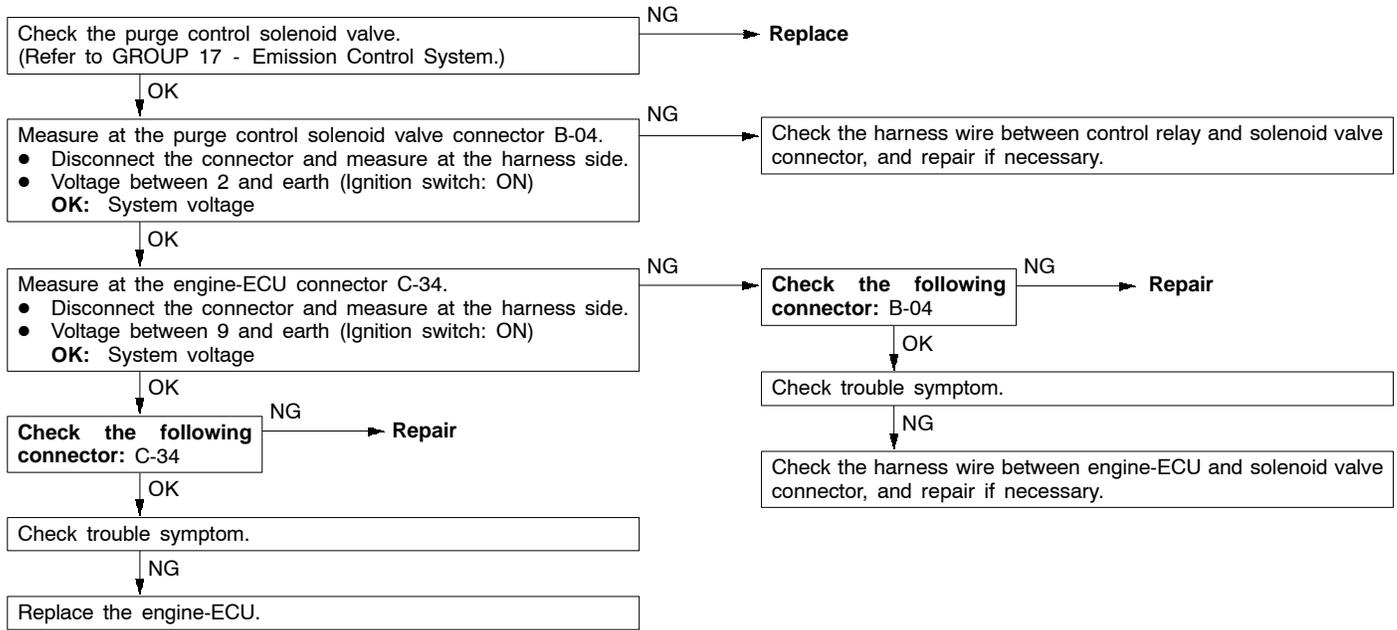
INSPECTION PROCEDURE 34

Idle speed control (ISC) servo (Stepper motor) system	Probable cause
The engine-ECU controls the intake air volume during idling by opening and closing the servo valve located in the bypass air passage.	<ul style="list-style-type: none"> ● Malfunction of ISC servo ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



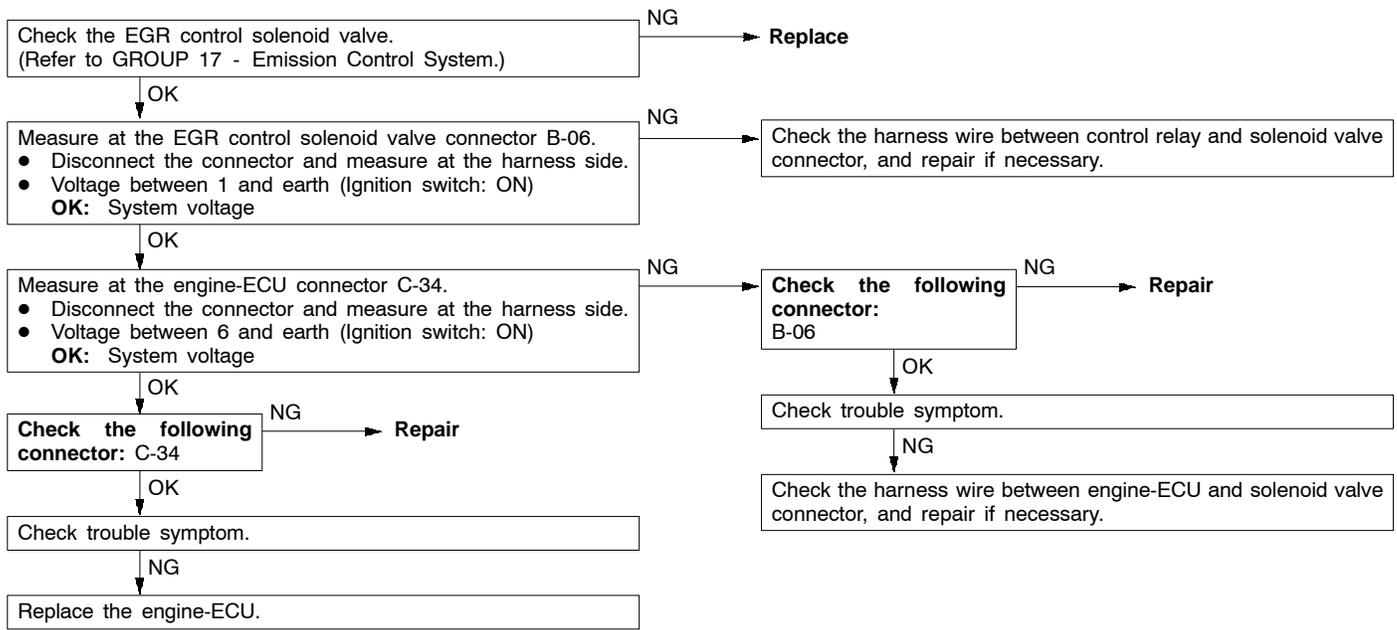
INSPECTION PROCEDURE 35

Purge control solenoid valve system	Probable cause
The purge control solenoid valve controls the purging of air from the canister located inside the intake manifold.	<ul style="list-style-type: none"> ● Malfunction of solenoid valve ● Improper connector contact, open circuit or short-circuited harness wire. ● Malfunction of the engine-ECU



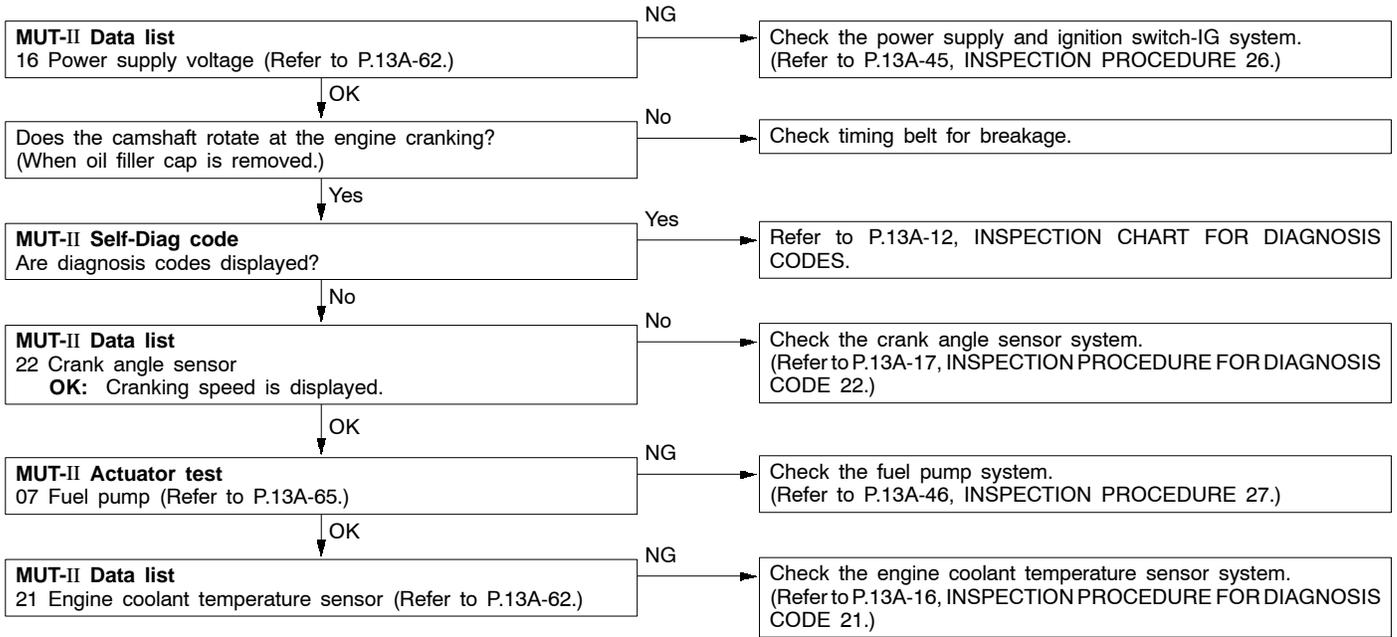
INSPECTION PROCEDURE 36

EGR control solenoid valve system	Probable cause
The EGR control solenoid valve is controlled by the negative pressure resulting from EGR operation leaking to port "A" of the throttle body.	<ul style="list-style-type: none"> ● Malfunction of solenoid valve ● Improper connector contact, open circuit or short-circuited harness wire. ● Malfunction of the engine-ECU



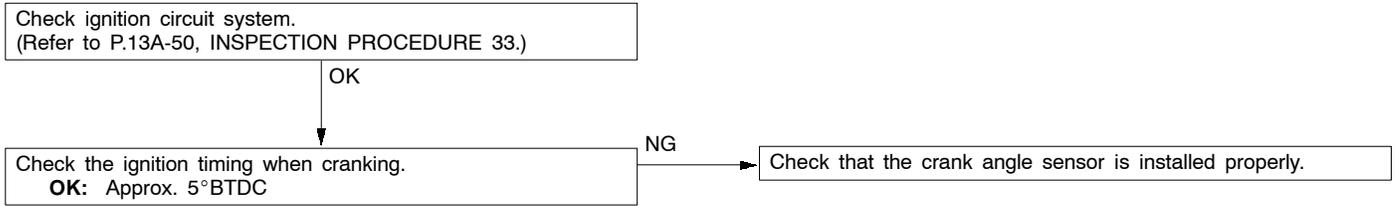
INSPECTION PROCEDURE 37

MUT-II: Inspection of no initial combustion

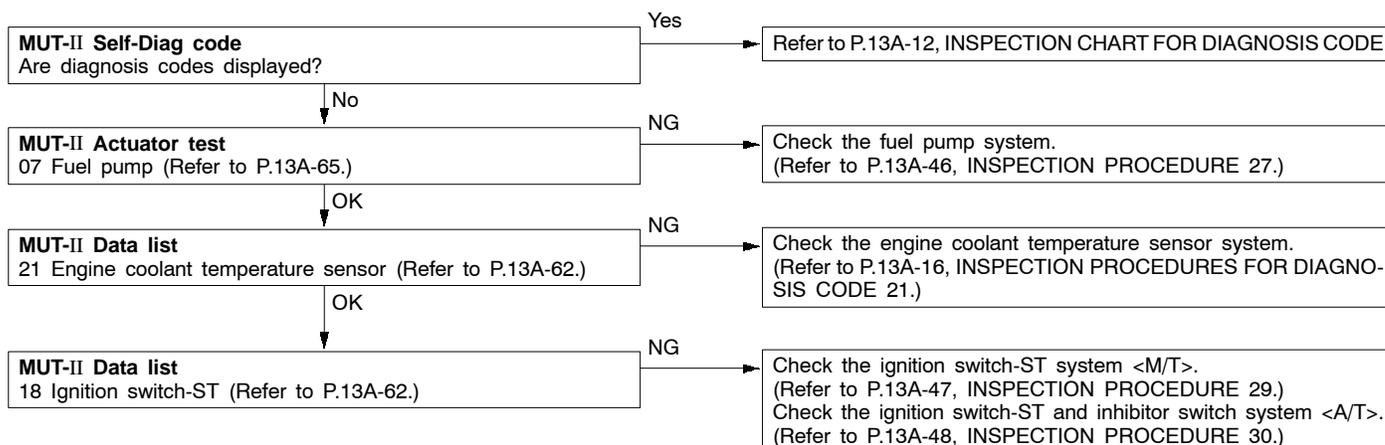


INSPECTION PROCEDURE 38

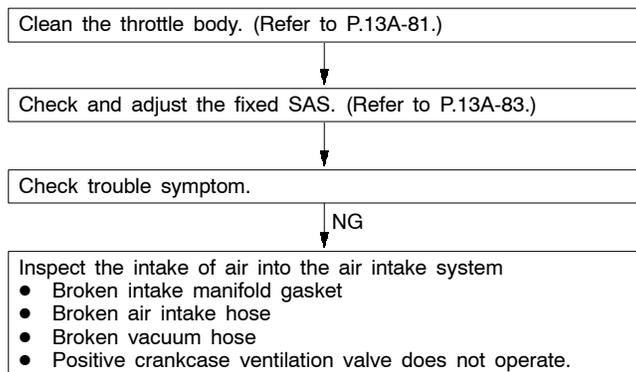
Ignition system: Inspection of no initial combustion.



INSPECTION PROCEDURE 39

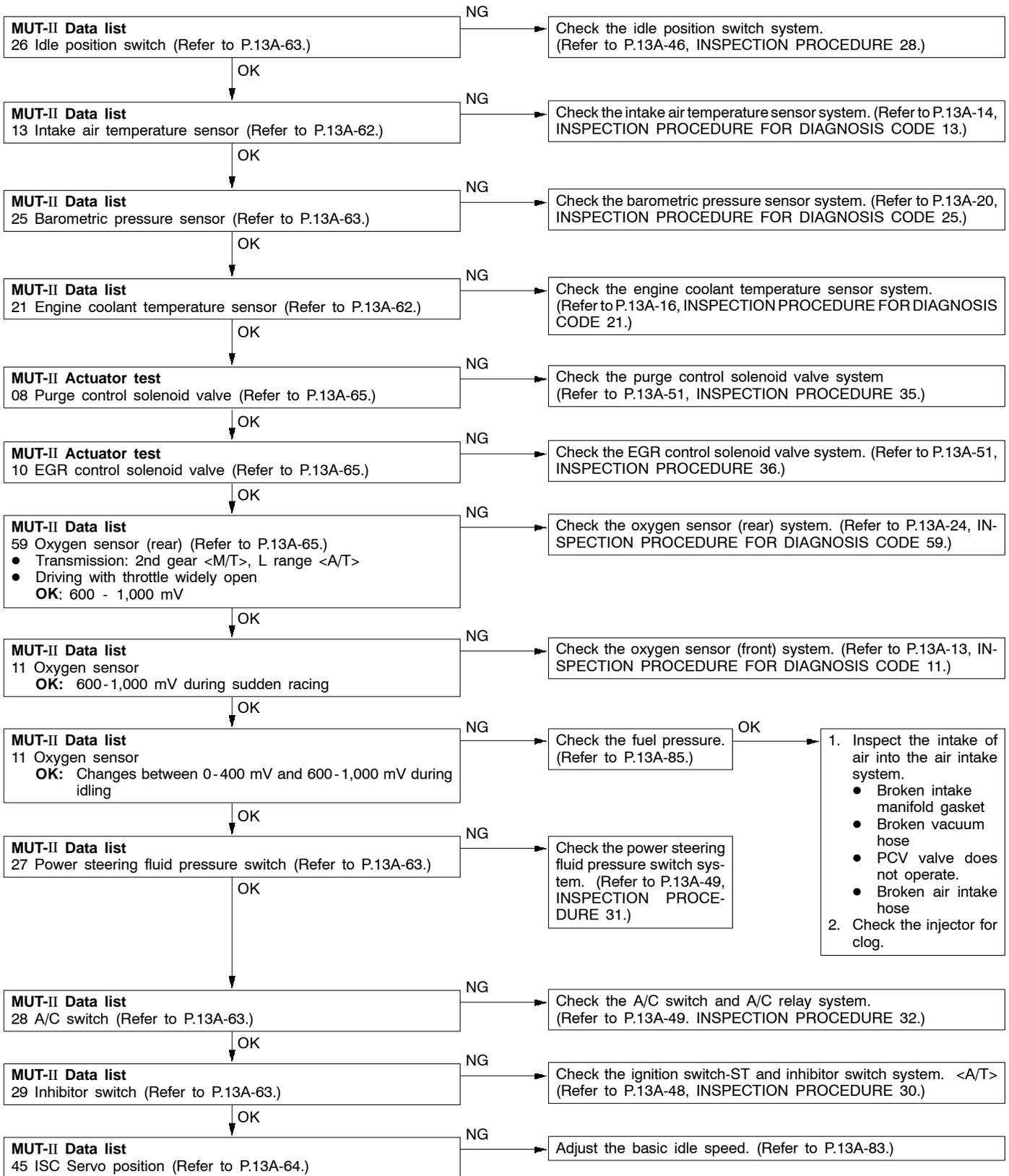
MUT-II: Check if incomplete combustion occurs.

INSPECTION PROCEDURE 40

Check if hunting occurs.

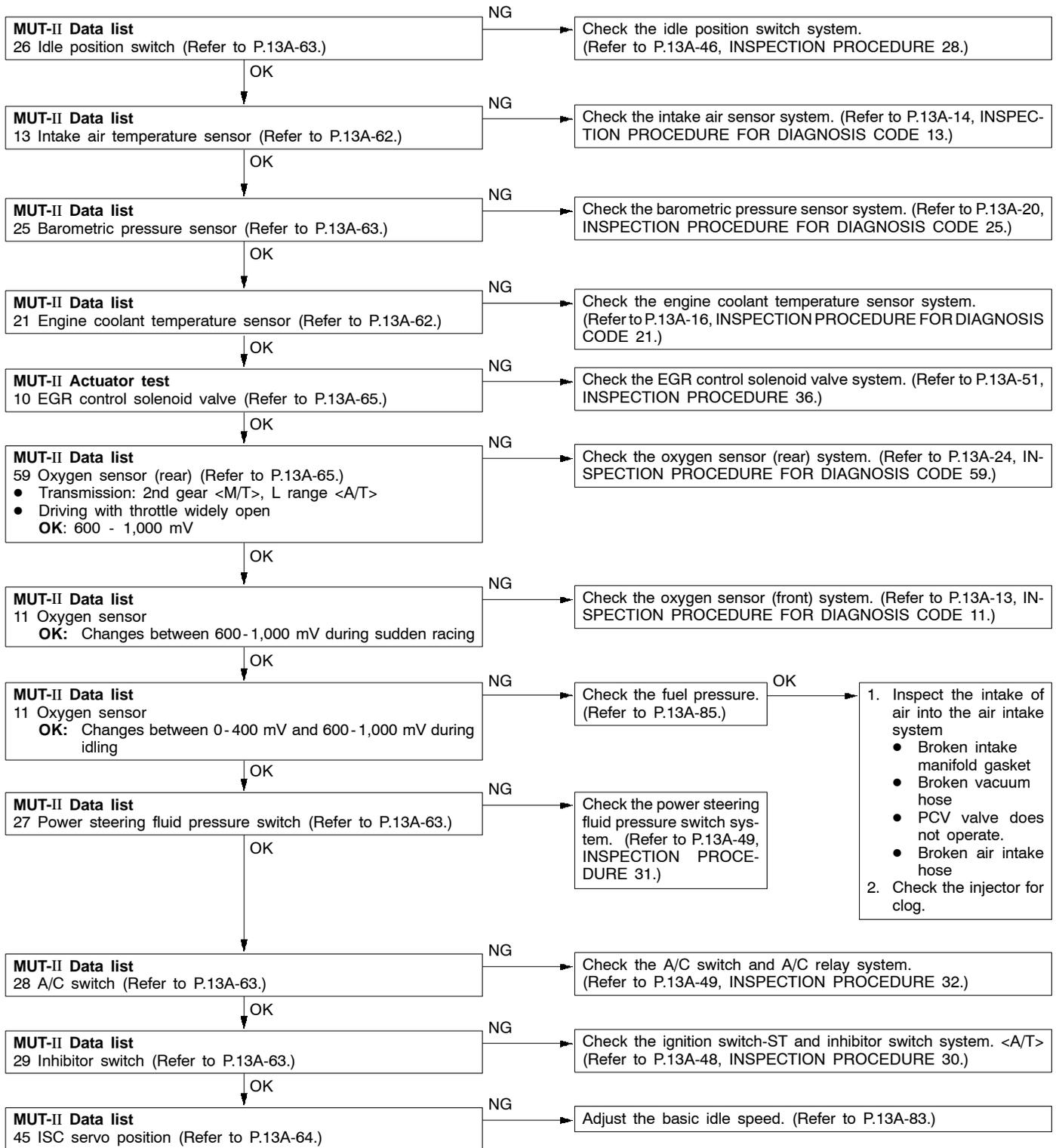
INSPECTION PROCEDURE 41

MUT-II: Check if idling speed is unstable.



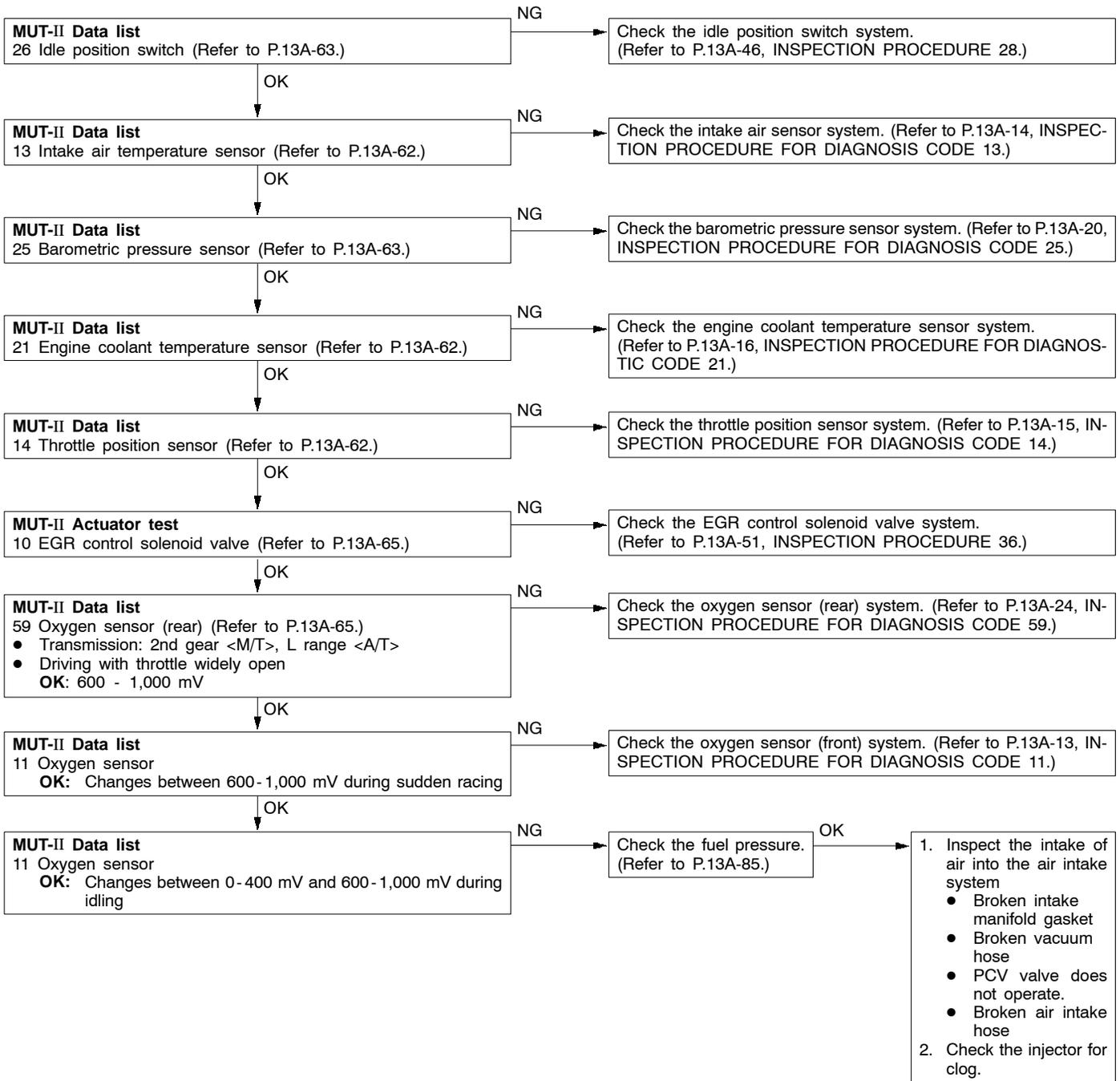
INSPECTION PROCEDURE 42

MUT-II: Engine stalling inspection when the engine is warmed up and idling.



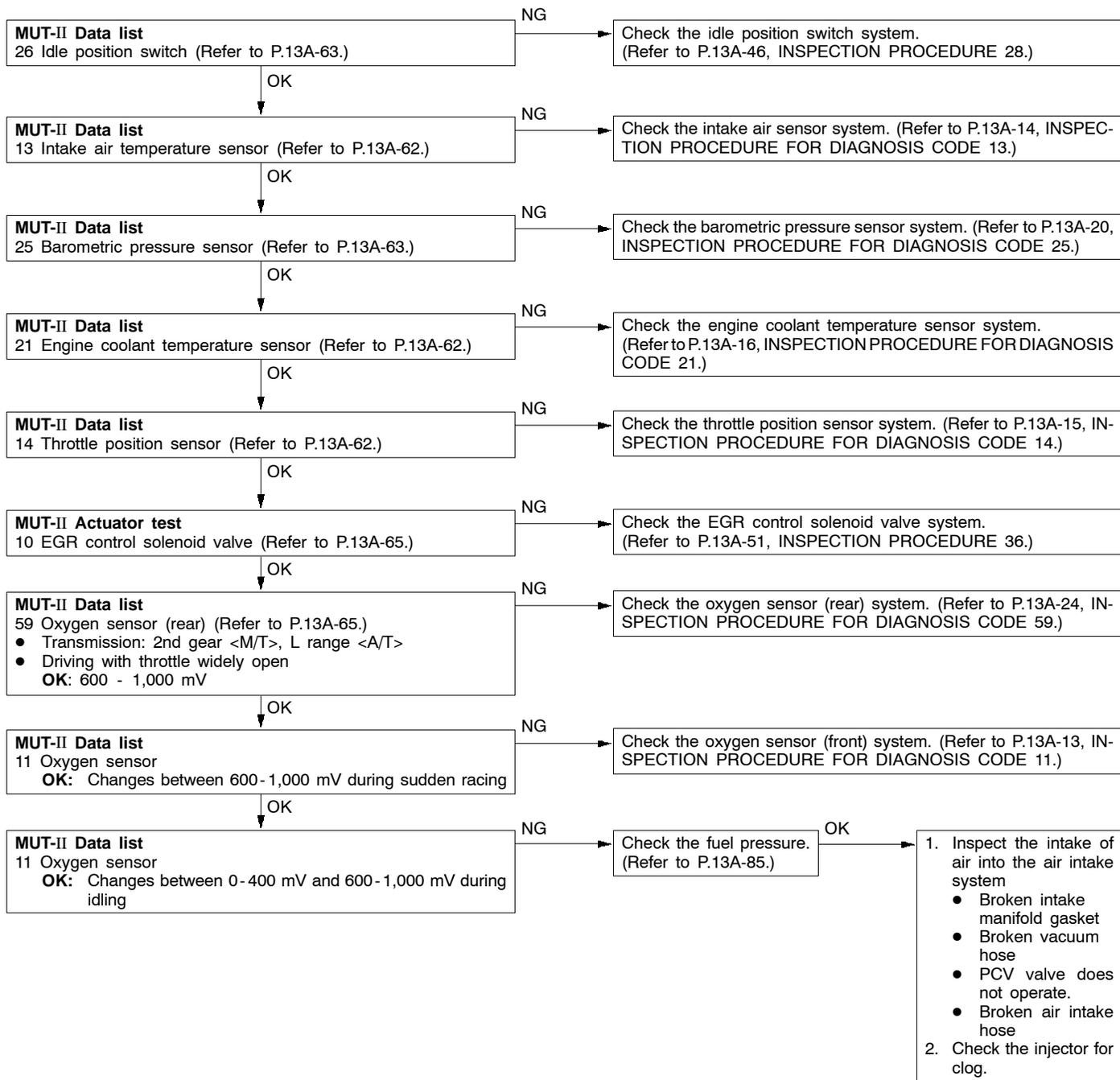
INSPECTION PROCEDURE 43

MUT-II: Check if hesitation, sug, stumble or poor acceleration occurs.



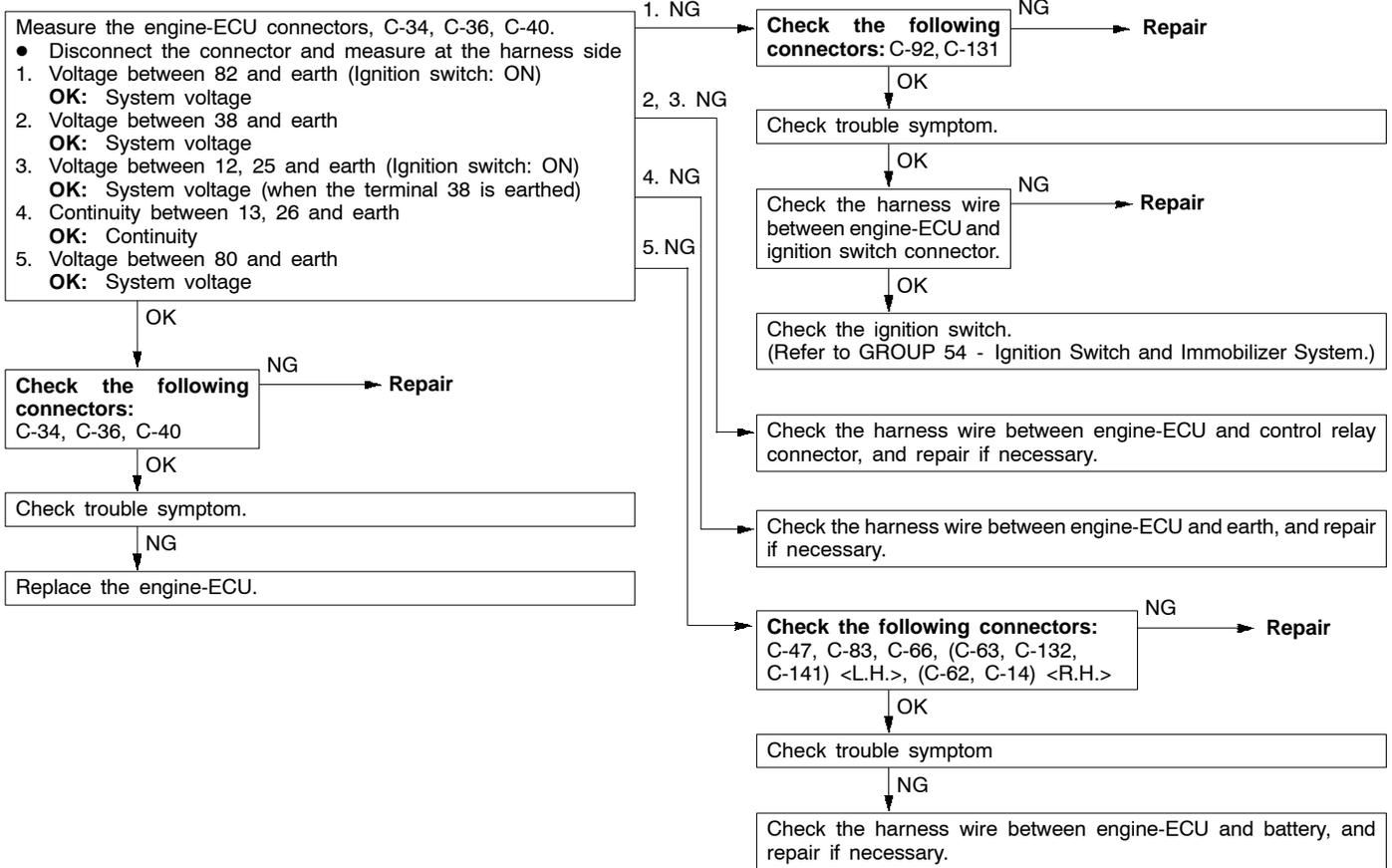
INSPECTION PROCEDURE 44

MUT-II: Check if surge occurs.



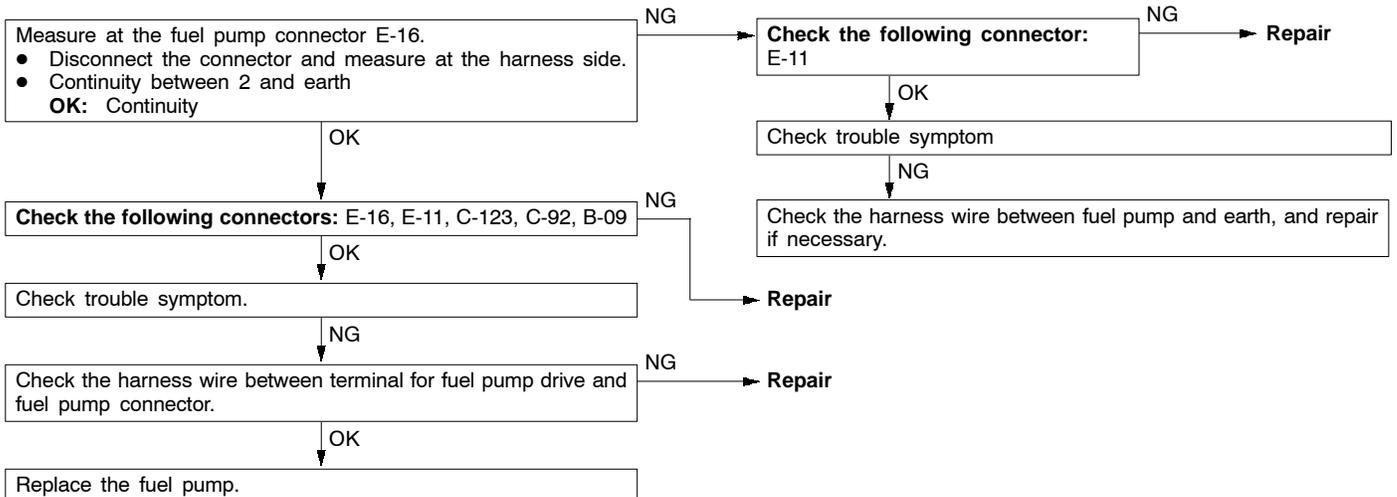
INSPECTION PROCEDURE 45

Check the engine-ECU power supply and earth circuit.



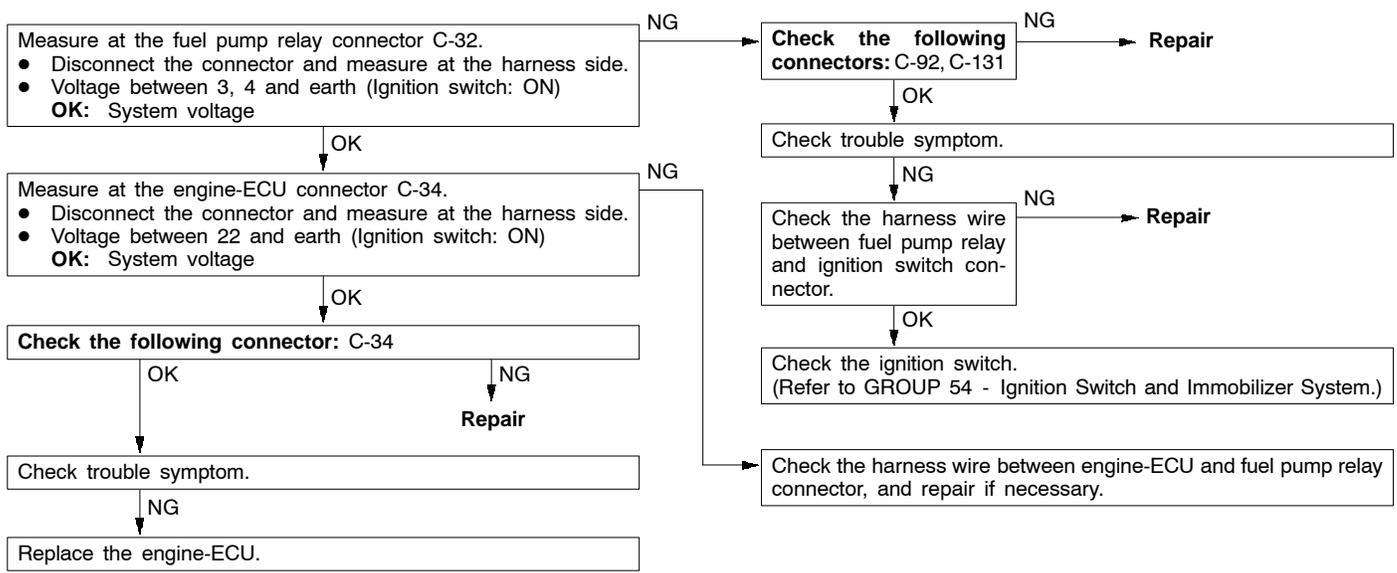
INSPECTION PROCEDURE 46

Check fuel pump circuit.



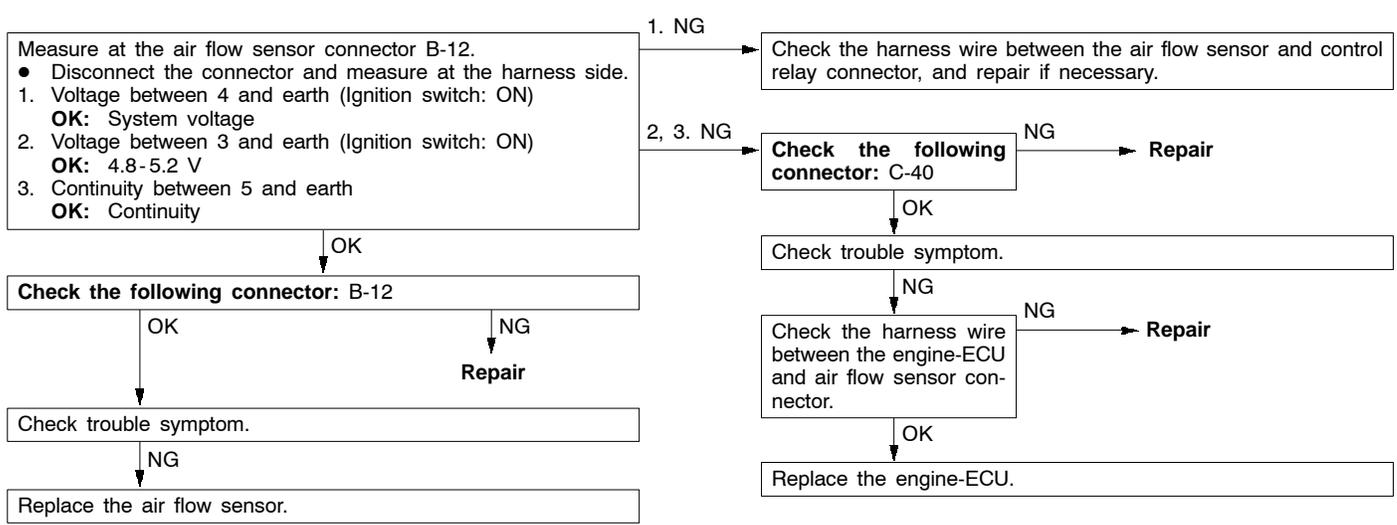
INSPECTION PROCEDURE 47

Check the fuel pump drive control circuit.



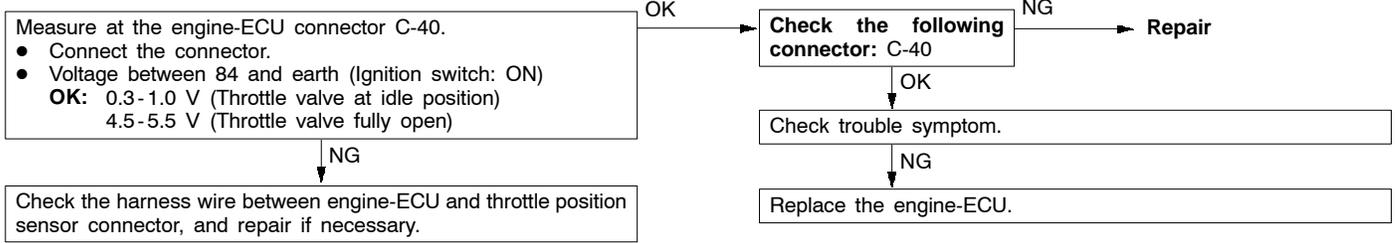
INSPECTION PROCEDURE 48

Check air flow sensor (AFS) control circuit.



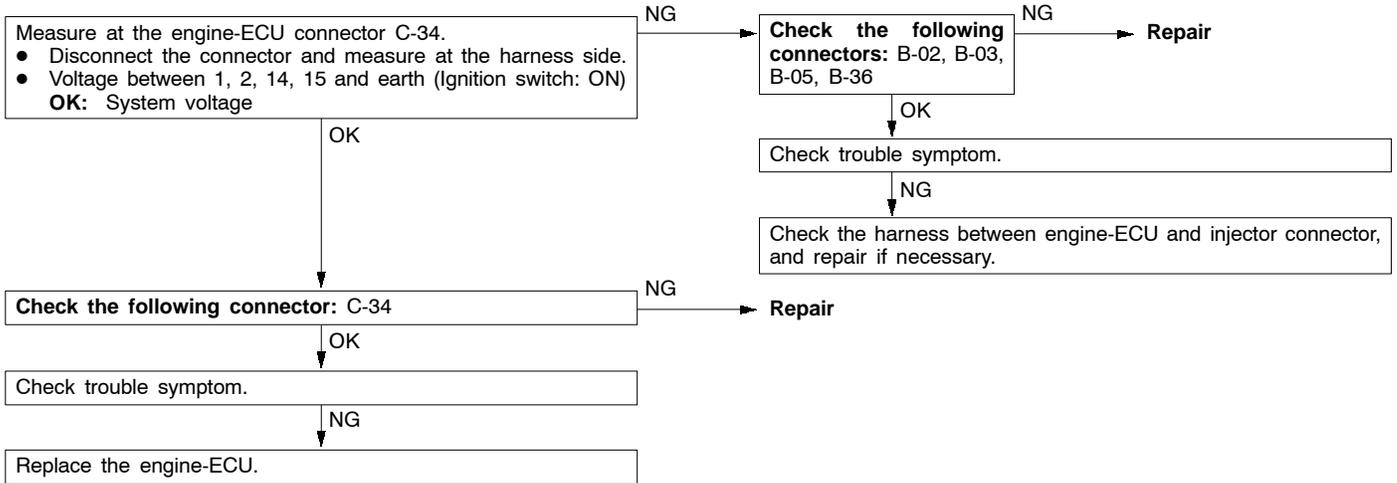
INSPECTION PROCEDURE 49

Check throttle position sensor (TPS) output circuit.



INSPECTION PROCEDURE 50

Check injector control circuit



DATA LIST REFERENCE TABLE

13100890289

Caution

When shifting the select lever to D range, the brakes should be applied so that the vehicle does not move forward.

NOTE

- *1. In a new vehicle [driven approximately 500 km or less], the air flow sensor output frequency is sometimes 10% higher than the standard frequency.
- *2. The idle position switch normally turns off when the voltage of the throttle position sensor is 50 - 100 mV higher than the voltage at the idle position. If the throttle position switch turns back on after the throttle position sensor voltage has risen by 100 mV and the throttle valve has opened, the idle position switch and the throttle position sensor need to be adjusted.
- *3. The injector drive time represents the time when the cranking speed is at 250 r/min or below when the power supply voltage is 11 V.
- *4. In a new vehicle [driven approximately 500 km or less], the injector drive time is sometimes 10% longer than the standard time.
- *5. In a new vehicle [driven approximately 500 km or less], the step of the stepper motor is sometimes 30 steps greater than the standard value.

Item No.	Inspection item	Inspection contents	Normal condition	Inspection procedure No.	Reference page		
11	Oxygen sensor (front)	Engine:After having warmed up Air/fuel mixture is made leaner when decelerating, and is made richer when racing.	When at 4,000 r/min, engine is suddenly decelerated	200 mV or less	Code No. 11	13A-13	
			When engine is suddenly raced	600 - 1,000 mV			
		Engine:After having warmed up The oxygen sensor signal is used to check the air/fuel mixture ratio, and control condition is also checked by the ECU.	Engine is idling	400 mV or less (Changes)			
			2,500 r/min	600 - 1,000 mV			
12	Air flow sensor*1	<ul style="list-style-type: none"> ● Engine coolant temperature: 80 - 95°C ● Lamps, electric cooling fan and all accessories: OFF ● Transmission: Neutral (A/T: P range) 	Engine is idling	17 - 43 Hz	-	-	
				2,500 r/min			70 - 110 Hz
				Engine is raced			Frequency increases in response to racing
13	Intake air temperature sensor	Ignition switch: ON or with engine running	When intake air temperature is -20°C	-20°C	Code No. 13	13A-14	
			When intake air temperature is 0°C	0°C			
			When intake air temperature is 20°C	20°C			
			When intake air temperature is 40°C	40°C			
			When intake air temperature is 80°C	80°C			

13A-62

Item No.	Inspection item	Inspection contents		Normal condition	Inspection procedure No.	Reference page
14	Throttle position sensor	Ignition switch: ON	Set to idle position	300 - 1,000 mV	Code No. 14	13A-15
			Gradually open	Increases in proportion to throttle opening angle		
			Open fully	4,500 - 5,500 mV		
16	Power supply voltage	Ignition switch: ON		System voltage	Procedure No. 26	13A-45
18	Cranking signal (ignition switch-ST)	Ignition switch: ON	Engine: Stopped	OFF	Procedure No. 29 <M/T> Procedure No. 30 <A/T>	13A-47 <M/T> 13A-48 <M/T>
			Engine: Cranking	ON		
21	Engine coolant temperature sensor	Ignition switch: ON or with engine running	When engine coolant temperature is -20°C	-20°C	Code No. 21	13A-16
			When engine coolant temperature is 0°C	0°C		
			When engine coolant temperature is 20°C	20°C		
			When engine coolant temperature is 40°C	40°C		
			When engine coolant temperature is 80°C	80°C		

Item No.	Inspection item	Inspection contents	Normal condition	Inspection procedure No.	Reference page	
22	Crank angle sensor	<ul style="list-style-type: none"> Engine: Cranking Tachometer: Connected 	Compare the engine speed readings on the tachometer and the MUT-II.	Accord	Code No. 22	13A-17
		<ul style="list-style-type: none"> Engine: Idling Idle position switch: ON 	When engine coolant temperature is -20°C	1,275 - 1,475 rpm		
			When engine coolant temperature is 0°C	1,225 - 1,425 rpm		
			When engine coolant temperature is 20°C	1,100 - 1,300 rpm		
			When engine coolant temperature is 40°C	950 - 1,150 rpm		
			When engine coolant temperature is 80°C	650 - 850 rpm		
25	Barometric pressure sensor	Ignition switch: ON	At altitude of 0 m	101 kPa	Code No. 25	13A-20
			At altitude of 600 m	95 kPa		
			At altitude of 1,200 m	88 kPa		
			At altitude of 1,800 m	81 kPa		
26	Idle position switch	Ignition switch: ON Check by operating accelerator pedal repeatedly	Throttle valve: Set to idle position	ON	Procedure No. 28	13A-46
			Throttle valve: Slightly open	OFF*2		
27	Power steering fluid pressure switch	Engine: Idling	Steering wheel stationary	OFF	Procedure No. 31	13A-49
			Steering wheel turning	ON		
28	A/C switch	Engine: Idling (when A/C switch is ON, A/C compressor should be operating.)	A/C switch: OFF	OFF	Procedure No. 32	13A-49
			A/C switch: ON	ON		
29	Inhibitor switch <A/T>	Ignition switch: ON	P or N	P or N	Procedure No. 30	13A-48
			D, 2, L or R	D, 2, L or R		

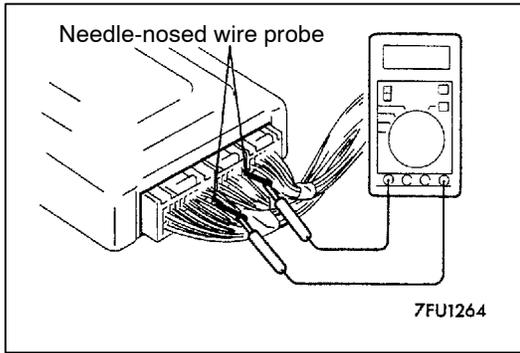
Item No.	Inspection item	Inspection contents	Normal condition	Inspection procedure No.	Reference page	
41	Injectors * ³	Engine: Cranking	When engine coolant temperature is 0°C (injection is carried out for all cylinders simultaneously)	12 - 19 ms	-	-
			When engine coolant temperature is 20°C	26 - 40 ms		
			When engine coolant temperature is 80°C	6.0 - 9.1 ms		
	Injectors* ⁴	<ul style="list-style-type: none"> Engine coolant temperature: 80–95°C Lamps, electric cooling fan and all accessories: OFF Transmission: Neutral (A/T : P range) 	Engine is idling	1.6 - 2.8 ms		
			2,500 r/min	1.4 - 2.6 ms		
			When engine is suddenly raced	Increases		
44	Ignition coils and power transistors	<ul style="list-style-type: none"> Engine: After having warmed up Timing lamp is set. (The timing lamp is set in order to check actual ignition timing.) 	Engine is idling	2 - 18° BTDC	-	-
			2,500 r/min	18 - 38° BTDC		
45	ISC (stepper) motor position * ⁵	<ul style="list-style-type: none"> Engine coolant temperature: 80 - 95°C Lamps, electric cooling fan and all accessories: OFF Transmission: Neutral (A/T : P range) Idle position switch: ON Engine: Idling When A/C switch is ON, A/C compressor should be operating 	A/C switch: OFF	2 - 25 STEP	-	-
			A/C switch: OFF → ON	Increases by 10 - 70 steps		
			<ul style="list-style-type: none"> A/C switch: OFF Select lever: N range → D range 	Increases by 5 - 50 steps		
49	A/C relay	Engine: After having warmed up/Engine is idling	A/C switch: OFF	OFF (Compressor clutch is not operating)	Procedure No. 32	13A-49
			A/C switch: ON	ON (Compressor clutch is operating)		

Item No.	Inspection item	Inspection contents		Normal condition	Inspection procedure No.	Reference page
59	Oxygen sensor (rear)	<ul style="list-style-type: none"> Transmission: 2nd gear <M/T>, L range <A/T> Drive with throttle widely open 	3,500 r/min	600 - 1,000 mV	Code No. 59	13A-24

ACTUATOR TEST REFERENCE TABLE

13100900357

Item No.	Inspection item	Drive contents	Inspection contents		Normal condition	Inspection procedure No.	Reference page
01	Injectors	Cut fuel to No. 1 injector	Engine: After having warmed up/Engine is idling (Cut the fuel supply to each injector in turn and check cylinders which don't affect idling.)		Idling condition becomes different (becomes unstable).	Code No. 41	13A-21
02		Cut fuel to No. 2 injector					
03		Cut fuel to No. 3 injector					
04		Cut fuel to No. 4 injector					
07	Fuel pump	Fuel pump operates and fuel is recirculated.	<ul style="list-style-type: none"> Engine: Cranking Fuel pump: Forced driving Inspect according to both the above conditions. 	Pinch the return hose with fingers to feel the pulse of the fuel being recirculated.	Pulse is felt.	Procedure No. 27	13A-46
				Listen near the fuel tank for the sound of fuel pump operation.	Sound of operation is heard.		
08	Purge control solenoid valve	Solenoid valve turns from OFF to ON.	Ignition switch: ON		Sound of operation can be heard when solenoid valve is driven.	Procedure No. 35	13A-51
10	EGR control solenoid valve	Solenoid valve turns from OFF to ON.	Ignition switch: ON		Sound of operation can be heard when solenoid valve is driven.	Procedure No. 36	13A-51
17	Basic ignition timing	Set to ignition timing adjustment mode	Engine: Idling Timing light is set		5° BTDC	-	-
21	Fan controller	Drive the fan motor	Ignition switch: ON		Radiator fan and condenser fan operate at high speed	Procedure No. 25	13A-45



CHECK AT THE ENGINE-ECU TERMINALS

13100920285

TERMINAL VOLTAGE CHECK CHART

1. Connect a needle-nosed wire probe (test harness: MB991223 or paper clip) to a voltmeter probe.
2. Insert the needle-nosed wire probe into each of the engine-ECU connector terminals from the wire side, and measure the voltage while referring to the check chart.

NOTE

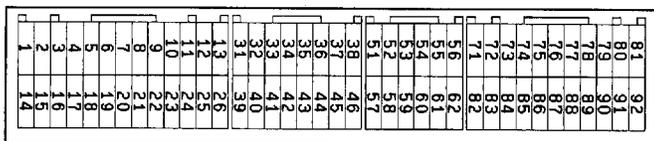
- (1) Make the voltage measurement with the engine-ECU connectors connected.
- (2) You may find it convenient to pull out the engine-ECU to make it easier to reach the connector terminals.
- (3) The checks can be carried out off the order given in the chart.

Caution

Short-circuiting the positive (+) probe between a connector terminal and earth could damage the vehicle wiring, the sensor, engine-ECU or all of them. Be careful to prevent this!

3. If voltmeter shows any deviation from standard value, check the corresponding sensor, actuator and related electrical wiring, then repair or replace.
4. After repair or replacement, recheck with the voltmeter to confirm that the repair has corrected the problem.

Engine-ECU Connector Terminal Arrangement



9FU0393

Terminal No.	Check item	Check condition (Engine condition)	Normal condition
1	No. 1 injector	While engine is idling after having warmed up, suddenly depress the accelerator pedal.	From 11 - 14 V, momentarily drops slightly
14	No. 2 injector		
2	No. 3 injector		
15	No. 4 injector		
4	Stepper motor coil <A1>	Engine: Soon after the warmed up engine is started	System voltage ↔ 0 V (Changes repeatedly)
17	Stepper motor coil <A2>		
5	Stepper motor coil <B1>		
18	Stepper motor coil <B2>		
6	EGR control solenoid valve	Ignition switch: ON	System Voltage
		While engine is idling, suddenly depress the accelerator pedal.	From system voltage, momentarily drops
8	A/C relay	<ul style="list-style-type: none"> • Engine: Idle speed • A/C switch: OFF → ON (A/C compressor is operating) 	System voltage or momentarily 6V or more → 0 - 3V
9	Purge control solenoid valve	Ignition switch: ON	System voltage
		Running at 3,000r/min while engine is warming up after having been started.	0 - 3V
10	Ignition coil - No. 1, No. 4 (power transistor)	Engine r/min: 3,000 r/min	0.3 - 3.0V
23	Ignition coil - No. 2, No. 3 (power transistor)		
12	Power supply	Ignition switch: ON	System voltage
25			
19	Air flow sensor reset signal	Engine: Idle speed	0 - 1V
		Engine r/min: 3,000 r/min	6 - 9V
21	Fan controller	Radiator fan and condenser fan are not operating	0 - 0.3 V
		Radiator fan and condenser fan are operating	0.7 V or more

Terminal No.	Check item	Check condition (Engine condition)	Normal condition
22	Fuel pump relay	Ignition switch: ON	System voltage
		Engine: Idle speed	0 - 3V
24	A/C switch 2	<ul style="list-style-type: none"> ● Engine: Idling ● Outside air temperature: 25°C or more When A/C is MAX. COOL condition (when the load by A/C is high)	0 - 3 V
		(When A/C is MAX. HOT condition (when the load by A/C is low))	System voltage
33	Alternator G terminal	<ul style="list-style-type: none"> ● Engine: Warm, idle (radiator fan: OFF) ● Headlamp: OFF to ON ● Rear defogger switch: OFF to ON ● Brake lamp: ON 	Voltage rises by 0.2 - 3.5 V.
41	Alternator FR terminal	<ul style="list-style-type: none"> ● Engine: Warm, idle (radiator fan: OFF) ● Headlamp: OFF to ON ● Rear defogger switch: OFF to ON ● Brake lamp: ON 	Voltage drops by 0.2 - 3.5 V.
36	Engine warning lamp	Ignition switch: OFF → ON	0 - 3V → 9 - 13V (After several seconds have elapsed)
37	Power steering fluid pressure switch	Engine: Idling after warming up	When steering wheel is stationary
			When steering wheel is turned
38	Control relay (Power supply)	Ignition switch: OFF	System voltage
		Ignition switch: ON	0 - 3V
45	A/C switch 1	Engine: Idle speed	Turn the A/C switch OFF
			Turn the A/C switch ON (A/C compressor is operating)
58	Tachometer signal	Engine r/min: 3,000 r/min	0.3 - 3.0V
60	Oxygen sensor heater	Engine: Idling after warming up	0 - 3V
		Engine r/min: 5,000r/min.	System voltage
71	Ignition switch - ST	Engine: Cranking	8V or more

Terminal No.	Check item	Check condition (Engine condition)		Normal condition
72	Intake air temperature sensor	Ignition switch: ON	When intake air temperature is 0°C	3.2 - 3.8V
			When intake air temperature is 20°C	2.3 - 2.9V
			When intake air temperature is 40°C	1.5 - 2.1V
			When intake air temperature is 80°C	0.4 - 1.0V
75	Oxygen sensor (rear)	<ul style="list-style-type: none"> • Transmission: 2nd gear <M/T>, L range <A/T> • Engine r/min: 3,500 r/min or more • Driving with the throttle valve widely open 		0.6 - 1.0 V
76	Oxygen sensor (front)	Engine: Running at 2,500 r/min after warmed up (Check using a digital type voltmeter)		0 ↔ 0.8V (Changes repeatedly)
80	Backup power supply	Ignition switch: OFF		System voltage
81	Sensor impressed voltage	Ignition switch: ON		4.5 - 5.5V
82	Ignition switch - IG	Ignition switch: ON		System voltage
83	Engine coolant temperature sensor	Ignition switch: ON	When engine coolant temperature is 0°C	3.2 - 3.8V
			When engine coolant temperature is 20°C	2.3 - 2.9V
			When engine coolant temperature is 40°C	1.3 - 1.9V
			When engine coolant temperature is 80°C	0.3 - 0.9V
84	Throttle position sensor	Ignition switch: ON	Set throttle valve to idle position	0.3 - 1.0V
			Fully open throttle valve	4.5 - 5.5V
85	Barometric pressure sensor	Ignition switch: ON	When altitude is 0m	3.7 - 4.3V
			When altitude is 1,200m	3.2 - 3.8V
86	Vehicle speed sensor	<ul style="list-style-type: none"> • Ignition switch: ON • Move the vehicle slowly forward 		0 ↔ 5V (Changes repeatedly)

Terminal No.	Check item	Check condition (Engine condition)		Normal condition
87	Idle position switch	Ignition switch: ON	Set throttle valve to idle position	0 - 1V
			Slightly open throttle valve	4V or more
88	Camshaft position sensor	Engine: Cranking		0.4 - 3.0V
		Engine: Idle speed		0.5 - 2.0V
89	Crank angle sensor	Engine: Cranking		0.4 - 4.0V
		Engine: Idle speed		1.5 - 2.5V
90	Air flow sensor	Engine: Idle speed		2.2 - 3.2V
		Engine r/min: 2,500r/min		
91	Inhibitor switch <A/T>	Ignition switch: ON	Set selector lever to P or N	0 - 3V
			Set selector lever to Other than P or N	8 - 14V

CHECK CHART FOR RESISTANCE AND CONTINUITY BETWEEN TERMINALS

1. Turn the ignition switch to OFF.
2. Disconnect the engine-ECU connector.
3. Measure the resistance and check for continuity between the terminals of the engine-ECU harness-side connector while referring to the check chart.

NOTE

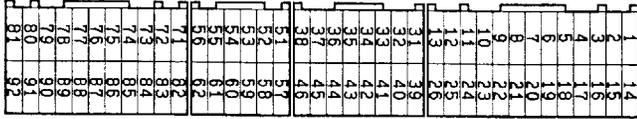
- (1) When measuring resistance and checking continuity, a harness for checking contact pin pressure should be used instead of inserting a test probe.
- (2) Checking need not be carried out in the order given in the chart.

Caution

If the terminals that should be checked are mistaken, or if connector terminals are not correctly shorted to earth, damage may be caused to the vehicle wiring, sensors, engine-ECU and/or ohmmeter. Be careful to prevent this!

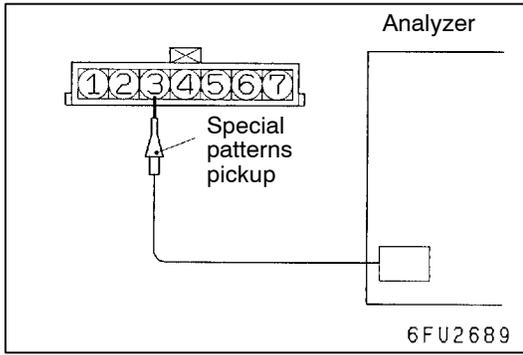
4. If the ohmmeter shows any deviation from the standard value, check the corresponding sensor, actuator and related electrical wiring, and then repair or replace.
5. After repair or replacement, recheck with the ohmmeter to confirm that the repair or replacement has corrected the problem.

Engine-ECU Harness Side Connector Terminal Arrangement



9FU0392

Terminal No.	Inspection item	Normal condition (Check condition)
1 - 12	No. 1 injector	13 - 16 Ω (At 20°C)
14 - 12	No. 2 injector	
2 - 12	No. 3 injector	
15 - 12	No. 4 injector	
4 - 12	Stepper motor coil (A1)	28 - 33 Ω (At 20°C)
17 - 12	Stepper motor coil (A2)	
5 - 12	Stepper motor coil (B1)	
18 - 12	Stepper motor coil (B2)	
6 - 12	EGR control solenoid valve	36 - 44 Ω (At 20°C)
9 - 12	Purge control solenoid valve	36 - 44 Ω (At 20°C)
13 - Body earth	Engine-ECU earth	Continuity (0 Ω)
26 - Body earth	Engine-ECU earth	
60 - 12	Oxygen sensor heater	11 - 18 Ω (At 20°C)
72 - 92	Intake air temperature sensor	5.3 - 6.7 k Ω (When intake air temperature is 0°C)
		2.3 - 3.0 k Ω (When intake air temperature is 20°C)
		1.0 - 1.5 k Ω (When intake air temperature is 40°C)
		0.30 - 0.42 k Ω (When intake air temperature is 80°C)
83 - 92	Engine coolant temperature sensor	5.1 - 6.5 k Ω (When coolant temperature is 0°C)
		2.1 - 2.7 k Ω (When coolant temperature is 20°C)
		0.9 - 1.3 k Ω (When coolant temperature is 40°C)
		0.26 - 0.36 k Ω (When coolant temperature is 80°C)
87 - 92	Idle position switch	Continuity (when throttle valve is at idle position)
		No continuity (when throttle valve is slightly open)
91 - Body earth	Inhibitor switch <A/T>	Continuity (when select lever is at P or N)
		No continuity (when select lever is at D, 2, L or R)



INSPECTION PROCEDURE USING AN ANALYZER

13100930219

AIR FLOW SENSOR (AFS)

Measurement Method

1. Disconnect the air flow sensor connector, and connect the special tool (test harness: MB991709) in between. (All terminals should be connected.)
2. Connect the analyzer special patterns pickup to air flow sensor connector terminal 3.

Alternate Method (Test harness not available)

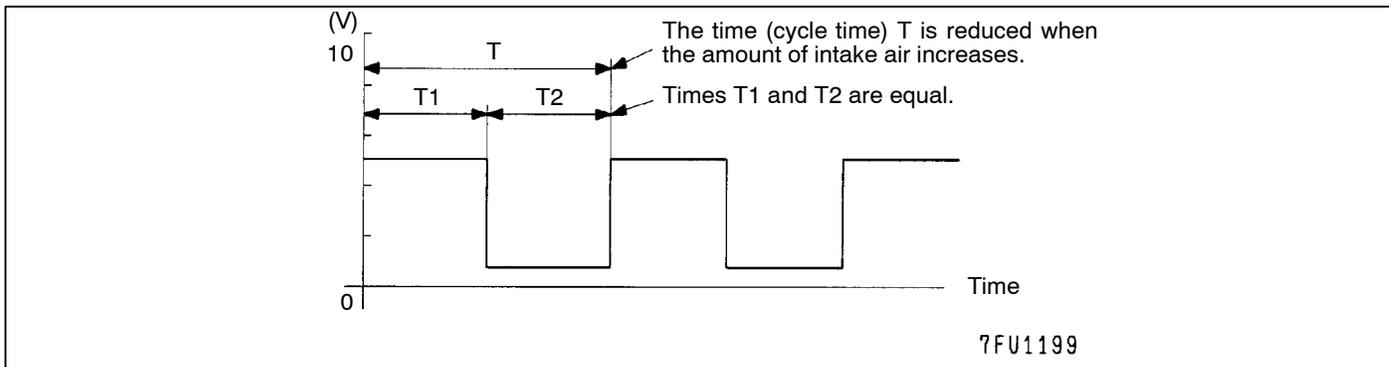
1. Connect the analyzer special patterns pickup to engine-ECU terminal 90.

Standard Wave Pattern

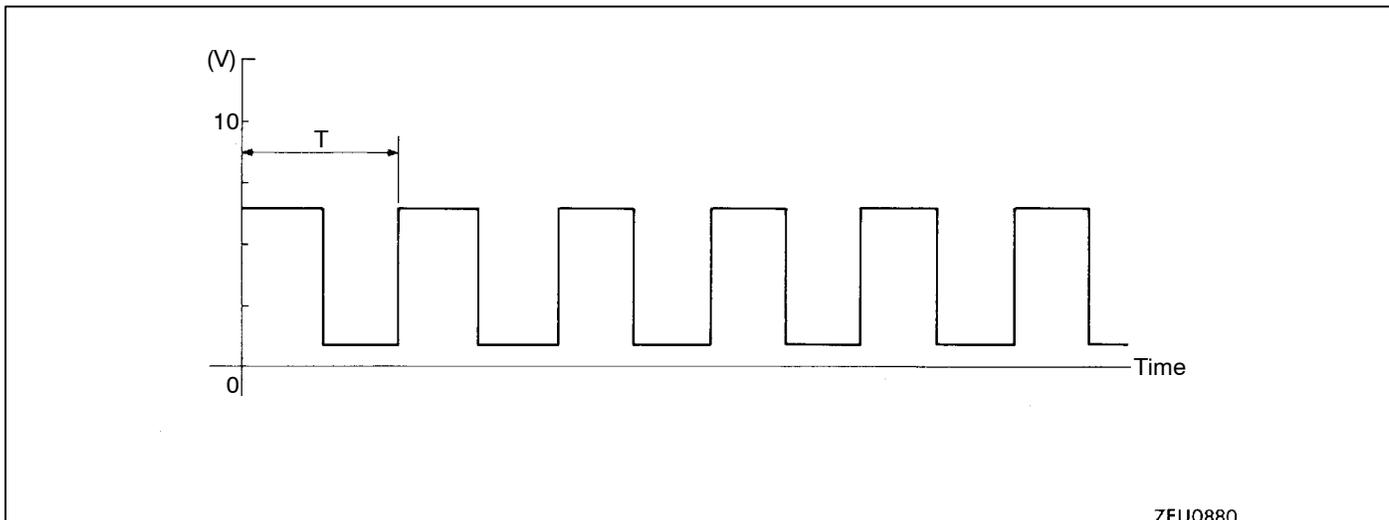
Observation conditions

Function	Special patterns
Pattern height	Low
Pattern selector	Display
Engine r/min	Idle speed

Standard wave pattern

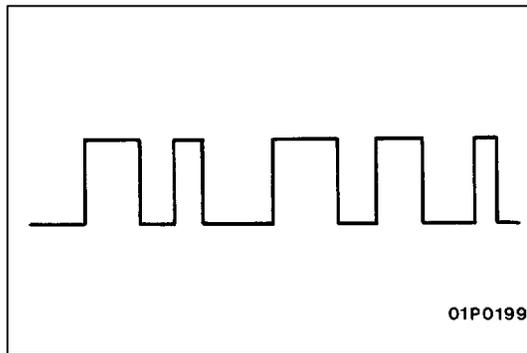


Observation conditions (from conditions above engine speed is increased by racing.)



Wave Pattern Observation Points

Check that cycle time T becomes shorter and the frequency increases when the engine speed is increased.



Examples of Abnormal Wave Patterns

- Example 1

Cause of problem

Sensor interface malfunction

Wave pattern characteristics

Rectangular wave pattern is output even when the engine is not started.

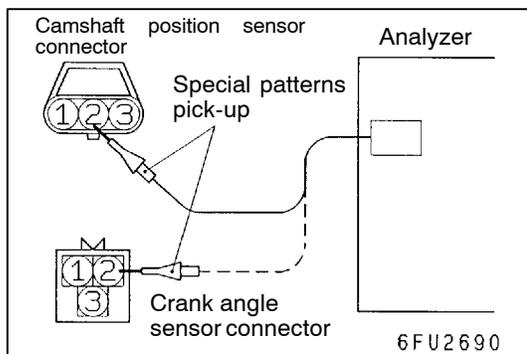
- Example 2

Cause of problem

Damaged rectifier or vortex generation column

Wave pattern characteristics

Unstable wave pattern with non-uniform frequency. However, when an ignition leak occurs during acceleration, the wave pattern will be distorted temporarily, even if the air flow sensor is normal.



CAMSHAFT POSITION SENSOR AND CRANK ANGLE SENSOR

Measurement Method

1. Disconnect the camshaft position sensor connector and connect the special tool (test harness: MB991223) and jumper wire in between. (All terminals should be connected.)
2. Connect the analyzer special patterns pickup to camshaft position sensor terminal 2.
3. Disconnect the crank angle sensor connector and connect the special tool (test harness: MD998478) in between.
4. Connect the analyzer special patterns pickup to crank angle sensor terminal 2.

Alternate Method (Test harness not available)

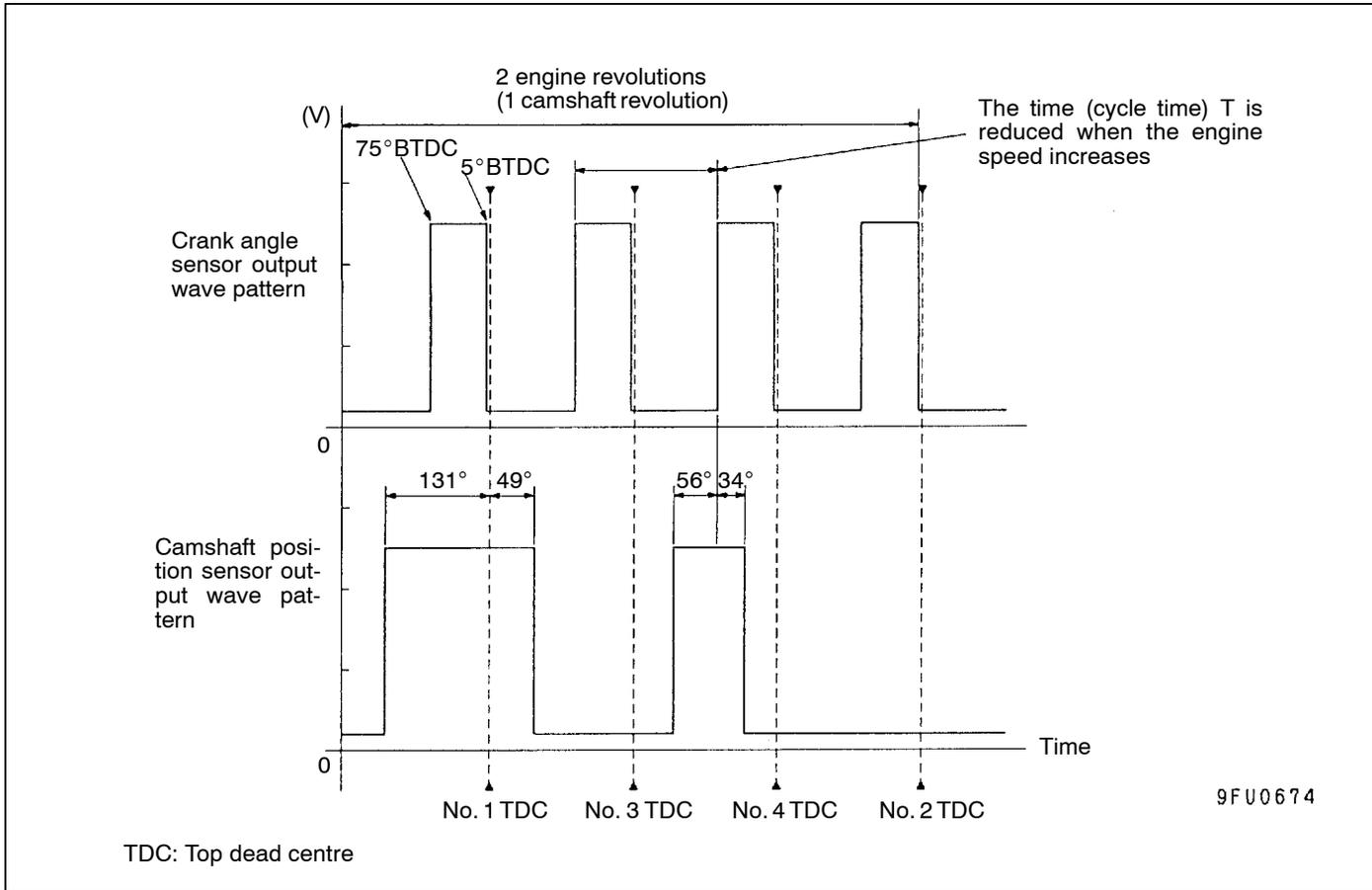
1. Connect the analyzer special patterns pickup to engine-ECU terminal 88. (When checking the camshaft position sensor signal wave pattern.)
2. Connect the analyzer special patterns pickup to engine-ECU terminal 89. (When checking the crank angle sensor signal wave pattern.)

Standard Wave Pattern

Observation conditions

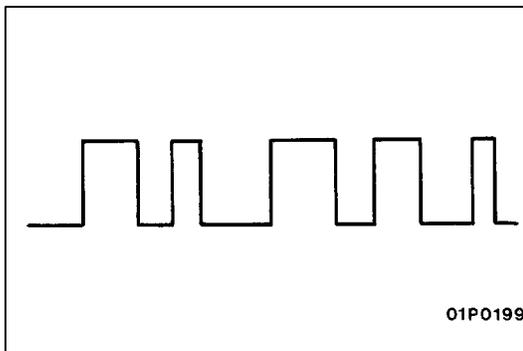
Function	Special patterns
Pattern height	Low
Pattern selector	Display
Engine r/min	Idle speed

Standard wave pattern



Wave Pattern Observation Points

Check that cycle time T becomes shorter when the engine speed increases.



Examples of Abnormal Wave Patterns

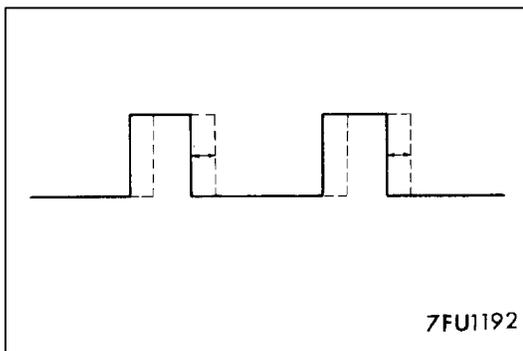
- Example 1

Cause of problem

Sensor interface malfunction

Wave pattern characteristics

Rectangular wave pattern is output even when the engine is not started.



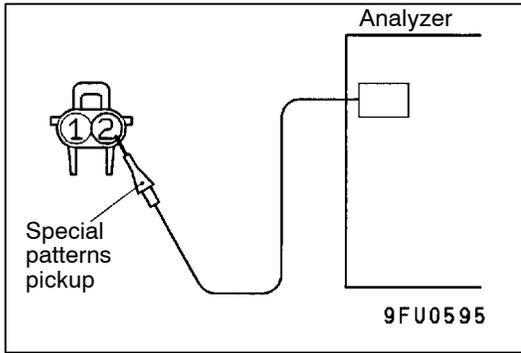
- Example 2

Cause of problem

Loose timing belt
Abnormality in sensor disk

Wave pattern characteristics

Wave pattern is displaced to the left or right.



INJECTOR

Measurement Method

1. Disconnect the injector connector, and then connect the special tool (test harness: MB991348) in between. (Both the power supply side and engine-ECU side should be connected.)
2. Connect the analyzer special patterns pickup to terminal 2 of the injector connector.

Alternate Method (Test harness not available)

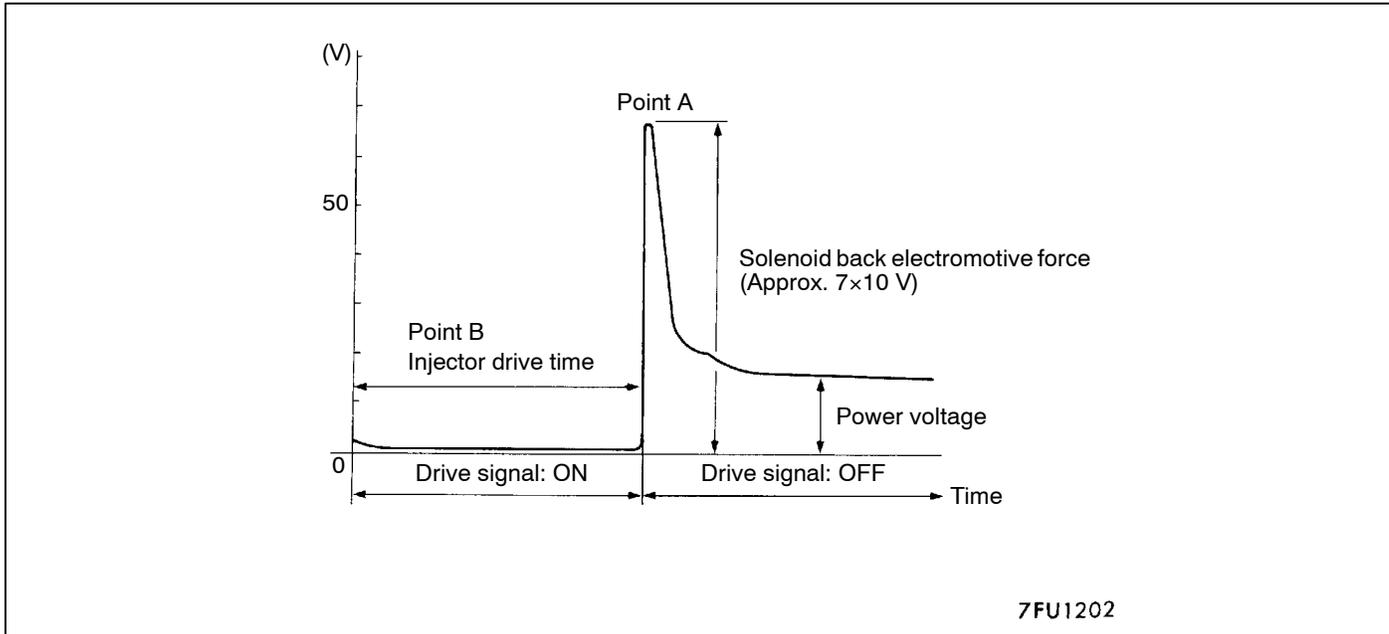
1. Connect the analyzer special patterns pickup to engine-ECU terminal 1. (When checking the No. 1 cylinder.)
2. Connect the analyzer special patterns pickup to engine-ECU terminal 14. (When checking the No. 2 cylinder.)
3. Connect the analyzer special patterns pickup to engine-ECU terminal 2. (When checking the No. 3 cylinder.)
4. Connect the analyzer special patterns pickup to engine-ECU terminal 15. (When checking the No. 4 cylinder.)

Standard Wave Pattern

Observation conditions

Function	Special patterns
Pattern height	Variable
Variable knob	Adjust while viewing the wave pattern
Pattern selector	Display
Engine r/min	Idle speed

Standard wave pattern

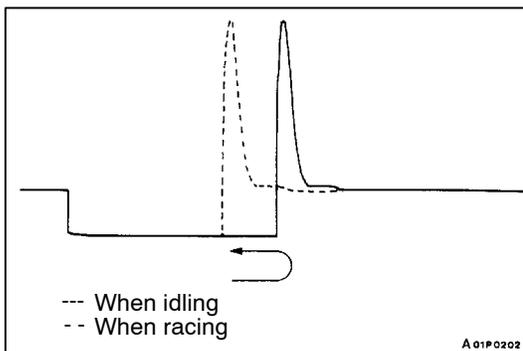


Wave Pattern Observation Points

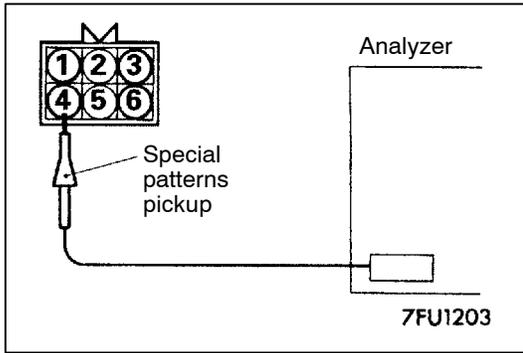
Point A: Height of solenoid back electromotive force

Contrast with standard wave pattern	Probable cause
Solenoid coil back electromotive force is low or doesn't appear at all.	Short in the injector solenoid

Point B: Injector drive time



- The injector drive time will be synchronized with the MUT-II tester display.
- When the engine is suddenly raced, the drive time will be greatly extended at first, but the drive time will soon match the engine speed.



STEPPER MOTOR

Measurement Method

1. Disconnect the stepper motor connector, and connect the special tool (test harness: MD998463) in between.
2. Connect the analyzer special patterns pickup to the stepper motor-side connector terminal 1 (red clip of special tool), terminal 3 (blue clip), terminal 4 (black clip) and terminal 6 (yellow clip) respectively.

Alternate Method (Test harness not available)

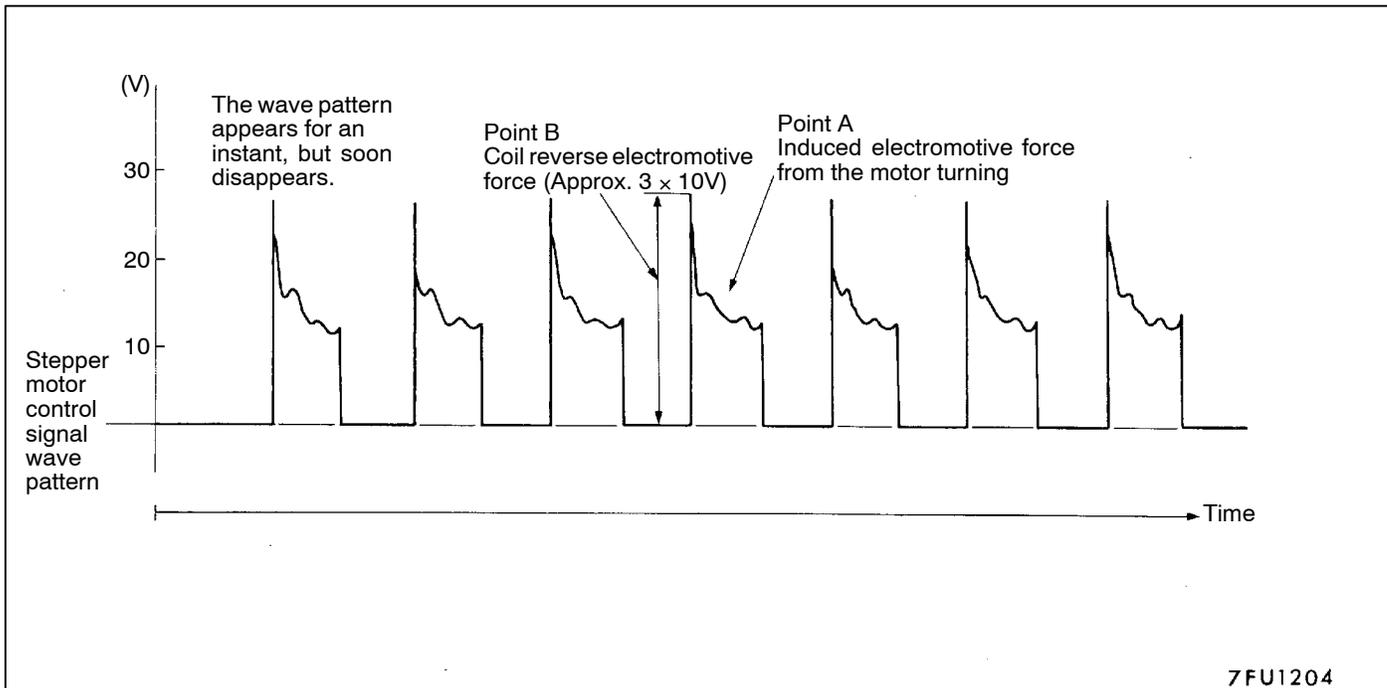
1. Connect the analyzer special patterns pickup to engine-ECU terminal 4, connection terminal 5, connection terminal 17, and connection terminal 18 respectively.

Standard Wave Pattern

Observation conditions

Function	Special patterns
Pattern height	High
Pattern selector	Display
Engine condition	When the engine coolant temperature is 20°C or below, turn the ignition switch from OFF to ON (without starting the engine).
	While the engine is idling, turn the A/C switch to ON.
	Immediately after starting the warm engine

Standard wave pattern



Wave Pattern Observation Points

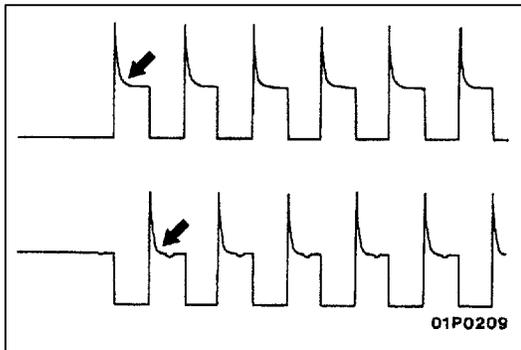
Check that the standard wave pattern appears when the stepper motor is operating.

Point A: Presence or absence of induced electromotive force from the motor turning. (Refer to the abnormal wave pattern.)

Contrast with standard wave pattern	Probable cause
Induced electromotive force does not appear or is extremely small.	Motor is malfunctioning

Point B: Height of coil reverse electromotive force

Contrast with standard wave pattern	Probable cause
Coil reverse electromotive force does not appear or is extremely small.	Short in the coil

**Examples of Abnormal Wave Pattern**

- Example 1

Cause of problem

Motor is malfunctioning. (Motor is not operating.)

Wave pattern characteristics

Induced electromotive force from the motor turning does not appear.

- Example 2

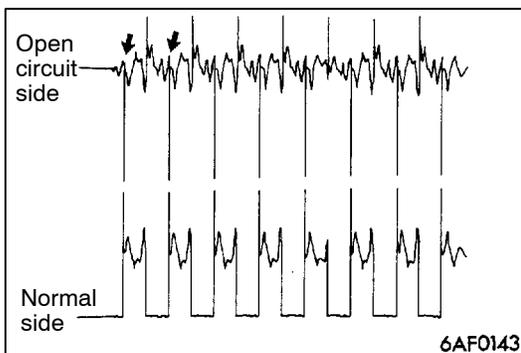
Cause of problem

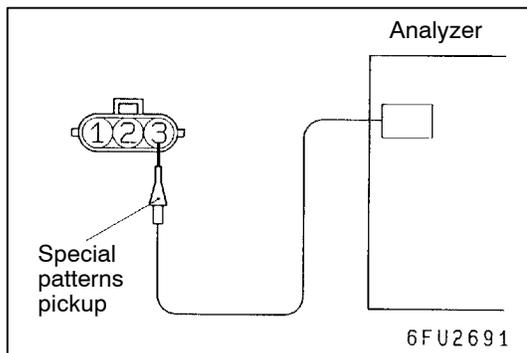
Open circuit in the line between the stepper motor and the engine-ECU.

Wave pattern characteristics

Current is not supplied to the motor coil on the open circuit side. (Voltage does not drop to 0 V.)

Furthermore, the induced electromotive force waveform at the normal side is slightly different from the normal waveform.





IGNITION COIL AND POWER TRANSISTOR

Power transistor control signal

Measurement Method

1. Disconnect the ignition coil connector, and connect the special tool (test harness: MB991348) in between. (All terminals should be connected.)
2. Connect the analyzer special patterns pickup to terminal 3 of each ignition coil connector in turn.

Alternate Method (Test harness not available)

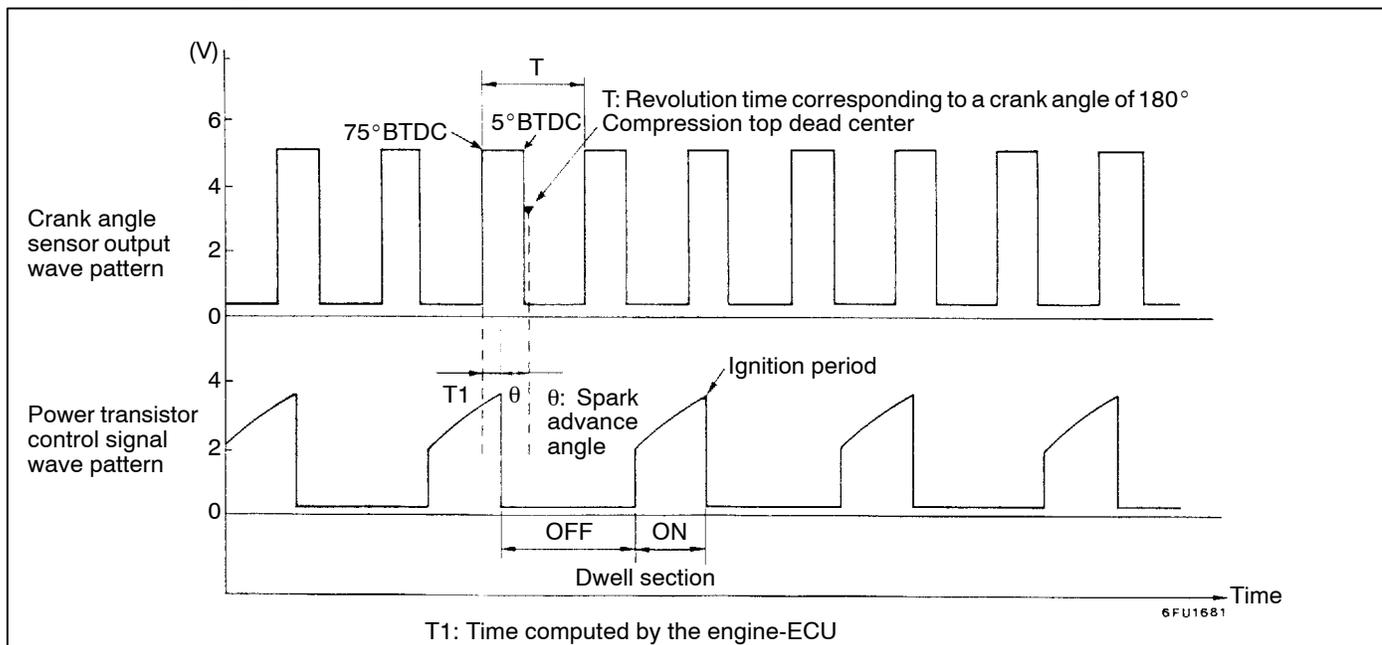
1. Connect the analyzer special patterns pickup to engine-ECU terminal 10 (No. 1 - No. 4), terminal 23 (No. 2 - No. 3) respectively.

Standard Wave Pattern

Observation condition

Function	Special patterns
Pattern height	Low
Pattern selector	Display
Engine r/min	Approx. 1,200 r/min

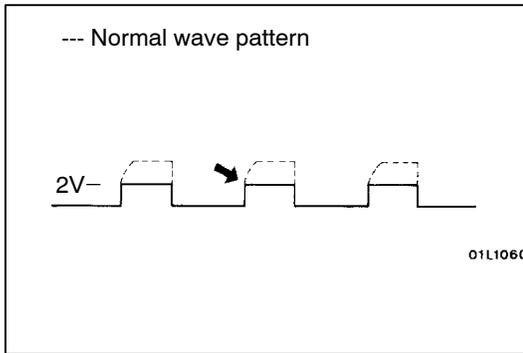
Standard wave pattern



Wave Pattern Observation Points

Point: Condition of wave pattern build-up section and maximum voltage (Refer to abnormal wave pattern examples 1 and 2.)

Condition of wave pattern build-up section and maximum voltage	Probable cause
Rises from approx. 2V to approx. 4.5V at the top-right	Normal
2V rectangular wave	Open-circuit in ignition primary circuit
Rectangular wave at power voltage	Power transistor malfunction



Examples of Abnormal Wave Patterns

- Example 1

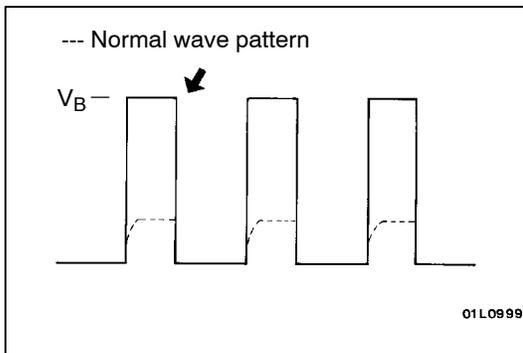
Wave pattern during engine cranking

Cause of problem

Open-circuit in ignition primary circuit

Wave pattern characteristics

Top-right part of the build-up section cannot be seen, and voltage value is approximately 2V too low.



- Example 2

Wave pattern during engine cranking

Cause of problem

Malfunction in power transistor

Wave pattern characteristics

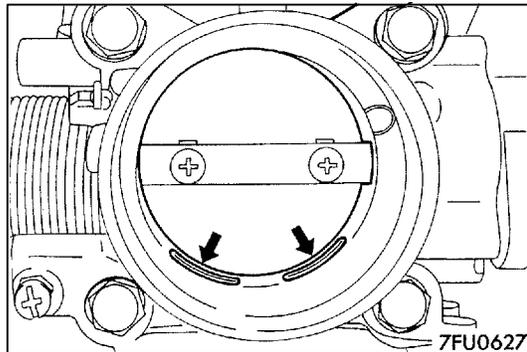
Power voltage results when the power transistor is ON.

ON-VEHICLE SERVICE

13100100306

**THROTTLE BODY (THROTTLE VALVE AREA)
CLEANING**

1. Start the engine and warm it up until the coolant is heated to 80°C or higher and then stop the engine.
2. Remove the air intake hose from the throttle body.



3. Plug the bypass passage inlet of the throttle body.

Caution

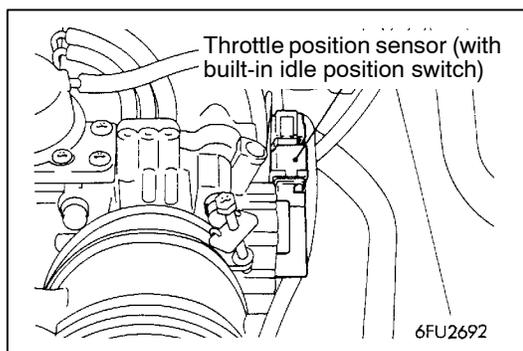
Do not allow cleaning solvent to enter the bypass passage.

4. Spray cleaning solvent into the valve through the throttle body intake port and leave it for about 5 minutes.

5. Start the engine, race it several times and idle it for about 1 minute. If the idling speed becomes unstable (or if the engine stalls) due to the bypass passage being plugged, slightly open the throttle valve to keep the engine running.
6. If the throttle valve deposits are not removed, repeat steps 4 and 5.
7. Unplug the bypass passage inlet.
8. Attach the air intake hose.
9. Use the MUT-II to erase the self-diagnosis code.
10. Adjust the basic idle speed. (Refer to P.13A-83.)

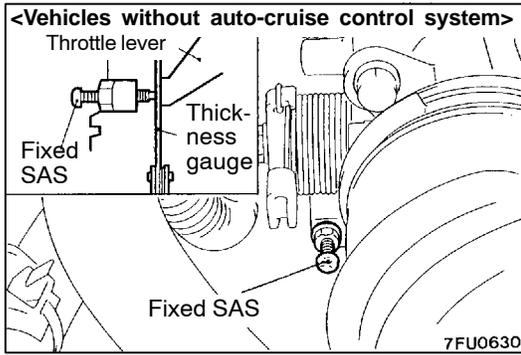
NOTE

If the engine hunts while idling after adjustment of the basic idle speed, disconnect the (-) cable from the battery for 10 seconds or more, and then reconnect it and run the engine at idle for about 10 minutes.

**IDLE POSITION SWITCH AND THROTTLE
POSITION SENSOR ADJUSTMENT**

13100130268

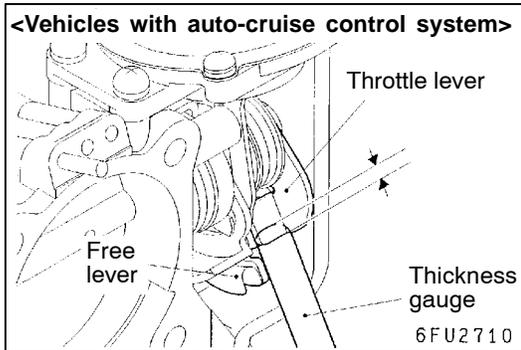
1. Connect the MUT-II to the diagnosis connector.



2. Insert a thickness gauge as follows:

<Vehicles without auto-cruise control system>

Insert a thickness gauge with a thickness of 0.45 mm between the fixed SAS and the throttle lever.



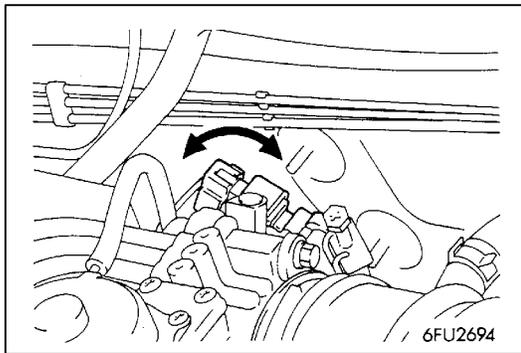
<Vehicles with auto-cruise control system>

Insert a 1.4-mm thick thickness gauge up to approx. 3 mm between the levers shown in the figure.

NOTE

Do not insert the thickness gauge 3 mm or more. If doing that, the throttle lever opening angle becomes larger than the predetermined angle, causing maladjustment.

3. Turn the ignition switch to ON (but do not start the engine).

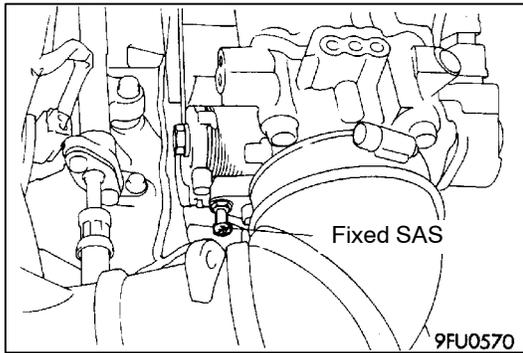


4. Loosen the throttle position sensor mounting bolt, and then turn the throttle position sensor anti-clockwise as far as it will go.
5. Check that the idle position switch is ON at this position.
6. Slowly turn the throttle position sensor clockwise and find the point where the idle position switch turns off. Securely tighten the throttle position sensor mounting bolt at this point.

7. Check the throttle position sensor output voltage.

Standard value: 400 - 1,000 mV

8. If there is a deviation from the standard value, check the throttle position sensor and the related harness.
9. Remove the thickness gauge.
10. Turn the ignition switch to OFF.
11. Disconnect the MUT-II.



FIXED SAS ADJUSTMENT

13100150301

NOTE

- (1) The fixed SAS should not be moved unnecessarily; it has been precisely adjusted by the manufacturer.
- (2) If the adjustment is disturbed for any reason, readjust as follows.

1. Loosen the tension of the accelerator cable sufficiently.
2. Back out the fixed SAS lock nut.
3. Turn the fixed SAS counterclockwise until it is sufficiently backed out, and fully close the throttle valve.
4. Tighten the fixed SAS until the point where the throttle lever is touched (i.e., the point at which the throttle valve begins to open) is found.
From that point, tighten the fixed SAS 1-1/4 turn.
5. While holding the fixed SAS so that it doesn't move, tighten the lock nut securely.
6. Adjust the tension of the accelerator cable.
7. Adjust the basic idling speed.
8. Adjust the idle position switch and the throttle position sensor (P.13A-81).

BASIC IDLE SPEED ADJUSTMENT

13100180348

NOTE

- (1) The standard idling speed has been adjusted by the speed adjusting screw (SAS) by the manufacturer, and there should usually be no need for readjustment.
- (2) If the adjustment has been changed by mistake, the idle speed may become too high or the idle speed may drop too low when loads from components such as the A/C are placed on the engine. If this occurs, adjust by the following procedure.
- (3) The adjustment, if made, should be made after first confirming that the spark plugs, the injectors, the idle speed control servo, the compression pressure, etc., are all normal.

1. Before inspection and adjustment, set the vehicle to the pre-inspection condition.
2. Connect the MUT-II to the diagnosis connector (16-pin).

NOTE

When the MUT-II is connected, the diagnosis control terminal should be earthed.

3. Start the engine and run at idle.

4. Select the item No.30 of the MUT-II Actuator test.

NOTE

This holds the ISC servo at the basic step to adjust the basic idle speed.

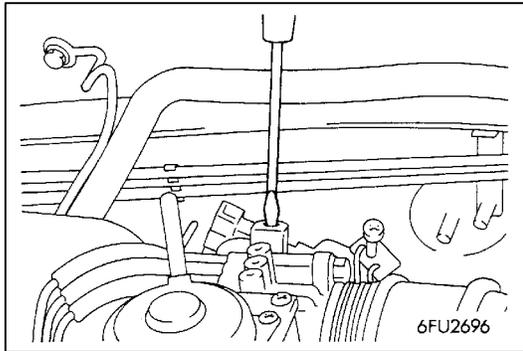
5. Check the idle speed.

Standard value:

750 ± 50 r/min

NOTE

- (1) The engine speed may be 20 to 100 r/min lower than indicated above for a new vehicle [driven approximately 500 km or less], but no adjustment is necessary.
- (2) If the engine stalls or the engine speed is low even though the vehicle has been driven approximately 500 km or more, it is probable that deposits are adhered to the throttle valve, so clean it. (Refer to P.13A-81.)



6. If not within the standard value range, turn the speed adjusting screw (SAS) to make the necessary adjustment.

NOTE

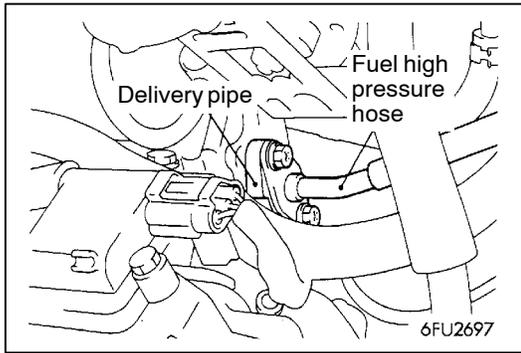
If the idling speed is higher than the standard value range even when the SAS is fully closed, check whether or not there is any indication that the fixed SAS has been moved. If there is an indication that it has been moved, adjust the fixed SAS.

7. Press the MUT-II clear key, and release the ISC servo from the Actuator test mode.

NOTE

Unless the ISC servo is released, the Actuator test mode will continue 27 minutes.

8. Switch OFF the ignition switch.
9. Disconnect the MUT-II.
10. Start the engine again and let it run at idle speed for about 10 minutes; check that the idling condition is normal.

**FUEL PRESSURE TEST**

13100190303

1. Release residual pressure from the fuel pipe line to prevent fuel gush out. (Refer to P.13A-88.)
2. Disconnect the fuel high pressure hose at the delivery pipe side.

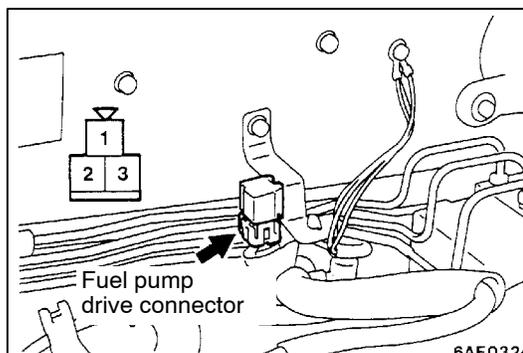
Caution

Cover the hose connection with rags to prevent splash of fuel that could be caused by some residual pressure in the fuel pipe line.

3. Remove the union joint and bolt from the special tool (adapter hose MD998709) and instead attach the special tool (hose adapter MD998742) to the adapter hose.
4. Install a fuel pressure gauge on the adapter hose that was set up in step 3.
Use a suitable O-ring or gasket between the fuel pressure gauge and the special tool so as to seal in order to prevent fuel leakage at this time.

5. Install the special tool, which was set in place in steps 3 and 4 between the delivery pipe and the high pressure hose.

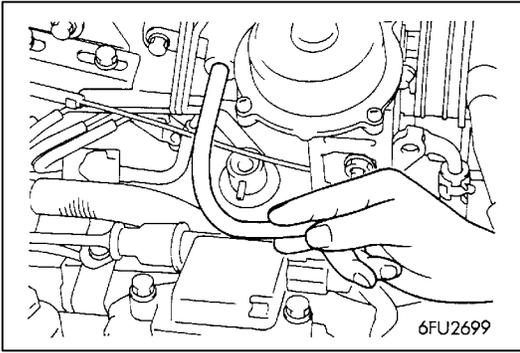
6. Connect the No. 2 terminal of 3 pin connector (fuel pump drive terminal) shown in the figure at left to the battery (+) terminal using a jumper wire and drive the fuel pump. Under fuel pressure, check the fuel pressure gauge and special tool connections for leaks.



7. Disconnect the jumper wire from the fuel pump drive terminal to stop the fuel pump.
8. Start the engine and run at idle.
9. Measure fuel pressure while the engine is running at idle.

Standard value:

Approx. 265 kPa at kerb idle



10. Disconnect the vacuum hose from the fuel pressure regulator and measure fuel pressure with the hose end closed by a finger.

Standard value:

324 - 343 kPa at kerb idle

11. Check to see that fuel pressure at idle does not drop even after the engine has been raced several times.

12. Racing the engine repeatedly, hold the fuel return hose lightly with fingers to feel that fuel pressure is present in the return hose.

NOTE

If the fuel flow rate is low, there will be no fuel pressure in the return hose.

13. If any of fuel pressure measured in steps 9 to 12 is out of specification, troubleshoot and repair according to the table below.

Symptom	Probable cause	Remedy
<ul style="list-style-type: none"> ● Fuel pressure too low ● Fuel pressure drops after racing ● No fuel pressure in fuel return hose 	Clogged fuel filter	Replace fuel filter
	Fuel leaking to return side due to poor fuel regulator valve seating or settled spring	Replace fuel pressure regulator
	Low fuel pump delivery pressure	Replace fuel pump
Fuel pressure too high	Binding valve in fuel pressure regulator	Replace fuel pressure regulator
	Clogged fuel return hose or pipe	Clean or replace hose or pipe
Same fuel pressure when vacuum hose is connected and when disconnected	Damaged vacuum hose or clogged nipple	Replace vacuum hose or clean nipple

14. Stop the engine and check change of fuel pressure gauge reading. Normal if the reading does not drop within 2 minutes. If it does, observe the rate of drop and troubleshoot and repair according to the table below.

Symptom	Probable cause	Remedy
Fuel pressure drops gradually after engine is stopped	Leaky injector	Replace injector
	Leaky fuel regulator valve seat	Replace fuel pressure regulator
Fuel pressure drops sharply immediately after engine is stopped	Check valve in fuel pump is held open	Replace fuel pump

15. Release residual pressure from the fuel pipe line. (Refer to P.13A-88.)
16. Remove the fuel pressure gauge and special tool from the delivery pipe.

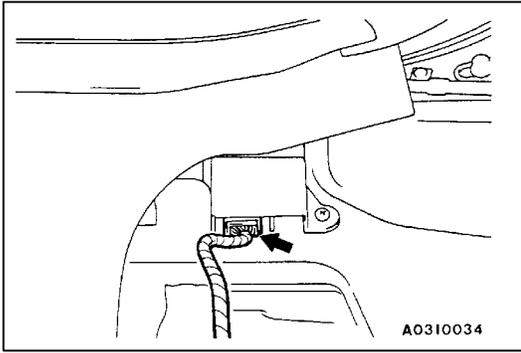
Caution

Cover the hose connection with rags to prevent splash of fuel that could be caused by some residual pressure in the fuel pipe line.

17. Replace the O-ring at the end of the fuel high pressure hose with a new one. Furthermore, apply engine oil to the new O-ring before replacement.
18. Fit the fuel high pressure hose over the delivery pipe and tighten the bolt to specified torque.

Tightening torque: 5 Nm

19. Check for fuel leaks.
- (1) Apply the battery voltage to the fuel pump drive terminal to drive the fuel pump.
 - (2) Under fuel pressure, check the fuel line for leaks.

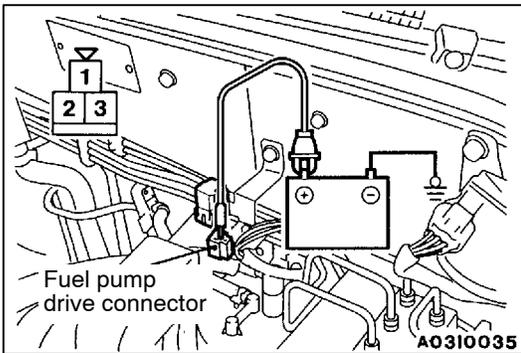


FUEL PUMP CONNECTOR DISCONNECTION (HOW TO REDUCE THE FUEL PRESSURE)

13100090252

When removing the fuel pipe, hose, etc., since fuel pressure in the fuel pipe line is high, do the following operation so as to release fuel pressure in the line and prevent fuel from running out.

1. Raise the rear seat cushion.
2. Disconnect the floor wiring harness and fuel wiring harness under the floor carpet.
3. After starting the engine and letting it run until it stops naturally, turn the ignition switch to OFF.
4. Connect the fuel wiring harness and floor wiring harness.
5. Install the rear seat cushion.



FUEL PUMP OPERATION CHECK

13100200105

1. Check the operation of the fuel pump by using the MUT-II to force-drive the fuel pump.
2. If the fuel pump will not operate, check by using the following procedure, and if it is normal, check the drive circuit.
 - (1) Turn the ignition switch to OFF.
 - (2) When the fuel pump drive connector (black) is attached directly to the battery, check if the sound of the fuel pump operation can be heard.

NOTE

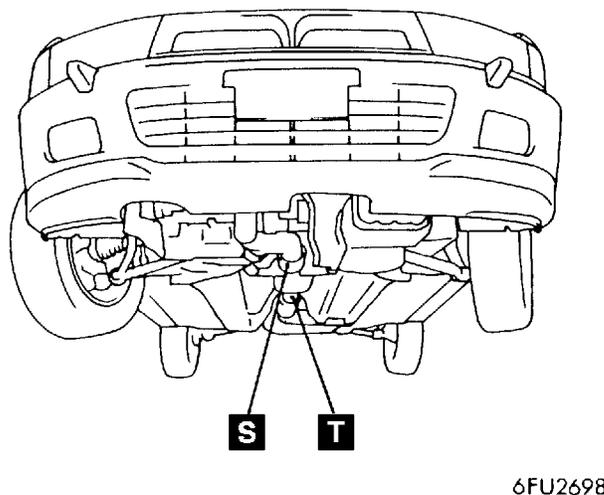
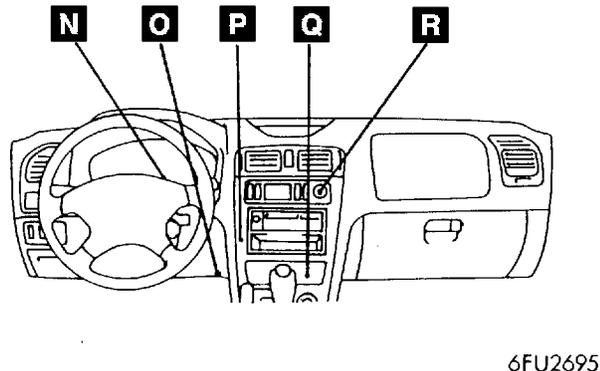
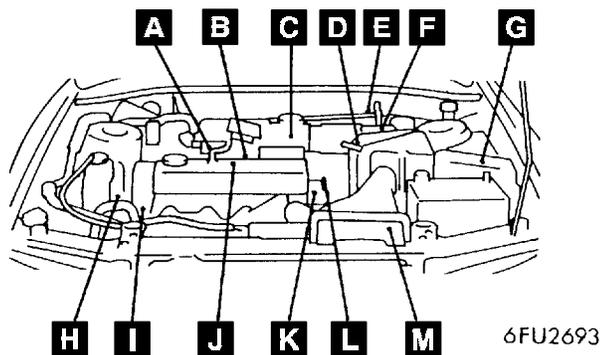
As the fuel pump is an in-tank type, the fuel pump sound is hard to hear, so remove the fuel filler cap and check from the tank inlet.

- (3) Check the fuel pressure by pinching the fuel hose with the fingertips.

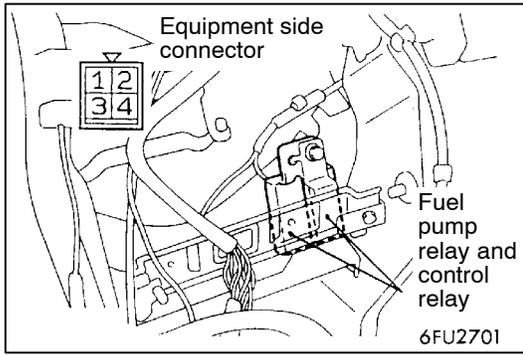
COMPONENT LOCATION

13100210368

Name	Symbol	Name	Symbol
A/C relay	G	Engine warning lamp (check engine lamp)	N
A/C switch	R	Fuel pump check terminal	E
Air flow sensor (with intake air temperature sensor and barometric pressure sensor)	F	Idle speed control servo	C
		Ignition coil	J
Camshaft position sensor	K	Inhibitor switch <A/T>	M
Control relay and fuel pump relay	P	Injectors	J
Crank angle sensor	I	Oxygen sensor (front)	S
Detonation sensor	B	Oxygen sensor (rear)	T
Diagnosis connector	O	Power steering fluid pressure switch	H
EGR control solenoid valve	A	Purge control solenoid valve	A
Engine coolant temperature sensor	L	Throttle position sensor (with idle position switch)	C
Engine-ECU	Q	Vehicle speed sensor	D



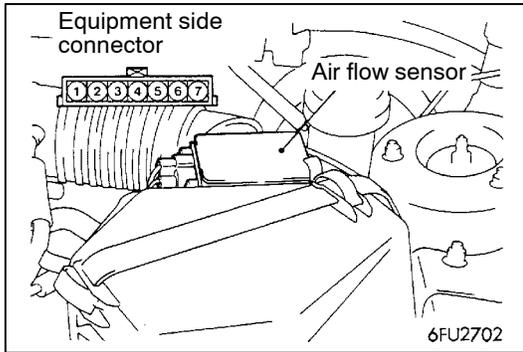
6FU2700



CONTROL RELAY AND FUEL PUMP RELAY CONTINUITY CHECK

13100990170

Battery voltage	Terminal No.			
	1	2	3	4
Not supplied		○		○
Supplied	○	⊖	○	⊕



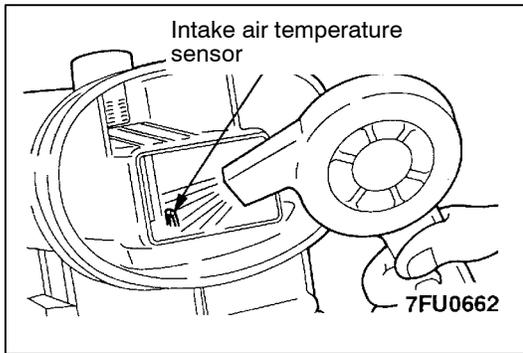
INTAKE AIR TEMPERATURE SENSOR CHECK

13100280239

1. Disconnect the air flow sensor connector.
2. Measure resistance between terminals 5 and 6.

Standard value:

2.3 - 3.0 kΩ (at 20°C)
0.30 - 0.42 kΩ (at 80°C)

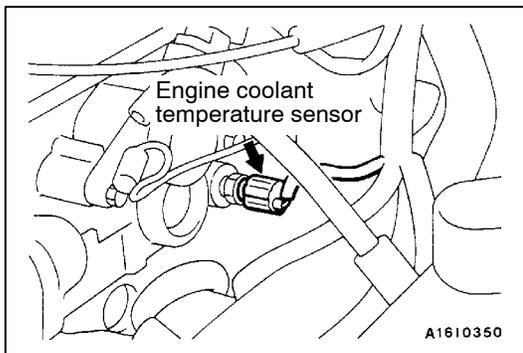


3. Measure resistance while heating the sensor using a hair drier.

Normal condition:

Temperature (°C)	Resistance (kΩ)
Higher	Smaller

4. If the value deviates from the standard value or the resistance remains unchanged, replace the air flow sensor assembly.

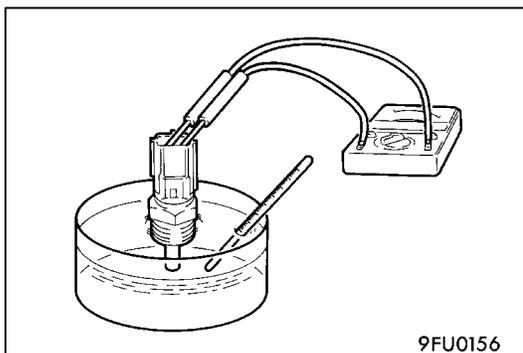


ENGINE COOLANT TEMPERATURE SENSOR CHECK

13100310242

Caution

Be careful not to touch the connector (resin section) with the tool when removing and installing.



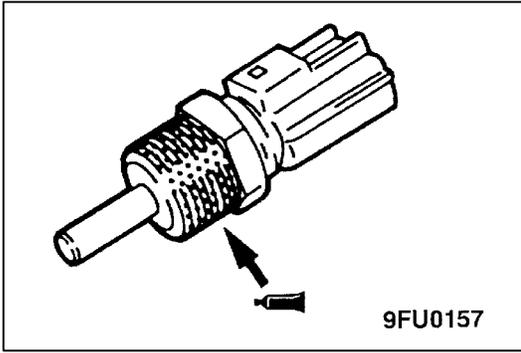
1. Remove the engine coolant temperature sensor.

2. With temperature sensing portion of engine coolant temperature sensor immersed in hot water, check resistance.

Standard value:

2.1 - 2.7 kΩ (at 20°C)
0.26 - 0.36 kΩ (at 80°C)

3. If the resistance deviates from the standard value greatly, replace the sensor.



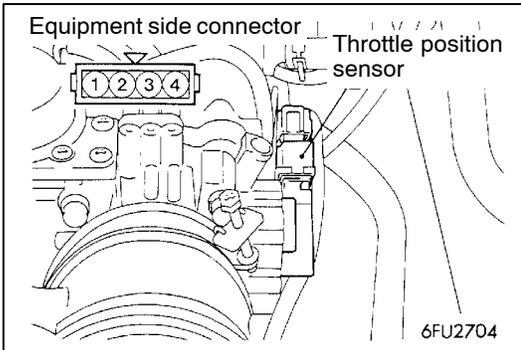
4. Apply sealant to threaded portion.

Specified sealant:

3M NUT Locking Part No.4171 or equivalent

5. Install the engine coolant temperature sensor and tighten it to the specified torque.

Tightening torque: 29 Nm



THROTTLE POSITION SENSOR CHECK 13100320276

1. Disconnect the throttle position sensor connector.
2. Measure the resistance between the throttle position sensor side connector terminal 1 and terminal 4.

Standard value: 3.5 - 6.5 kΩ

3. Measure the resistance between the throttle position sensor side connector terminal 2 and terminal 4.

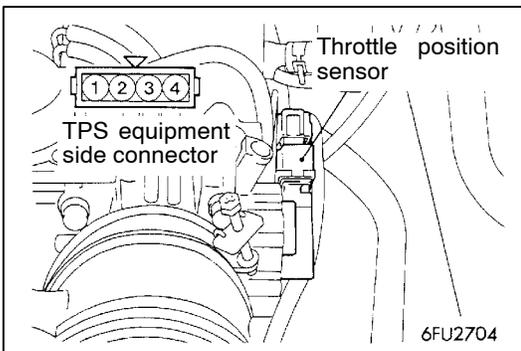
Normal condition:

Throttle valve slowly open until fully open from the idle position	Changes smoothly in proportion to the opening angle of the throttle valve
--	---

4. If the resistance is outside the standard value, or if it doesn't change smoothly, replace the throttle position sensor.

NOTE

For the throttle position sensor adjustment procedure, refer to P.13A-81.



IDLE POSITION SWITCH CHECK 13100330262

1. Disconnect the throttle position sensor connector.
2. Check the continuity between the throttle position sensor connector side terminal 3 and terminal 4.

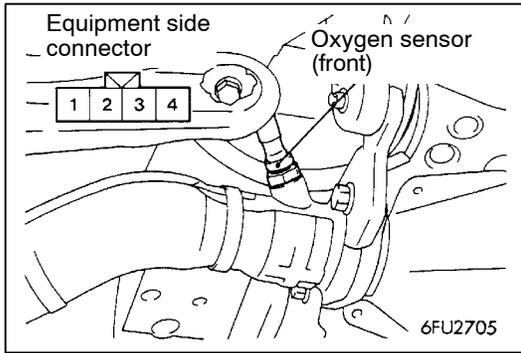
Normal condition:

Accelerator pedal	Continuity
Depressed	Non-conductive
Released	Conductive (0 Ω)

3. If out of specification, replace the throttle position sensor.

NOTE

After replacement, the idle position switch and throttle position sensor should be adjusted. (Refer to P.13A-81.)

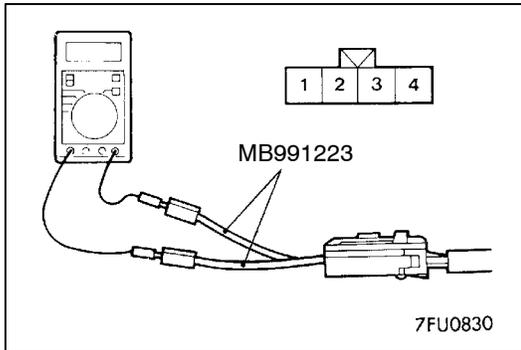


OXYGEN SENSOR CHECK

13100510161

<Oxygen sensor (front)>

1. Disconnect the oxygen sensor connector and connect the special tool (test harness) to the connector on the oxygen sensor side.
2. Make sure that there is continuity (11 - 18 Ω at 20°C) between terminal 3 and terminal 4 on the oxygen sensor connector.
3. If there is no continuity, replace the oxygen sensor.
4. Warm up the engine until engine coolant is 80°C or higher.



5. Use the jumper wire to connect terminal 3 of the oxygen sensor connector to the battery (+) terminal and terminal 4 to the battery (-) terminal.

Caution

Be very careful when connecting the jumper wire; incorrect connection can damage the oxygen sensor.

6. Connect a digital voltage meter between terminal 1 and terminal 2.
7. While repeatedly racing the engine, measure the oxygen sensor output voltage.

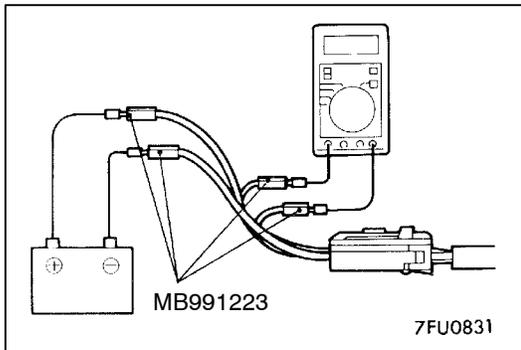
Standard value:

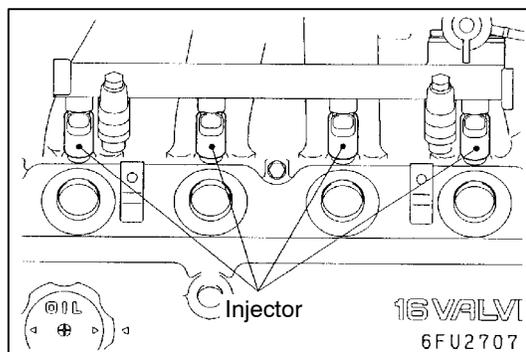
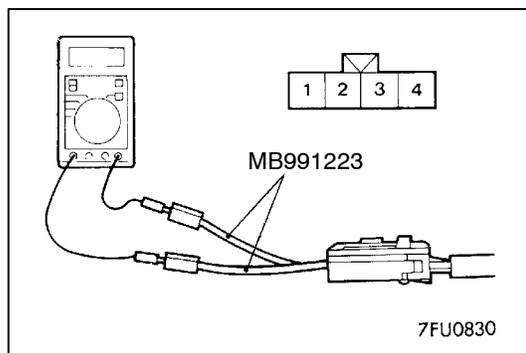
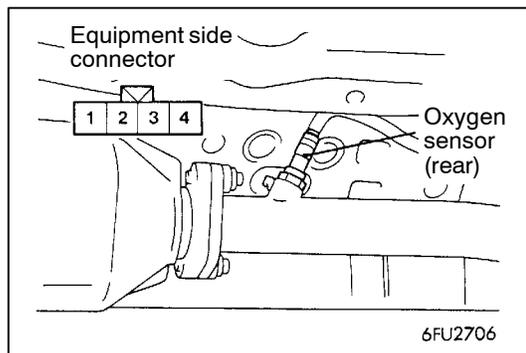
Engine	Oxygen sensor output voltage	Remarks
When racing the engine	0.6 - 1.0 V	If you make the air/fuel ratio rich by racing the engine repeatedly, a normal oxygen sensor will output a voltage of 0.6 - 1.0 V.

8. If the sensor is defective, replace the oxygen sensor.

NOTE

For removal and installation of the oxygen sensor, refer to GROUP 15 - Exhaust Pipe and Main Muffler.





<Oxygen sensor (rear)>

1. Disconnect the oxygen sensor connector and connect the special tool (test harness set) to the connector on the oxygen sensor side.
2. Make sure that there is continuity ($11 - 18 \Omega$ at 20°C) between terminal 3 and terminal 4 on the oxygen sensor connector.
3. If there is no continuity, replace the oxygen sensor.

NOTE

- (1) If the MUT-II does not display the standard value although no abnormality is found by the above mentioned continuity test and harness check, replace the oxygen sensor (rear).
- (2) For removal and installation of the oxygen sensor, refer to GROUP 15 - Exhaust Pipe and Main Muffler.

INJECTOR CHECK

13100520287

Measurement of Resistance between Terminals

1. Remove the injector connector.
2. Measure the resistance between terminals.

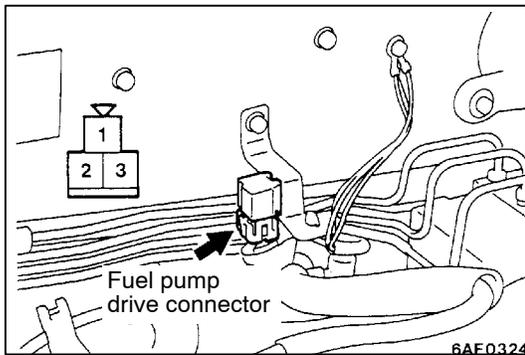
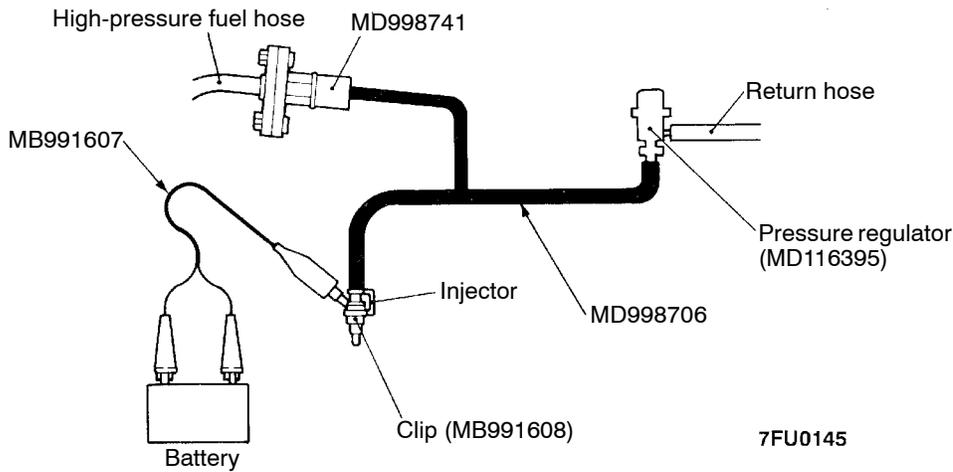
Standard value: $13 - 16 \Omega$ (at 20°C)

3. Install the injector connector.

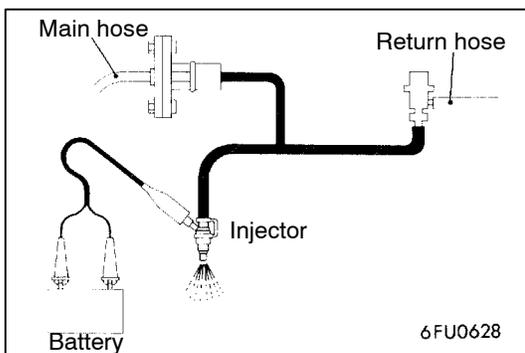
Checking the Injection Condition

1. Following the steps below, bleed out the residual pressure within the fuel pipe line to prevent flow of the fuel. (Refer to P.13-88.)
2. Remove the injector.

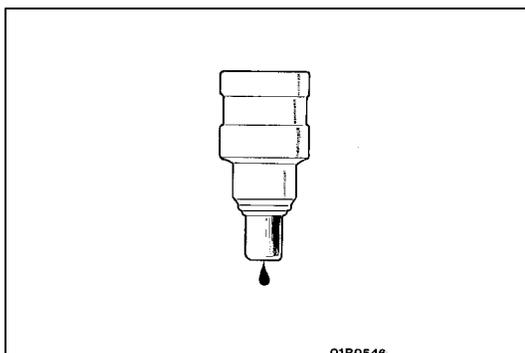
3. Arrange the special tool (injector test set), adaptor, fuel pressure regulator and clips as shown in the illustration below.



4. Apply battery voltage to the No. 2 terminal of 3 pin connector (fuel pump drive connector) shown in the figure at left and drive the fuel pump.



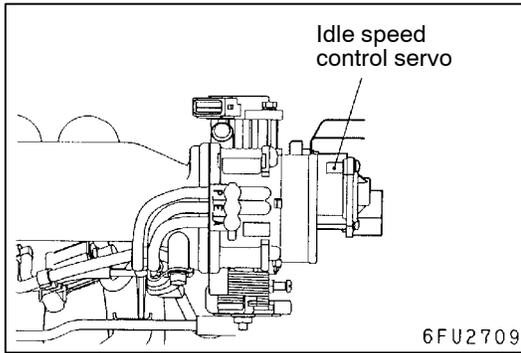
5. Activate the injector and check the atomized spray condition of the fuel. The condition can be considered satisfactory unless it is extremely poor.



6. Stop the actuation of the injector, and check for leakage from the injector's nozzle.

Standard value: 1 drop or less per minute

7. Activate the injector without activating the fuel pump; then, when the spray emission of fuel from the injector stops, disconnect the special tool and restore it to its original condition.



IDLE SPEED CONTROL (ISC) SERVO (STEPPER MOTOR) CHECK

13100540238

Checking the Operation Sound

1. Check that the engine coolant temperature is 20°C or below.

NOTE

Disconnecting the engine coolant temperature sensor connector and connecting the harness-side of the connector to another engine coolant temperature sensor that is at 20°C or below is also okay.

2. Check that the operation sound of the stepper motor can be heard after the ignition is switched ON. (but without starting the motor.)
3. If the operation sound cannot be heard, check the stepper motor's activation circuit.

If the circuit is normal, it is probable that there is a malfunction of the stepper motor or of the engine control unit.

Checking the Coil Resistance

1. Disconnect the idle speed control servo connector and connect the special tool (test harness).
2. Measure the resistance between terminal 2 (white clip of the special tool) and either terminal 1 (red clip) or terminal 3 (blue clip) of the connector at the idle speed control servo side.

Standard value: 28 - 33 Ω (at 20°C)

3. Measure the resistance between terminal 5 (green clip of the special tool) and either terminal 6 (yellow clip) or terminal 4 (black clip) of the connector at the idle speed control servo side.

Standard value: 28 - 33 Ω (at 20°C)

PURGE CONTROL SOLENOID VALVE CHECK

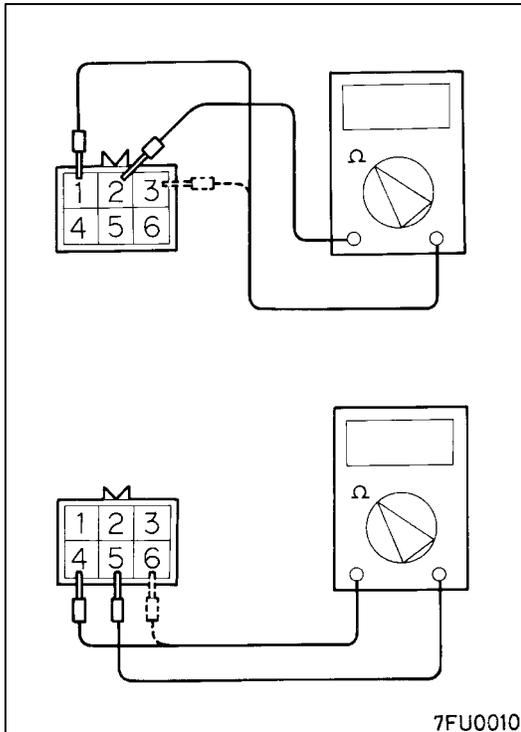
13100560241

Refer to GROUP 17 - Emission Control System.

EGR CONTROL SOLENOID VALVE CHECK

13100570206

Refer to GROUP 17 - Emission Control System.

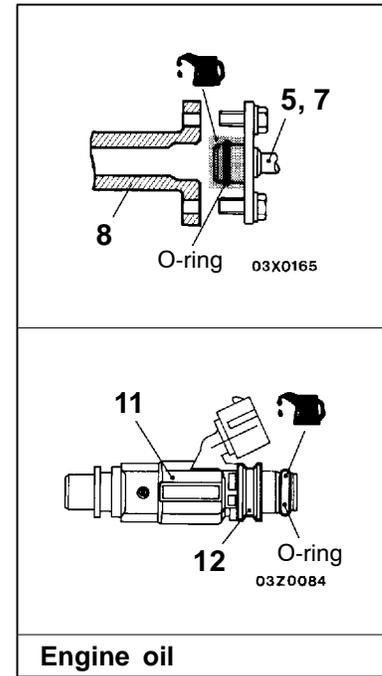
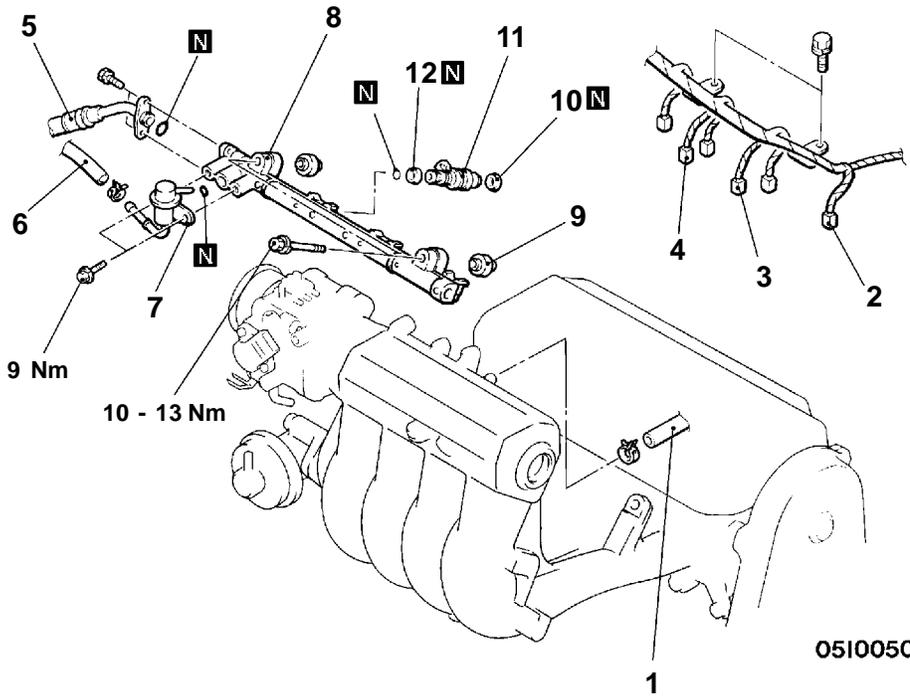


INJECTOR

REMOVAL AND INSTALLATION

Pre-removal Operation

- Fuel Discharge Prevention (Refer to P.13A-88.)



Engine oil

00006518

Removal steps

- | | | | |
|-----|---|-----|----------------------------|
| ▶A◀ | 1. PCV hose connection | ▶A◀ | 7. Fuel pressure regulator |
| | 2. Injector connector | ◀A▶ | 8. Delivery pipe |
| | 3. Purge control solenoid valve connector | | 9. Insulator |
| | 4. EGR solenoid valve connector | ◀A▶ | 10. Insulator |
| ▶A◀ | 5. High-pressure fuel hose connection | ▶A◀ | 11. Injector |
| | 6. Fuel return hose connection | | 12. Grommet |

REMOVAL SERVICE POINT**◀A▶ DELIVERY PIPE/INJECTOR REMOVAL**

Remove the delivery pipe (with the injectors attached to it).

Caution

Care must be taken, when removing the delivery pipe, not to drop the injector.

INSTALLATION SERVICE POINT**▶A◀ INJECTOR/FUEL PRESSURE REGULATOR/
HIGH-PRESSURE FUEL HOSE INSTALLATION**

1. Apply a drop of new engine oil to the O-ring.

Caution

Be sure not to let engine oil in the delivery pipe.

2. While turning the injector, high-pressure fuel hose and fuel pressure regulator to the right and left, install the delivery pipe, while being careful not to damage the O-ring. After installing, check that the hose turns smoothly.
3. If it does not turn smoothly, the O-ring may be trapped, remove the fuel pressure regulator and then re-insert it into the delivery pipe and check once again.
4. Tighten the high-pressure fuel hose to the standard torque, and tighten the fuel pressure regulator to the specified torque.

Tightening torque:

9 Nm (Fuel pressure regulator)

THROTTLE BODY

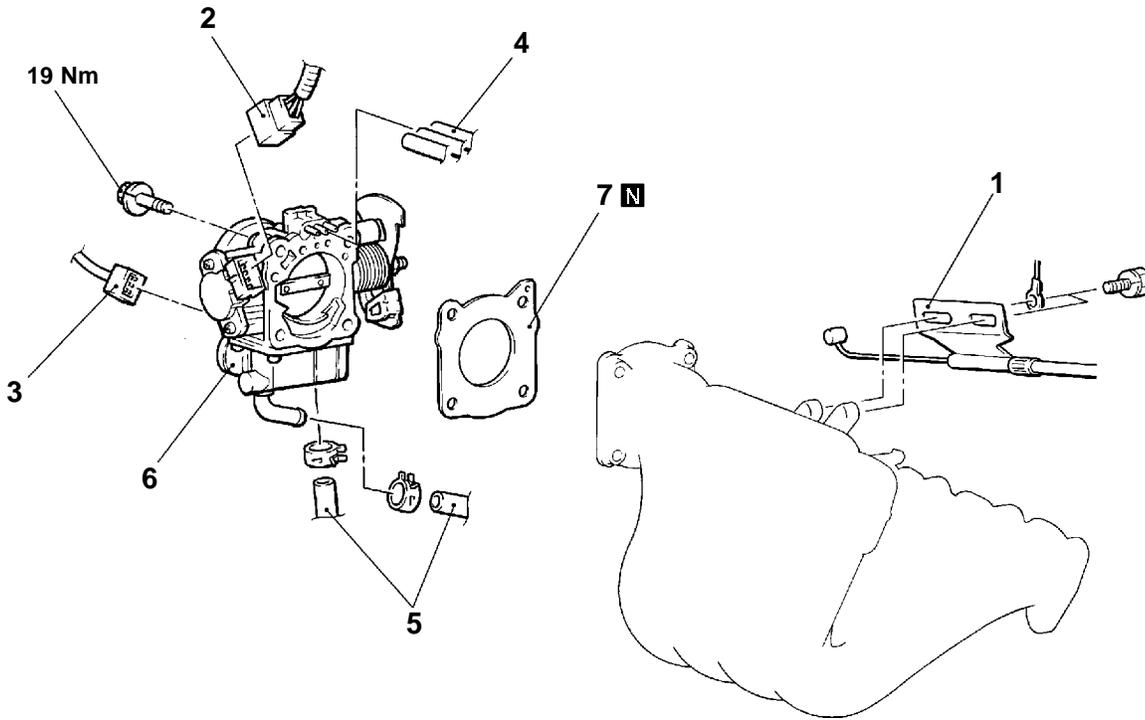
REMOVAL AND INSTALLATION

Pre-removal Operation

- Engine Coolant Draining
(Refer to GROUP 14 - On-vehicle Service.)
- Air Cleaner Removal

Post-installation Operation

- Air Cleaner Installation
- Engine Coolant Supplying
(Refer to GROUP 14 - On-vehicle Service.)
- Accelerator Cable Adjustment
(Refer to GROUP 17 - On-vehicle Service.)

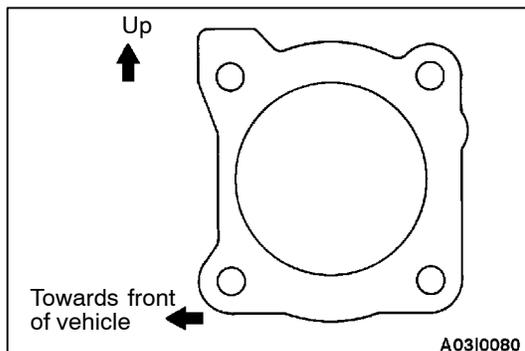


A0310074

Removal steps

1. Accelerator cable connection
2. Throttle position sensor connector
3. Idle speed control servo connector
4. Vacuum hose connection

5. Water hose connection
6. Throttle body
7. Throttle body gasket



A0310080

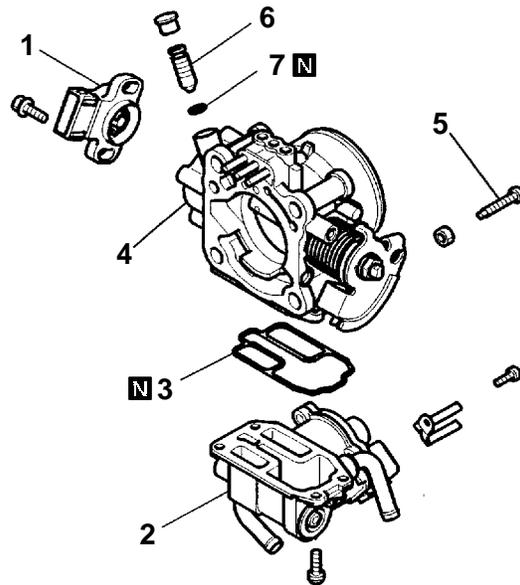
INSTALLATION SERVICE POINT

▶◀ THROTTLE BODY GASKET INSTALLATION

Place the gasket so that the projecting part is positioned as shown in the illustration, and then install it between the intake manifold and the throttle body.

DISASSEMBLY AND REASSEMBLY
 <Vehicles without auto-cruise control system>

13100970280



6EN1375

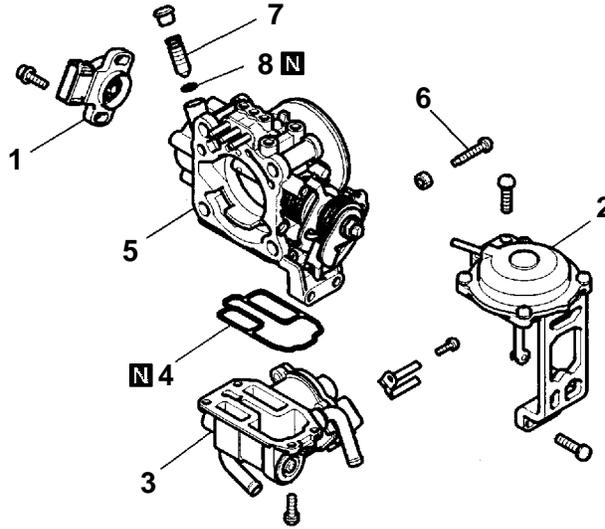
Disassembly steps

- ▶A◀
1. Throttle position sensor
 2. Idle speed control body assembly
 3. O-ring
 4. Throttle body
 5. Fixed SAS
 6. Speed adjusting screw
 7. O-ring

NOTE

1. The fixed SAS and the speed adjusting screw are correctly adjusted at the factory and should not be removed.
2. If the fixed SAS should happen to have been removed, carry out fixed SAS adjustment. (Refer to page 13A-83.)
3. If the speed adjusting screw should happen to have been removed, carry out speed adjusting screw adjustment. (Refer to 13A-83.)

<Vehicles with auto-cruise control system>



6EN1376

Disassembly steps

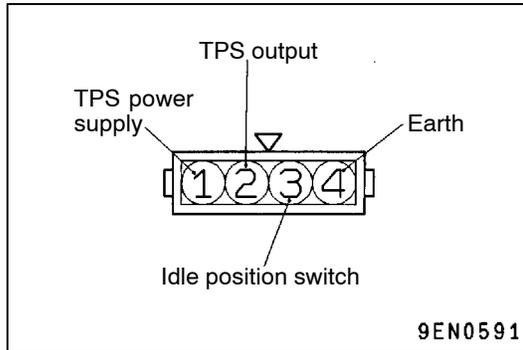
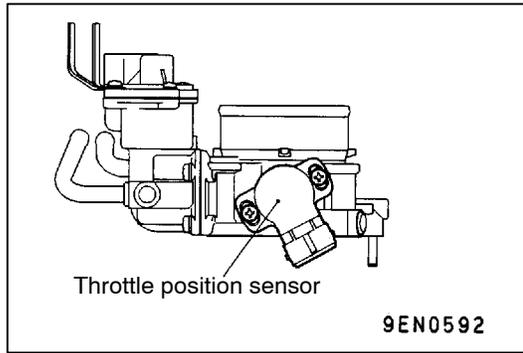
- ▶A◀
1. Throttle position sensor
 2. Lever assembly
 3. Idle speed control body assembly
 4. O-ring
 5. Throttle body
 6. Fixed SAS
 7. Speed adjusting screw
 8. O-ring

NOTE

1. The fixed SAS and the speed adjusting screw are correctly adjusted at the factory and should not be removed.
2. If the fixed SAS should happen to have been removed, carry out fixed SAS adjustment. (Refer to page 13A-83.)
3. If the speed adjusting screw should happen to have been removed, carry out speed adjusting screw adjustment. (Refer to 13A-83.)

CLEANING THROTTLE BODY PARTS

1. Clean all throttle body parts.
Do not use solvent to clean the following parts:
 - Throttle position sensor
 - Accelerator pedal position sensor
 - Idle speed control body assembly
 If these parts are immersed in solvent, their insulation will deteriorate.
Wipe them with cloth only.
2. Check if the vacuum port or passage is clogged. Use compressed air to clean the vacuum passage.



REASSEMBLY SERVICE POINT

▶A◀ THROTTLE POSITION SENSOR (TPS) INSTALLATION

1. Install the TPS so that it faces as shown in the illustration, and then tighten it with the screw.
2. Connect a multimeter between terminal (1) (TPS power supply) and terminal (2) (TPS output) of the TPS connector, and check that the resistance increases gradually as the throttle valve is opened slowly to the fully-open position.
3. For vehicles without TCL, check the continuity between terminal (3) (idle position switch) and terminal (4) (earth) of the TPS connector when the throttle valve is fully closed and fully open.

Normal condition:

Throttle valve condition	Continuity
Fully closed	Continuity
Fully open	No continuity

If there is no continuity when the throttle valve is fully closed, turn the TPS body anti-clockwise and then check again.

4. If there is an abnormality, replace the TPS.

MULTIPOINT FUEL INJECTION (MPI) <6A1>

13100010456

GENERAL INFORMATION

The Multipoint Fuel Injection System consists of sensors which detect the engine conditions, the engine-ECU which controls the system based on signals from these sensors, and actuators which operate under the control of the engine-ECU. The engine-ECU carries out

activities such as fuel injection control, idle speed control and ignition timing control. In addition, the engine-ECU is equipped with several diagnosis modes which simplify troubleshooting when a problem develops.

FUEL INJECTION CONTROL

The injector drive times and injector timing are controlled so that the optimum air/fuel mixture is supplied to the engine to correspond to the continually-changing engine operation conditions.

A single injector is mounted at the intake port of each cylinder. Fuel is sent under pressure from the fuel tank by the fuel pump, with the pressure being regulated by the fuel pressure regulator. The fuel thus regulated is distributed to each of the injectors.

Fuel injection is normally carried out once for each cylinder for every two rotations of the crankshaft. The firing order is 1-2-3-4-5-6. This is called sequential fuel injection.

The engine-ECU provides a richer air/fuel mixture by carrying out "open-loop" control when the engine is cold or operating under high load conditions in order to maintain engine performance. In addition, when the engine is warm or operating under normal conditions, the engine-ECU controls the air/fuel mixture by using the oxygen sensor signal to carry out "closed-loop" control in order to obtain the theoretical air/fuel mixture ratio that provides the maximum cleaning performance from the three way catalyst.

IDLE AIR CONTROL

The idle speed is kept at the optimum speed by controlling the amount of air that bypasses the throttle valve in accordance with changes in idling conditions and engine load during idling. The engine-ECU drives the idle speed control (ISC) motor to keep the engine running at the pre-set idle target speed in accordance with the engine coolant temperature and air

conditioner load. In addition, when the air conditioner switch is turned off and on while the engine is idling, the ISC motor operates to adjust the throttle valve bypass air amount in accordance with the engine load conditions in order to avoid fluctuations in the engine speed.

IGNITION TIMING CONTROL

The power transistor located in the ignition primary circuit turns ON and OFF to control the primary current flow to the ignition coil. This controls the ignition timing in order to provide the optimum ignition timing with respect to the

engine operating conditions. The ignition timing is determined by the engine-ECU from the engine speed, intake air volume, engine coolant temperature and atmospheric pressure.

SELF-DIAGNOSIS FUNCTION

- When an abnormality is detected in one of the sensors or actuators related to emission control, the engine warning lamp (check engine lamp) illuminates as a warning to the driver.
- When an abnormality is detected in one of the sensors or actuators, a diagnosis

code corresponding to the abnormality is output.

- The RAM data inside the engine-ECU that is related to the sensors and actuators can be read by means of the MUT-II. In addition, the actuators can be force-driven under certain circumstances.

OTHER CONTROL FUNCTIONS

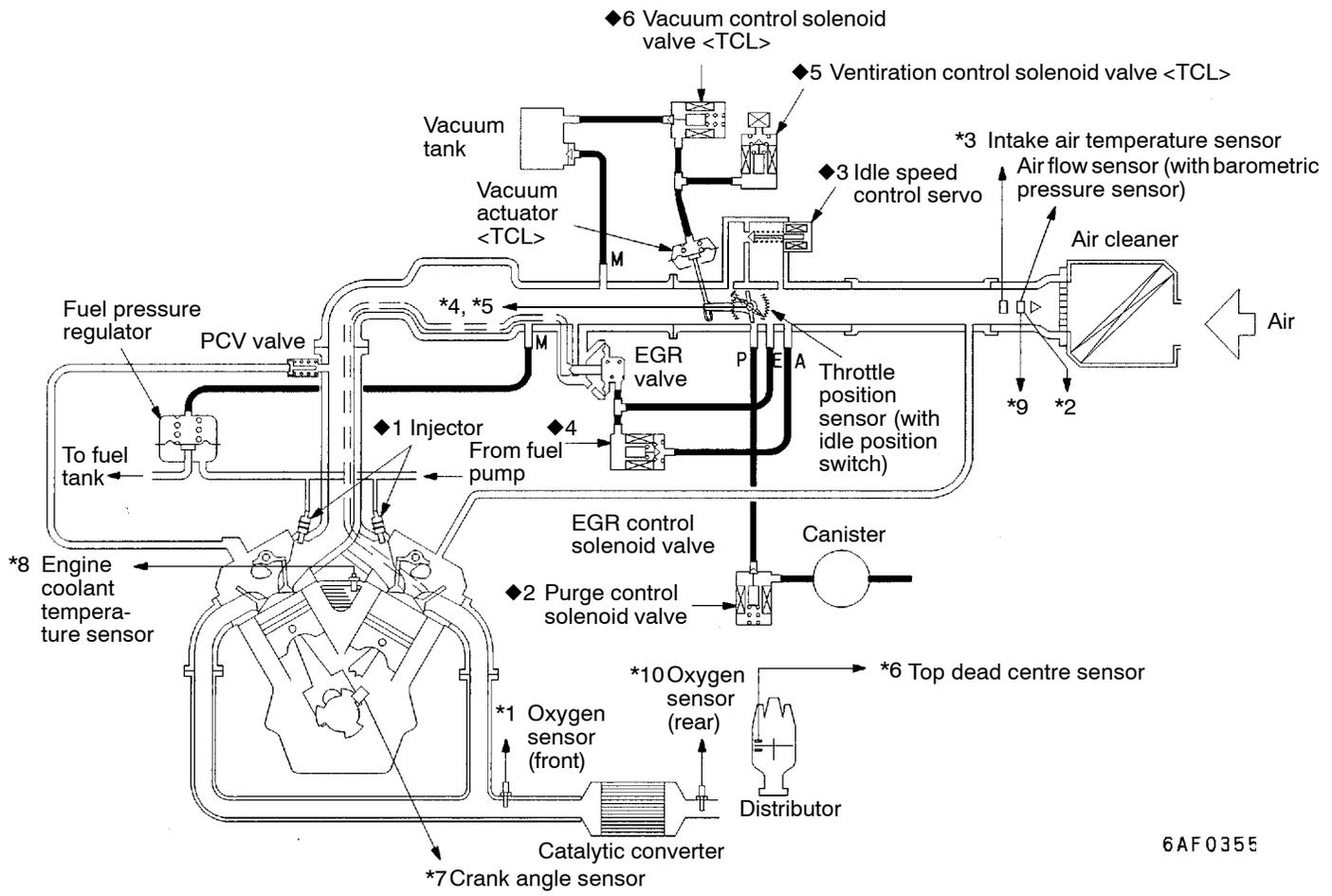
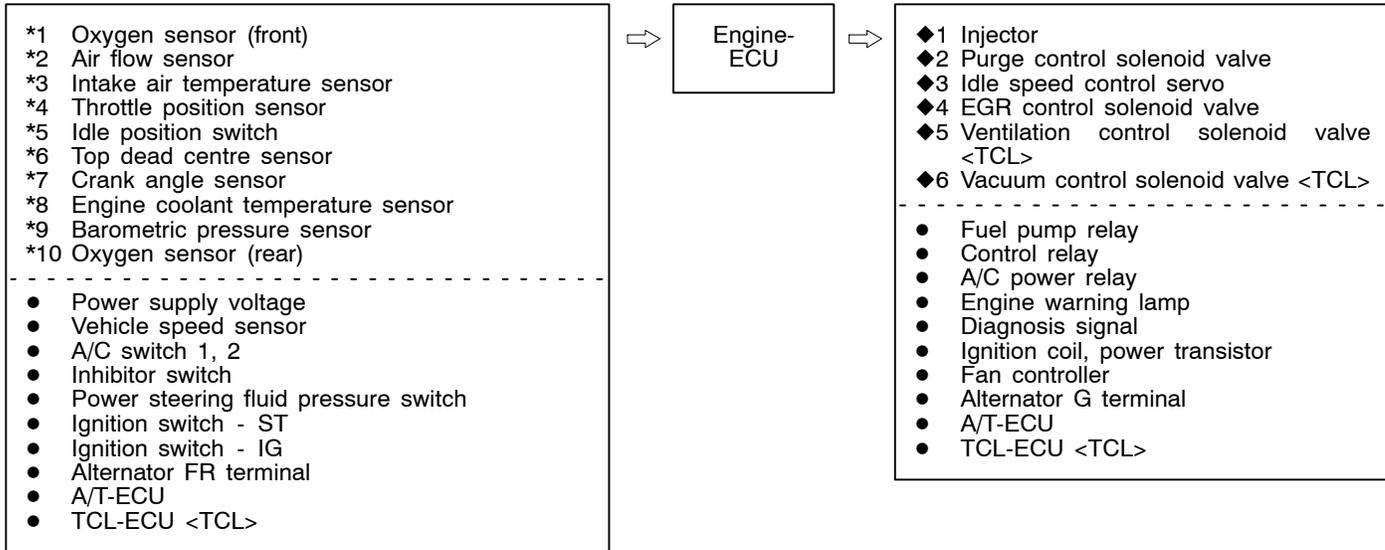
1. Fuel Pump Control
Turn the fuel pump relay ON so that current is supplied to the fuel pump while the engine is cranking or running.
2. A/C Relay Control
Turn the compressor clutch of the A/C ON and OFF.
3. Fan Relay Control
The revolutions of the radiator fan and condenser fan are controlled in response to the engine coolant temperature and vehicle speed.
4. Traction Control
Engine output torque is reduced based on signals from the TCL-ECU in response to the conditions under which slipping of the driven wheels and turning of the vehicle occur.
Furthermore, reduction of output torque is performed by closing the throttle valve and retarding the ignition timing.
5. Purge Control Solenoid Valve Control
Refer to GROUP 17.
6. EGR Control Solenoid Valve Control
Refer to GROUP 17.

GENERAL SPECIFICATIONS

Items		Specifications
Throttle body	Throttle bore mm	60
	Throttle position sensor	Variable resistor type
	Accelerator pedal position sensor	Variable resistor type
	Idle speed control servo	Stepper motor type (Stepper motor type by-pass air control system with the air volume limiter)
	Idle position switch <Vehicles without TCL>	Rotary contact type, within throttle position sensor
	Idle position switch <Vehicles with TCL>	Rotary contact type, within accelerator pedal position sensor
Engine-ECU	Identification model No.	E2T66876 <Vehicles without TCL> E2T66877 <Vehicles with TCL>
Sensors	Air flow sensor	Karman vortex type
	Barometric pressure sensor	Semiconductor type
	Intake air temperature sensor	Thermistor type
	Engine coolant temperature sensor	Thermistor type
	Oxygen sensor	Zirconia type
	Vehicle speed sensor	Magnetic resistive element type
	Inhibitor switch	Contact switch type
	Top dead centre sensor	Hall element type
	Crank angle sensor	Hall element type
	Detonation sensor	Piezoelectric type
	Power steering fluid pressure switch	Contact switch type

Items		Specifications
Actuators	Control relay type	Contact switch type
	Fuel pump relay type	Contact switch type
	Injector type and number	Electromagnetic type, 6
	Injector identification mark	CDH210
	EGR control solenoid valve	Duty cycle type solenoid valve
	Purge control solenoid valve	ON/OFF type solenoid valve
	Ventilation control solenoid valve	Duty cycle type solenoid valve
	Vacuum control solenoid valve	Duty cycle type solenoid valve
Fuel pressure regulator	Regulator pressure kPa	329

MULTIPOINT FUEL INJECTION SYSTEM DIAGRAM



SERVICE SPECIFICATIONS

13100030346

Items		Specifications
Basic idle speed r/min		650±50
Throttle position sensor adjusting voltage mV	Vehicles without TCL	400 - 1,000
	Vehicles with TCL	580 - 690
Accelerator pedal position sensor adjusting voltage mV		400 - 1,000
Throttle position sensor resistance kΩ		3.5 - 6.5
Accelerator pedal position sensor resistance kΩ		3.5 - 6.5
Idle speed control servo coil resistance Ω		28 - 33 (at 20°C)
Intake air temperature sensor resistance kΩ	20°C	2.3 - 3.0
	80°C	0.30 - 0.42
Engine coolant temperature sensor resistance kΩ	20°C	2.1 - 2.7
	80°C	0.26 - 0.36
Oxygen sensor output voltage V		0.6 - 1.0
Fuel pressure kPa	Vacuum hose disconnection	324 - 343 at kerb idle
	Vacuum hose connection	Approx. 265 at kerb idle
Injector coil resistance Ω		13 - 16 (at 20°C)
Ventilation control solenoid valve coil resistance Ω		36 - 44 (at 20°C)
Vacuum control solenoid valve coil resistance Ω		36 - 44 (at 20°C)

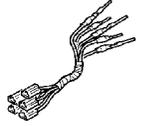
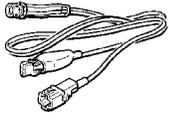
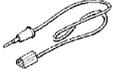
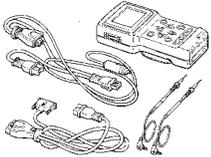
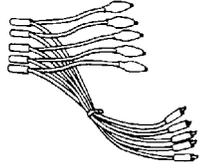
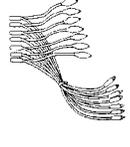
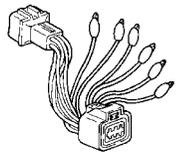
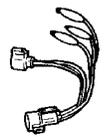
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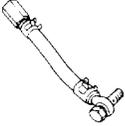
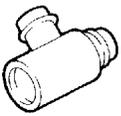
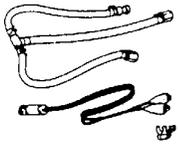
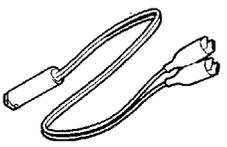
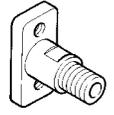
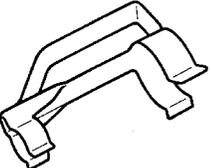
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Item	Specified sealant	Remark
Engine coolant temperature sensor threaded portion	3M Nut Locking Part No. 4171 or equivalent	Drying sealant

SPECIAL TOOLS

13100060345

Tool	Number	Name	Use
<p>A</p>  <p>B</p>  <p>C</p>  <p>D</p>  <p>C991223</p>	<p>MB991223</p> <p>A: MB991219</p> <p>B: MB991220</p> <p>C: MB991221</p> <p>D: MB991222</p>	<p>Harness set</p> <p>A: Test harness</p> <p>B: LED harness</p> <p>C: LED harness adapter</p> <p>D: Probe</p>	<ul style="list-style-type: none"> Fuel gauge simple inspection A: Connector pin contact pressure inspection B: Power circuit inspection C: Power circuit inspection D: Commercial tester connection
	MB991502	MUT-II sub assembly	<ul style="list-style-type: none"> Reading diagnosis code MPI system inspection
	MB991348	Test harness set	<ul style="list-style-type: none"> Measurement of voltage during troubleshooting Inspection using an analyzer
 <p>MB991709</p>	MB991709	Test harness	
	MB991519	Alternator harness connector	Measurement of voltage during troubleshooting
	MD998463	Test harness (6-pin, square)	<ul style="list-style-type: none"> Inspection of idle speed control servo Inspection using an analyzer
	MD998478	Test harness (3-pin, triangle)	<ul style="list-style-type: none"> Measurement of voltage during troubleshooting Inspection using an analyzer

Tool	Number	Name	Use
	MD998709	Adaptor hose	Measurement of fuel pressure
	MD998742	Hose adaptor	
	MD998706	Injector test set	Checking the spray condition of injectors
 MB991607	MB991607	Injector test harness	
 MD998741	MD998741	Injector test adaptor	
	MB991608	Clip	

TROUBLESHOOTING

13100850256

DIAGNOSIS TROUBLESHOOTING FLOW

Refer to GROUP 00 - How to Use Troubleshooting/Inspection Service Points.

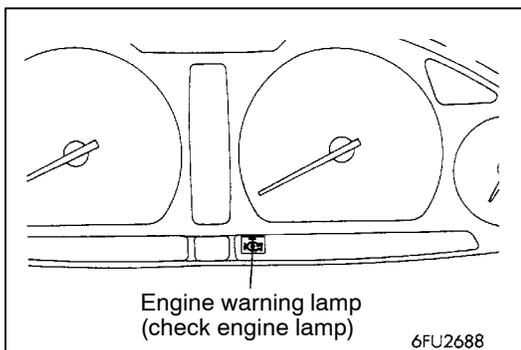
DIAGNOSIS FUNCTION

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ENGINE WARNING LAMP (CHECK ENGINE LAMP)

If an abnormality occurs in any of the following items related to the Multipoint Fuel Injection (MPI) system, the engine warning lamp will illuminate.

If the lamp remains illuminated or if the lamp illuminates while the engine is running, check the diagnosis code output.



Engine warning lamp inspection items

Engine-ECU
Oxygen sensor
Air flow sensor
Intake air temperature sensor
Throttle position sensor
Engine coolant temperature sensor
Crank angle sensor
Top dead centre sensor
Barometric pressure sensor
Detonation sensor
Injector
Vacuum control solenoid valve <TCL>
Ventilation control solenoid valve <TCL>
Immobilizer system

METHOD OF READING AND ERASING DIAGNOSIS CODES

Refer to GROUP 00 - How to Use Troubleshooting/Inspection Service Points.

INSPECTION USING MUT-II DATA LIST AND ACTUATOR TESTING

1. Carry out inspection by means of the data list and the actuator test function.
If there is an abnormality, check and repair the chassis harnesses and components.
2. After repairing, re-check using the MUT-II and check that the abnormal input and output have returned to normal as a result of the repairs.
3. Erase the diagnosis code memory.
4. Remove the MUT-II.
5. Start the engine again and carry out a road test to confirm that the problem has disappeared.

FAIL-SAFE FUNCTION REFERENCE TABLE

13100910305

When the main sensor malfunctions are detected by the diagnosis function, the vehicle is controlled by means of the pre-set control logic to maintain safe conditions for driving.

Malfunctioning item	Control contents during malfunction
Air flow sensor	<ol style="list-style-type: none"> 1. Uses the throttle position sensor signal and engine speed signal (crank angle sensor signal) to take reading of the basic injector drive time and basic ignition timing from the pre-set mapping. 2. Fixes the ISC servo in the appointed position so idle control is not performed.
Intake air temperature sensor	Controls as if the intake air temperature is 25°C.
Throttle position sensor (TPS)	No increase in fuel injection amount during acceleration due to the throttle position sensor signal.
Engine coolant temperature sensor	Controls as if the engine coolant temperature is 80°C.
Top dead centre sensor	Injects fuel to all cylinders simultaneously. (However, after the ignition switch is turned to ON, the No. 1 cylinder top dead centre is not detected at all.)
Barometric pressure sensor	Controls as if the barometric pressure is 101 kPa.
Detonation sensor	Switches the ignition timing from ignition timing for super petrol to ignition timing for standard petrol.
Oxygen sensor	Air/fuel ratio feedback control (closed loop control) is not performed.
Communication wire with transmission control unit <A/T>	Ignition timing is not retarded during transmission gear shifting (overall engine and transmission control).
Alternator FR terminal	Does not control the output of the alternator according to an electrical load. (works as a normal alternator)

NOTE

When a problem is detected in the vacuum control solenoid valve, ventilation control solenoid valve, crank angle sensor or any of the above items, traction control is not performed <Vehicles with TCL>.

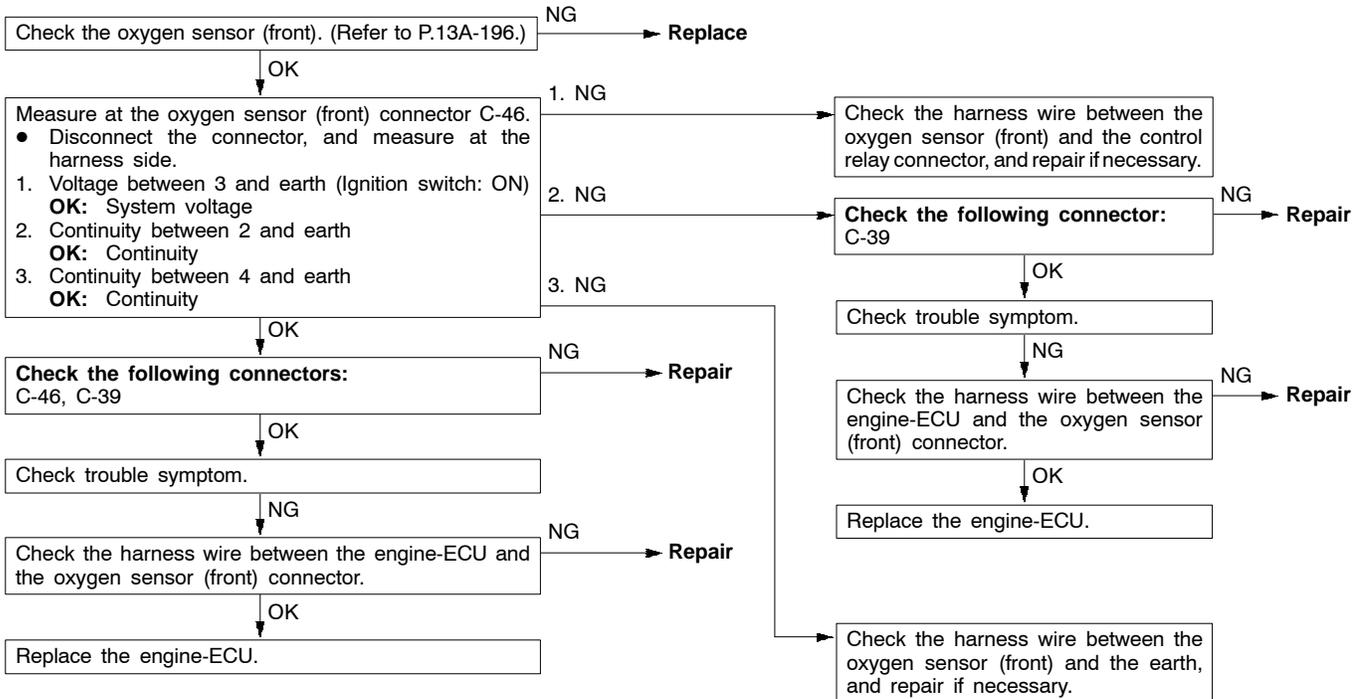
INSPECTION CHART FOR DIAGNOSIS CODES

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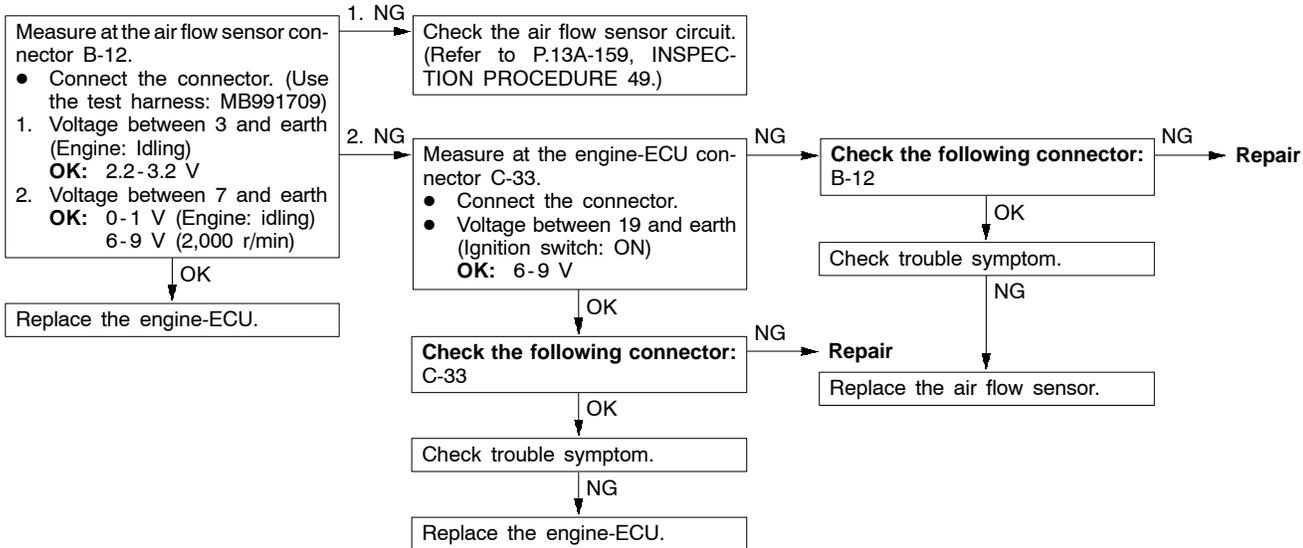
Code No.	Diagnosis item	Reference page
11	Oxygen sensor (front) system	13A-112
12	Air flow sensor system	13A-113
13	Intake air temperature sensor system	13A-113
14	Throttle position sensor system	13A-114
21	Engine coolant temperature sensor system	13A-115
22	Crank angle sensor system	13A-116
23	Top dead centre sensor	13A-117
24	Vehicle speed sensor system	13A-118
25	Barometric pressure sensor system	13A-119
31	Detonation sensor system	13A-120
41	Injector system	13A-120
54	Immobilizer system	13A-121
59	Oxygen sensor (rear) system	13A-122
61	Communication wire with A/T-ECU system <A/T>	13A-123
64	Alternator FR terminal system	13A-123
71	Vacuum control solenoid valve system <Vehicles with TCL>	13A-124
72	Ventilation control solenoid valve system <Vehicles with TCL>	13A-125

INSPECTION PROCEDURE FOR DIAGNOSIS CODES

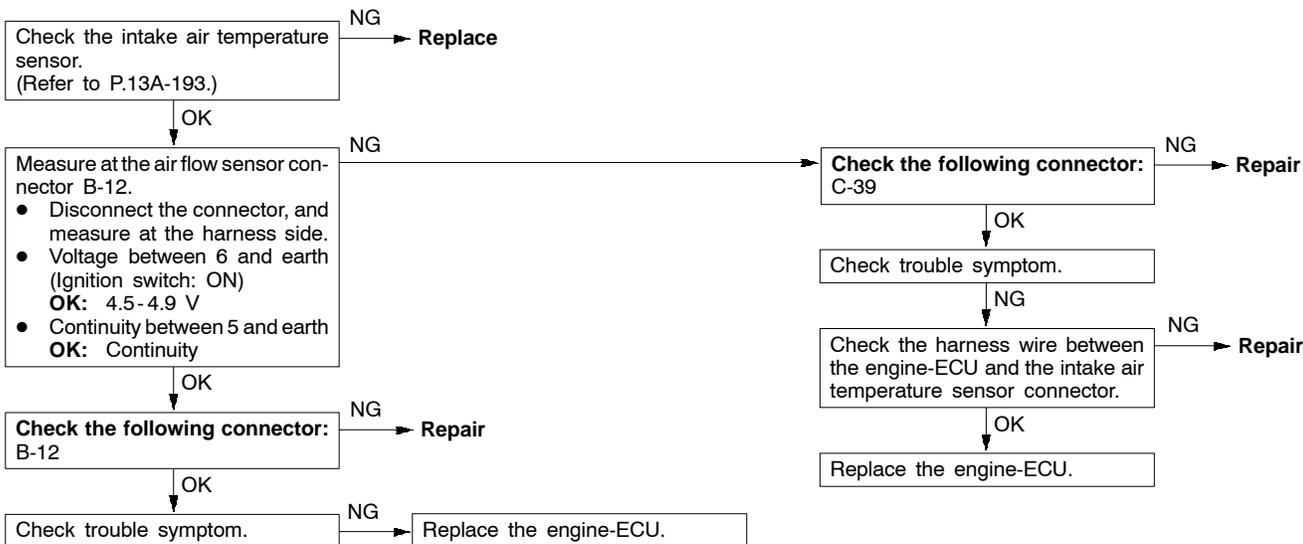
Code No. 11 Oxygen sensor (front) system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> • 3 minutes have passed after engine was started. • Engine coolant temperature is approx. 80°C or more. • Intake air temperature is 20-50°C. • Engine speed is approx. 2,000-3,000 r/min • Vehicle is moving at constant speed on a flat, level road surface <p>Set conditions</p> <ul style="list-style-type: none"> • The oxygen sensor (front) output voltage is around 0.6 V for 30 seconds (does not cross 0.6 V for 30 seconds). • When the range of check operations given above which accompany starting of the engine are carried out four time in succession, a problem is detected after each operation. 	<ul style="list-style-type: none"> • Malfunction of the oxygen sensor (front) • Improper connector contact, open circuit or short-circuited harness wire • Malfunction of the engine-ECU



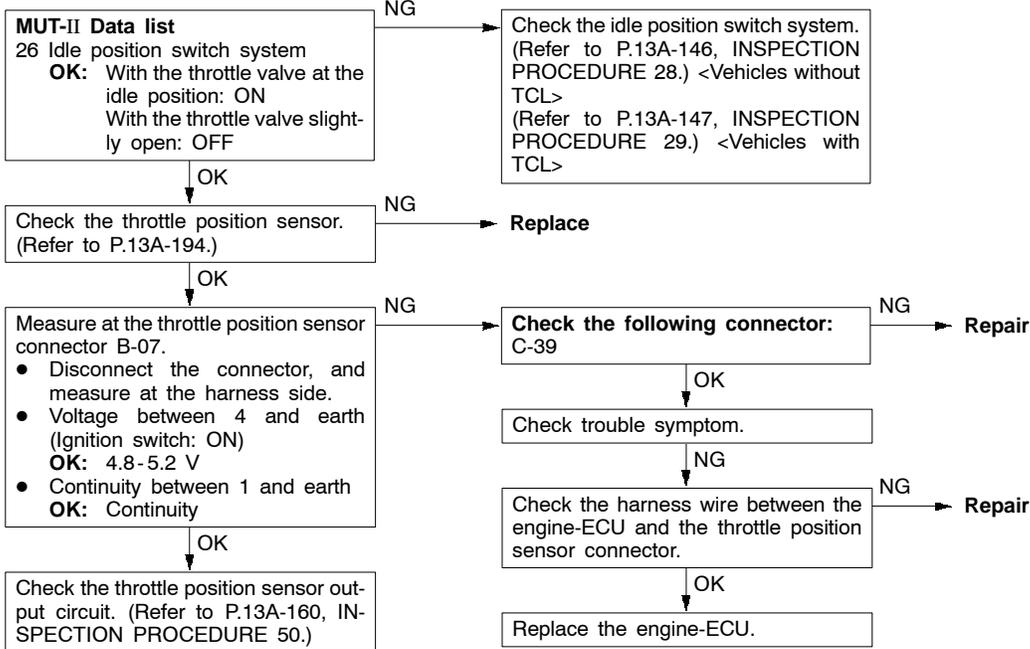
Code No. 12 Air flow sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> Engine speed is 500 r/min or more. <p>Set conditions</p> <ul style="list-style-type: none"> Sensor output frequency is 3 Hz or less for 4 seconds. 	<ul style="list-style-type: none"> Malfunction of the air flow sensor Improper connector contact, open circuit or short-circuited harness wire of the air flow sensor Malfunction of the engine-ECU



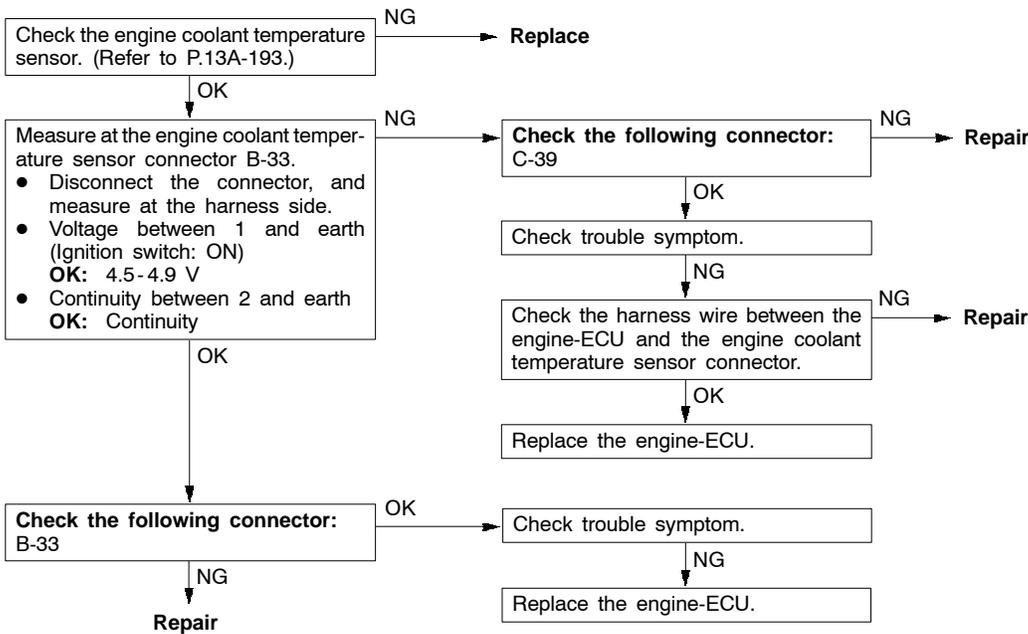
Code No. 13 Intake air temperature sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> Ignition switch: ON Excluding 60 seconds after the ignition switch is turned to ON or immediately after the engine starts. <p>Set conditions</p> <ul style="list-style-type: none"> Sensor output voltage is 4.6 V or more (corresponding to an intake air temperature of -45°C or less) for 4 seconds. <p>or</p> <ul style="list-style-type: none"> Sensor output voltage is 0.2V or less (corresponding to an intake air temperature of 125°C or more) for 4 seconds. 	<ul style="list-style-type: none"> Malfunction of the intake air temperature sensor Improper connector contact, open circuit or short-circuited harness wire of the intake air temperature sensor circuit Malfunction of the engine-ECU



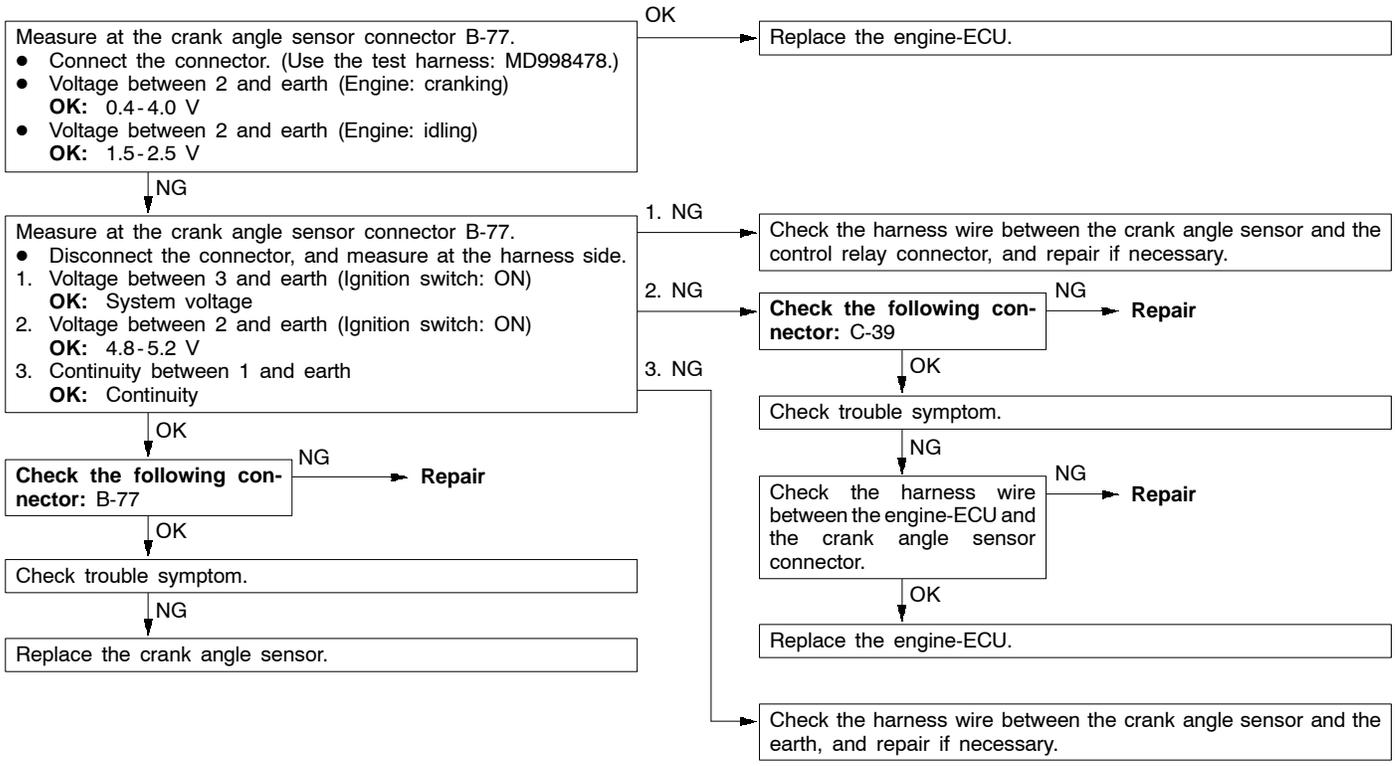
Code No. 14 Throttle position sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> Ignition switch: ON Excluding 60 seconds after the ignition switch is turned to ON or immediately after the engine starts. <p>Set conditions</p> <ul style="list-style-type: none"> When the idle position switch is ON, the sensor output voltage is 2 V or more for 4 seconds. <p>or</p> <ul style="list-style-type: none"> The sensor output voltage is 0.2 V or less for 4 seconds. 	<ul style="list-style-type: none"> Malfunction of the throttle position sensor or maladjustment Improper connector contact, open circuit or short-circuited harness wire of the throttle position sensor circuit Improper "ON" state of idle position switch Short circuit of the idle position switch signal line Malfunction of the engine-ECU



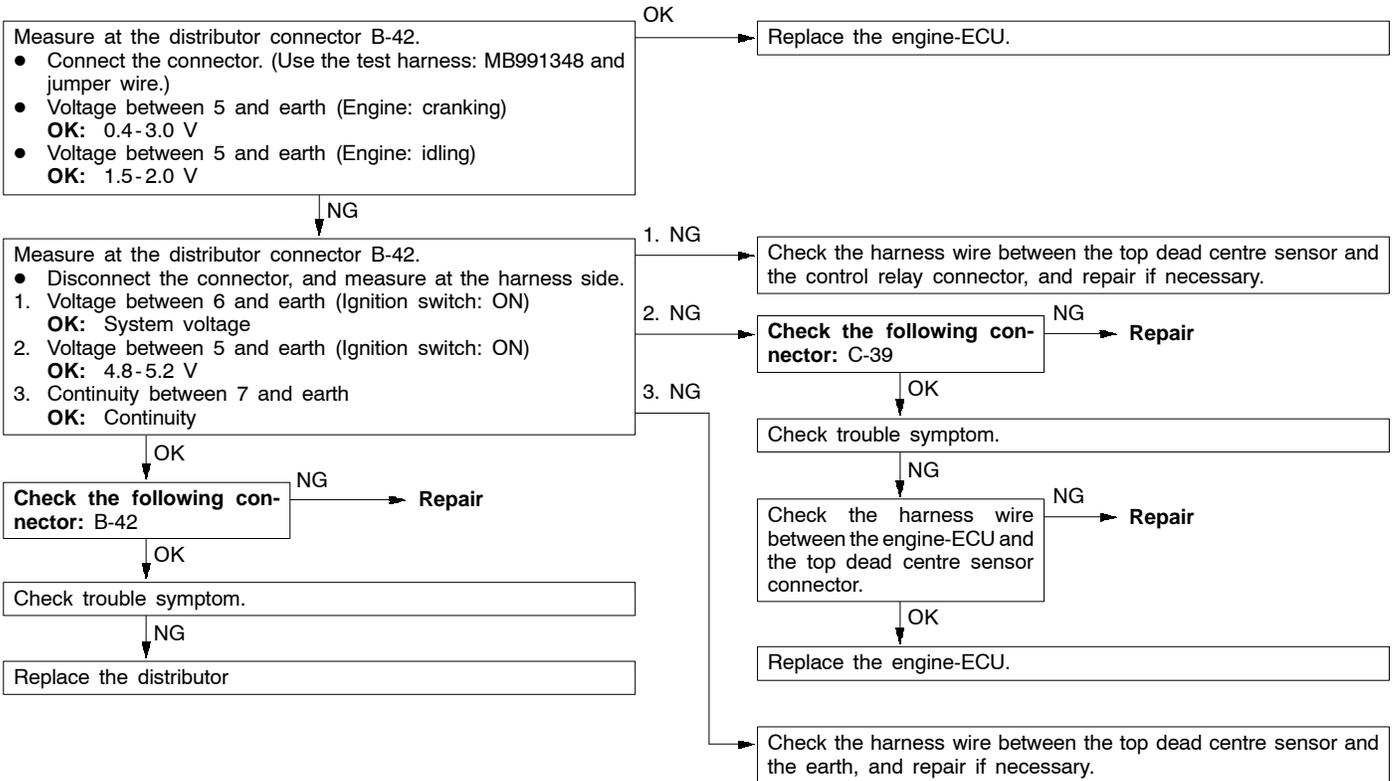
Code No. 21 Engine coolant temperature sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Ignition switch: ON ● Excluding 60 seconds after the ignition switch is turned to ON or immediately after the engine starts. <p>Set conditions</p> <ul style="list-style-type: none"> ● Sensor output voltage is 4.6 V or more (corresponding to an engine coolant temperature of -45°C or less) for 4 seconds. <p>or</p> <ul style="list-style-type: none"> ● Sensor output voltage is 0.1 V or less (corresponding to an engine coolant temperature of 140°C or more) for 4 seconds. 	<ul style="list-style-type: none"> ● Malfunction of the engine coolant temperature sensor ● Improper connector contact, open circuit or short-circuited harness wire of the engine coolant temperature sensor circuit ● Malfunction of the engine-ECU
<p>Range of Check</p> <ul style="list-style-type: none"> ● Ignition switch: ON ● Engine speed is approx. 50 r/min or more <p>Set conditions</p> <ul style="list-style-type: none"> ● The sensor output voltage increases from 1.6 V or less (corresponding to an engine coolant temperature of 40°C or more) to 1.6 V or more (corresponding to an engine coolant temperature of 40°C or less). ● After this, the sensor output voltage is 1.6 V or more for 5 minutes. 	



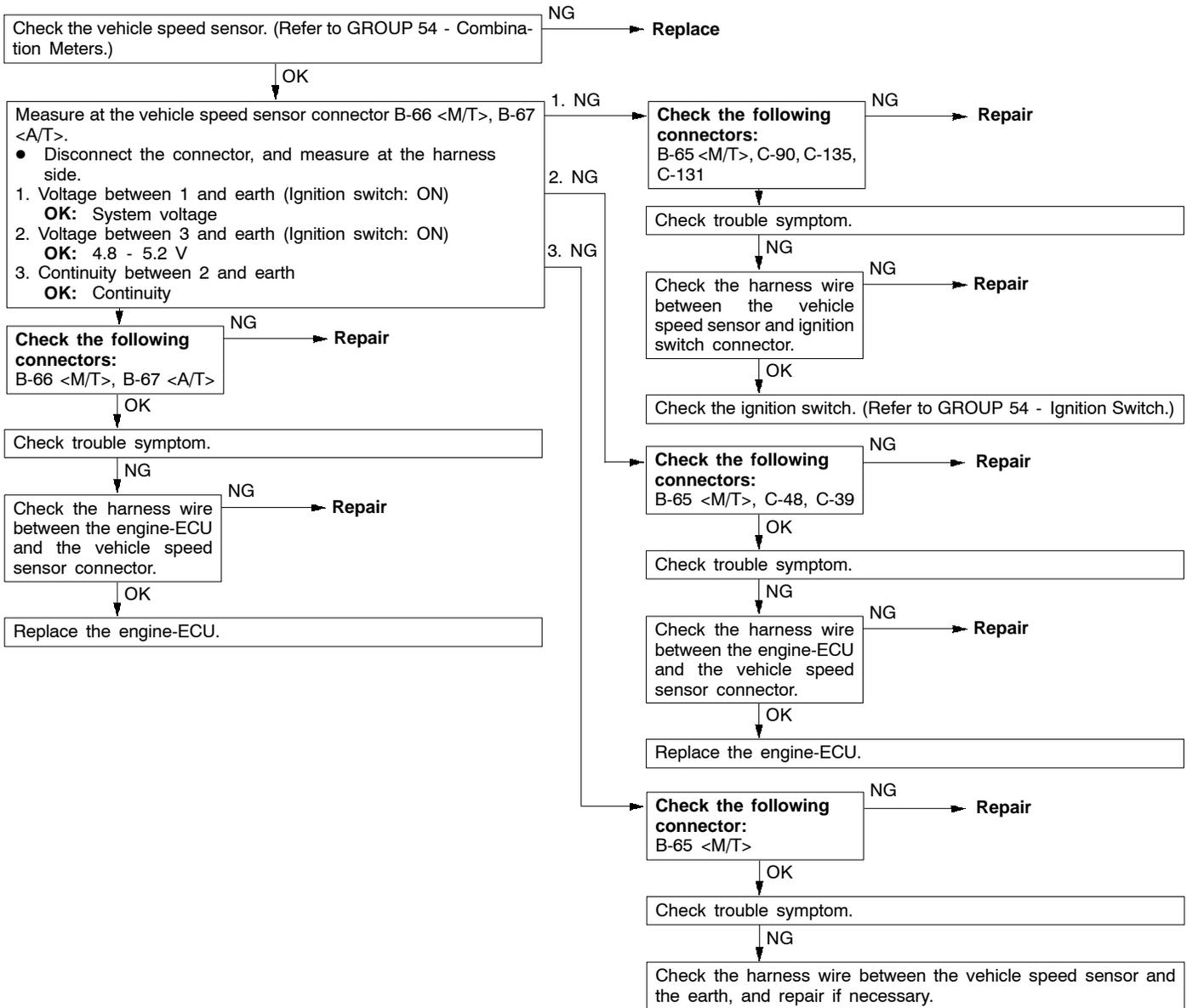
Code No. 22 Crank angle sensor system	Probable cause
Range of Check ● Engine is cranking. Set conditions ● Sensor output voltage does not change for 4 seconds (no pulse signal input.)	● Malfunction of the crank angle sensor ● Improper connector contact, open circuit or short-circuited harness wire of the crank angle sensor ● Malfunction of the engine-ECU



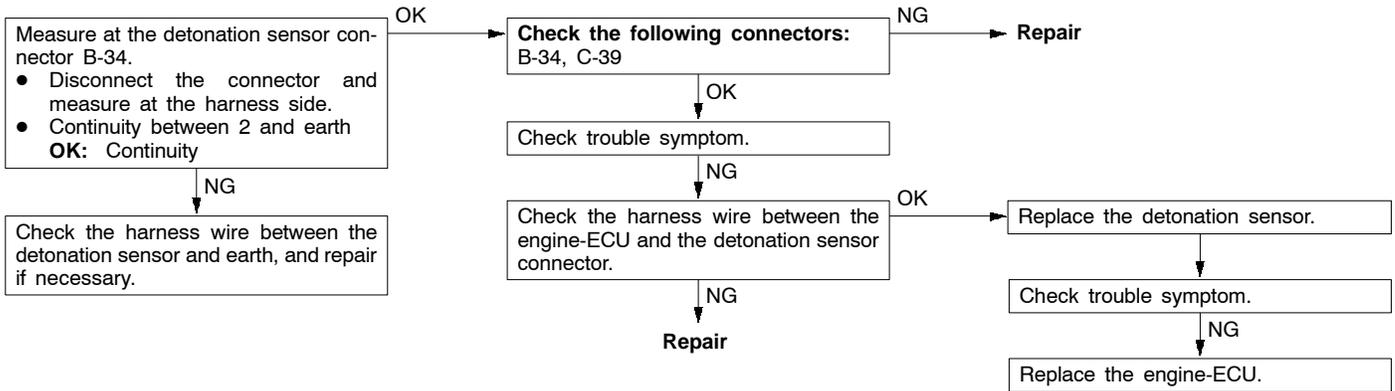
Code No.23 Top dead centre sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Ignition switch: ON ● Engine speed is approx. 50 r/min or more. <p>Set conditions</p> <ul style="list-style-type: none"> ● Sensor output voltage does not change for 4 seconds (no pulse signal input.) 	<ul style="list-style-type: none"> ● Malfunction of the top dead centre sensor ● Improper connector contact, open circuit or short-circuited harness wire of the top dead centre sensor circuit ● Malfunction of the engine-ECU



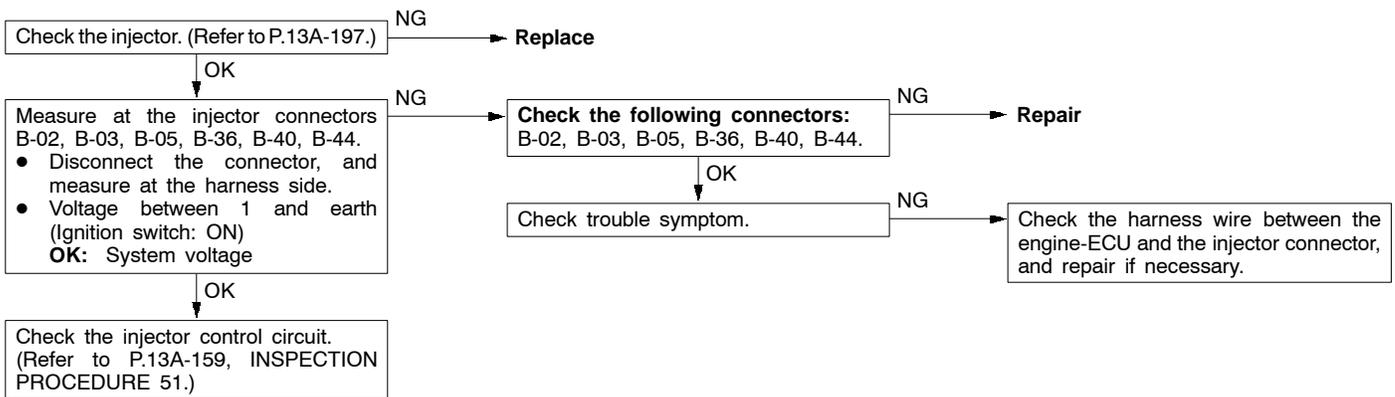
Code No. 24 Vehicles speed sensor system	Probable cause
<p>Range of check</p> <ul style="list-style-type: none"> ● Ignition switch: ON ● Excluding 60 seconds after the ignition switch is turned to ON or immediately after the engine starts. ● Idle position switch: OFF ● Engine speed is 3,000 r/min or more. ● Driving under high engine load conditions. <p>Set conditions</p> <ul style="list-style-type: none"> ● Sensor output voltage does not change for 4 seconds (no pulse signal input). 	<ul style="list-style-type: none"> ● Malfunction of the vehicle speed sensor ● Improper connector contact, open circuit or short-circuited harness wire of the vehicle speed sensor circuit ● Malfunction of the engine-ECU



Code No. 31 Detonation sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Ignition switch: ON ● Excluding 60 seconds after the ignition switch is turned to ON or immediately after the engine starts. ● Engine speed is approx. 5,000 r/min or more <p>Set conditions</p> <p>The change in the detonation sensor output voltage (detonation sensor peak voltage at each 1/2 revolution of the crankshaft) is less than 0.06 V for 200 times in succession.</p>	<ul style="list-style-type: none"> ● Malfunction of the detonation sensor ● Improper connector contact, open circuit or short-circuited harness wire of the detonation sensor circuit ● Malfunction of the engine-ECU

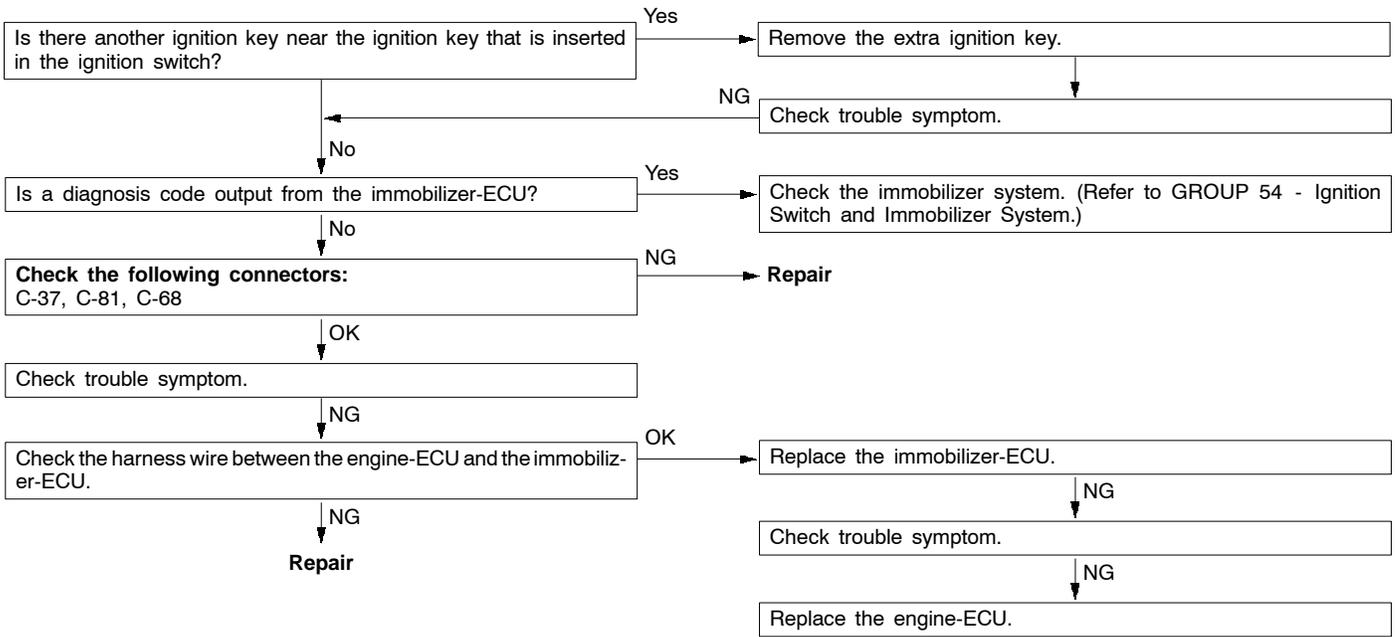


Code No. 41 Injector system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Engine speed is approx. 50-1,000 r/min ● The throttle position sensor output voltage is 1.15 V or less. ● Actuator test by MUT-II is not carried out. <p>Set conditions</p> <ul style="list-style-type: none"> ● Surge voltage of injector coil is not detected for 4 seconds. 	<ul style="list-style-type: none"> ● Malfunction of the injector ● Improper connector contact, open circuit or short-circuited harness wire of the injector circuit ● Malfunction of the engine-ECU

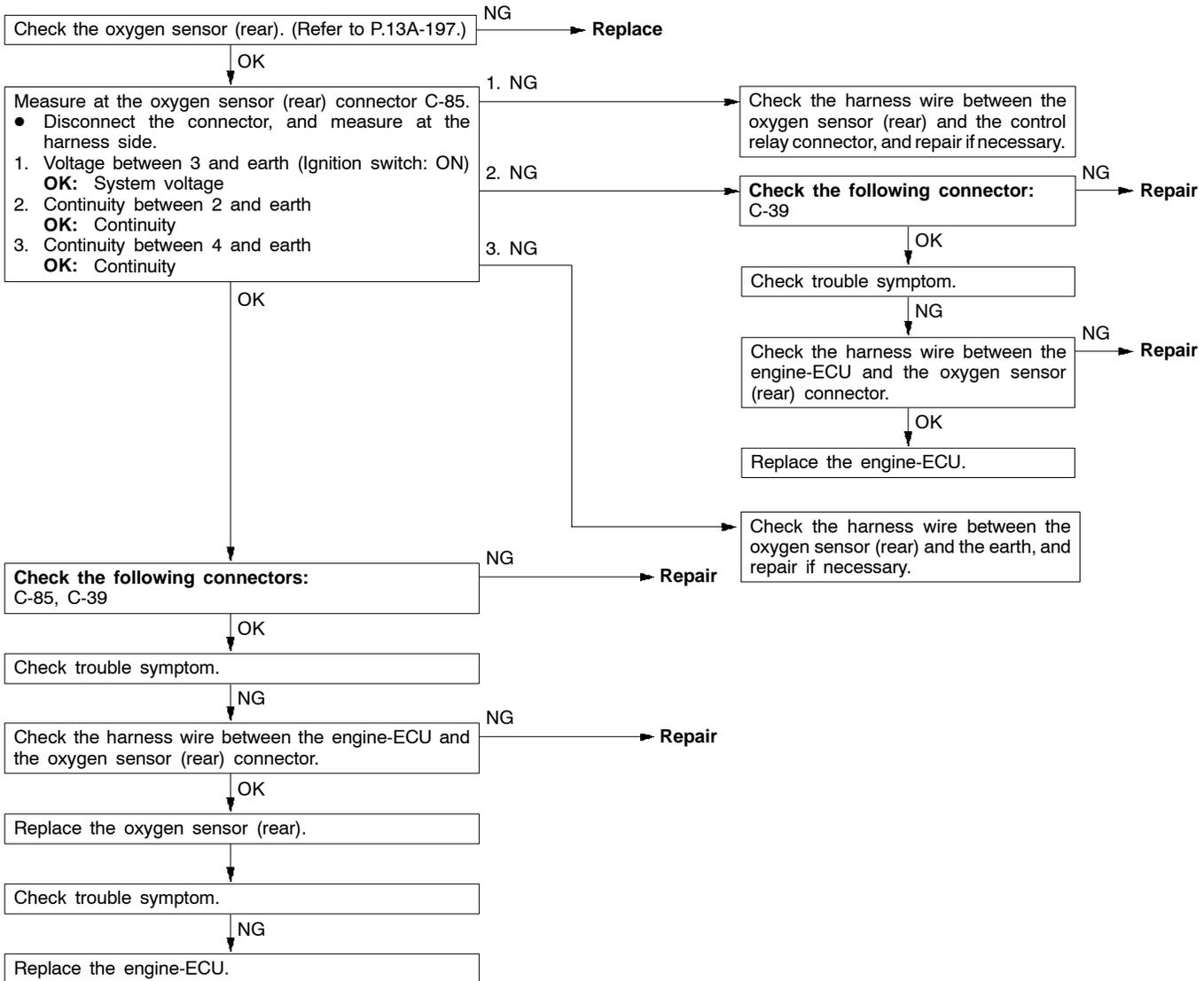


Code No.54 Immobilizer system	Probable cause
Range of Check ● Ignition switch: ON Set Conditions ● Improper communication between the engine-ECU and immobilizer-ECU	<ul style="list-style-type: none"> ● Radio interference of ID codes ● Incorrect ID code ● Malfunction of harness or connector ● Malfunction of immobilizer-ECU ● Malfunction of engine-ECU

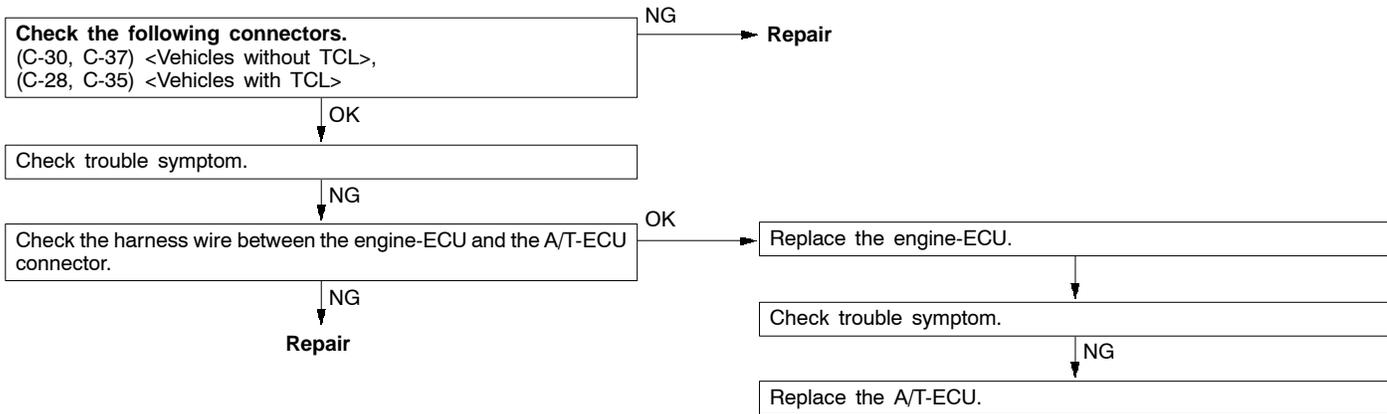
NOTE
 (1) If the ignition switches are close each other when starting the engine, radio interference may cause this code to be displayed.
 (2) This code may be displayed when registering the key ID code.



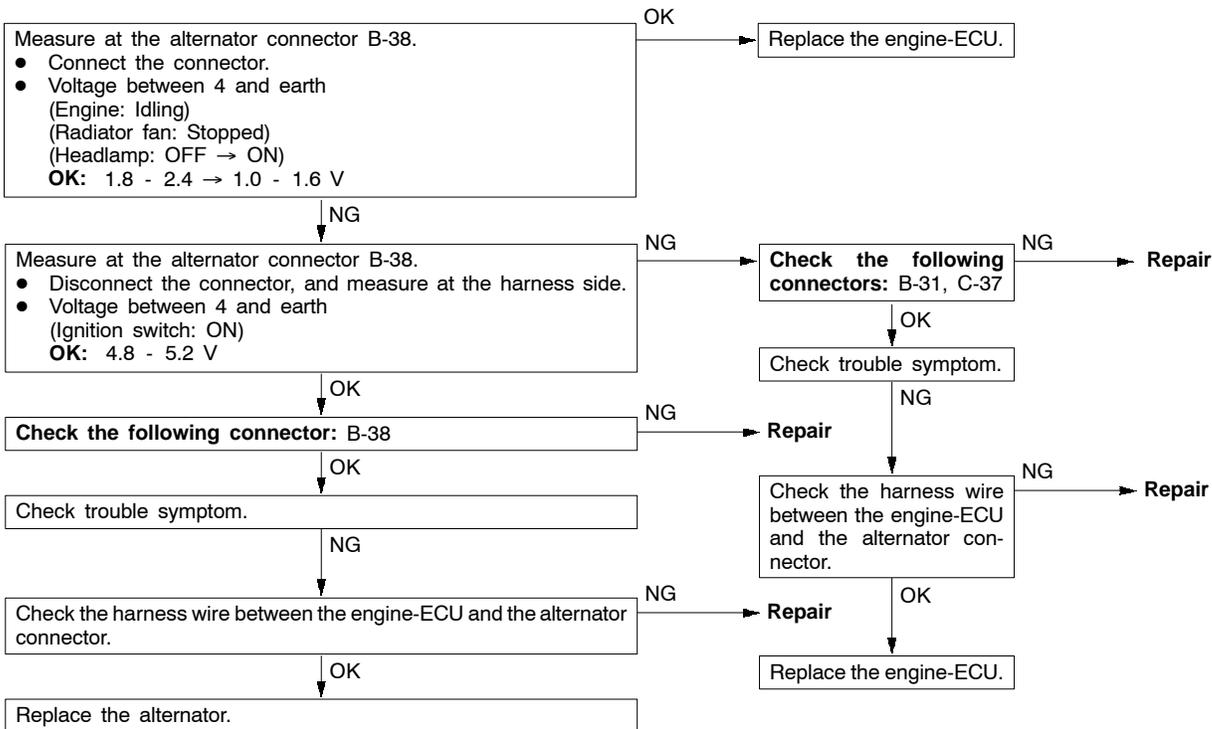
Code No. 59 Oxygen sensor (rear) system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● 3 minutes have passed after engine was started. ● Engine coolant temperature is approx. 80°C or more. ● Idle position switch: OFF ● The throttle position sensor output voltage is 4.1 V or more. ● Open loop control in operation ● 20 seconds have passed after deceleration finished. <p>Set conditions</p> <ul style="list-style-type: none"> ● The oxygen sensor (rear) output voltage is 0.1 V or less. ● The difference in the maximum and minimum values for the oxygen sensor (rear) output voltage is 0.08 V or less. ● The oxygen sensor (rear) output voltage is 0.5 V or more. ● The above conditions continue for a continuous period of 5 seconds. 	<ul style="list-style-type: none"> ● Malfunction of the oxygen sensor (rear) ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



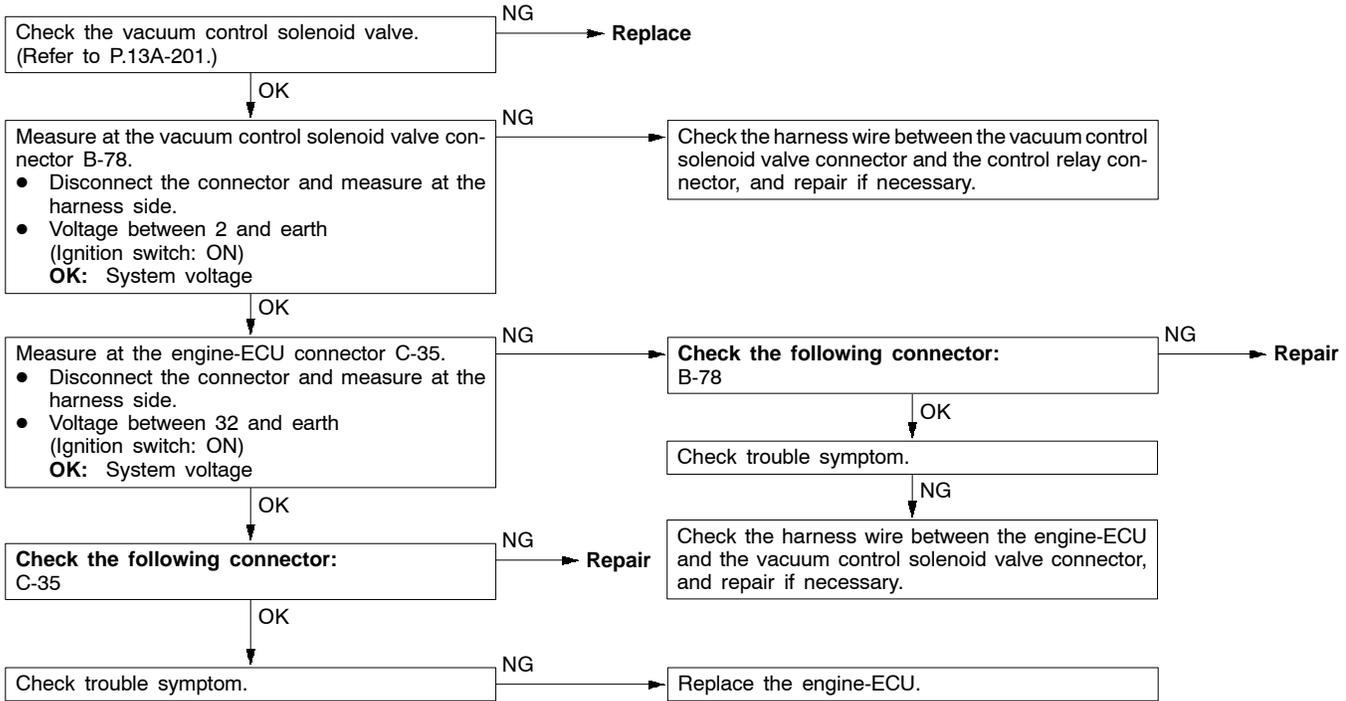
Code No. 61 Communication wire with A/T-ECU system <A/T>	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> 60 seconds or more have passed immediately after engine was started. Engine speed is approx. 50 r/min or more <p>Set conditions</p> <p>The voltage of the torque reduction request signal from the A/T-ECU is LOW for 1.5 seconds or more.</p>	<ul style="list-style-type: none"> Malfunction of the harness wire and the connector Malfunction of the engine-ECU Malfunction of the A/T-ECU



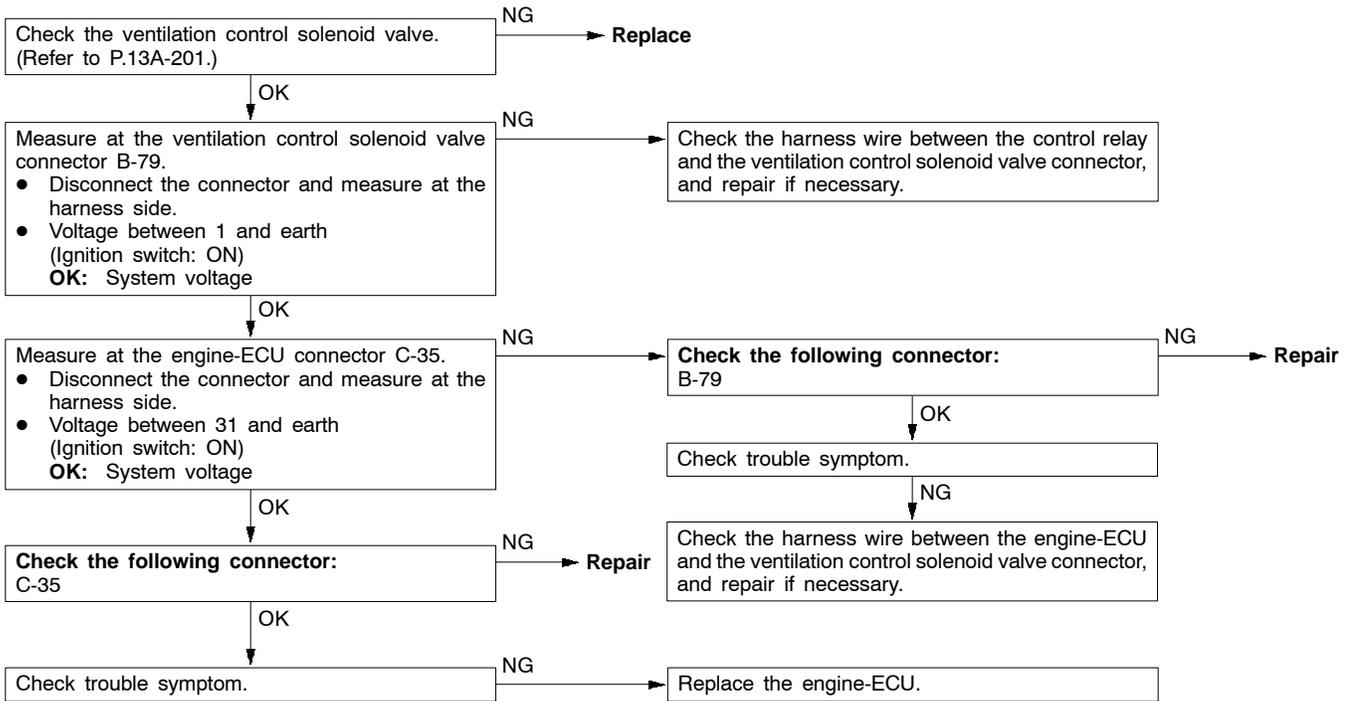
Code No. 64 Alternator FR Terminal System	Probable cause
<p>Range of Check, Set Conditions</p> <ul style="list-style-type: none"> The alternator FR terminal signal voltage remains high for approximately 20 seconds while the engine is running. 	<ul style="list-style-type: none"> Open circuit in alternator FR terminal circuit Malfunction of the engine-ECU



Code No. 71 Vacuum control solenoid valve system <Vehicles with TCL>	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Ignition switch: ON ● Excluding 60 seconds immediately after the engine starts. ● Battery voltage is 10 V or more. ● Forced actuation by means of MUT-II is not being carried out. <p>Set condition Solenoid valve drive or non-drive instruction and energized condition of solenoid coil are different.</p>	<ul style="list-style-type: none"> ● Malfunction of the vacuum control solenoid valve ● Improper connector contact, open circuit or short-circuited harness wire of the vacuum control solenoid valve ● Malfunction of the engine-ECU



Code No. 72 Ventilation control solenoid valve system <Vehicles with TCL>	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Ignition switch: ON ● Excluding 60 seconds immediately after the engine starts. ● Battery voltage is 10 V or more. ● Forced actuation by means of MUT-II is not being carried out. <p>Set condition Solenoid valve drive or non-drive instruction and energized condition of solenoid coil are different.</p>	<ul style="list-style-type: none"> ● Malfunction of the ventilation control solenoid valve ● Improper connector contact, open circuit or short-circuited harness wire of the ventilation control solenoid valve ● Malfunction of the engine-ECU

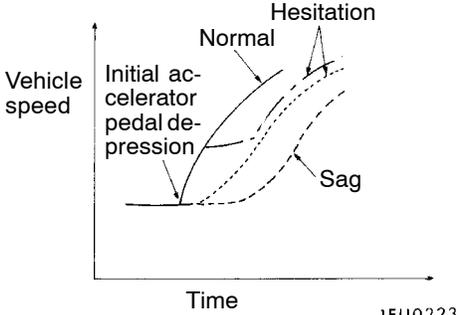
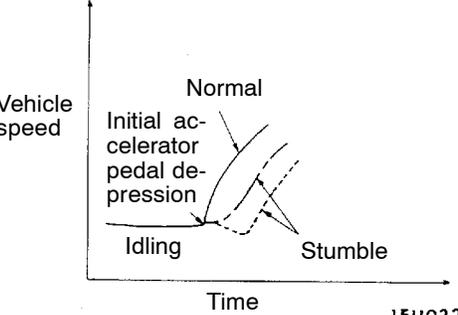


INSPECTION CHART FOR TROUBLE SYMPTOMS

13100880361

Trouble symptom		Inspection procedure No.	Reference page
Communication with MUT-II is impossible.	Communication with all systems is not possible.	1	13A-128
	Communication with engine-ECU only is not possible.	2	13A-129
Engine warning lamp and related parts	The engine warning lamp does not illuminate right after the ignition switch is turned to the ON position.	3	13A-130
	The engine warning lamp remains illuminating and never goes out.	4	13A-130
Starting	No initial combustion (starting impossible)	5	13A-131
	Initial combustion but no complete combustion (starting impossible)	6	13A-132
	Long time to start (improper starting)	7	13A-133
Idling stability (Improper idling)	Unstable idling (Rough idling, hunting)	8	13A-134
	Idling speed is high. (Improper idling speed)	9	13A-135
	Idling speed is low. (Improper idling speed)	10	13A-136
Idling stability (Engine stalls)	When the engine is cold, it stalls at idling. (Die out)	11	13A-137
	When the engine becomes hot, it stalls at idling. (Die out)	12	13A-138
	The engine stalls when starting the car. (Pass out)	13	13A-139
	The engine stalls when decelerating.	14	13A-139
Driving	Hesitation, sag or stumble	15	13A-140
	The feeling of impact or vibration when accelerating	16	13A-140
	The feeling of impact or vibration when decelerating	17	13A-141
	Poor acceleration	18	13A-141
	Surge	19	13A-142
	Knocking	20	13A-142
Dieseling		21	13A-142
Too high CO and HC concentration when idling		22	13A-143
Low alternator output voltage (approx. 12.3 V)		23	13A-144
Idling speed is improper when A/C is operating		24	13A-144
Fans (radiator fan, A/C condenser fan) are inoperative		25	13A-145

PROBLEM SYMPTOMS TABLE (FOR YOUR INFORMATION)

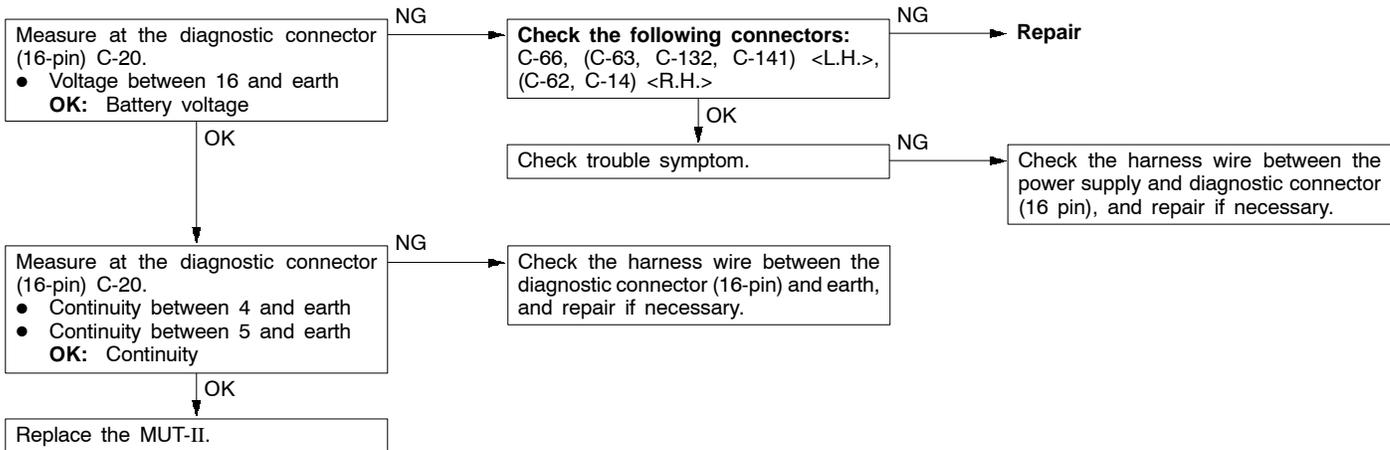
Items		Symptom
Starting	Won't start	The starter is used to crank the engine, but there is no combustion within the cylinders, and the engine won't start.
	Fires up and dies	There is combustion within the cylinders, but then the engine soon stalls.
	Hard starting	Engine starts after cranking a while.
Idling stability	Hunting	Engine speed doesn't remain constant; changes at idle.
	Rough idle	Usually, a judgement can be based upon the movement of the tachometer pointer, and the vibration transmitted to the steering wheel, shift lever, body, etc. This is called rough idle.
	Incorrect idle speed	The engine doesn't idle at the usual correct speed.
	Engine stall (Die out)	The engine stalls when the foot is taken from the accelerator pedal, regardless of whether the vehicles is moving or not.
	Engine stall (Pass out)	The engine stalls when the accelerator pedal is depressed or while it is being used.
Driving	Hesitation Sag	<p>"Hesitation" is the delay in response of the vehicle speed (engine speed) that occurs when the accelerator is depressed in order to accelerate from the speed at which the vehicle is now traveling, or a temporary drop in vehicle speed (engine speed) during such acceleration. Serious hesitation is called "sag".</p> 
	Poor acceleration	Poor acceleration is inability to obtain an acceleration corresponding to the degree of throttle opening, even though acceleration is smooth, or the inability to reach maximum speed.
	Stumble	<p>Engine speed increase is delayed when the accelerator pedal is initially depressed for acceleration.</p> 

Items		Symptom
Driving	Shock	The feeling of a comparatively large impact or vibration when the engine is accelerated or decelerated.
	Surge	This is repeated surging ahead during constant speed travel or during variable speed travel.
	Knocking	A sharp sound like a hammer striking the cylinder walls during driving and which adversely affects driving.
Stopping	Run on ("Dieseling")	The condition in which the engine continues to run after the ignition switch is turned to OFF. Also called "Dieseling".

INSPECTION PROCEDURE FOR TROUBLE SYMPTOMS

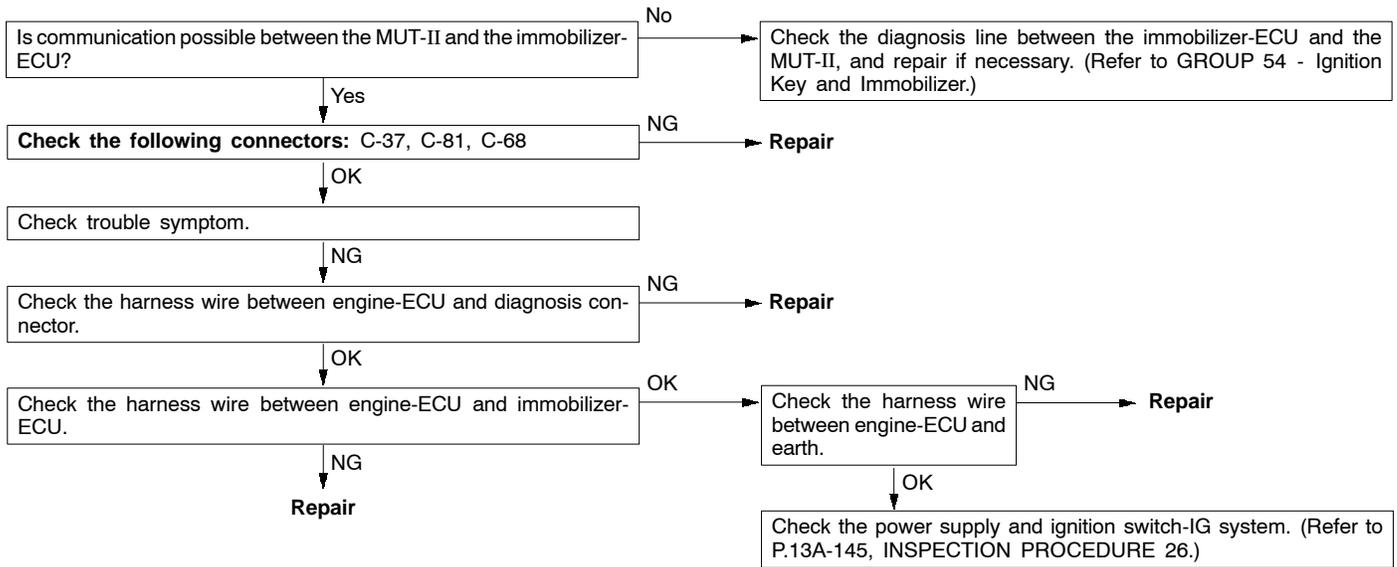
INSPECTION PROCEDURE 1

Communication with MUT-II is not possible. (Communication with all systems is not possible.)	Probable cause
The cause is probably a defect in the power supply system (including earth) for the diagnosis line.	<ul style="list-style-type: none"> ● Malfunction of the connector ● Malfunction of the harness wire



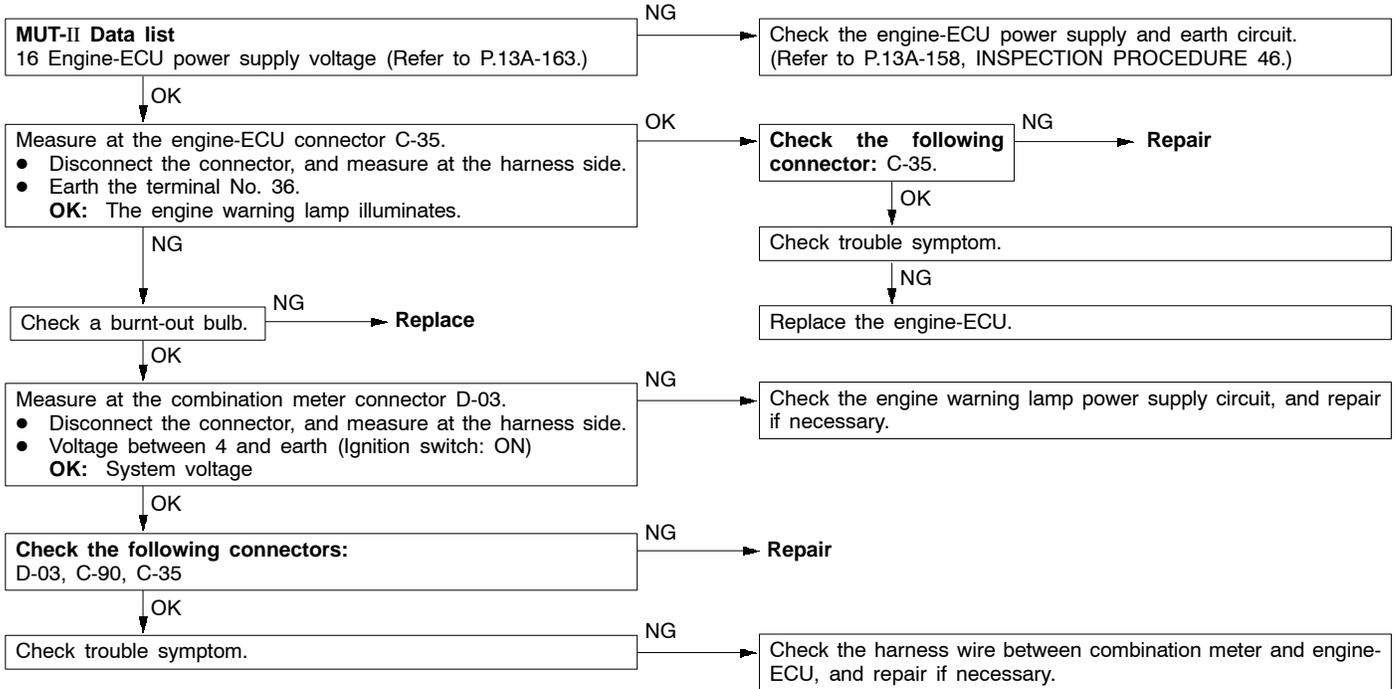
INSPECTION PROCEDURE 2

MUT-II communication with engine-ECU is impossible.	Probable cause
One of the following causes may be suspected. <ul style="list-style-type: none"> ● No power supply to engine-ECU. ● Defective earth circuit of engine-ECU. ● Defective engine-ECU. ● Improper communication line between engine-ECU and MUT-II 	<ul style="list-style-type: none"> ● Malfunction of engine-ECU power supply circuit ● Malfunction of engine-ECU ● Malfunction of immobilizer-ECU ● Open circuit between immobilizer-ECU and diagnosis connector ● Open circuit between engine-ECU and immobilizer-ECU



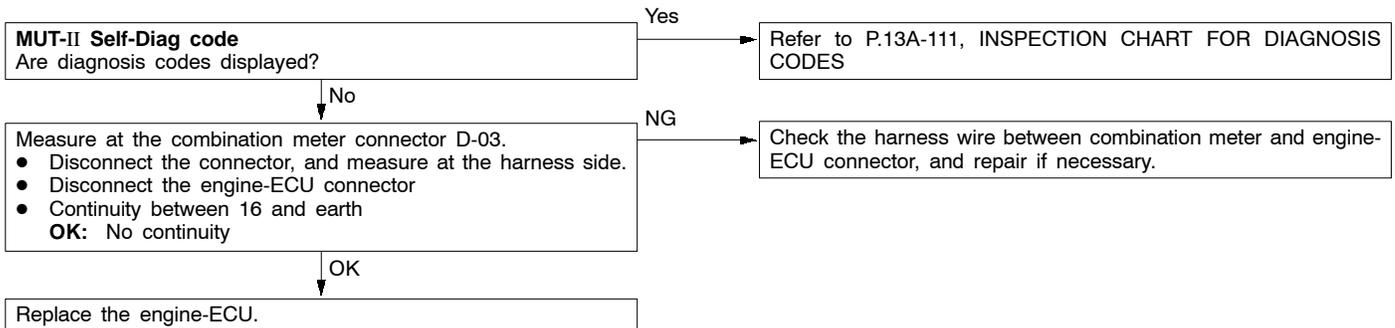
INSPECTION PROCEDURE 3

The engine warning lamp does not illuminate right after the ignition switch is turned to the ON position.	Probable cause
Because there is a burnt-out bulb, the engine-ECU causes the engine warning lamp to illuminate for five seconds immediately after the ignition switch is turned to ON. If the engine warning lamp does not illuminate immediately after the ignition switch is turned to ON, one of the malfunctions listed at right has probably occurred.	<ul style="list-style-type: none"> • Burnt-out bulb • Defective warning lamp circuit • Malfunction of the engine-ECU



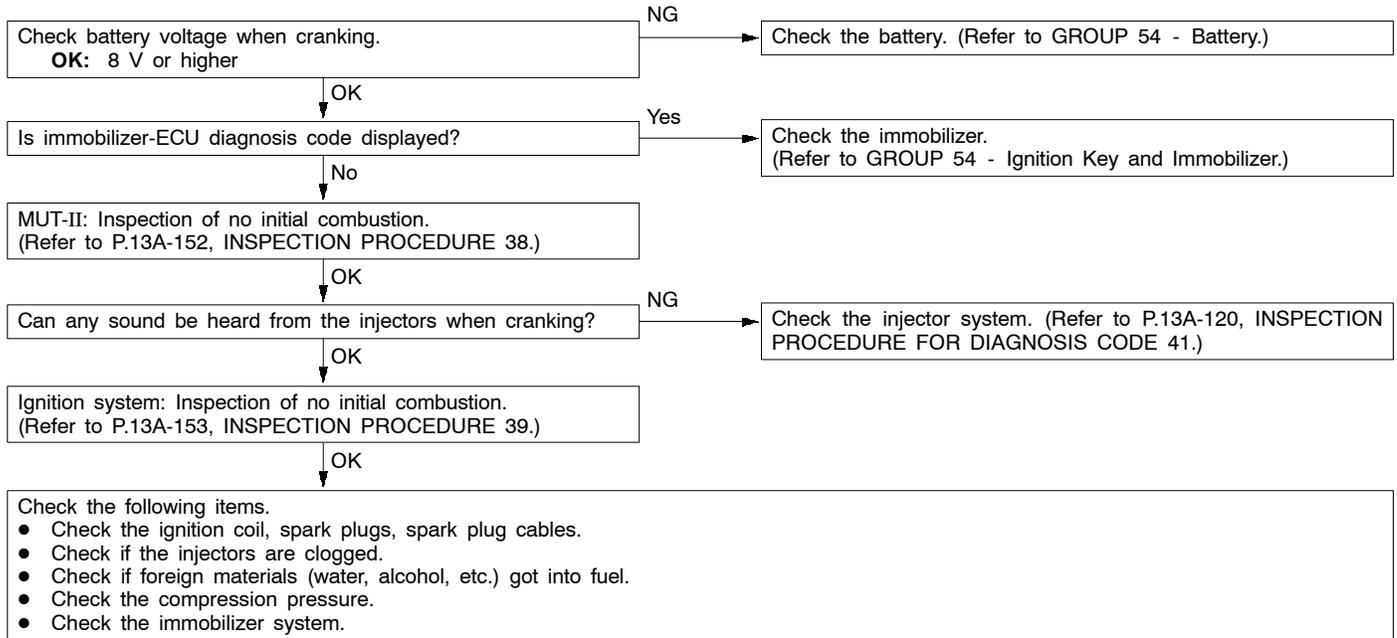
INSPECTION PROCEDURE 4

The engine warning lamp remains illuminating and never goes out.	Probable cause
In cases such as the above, the cause is probably that the engine-ECU is detecting a problem in a sensor or actuator, or that one of the malfunctions listed at right has occurred.	<ul style="list-style-type: none"> • Short-circuit between the engine warning lamp and engine-ECU • Malfunction of the engine-ECU



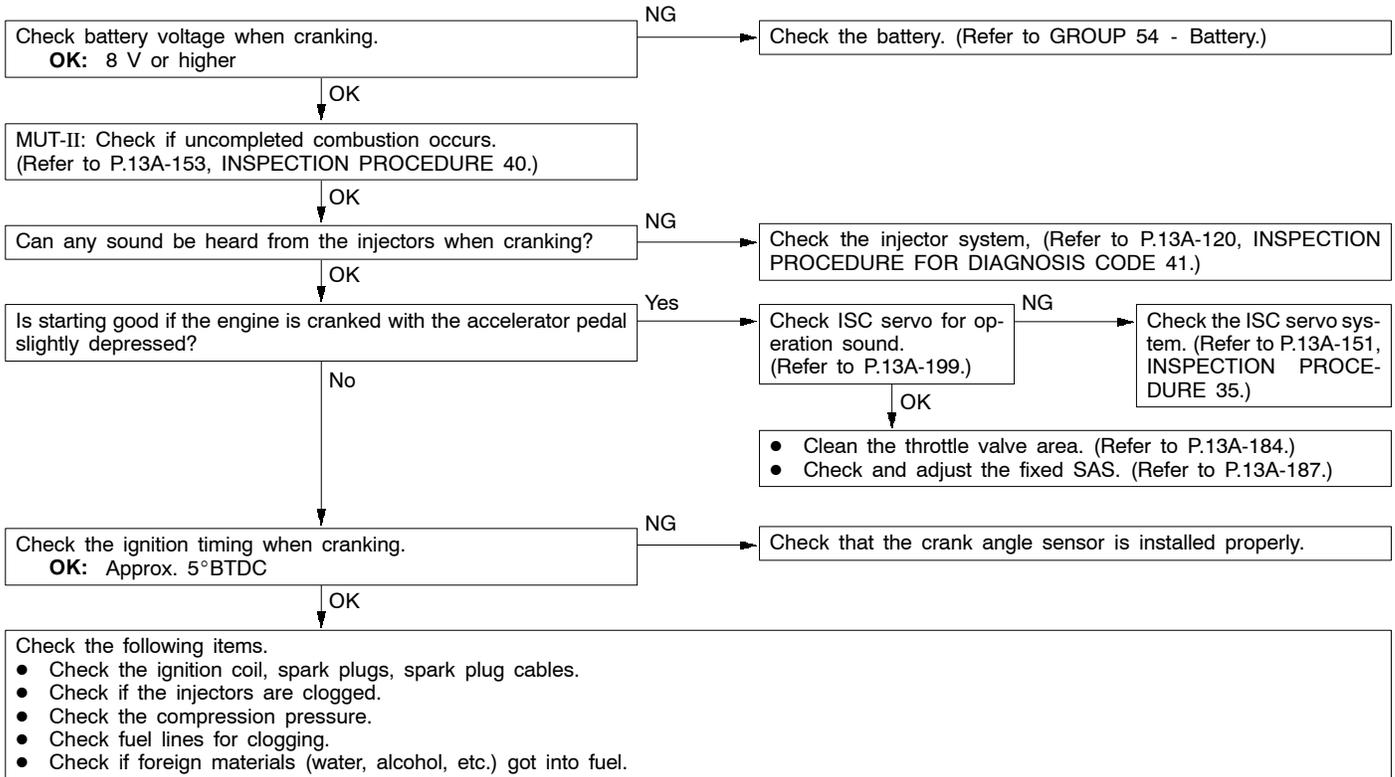
INSPECTION PROCEDURE 5

No initial combustion (starting impossible)	Probable cause
<p>In cases such as the above, the cause is probably that a spark plug is defective, or that the supply of fuel to the combustion chamber is defective. In addition, foreign materials (water, kerosene, etc.) may be mixed with the fuel.</p>	<ul style="list-style-type: none"> ● Malfunction of the ignition system ● Malfunction of the fuel pump system ● Malfunction of the injectors ● Malfunction of the engine-ECU ● Malfunction of the immobilizer system ● Foreign materials in fuel



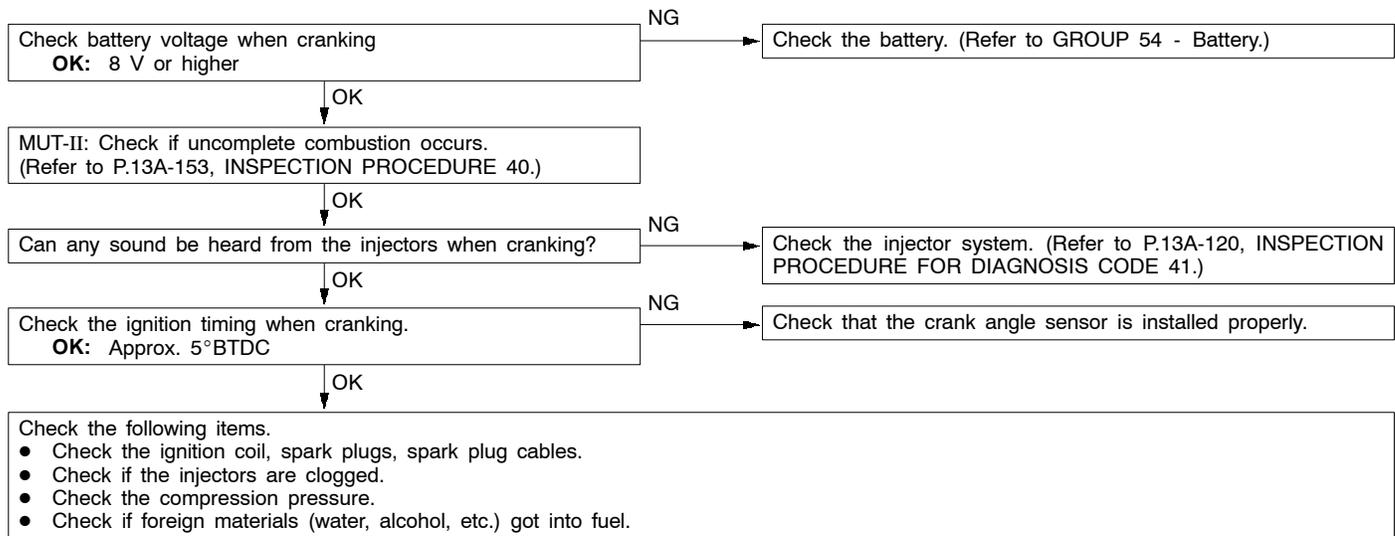
INSPECTION PROCEDURE 6

Initial combustion but no complete combustion (starting impossible)	Probable cause
In such cases as the above, the cause is probably that the spark plugs are generating sparks but the sparks are weak, or the initial mixture for starting is not appropriate.	<ul style="list-style-type: none"> ● Malfunction of the ignition system ● Malfunction of the injector system ● Foreign materials in fuel ● Poor compression ● Malfunction of the engine-ECU



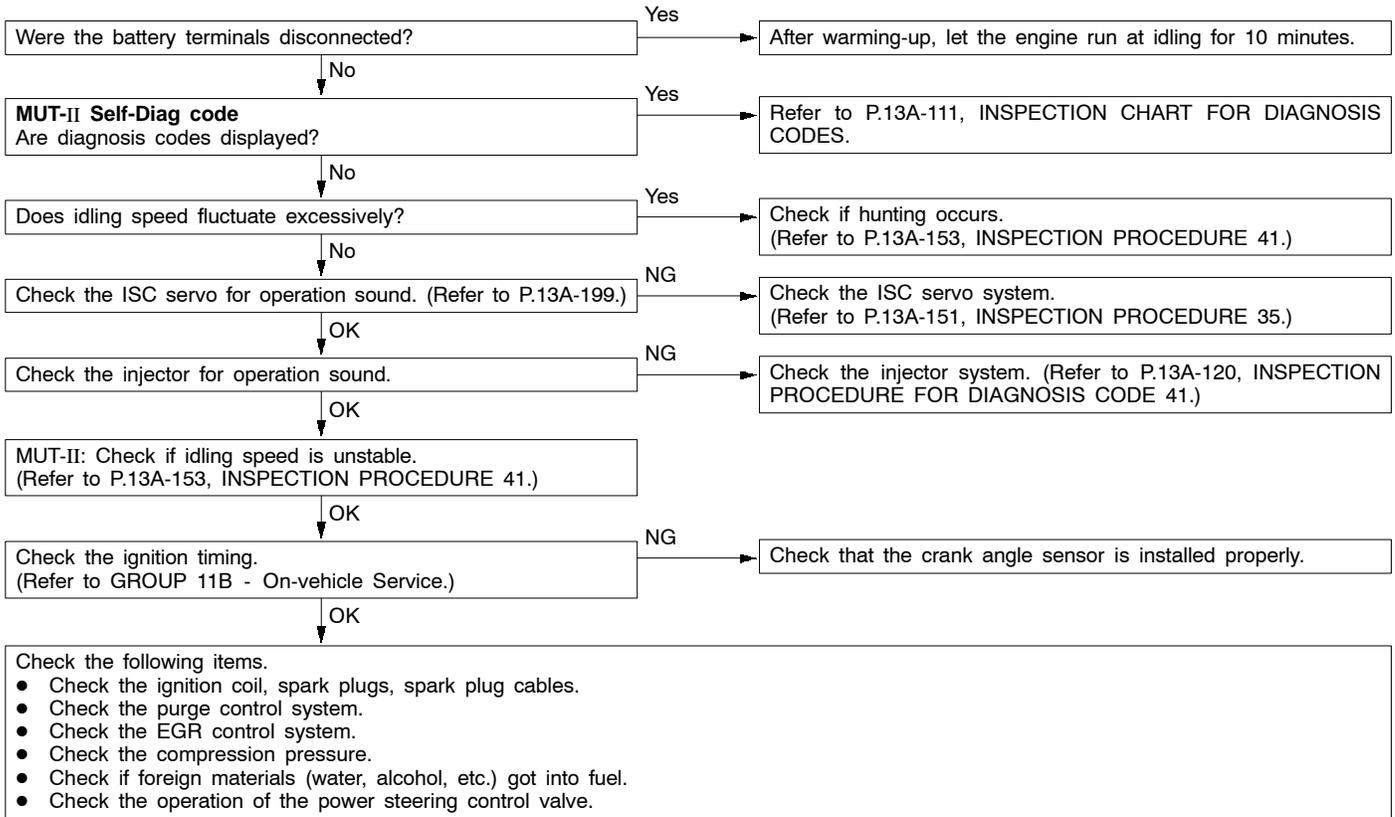
INSPECTION PROCEDURE 7

In takes too long time to start. (Incorrect starting)	Probable cause
In cases such as the above, the cause is probably that the spark is weak and ignition is difficult, the initial mixture for starting is not appropriate, or sufficient compression pressure is not being obtained.	<ul style="list-style-type: none"> ● Malfunction of the ignition system ● Malfunction of the injector system ● Inappropriate gasoline use ● Poor compression



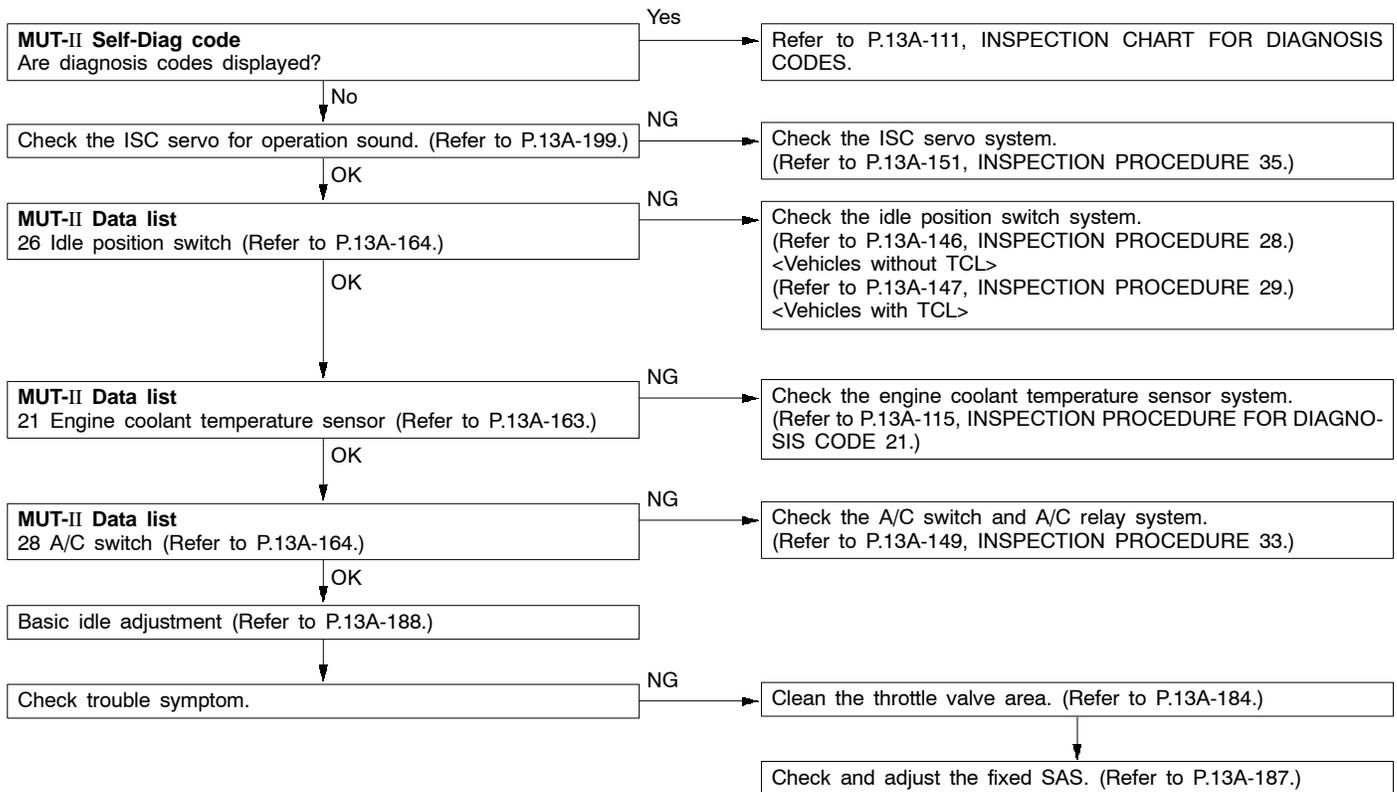
INSPECTION PROCEDURE 8

Unstable idling (Rough idling, hunting)	Probable cause
<p>In cases as the above, the cause is probably that the ignition system, air/fuel mixture, idle speed control (ISC) or compression pressure is defective. Because the range of possible causes is broad, inspection is narrowed down to simple items.</p>	<ul style="list-style-type: none"> ● Malfunction of the ignition system ● Malfunction of air-fuel ratio control system ● Malfunction of the ISC system ● Malfunction of the purge control solenoid valve system ● Malfunction of the EGR solenoid valve system ● Poor compression ● Drawing air into exhaust system



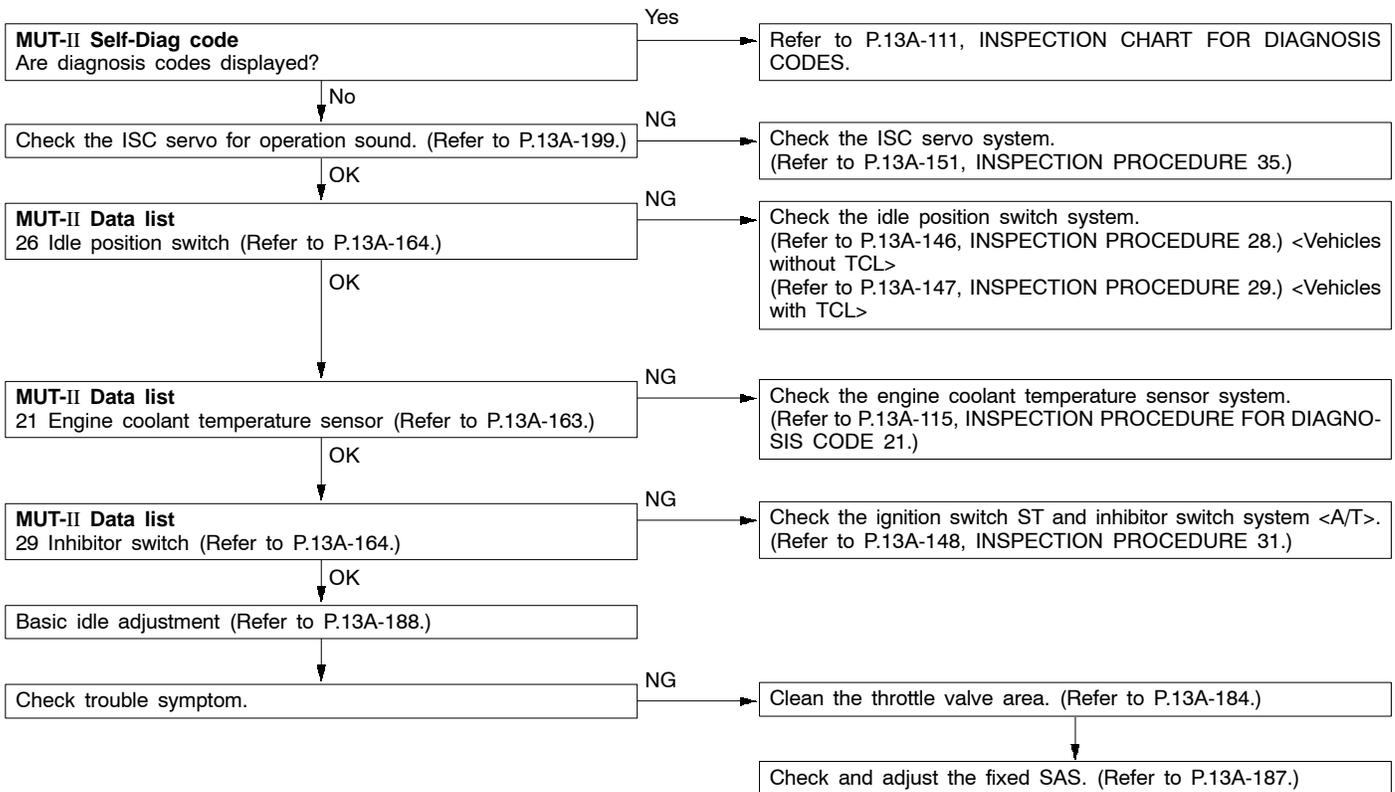
INSPECTION PROCEDURE 9

Idling speed is high. (Improper idling speed)	Probable cause
In such cases as the above, the cause is probably that the intake air volume during idling is too great.	<ul style="list-style-type: none"> ● Malfunction of the ISC servo system ● Malfunction of the throttle body



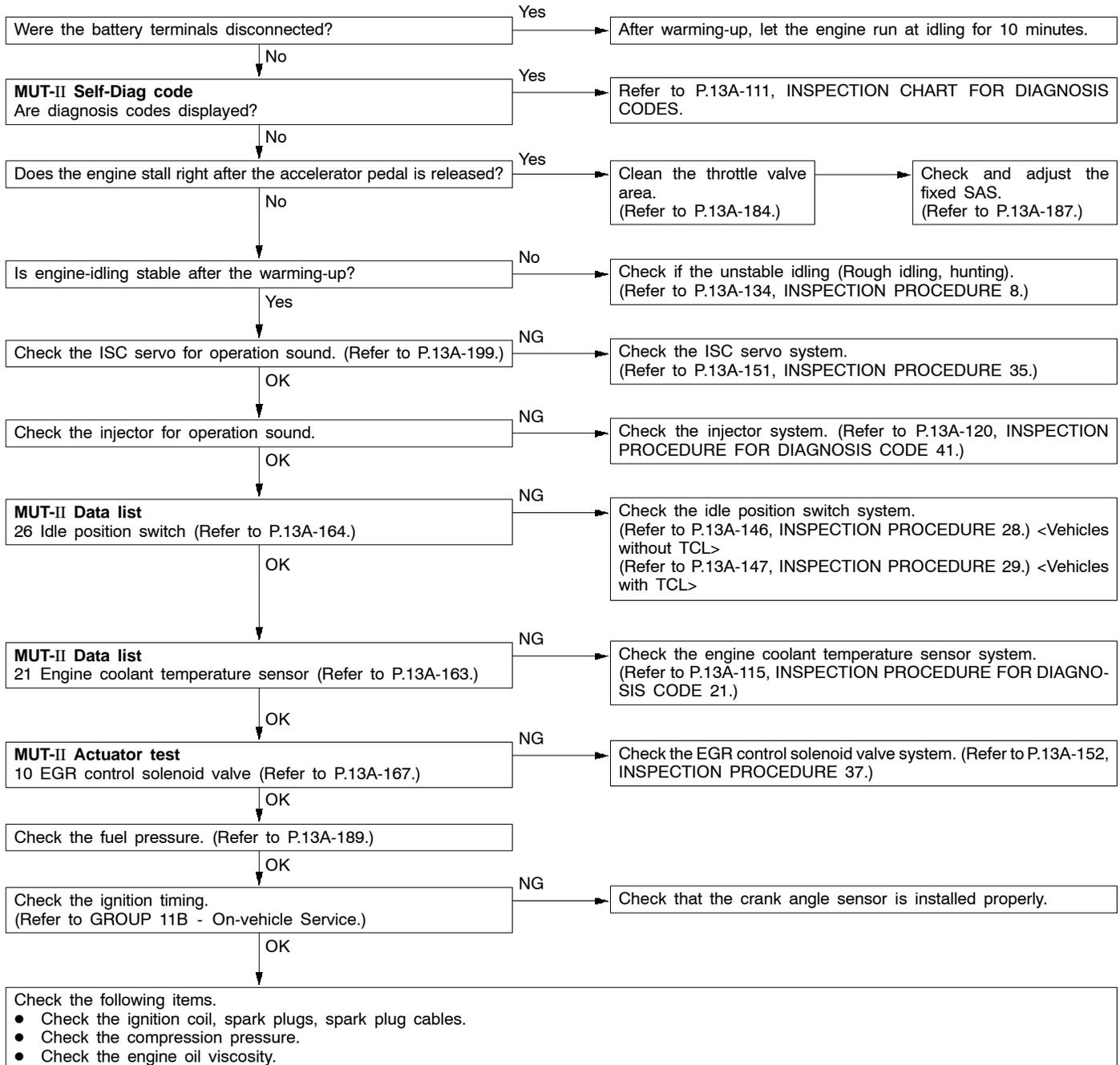
INSPECTION PROCEDURE 10

Idling speed is low. (Improper idling speed)	Probable cause
In cases such as the above, the cause is probably that the intake air volume during idling is too small.	<ul style="list-style-type: none"> • Malfunction of the ISC servo system • Malfunction of the throttle body



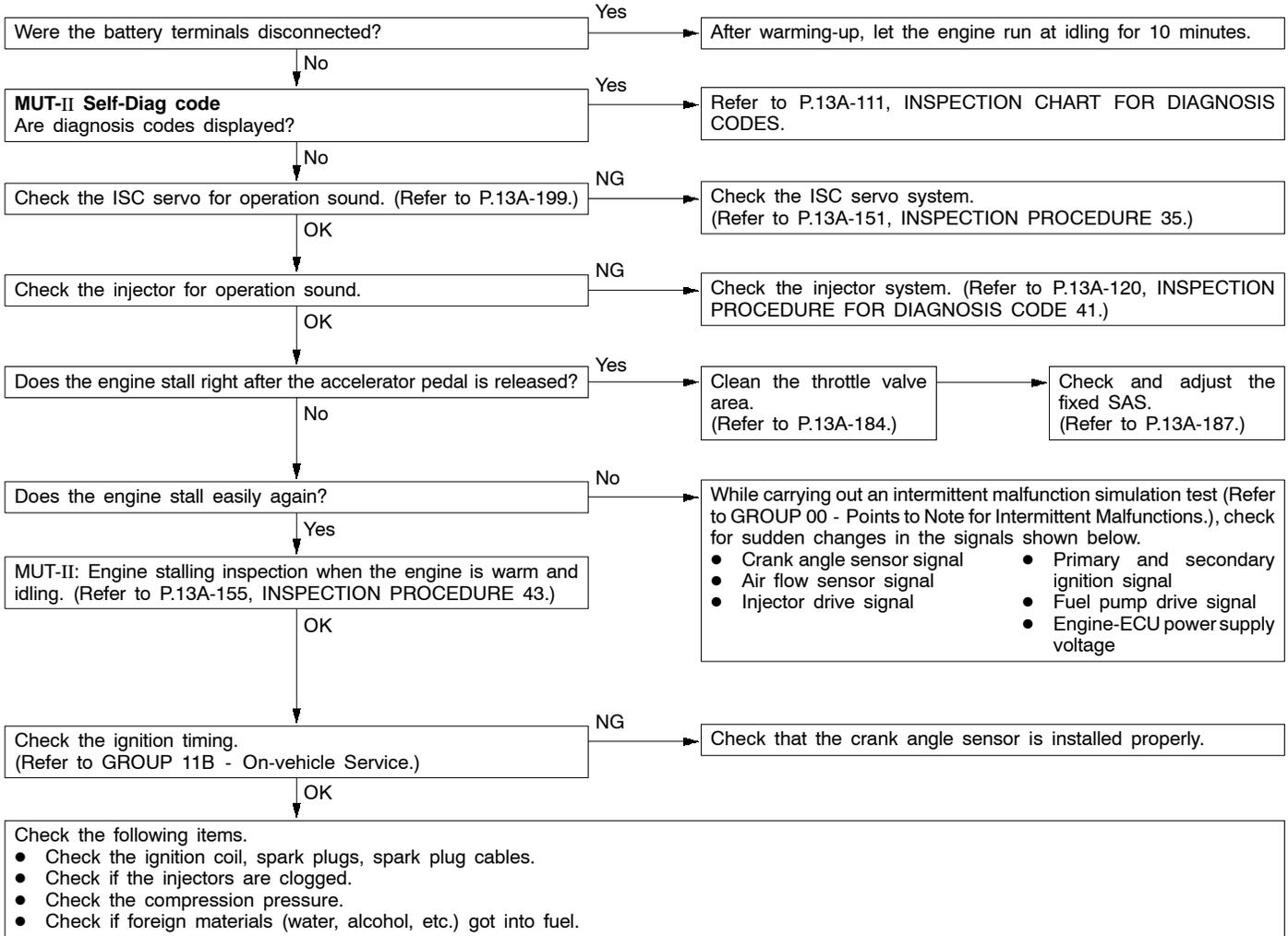
INSPECTION PROCEDURE 11

When the engine is cold, it stalls at idling. (Die out)	Probable cause
In such cases as the above, the cause is probably that the air/fuel mixture is inappropriate when the engine is cold, or that the intake air volume is insufficient.	<ul style="list-style-type: none"> ● Malfunction of the ISC servo system ● Malfunction of the throttle body ● Malfunction of the injector system ● Malfunction of the ignition system



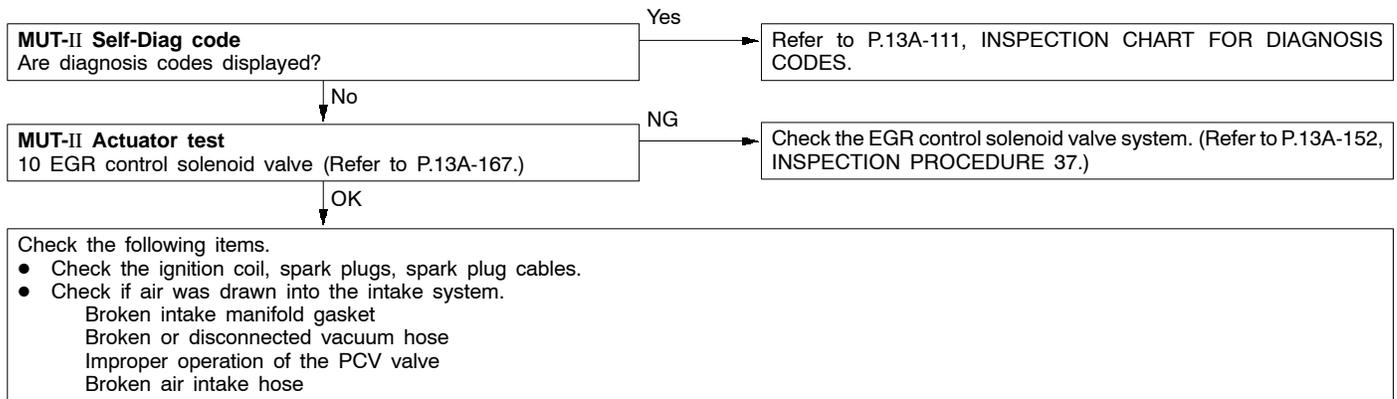
INSPECTION PROCEDURE 12

When the engine is hot, it stalls at idling. (Die out)	Probable cause
In such cases as the above, the cause is probably that ignition system, air/fuel mixture, idle speed control (ISC) or compression pressure is defective. In addition, if the engine suddenly stalls, the cause may also be a defective connector contact.	<ul style="list-style-type: none"> ● Malfunction of the ignition system ● Malfunction of air-fuel ratio control system ● Malfunction of the ISC system ● Drawing air into intake system ● Improper connector contact



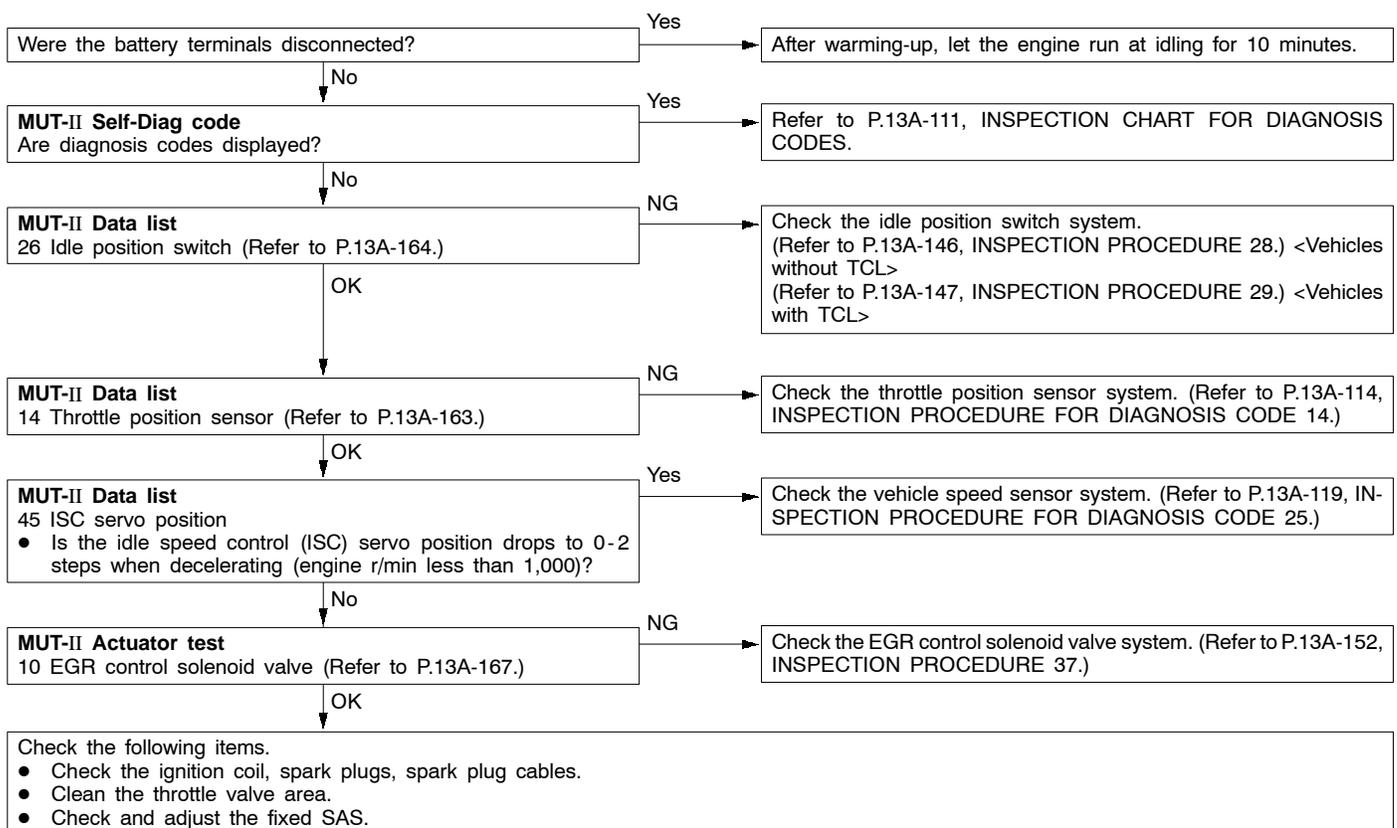
INSPECTION PROCEDURE 13

The engine stalls when starting the car. (Pass out)	Probable cause
In cases such as the above, the cause is probably misfiring due to a weak spark, or an inappropriate air/fuel mixture when the accelerator pedal is depressed.	<ul style="list-style-type: none"> • Drawing air into intake system • Malfunction of the ignition system



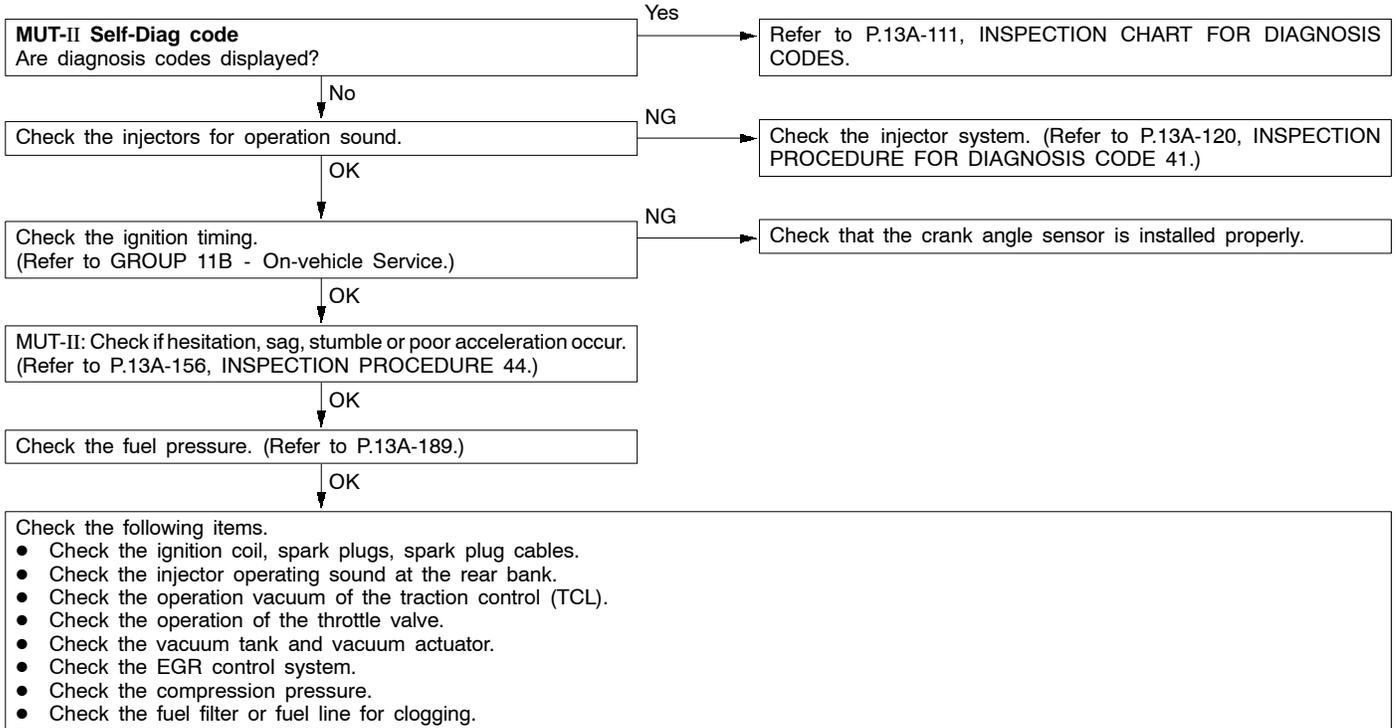
INSPECTION PROCEDURE 14

The engine stalls when decelerating.	Probable cause
In cases such as the above, the cause is probably that the intake air volume is insufficient due to a defective idle speed control (ISC) servo system.	<ul style="list-style-type: none"> • Malfunction of the ISC system



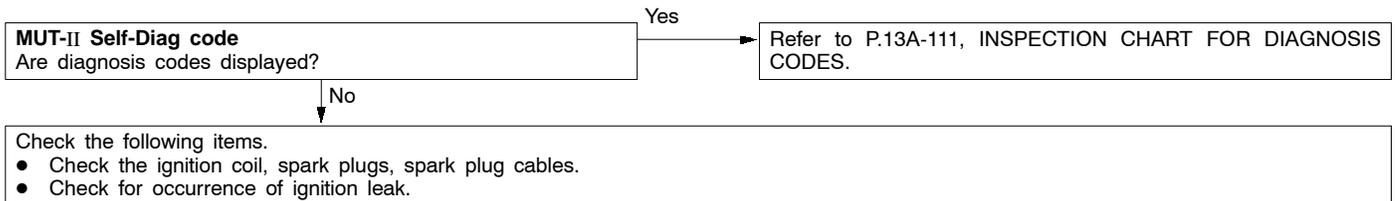
INSPECTION PROCEDURE 15

Hesitation, sag or stumble	Probable cause
In cases such as the above, the cause is probably that ignition system, air/fuel mixture or compression pressure is defective.	<ul style="list-style-type: none"> ● Malfunction of the ignition system ● Malfunction of air-fuel ratio control system ● Malfunction of the fuel supply system ● Malfunction of the EGR control solenoid valve system ● Poor compression



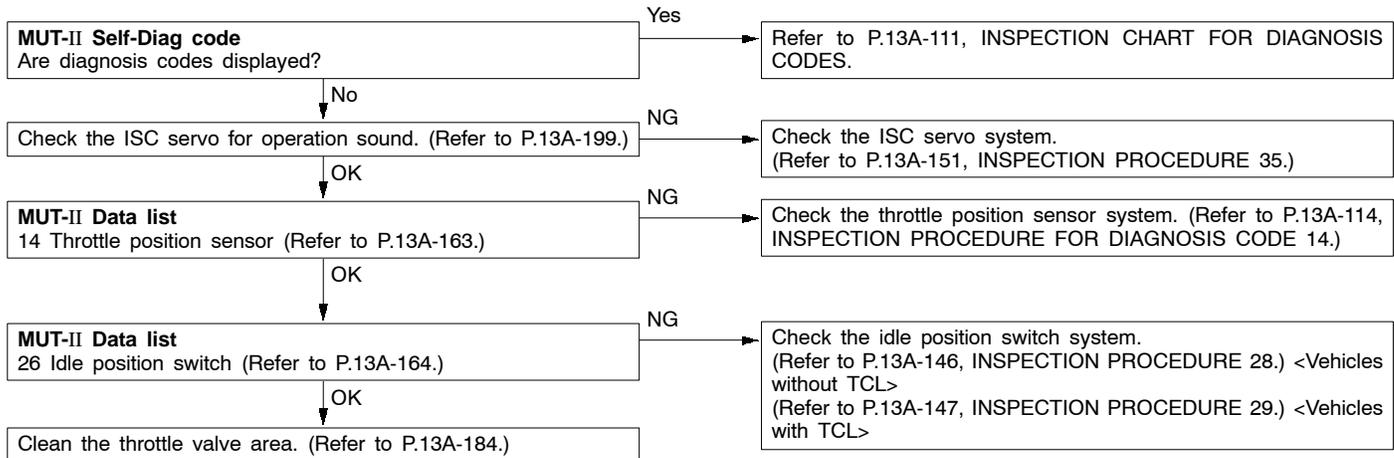
INSPECTION PROCEDURE 16

The feeling of impact or vibration when accelerating	Probable cause
In cases such as the above, the cause is probably that there is an ignition leak accompanying the increase in the spark plug demand voltage during acceleration.	<ul style="list-style-type: none"> ● Malfunction of the ignition system



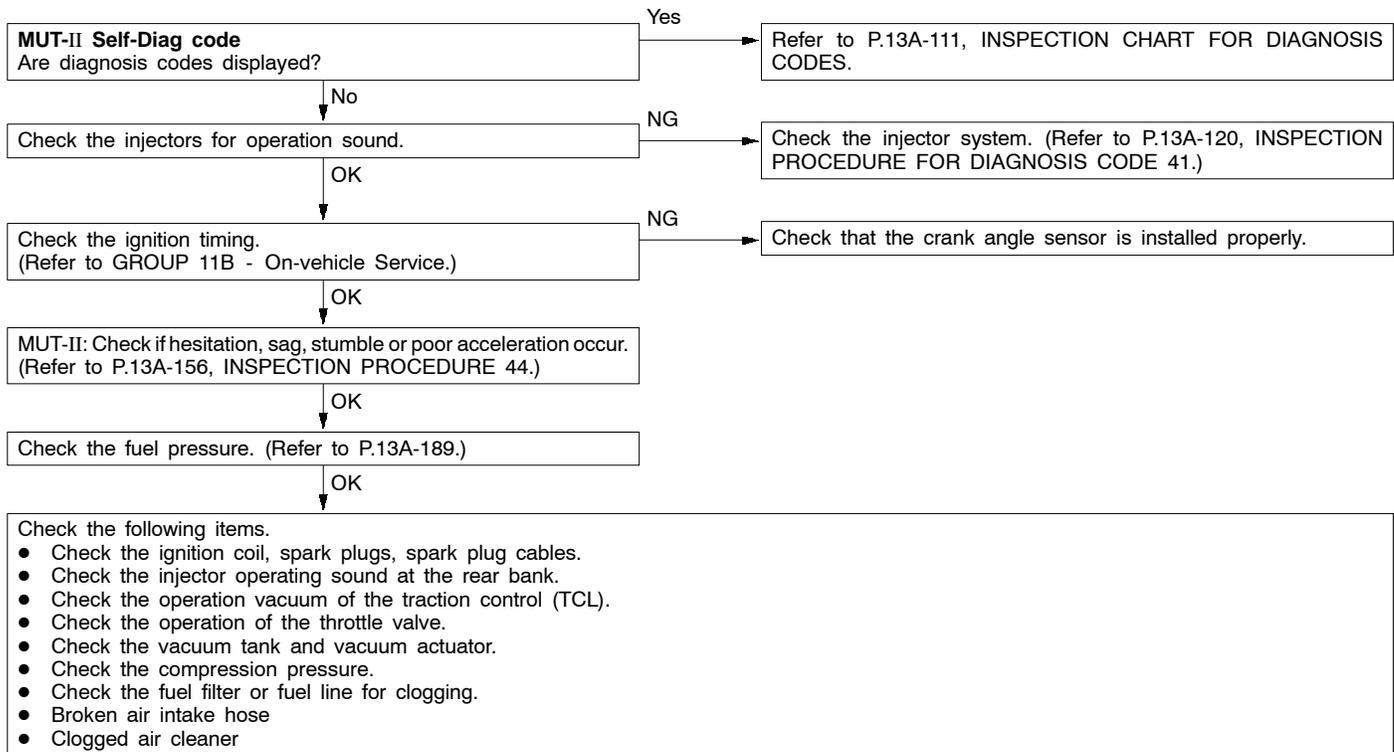
INSPECTION PROCEDURE 17

The feeling of impact or vibration when decelerating.	Probable cause
Malfunction of the ISC system is suspected.	<ul style="list-style-type: none"> Malfunction of the ISC system



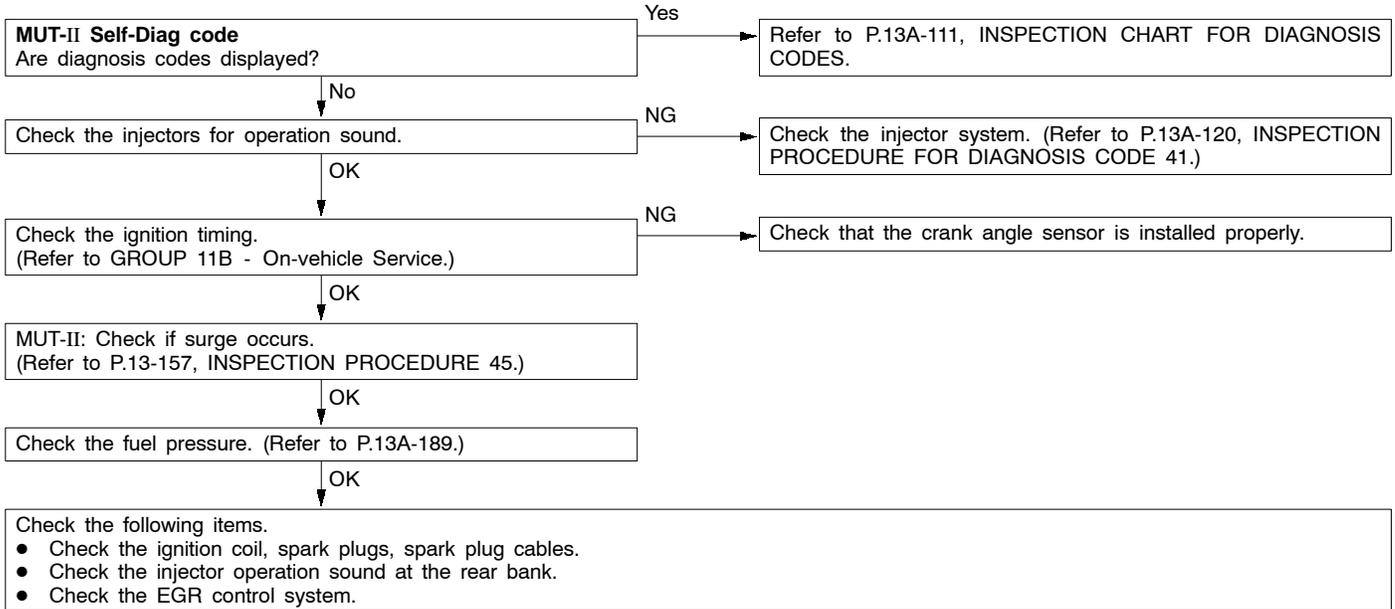
INSPECTION PROCEDURE 18

Poor acceleration	Probable cause
Defective ignition system, abnormal air-fuel ratio, poor compression pressure, etc. are suspected.	<ul style="list-style-type: none"> Malfunction of the ignition system Malfunction of air-fuel ratio control system Malfunction of the fuel supply system Poor compression pressure Clogged exhaust system



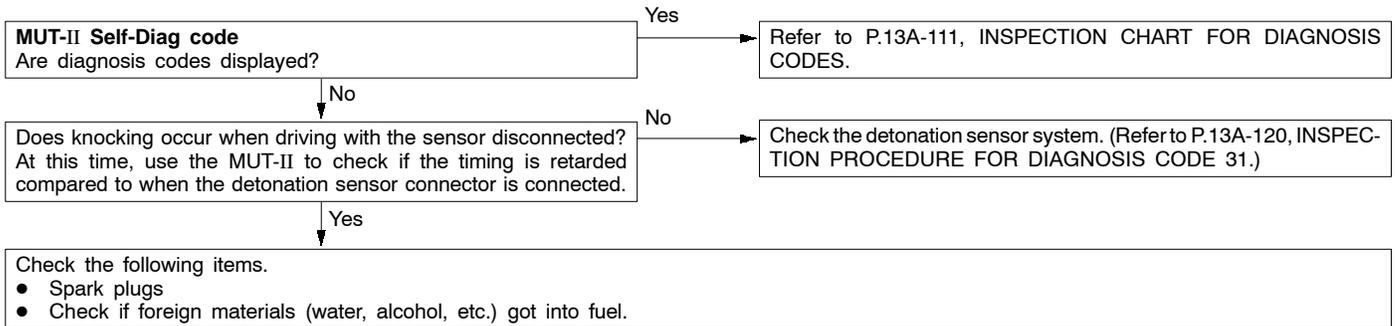
INSPECTION PROCEDURE 19

Surge	Probable cause
Defective ignition system, abnormal air-fuel ratio, etc. are suspected.	<ul style="list-style-type: none"> ● Malfunction of the ignition system ● Malfunction of air-fuel ratio control system ● Malfunction of the EGR control solenoid valve system



INSPECTION PROCEDURE 20

Knocking	Probable cause
In cases as the above, the cause is probably that the detonation control is defective or the heat value of the spark plug is inappropriate.	<ul style="list-style-type: none"> ● Defective detonation sensor ● Inappropriate heat value of the spark plug



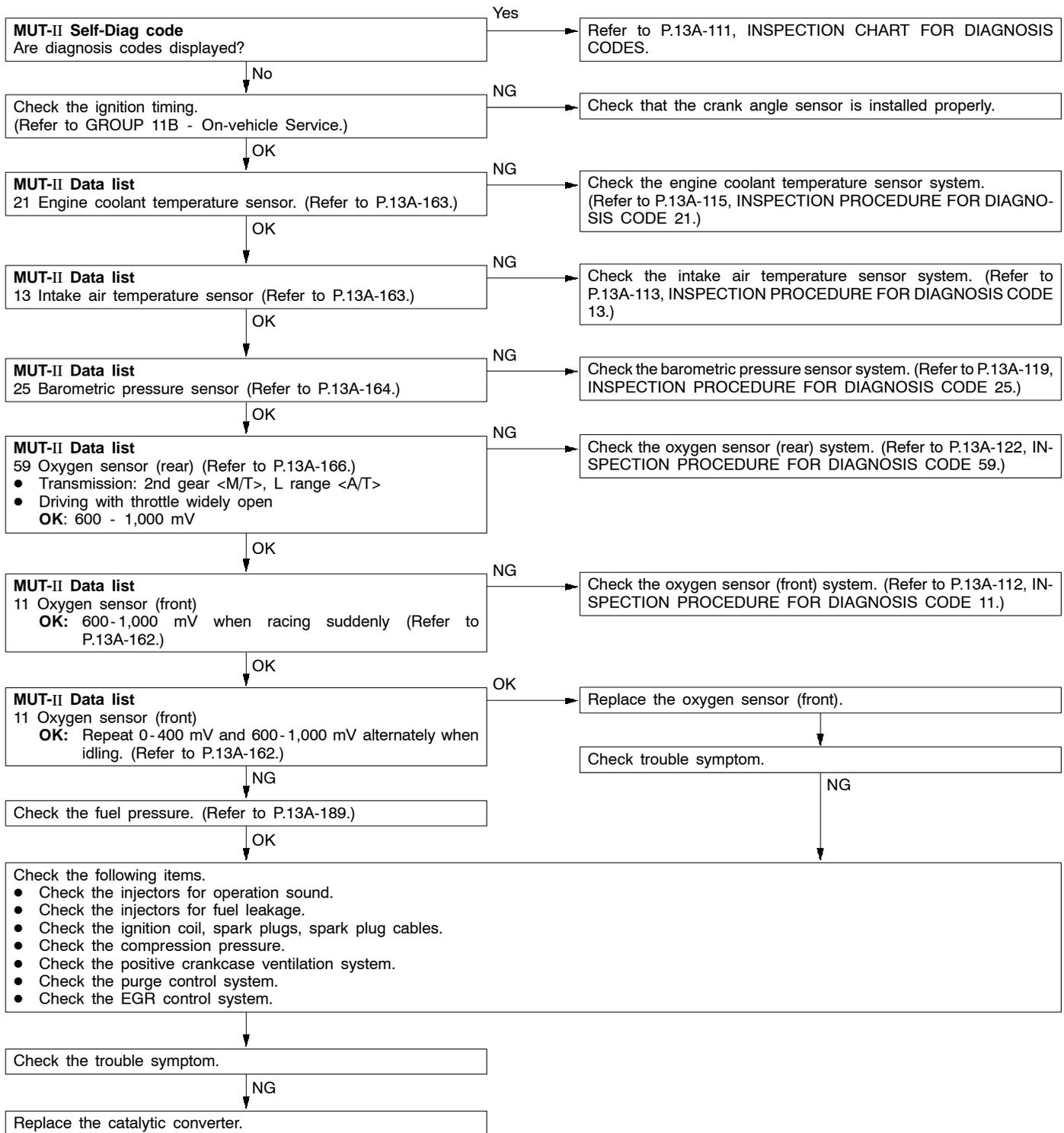
INSPECTION PROCEDURE 21

Dieseling	Probable cause
Fuel leakage from injectors is suspected.	<ul style="list-style-type: none"> ● Fuel leakage from injectors

Check the injectors for fuel leakage.

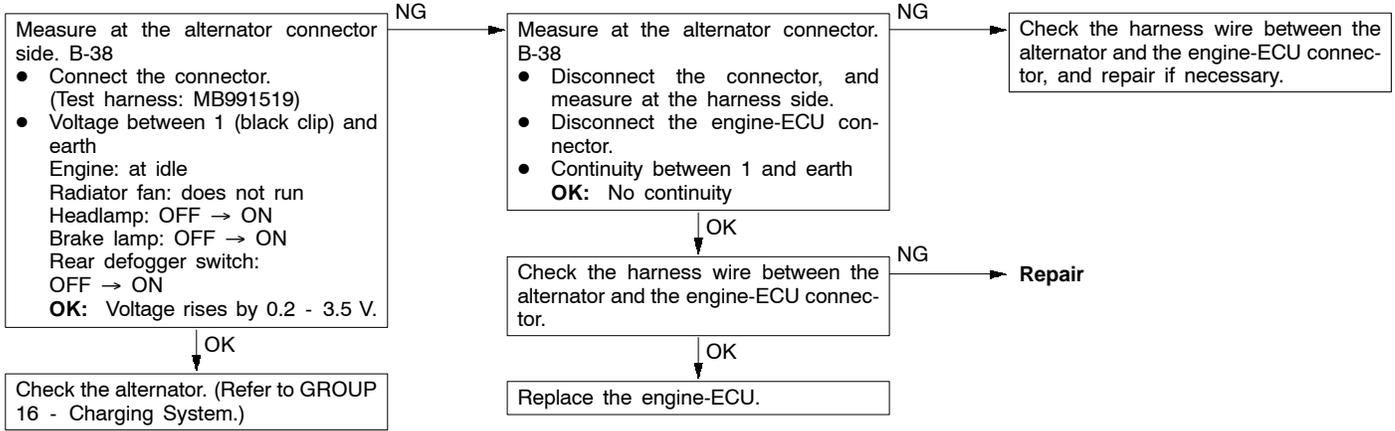
INSPECTION PROCEDURE 22

Too high CO and HC concentration when idling	Probable cause
Abnormal air-fuel ratio is suspected.	<ul style="list-style-type: none"> ● Malfunction of the air-fuel ratio control system ● Deteriorated catalyst



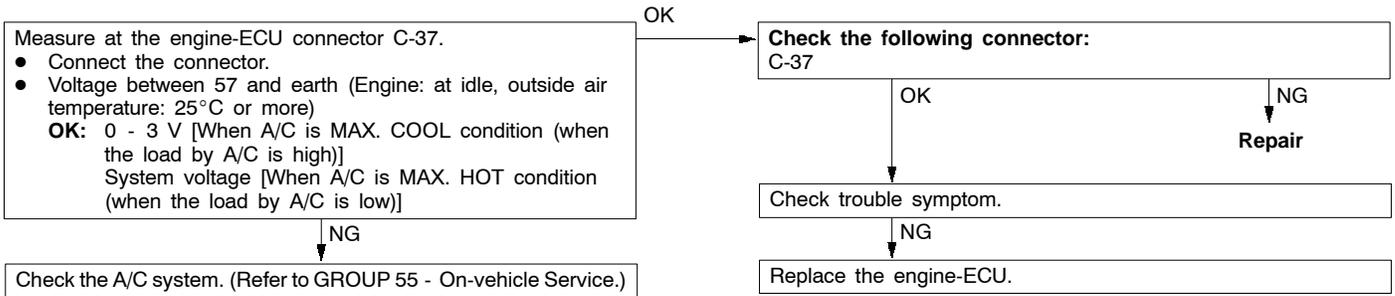
INSPECTION PROCEDURE 23

Low alternator output voltage (approx. 12.3 V)	Probable cause
The alternator may be defective, or malfunctions, which are listed in the right column, may be suspected.	<ul style="list-style-type: none"> ● Malfunction of charging system ● Short circuit in harness between alternator G terminal and engine-ECU ● Malfunction of engine-ECU



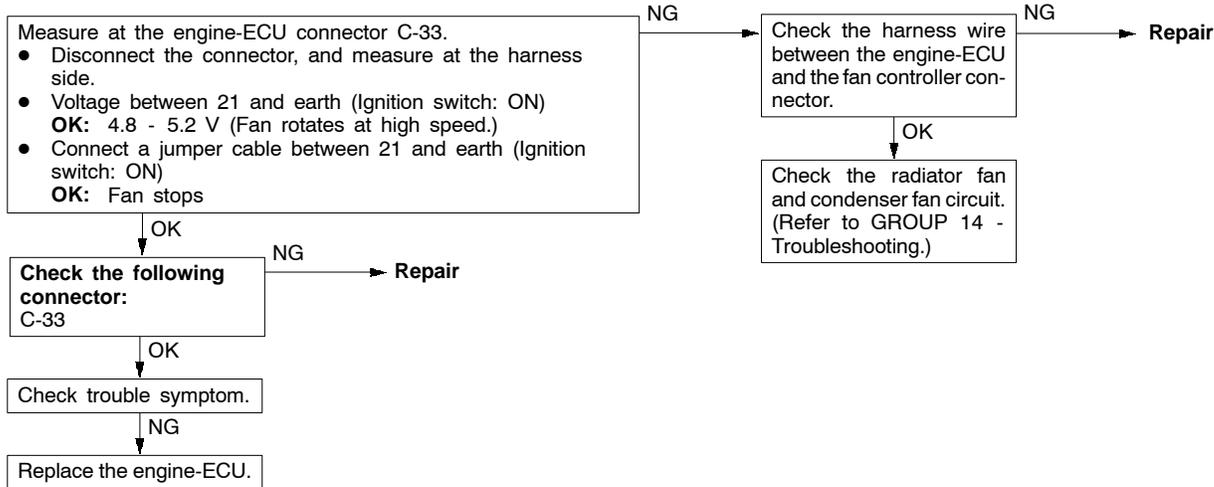
INSPECTION PROCEDURE 24

Idling speed is improper when A/C is operating	Probable cause
If the engine-ECU detects that the air conditioner is on, it activates the idle speed control (ISC) servo to control idle-up operation. The A/C-ECU judges if the load caused by air conditioner operation is high or low, and converts it to voltage signal (high or low voltage) and inputs the signal to the engine-ECU. Based on this voltage signal, the engine-ECU controls the idle-up speed (for high or low load).	<ul style="list-style-type: none"> ● Malfunction of the A/C control system ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



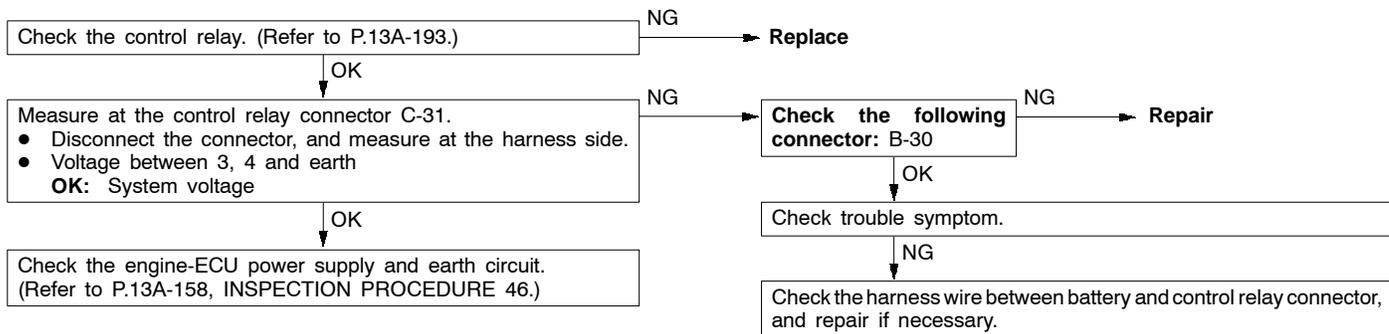
INSPECTION PROCEDURE 25

Fans (radiator fan, A/C condenser fan) are inoperative	Probable cause
<p>The engine-ECU outputs a duty signal to the fan controller depending on the engine coolant temperature, vehicle speed, and air conditioner switch condition. Based on this signal, the fan controller controls the radiator fan and condenser fan speeds (The more the average voltage at the terminal approaches 5 V, the higher the fan speed become.)</p>	<ul style="list-style-type: none"> ● Malfunction of the fan motor relay ● Malfunction of the fan motor ● Malfunction of the fan controller ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



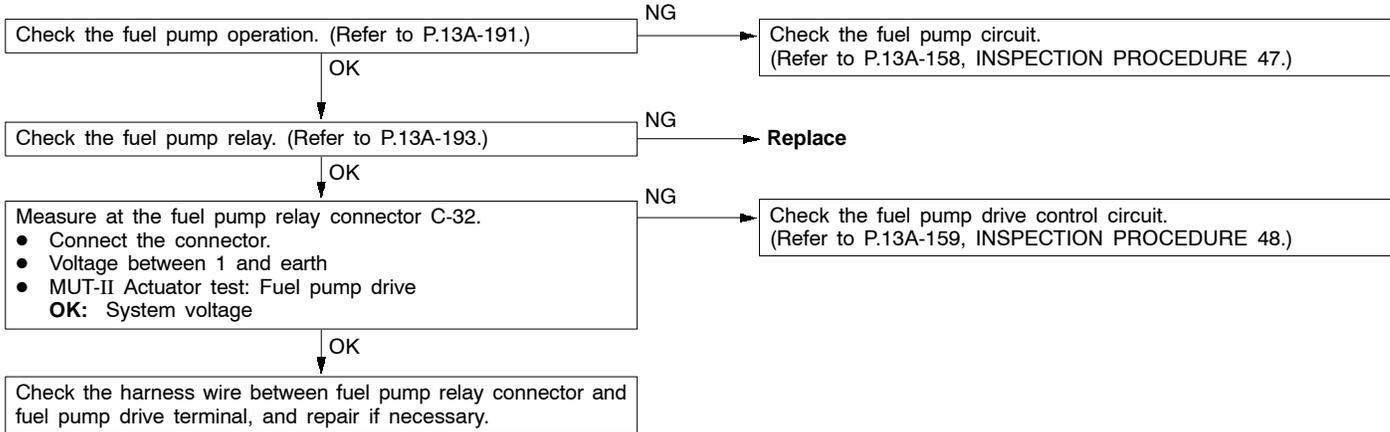
INSPECTION PROCEDURE 26

Power supply system and ignition switch-IG system	Probable cause
<p>When an ignition switch ON signal is input to the engine-ECU, the engine-ECU turns the control relay ON. This causes battery voltage to be supplied to the engine-ECU, injectors and air flow sensor.</p>	<ul style="list-style-type: none"> ● Malfunction of the ignition switch ● Malfunction of the control relay ● Improper connector contact, open circuit or short-circuited harness wire ● Disconnected engine-ECU earth wire ● Malfunction of the engine-ECU



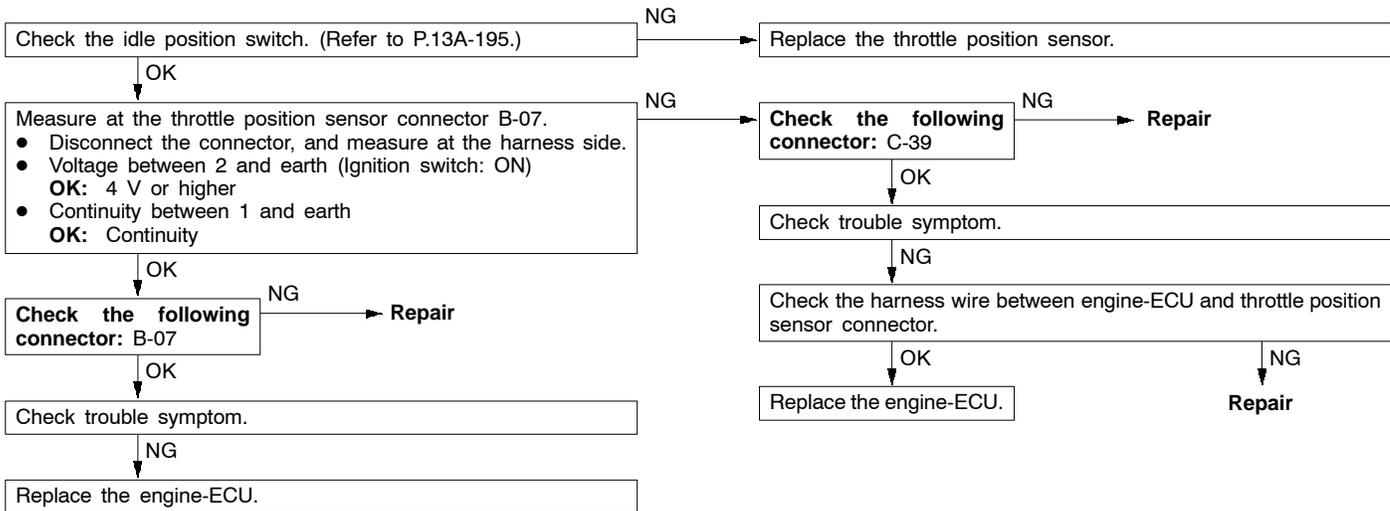
INSPECTION PROCEDURE 27

Fuel pump system	Probable cause
The engine-ECU turns the control relay ON when the engine is cranking or running, and this supplies power to drive the fuel pump.	<ul style="list-style-type: none"> ● Malfunction of the fuel pump relay ● Malfunction of the fuel pump ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



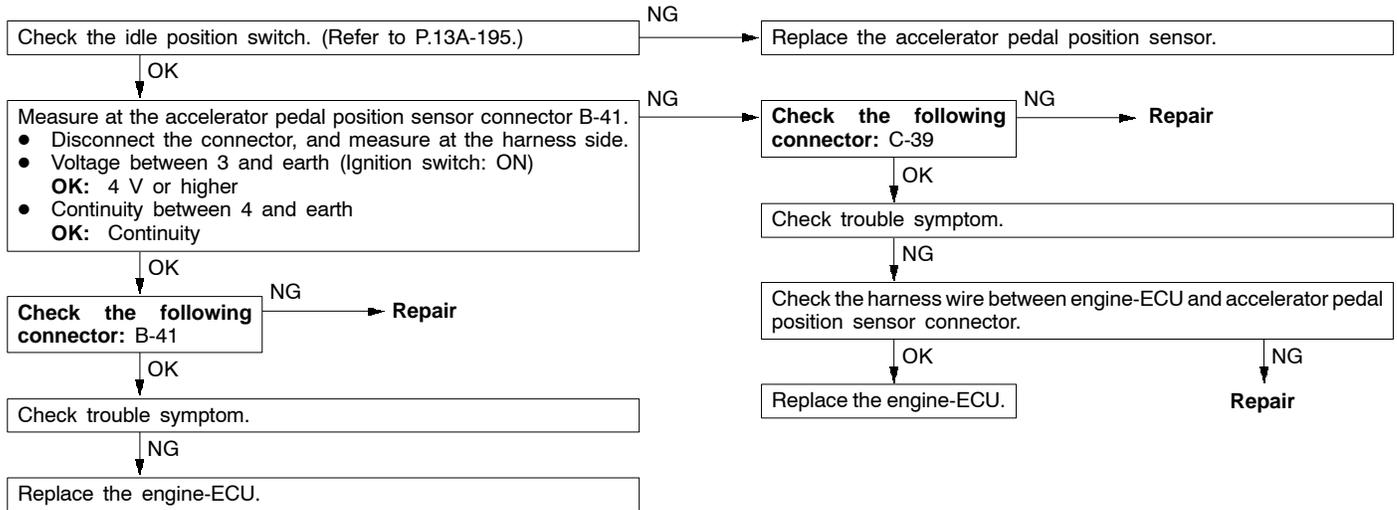
INSPECTION PROCEDURE 28

Idle position switch system <Vehicles without TCL>	Probable cause
The idle position switch inputs the condition of the accelerator pedal, i.e. whether it is depressed or released (HIGH/LOW), to the engine-ECU. The engine-ECU controls the idle speed control servo based on this input.	<ul style="list-style-type: none"> ● Maladjustment of the accelerator pedal ● Maladjustment of the fixed SAS ● Maladjustment of the idle position switch and throttle position sensor ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



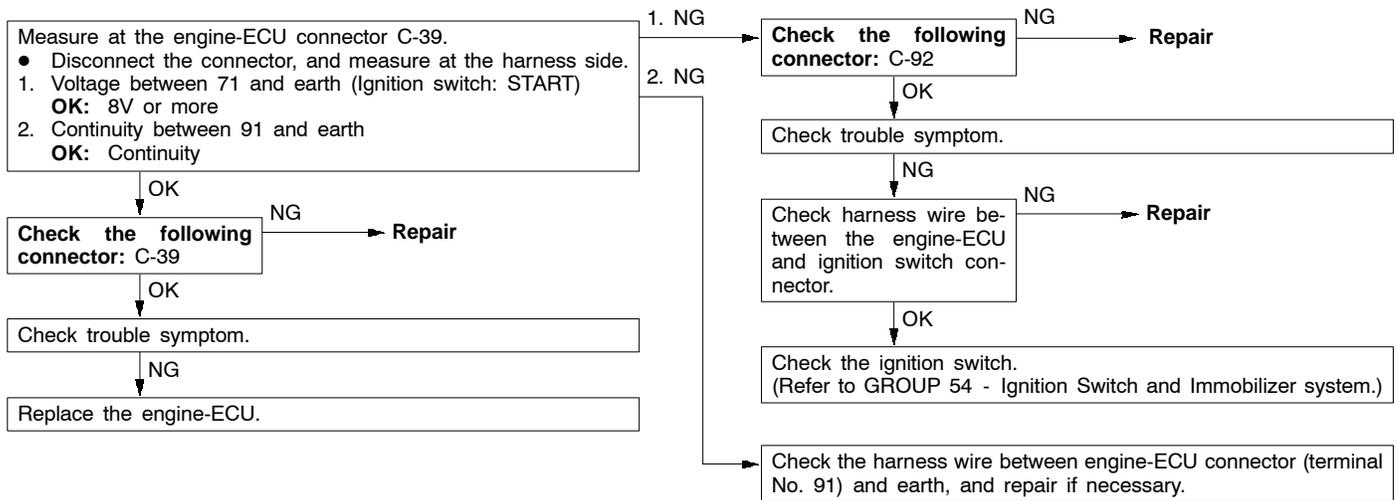
INSPECTION PROCEDURE 29

Idle position switch system <Vehicles with TCL>	Probable cause
<p>The idle position switch inputs the condition of the accelerator pedal, i.e. whether it is depressed or released (HIGH/LOW), to the engine-ECU. The engine-ECU controls the idle speed control servo based on this input.</p>	<ul style="list-style-type: none"> ● Maladjustment of the accelerator pedal ● Maladjustment of the fixed SAS ● Maladjustment of the idle position switch and accelerator pedal position sensor ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



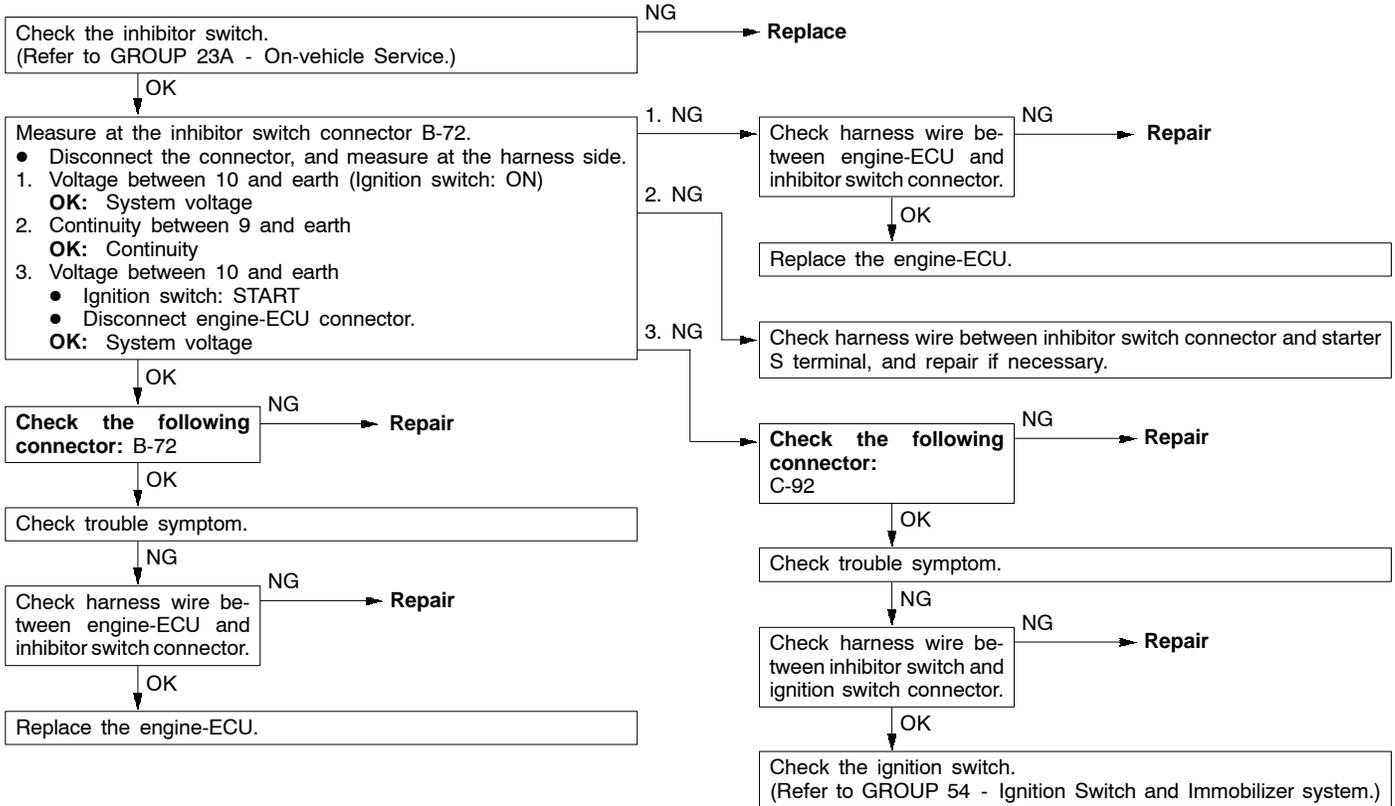
INSPECTION PROCEDURE 30

Ignition switch-ST system <M/T>	Probable cause
<p>The ignition switch-ST inputs a HIGH signal to the engine-ECU while the engine is cranking. The engine-ECU controls fuel injection, etc. during starting based on this input.</p>	<ul style="list-style-type: none"> ● Malfunction of ignition switch ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



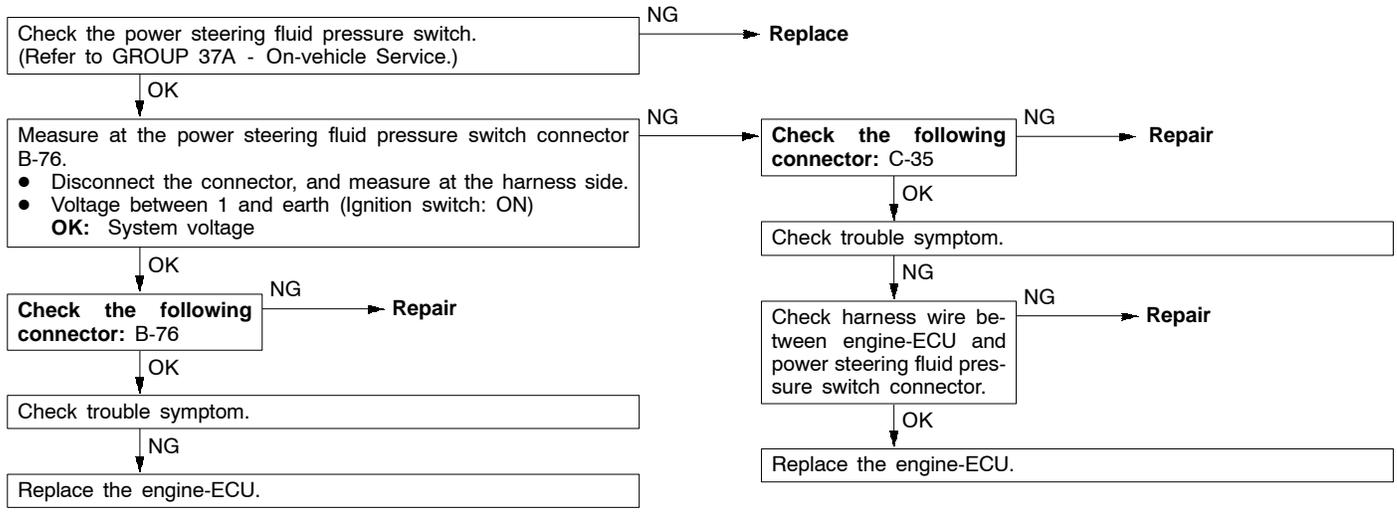
INSPECTION PROCEDURE 31

Ignition switch-ST and inhibitor switch system <A/T>	Probable cause
<ul style="list-style-type: none"> The ignition switch-ST inputs a HIGH signal to the engine-ECU while the engine is cranking. The engine-ECU controls fuel injection, etc. during starting based on this input. The inhibitor switch inputs the condition of the select lever, i.e. whether it is in P or N range or in some other range, to the engine-ECU. The engine-ECU controls the idle speed control (ISC) servo based on this input. 	<ul style="list-style-type: none"> Malfunction of ignition switch Malfunction of inhibitor switch Improper connector contact, open circuit or short-circuited harness wire Malfunction of the engine-ECU.



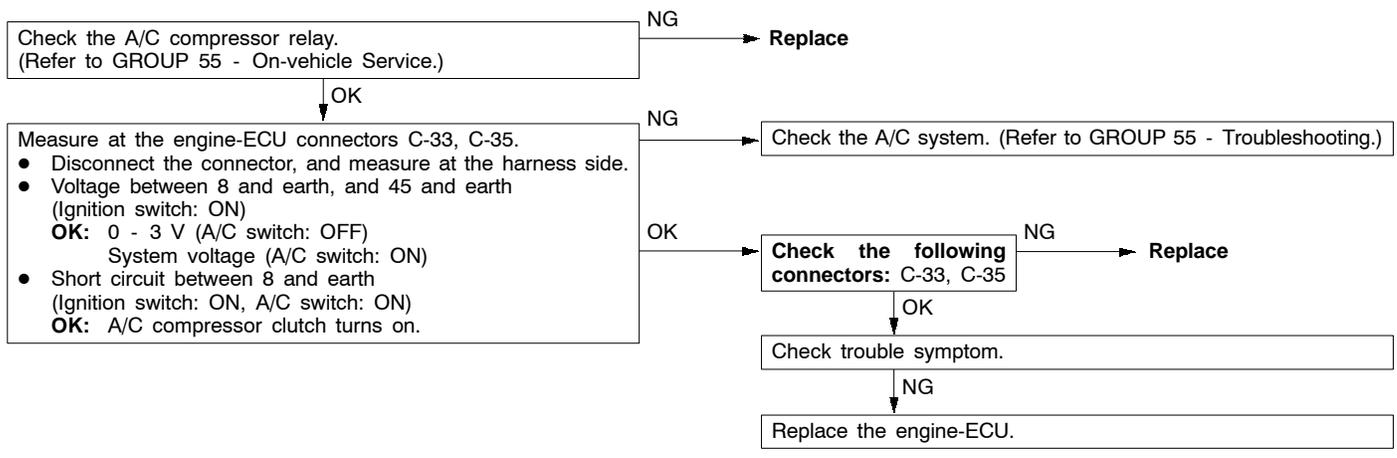
INSPECTION PROCEDURE 32

Power steering fluid pressure switch system	Probable cause
The presence or absence of power steering load is input to the engine-ECU. The engine-ECU controls the idle speed control (ISC) servo based on this input.	<ul style="list-style-type: none"> ● Malfunction of power steering fluid pressure switch ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



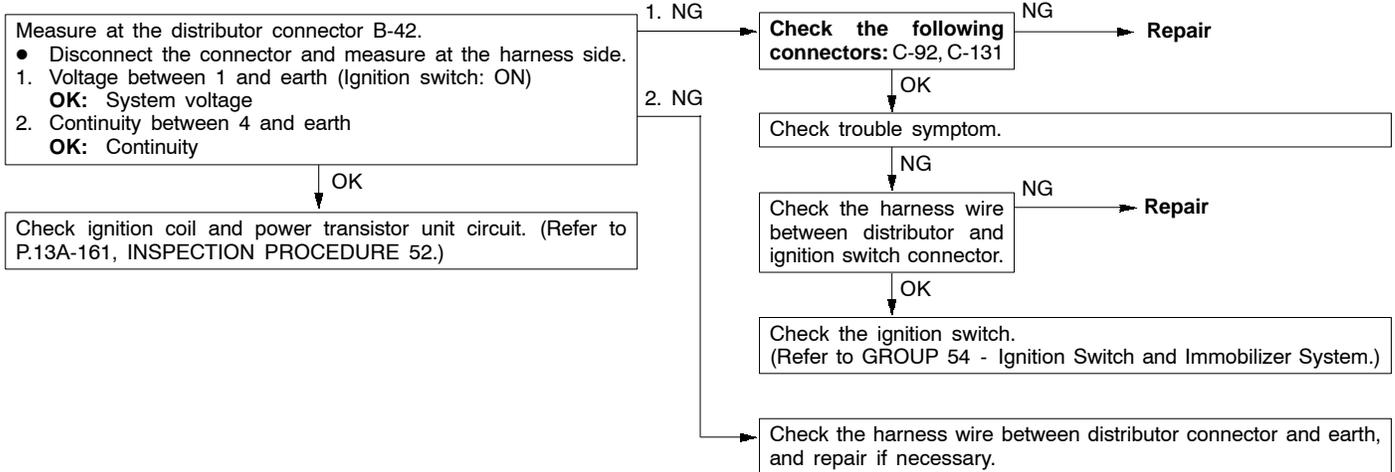
INSPECTION PROCEDURE 33

A/C switch and A/C relay system	Probable cause
When an A/C ON signal is input to the engine-ECU, the engine-ECU carries out control of the idle speed control (ISC) servo, and also operates the A/C compressor magnetic clutch.	<ul style="list-style-type: none"> ● Malfunction of A/C control system ● Malfunction of A/C switch ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



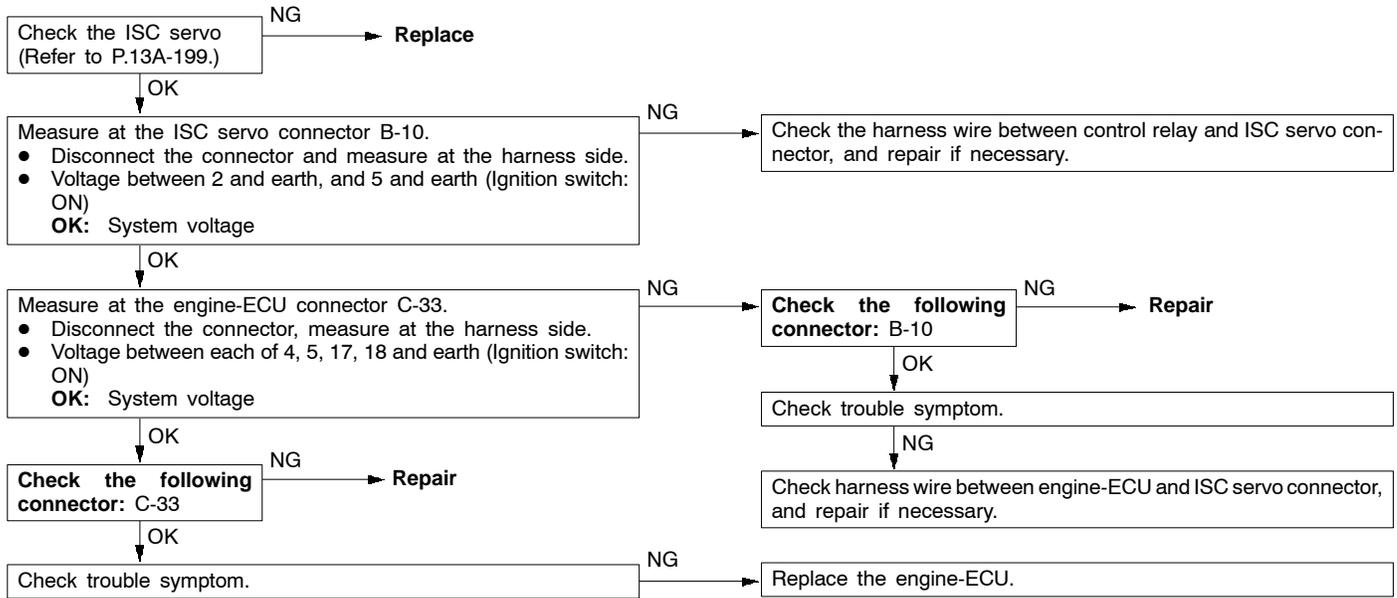
INSPECTION PROCEDURE 34

Ignition circuit system	Probable cause
The engine-ECU interrupts the ignition coil primary current by turning the power transistor inside the engine-ECU ON and OFF.	<ul style="list-style-type: none"> ● Malfunction of ignition switch. ● Malfunction of power transistor ● Improper connector contact, open circuit or short-circuited harness wire ● Malfunction of the engine-ECU



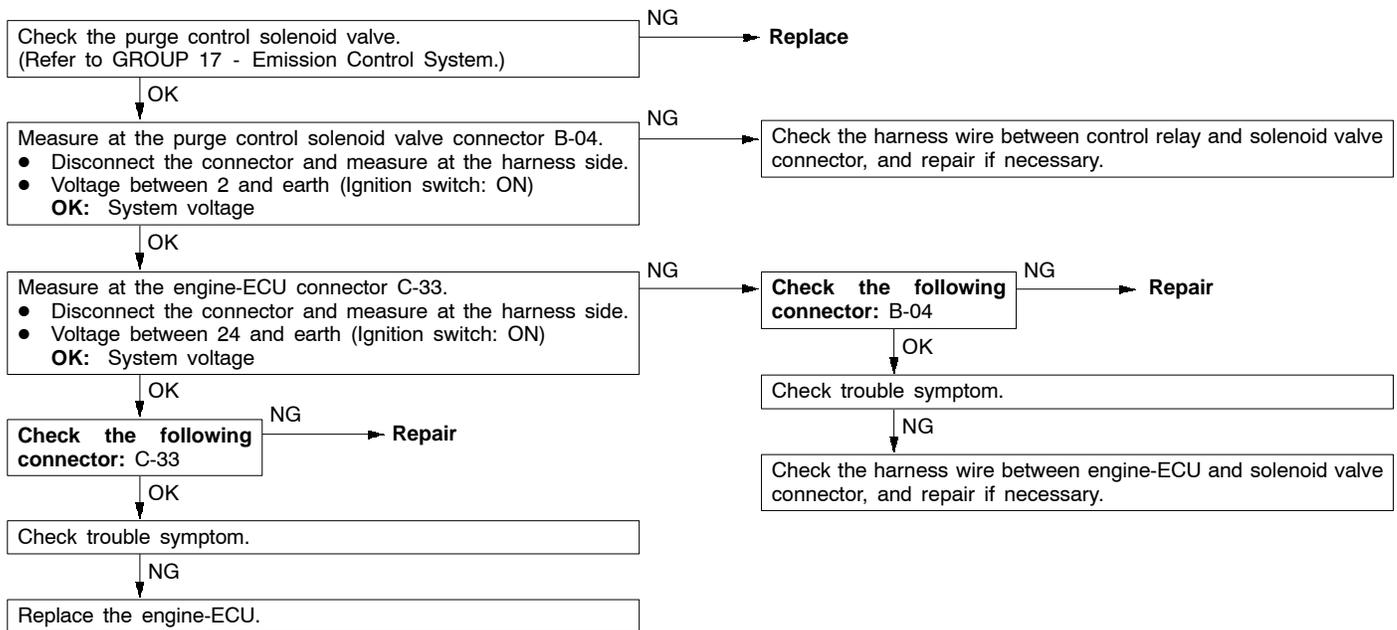
INSPECTION PROCEDURE 35

Idle speed control (ISC) servo (Stepper motor) system	Probable cause
The engine-ECU controls the intake air volume during idling by opening and closing the servo valve located in the bypass air passage.	<ul style="list-style-type: none"> • Malfunction of ISC servo • Improper connector contact, open circuit or short-circuited harness wire • Malfunction of the engine-ECU



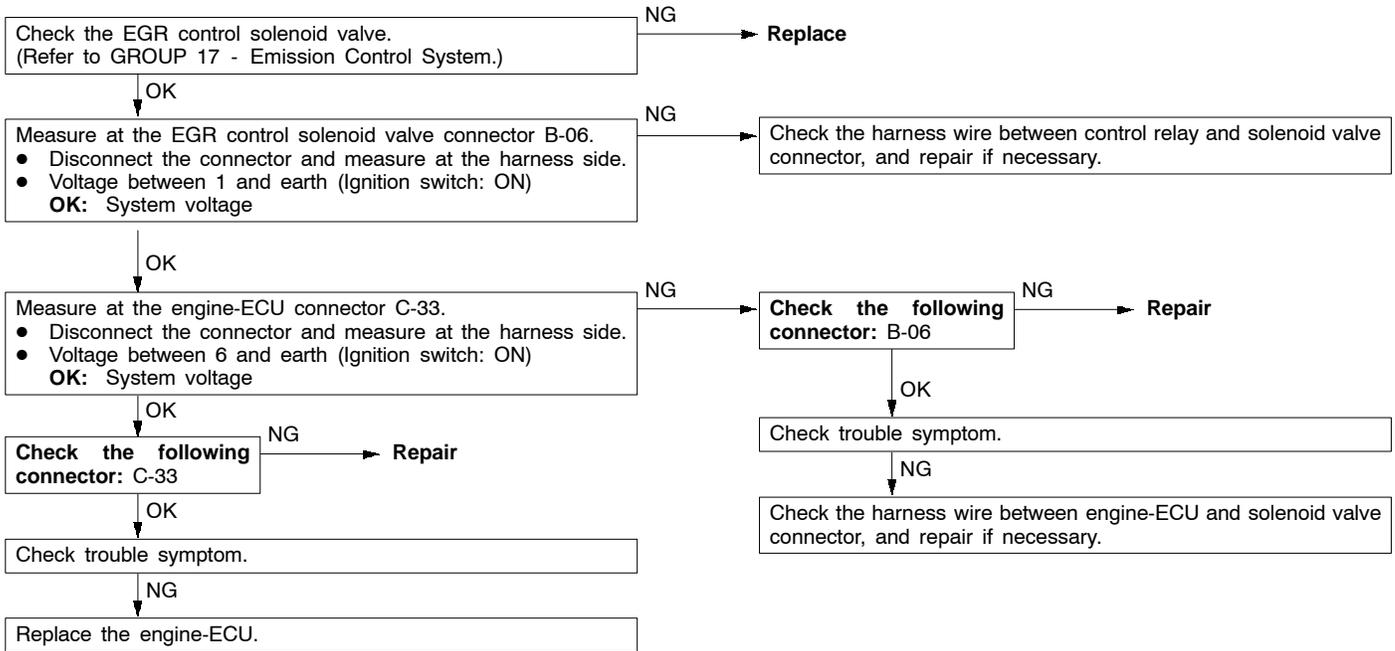
INSPECTION PROCEDURE 36

Purge control solenoid valve system	Probable cause
The purge control solenoid valve controls the purging of air from the canister located inside the intake manifold.	<ul style="list-style-type: none"> • Malfunction of solenoid valve • Improper connector contact, open circuit or short-circuited harness wire. • Malfunction of the engine-ECU



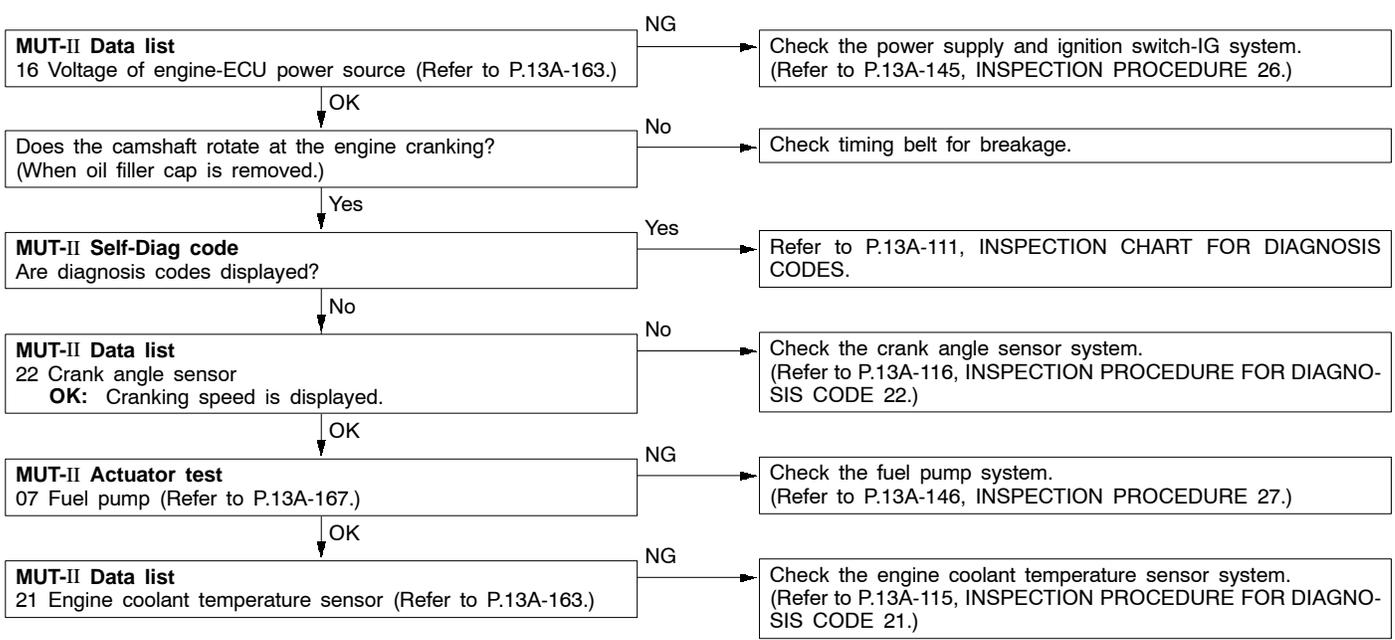
INSPECTION PROCEDURE 37

EGR control solenoid valve system	Probable cause
The EGR control solenoid valve is controlled by the negative pressure resulting from EGR operation leaking to port "A" of the throttle body.	<ul style="list-style-type: none"> • Malfunction of solenoid valve • Improper connector contact, open circuit or short-circuited harness wire. • Malfunction of the engine-ECU

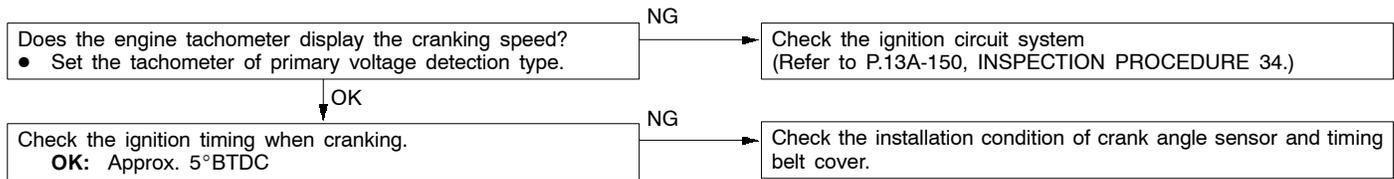


INSPECTION PROCEDURE 38

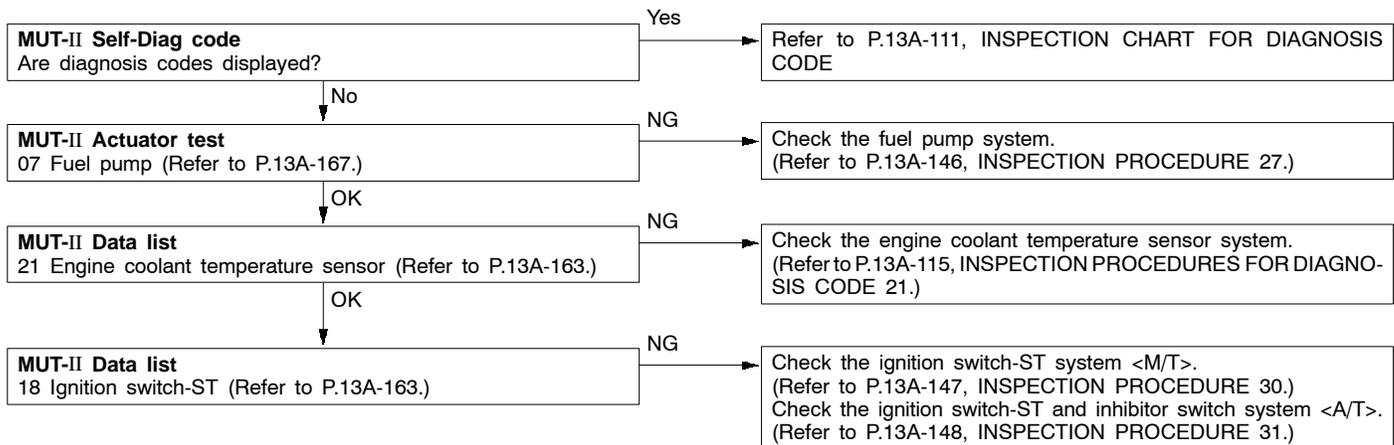
MUT-II: Inspection of no initial combustion



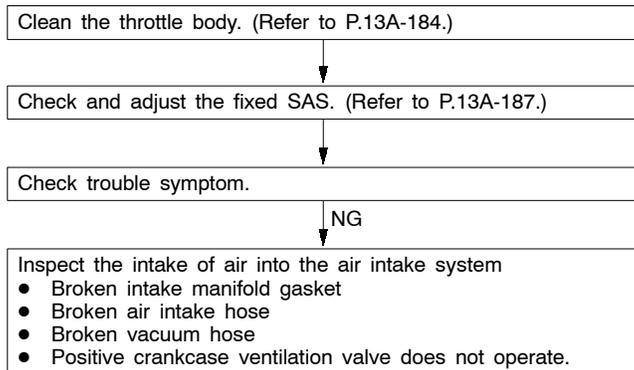
INSPECTION PROCEDURE 39

Ignition system: Inspection of no initial combustion.

INSPECTION PROCEDURE 40

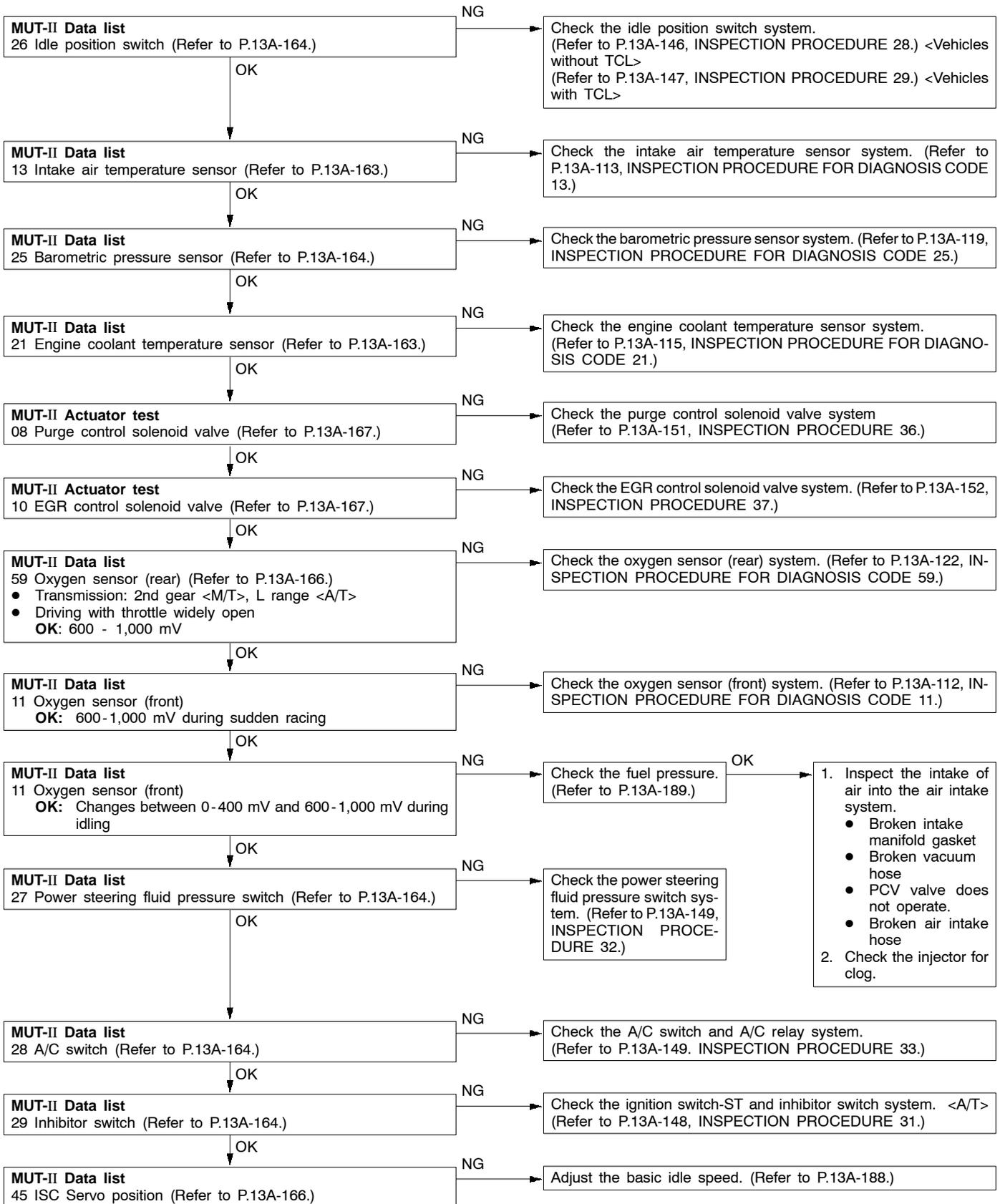
MUT-II: Check if incomplete combustion occurs.

INSPECTION PROCEDURE 41

Check if hunting occurs.

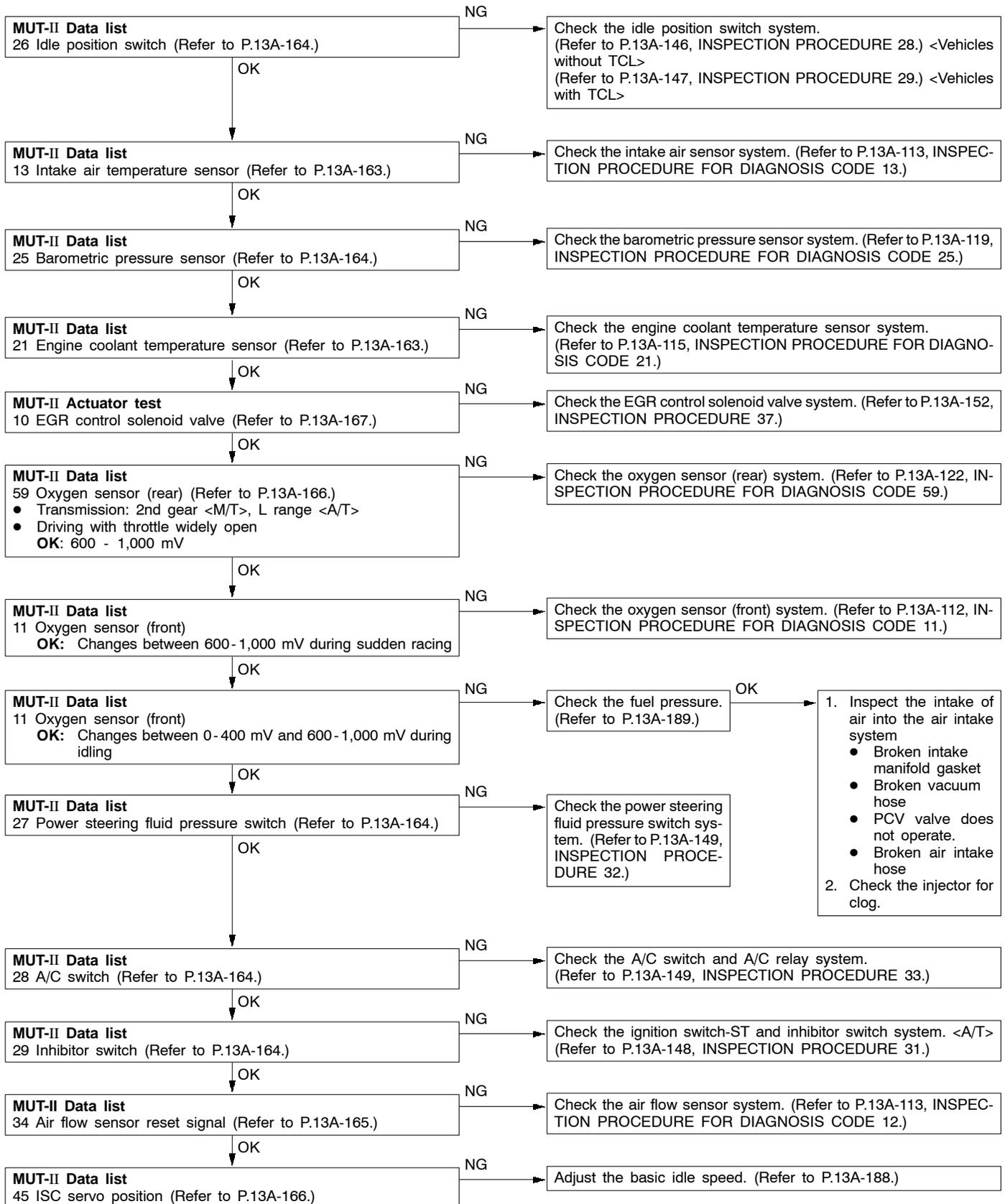
INSPECTION PROCEDURE 42

MUT-II: Check if idling speed is unstable.



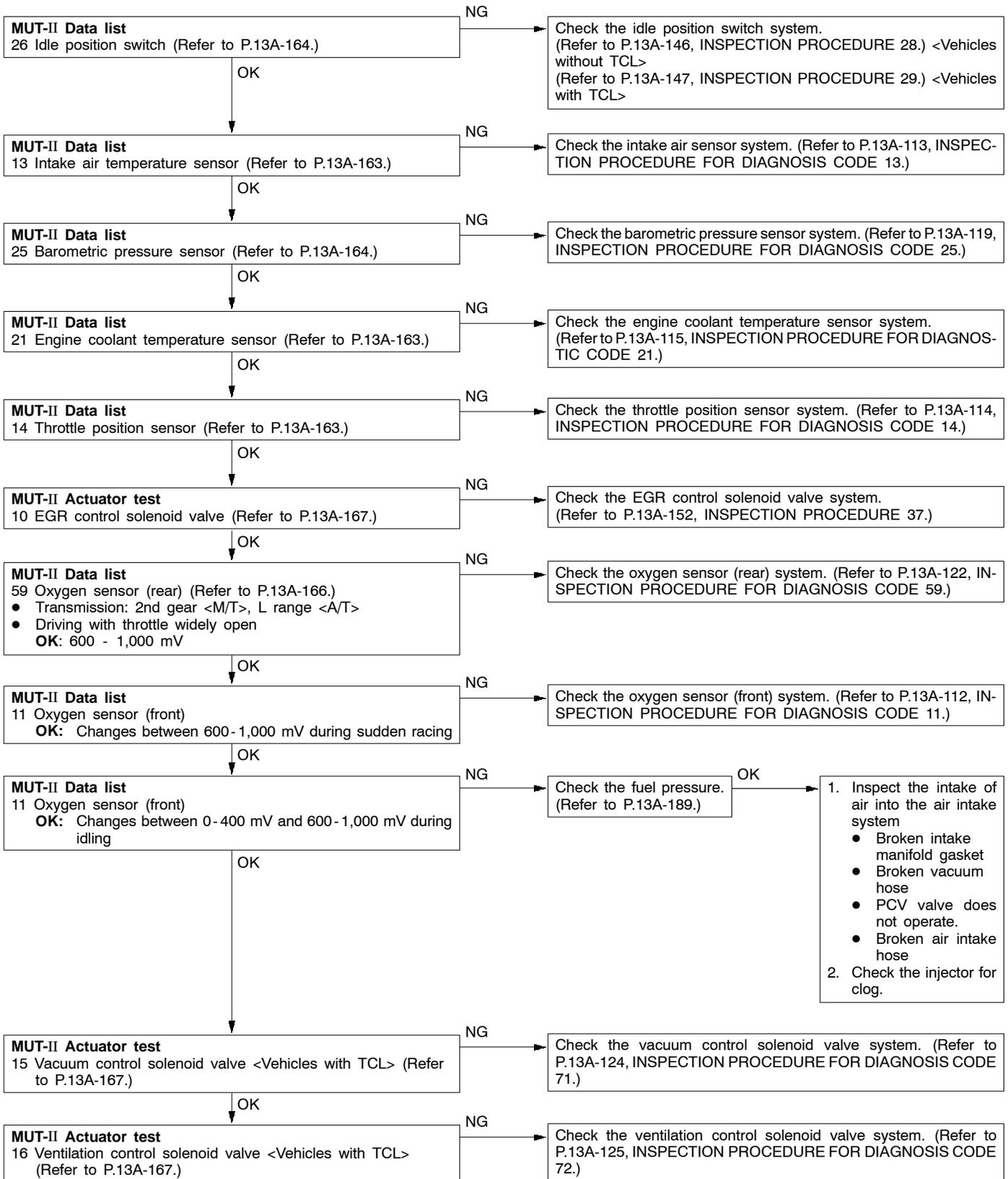
INSPECTION PROCEDURE 43

MUT-II: Engine stalling inspection when the engine is warmed up and idling.

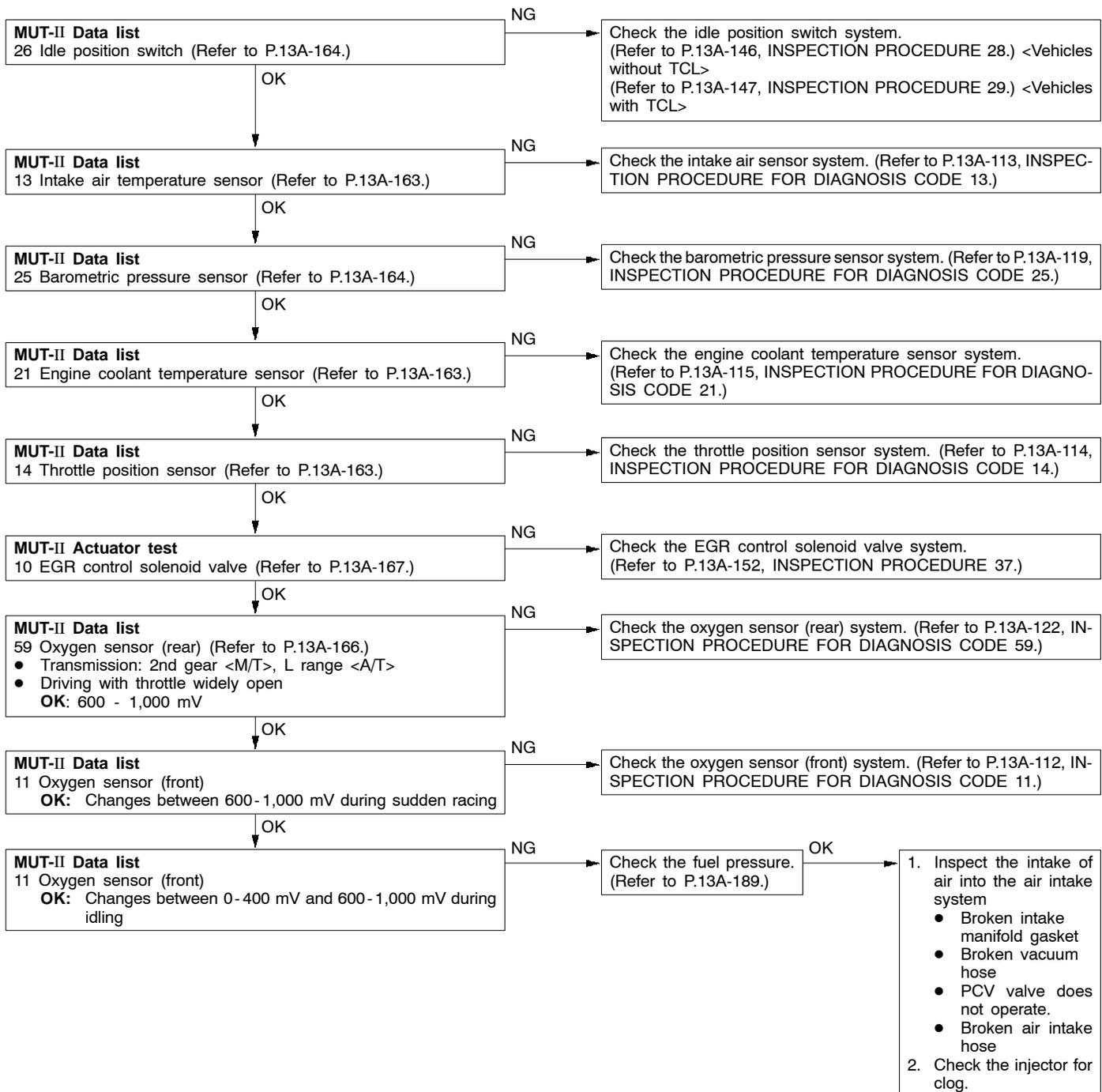


INSPECTION PROCEDURE 44

MUT-II: Check if hesitation, sug, stumble or poor acceleration occurs.

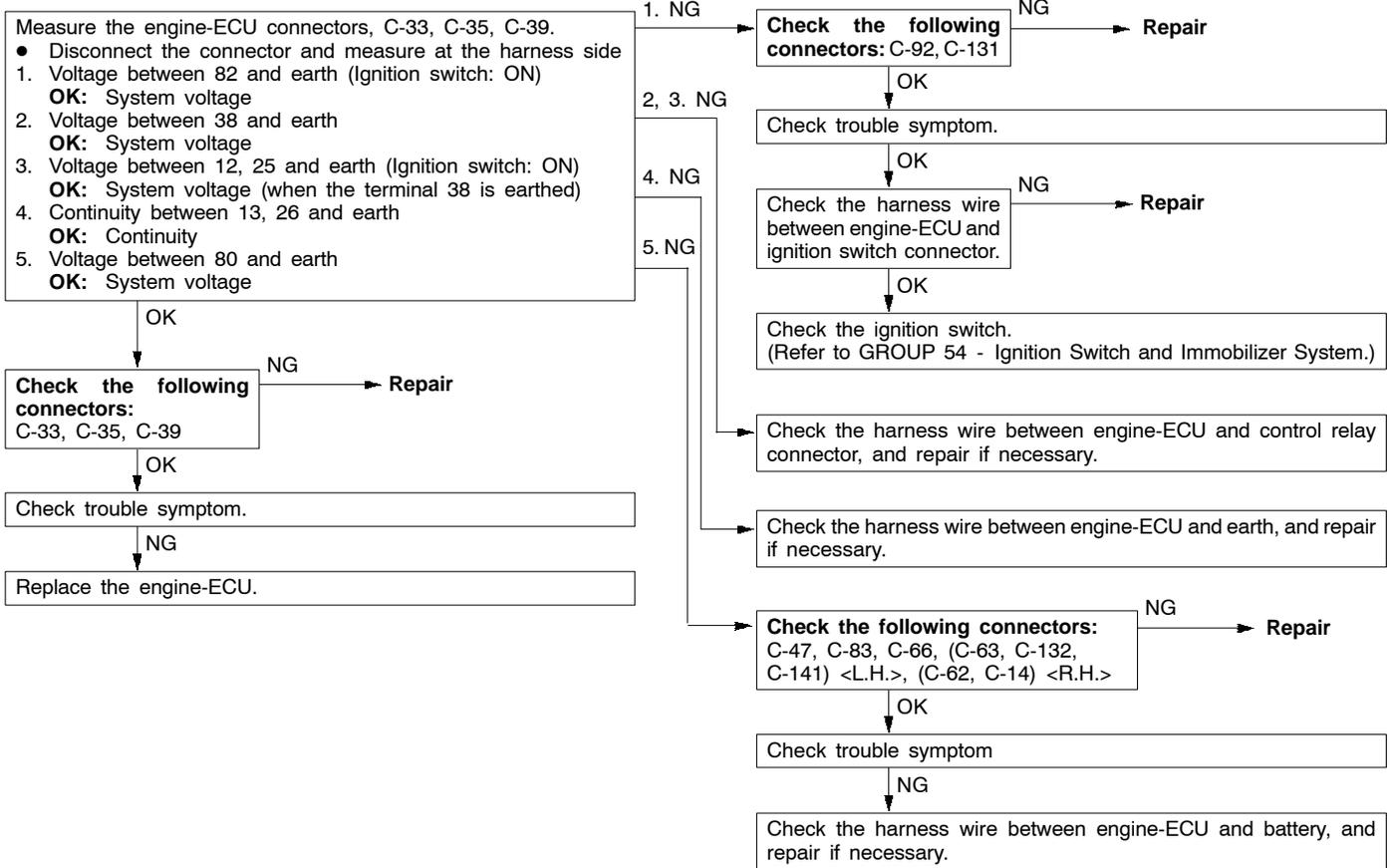


INSPECTION PROCEDURE 45

MUT-II: Check if surge occurs.

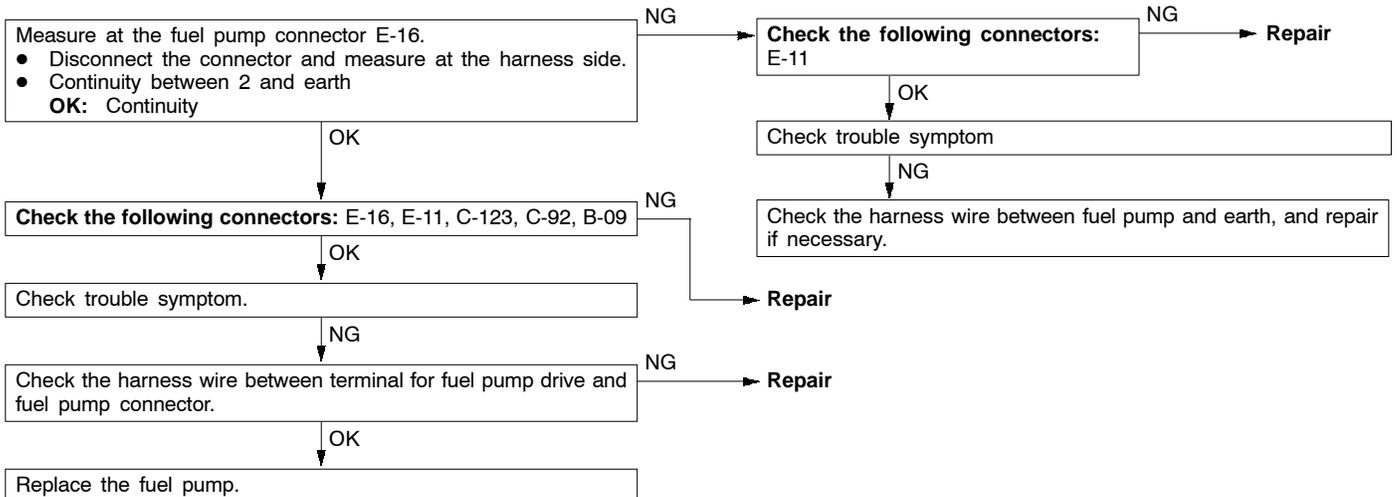
INSPECTION PROCEDURE 46

Check the engine-ECU power supply and earth circuit.



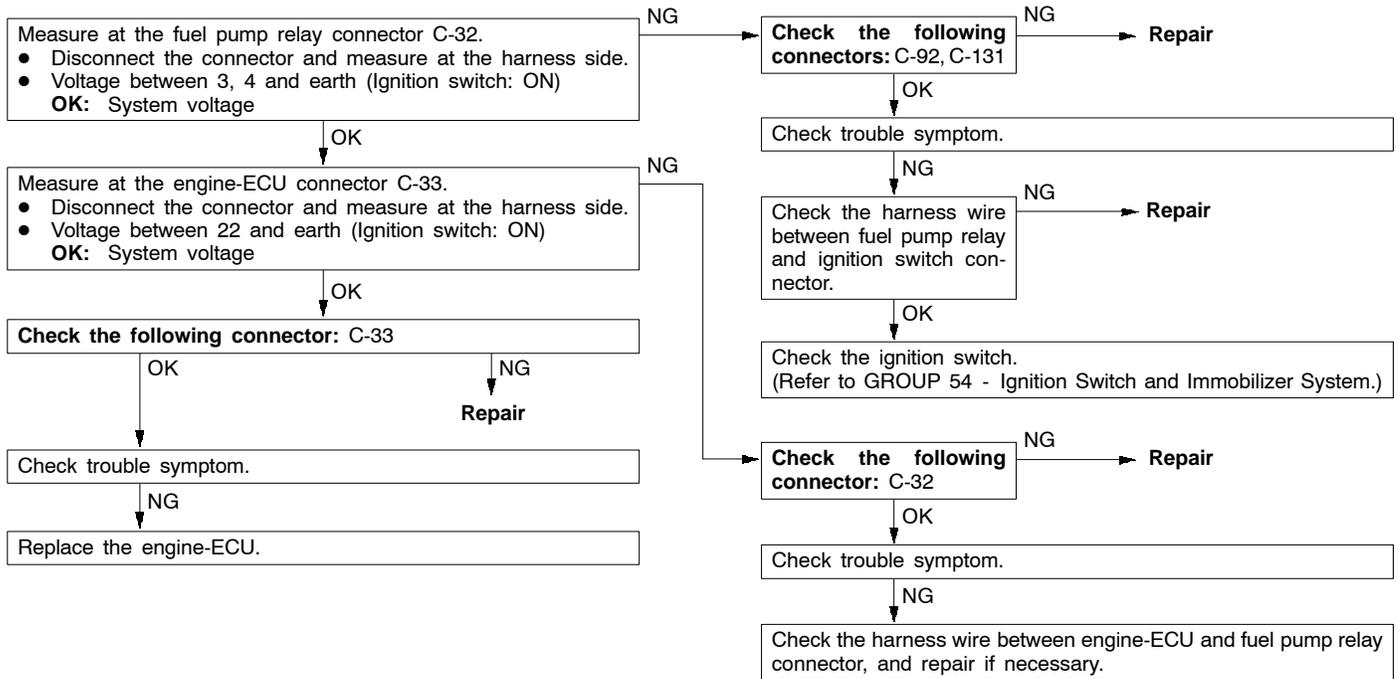
INSPECTION PROCEDURE 47

Check fuel pump circuit.



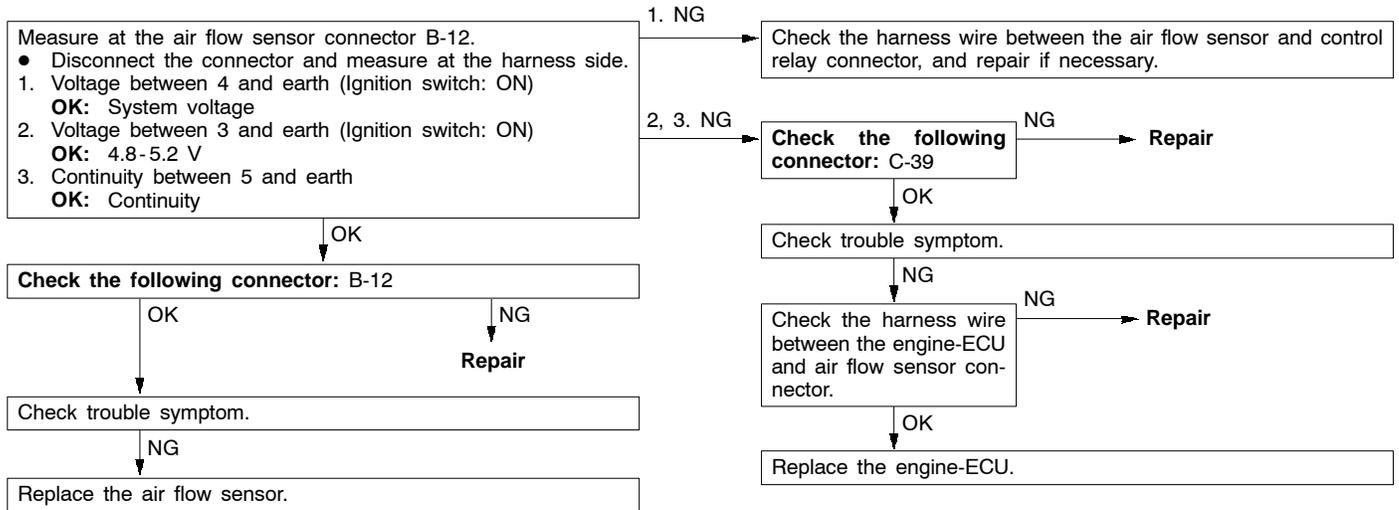
INSPECTION PROCEDURE 48

Check the fuel pump drive control circuit.



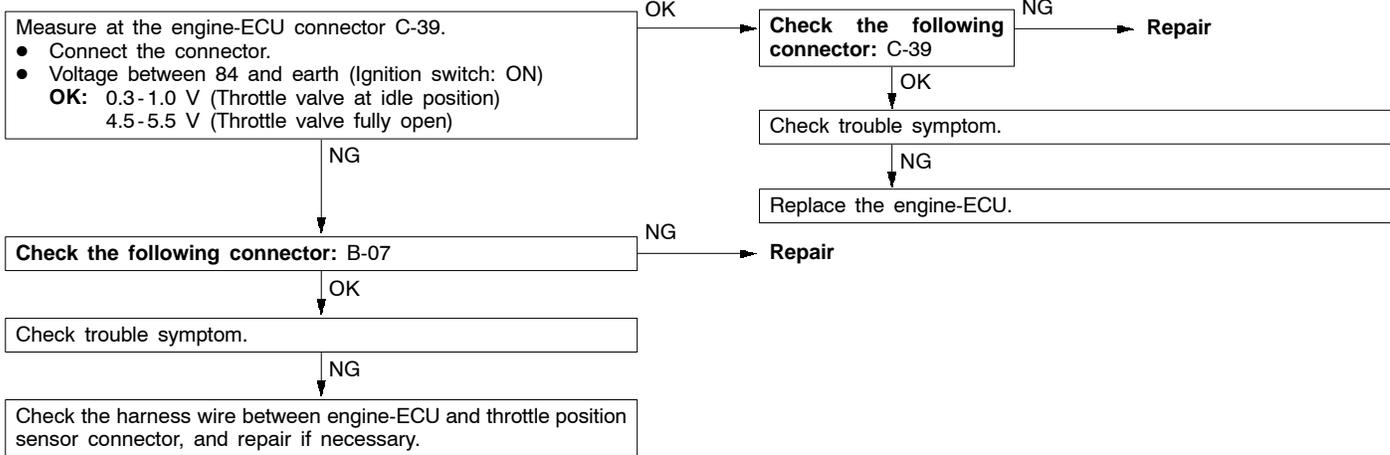
INSPECTION PROCEDURE 49

Check air flow sensor (AFS) control circuit.



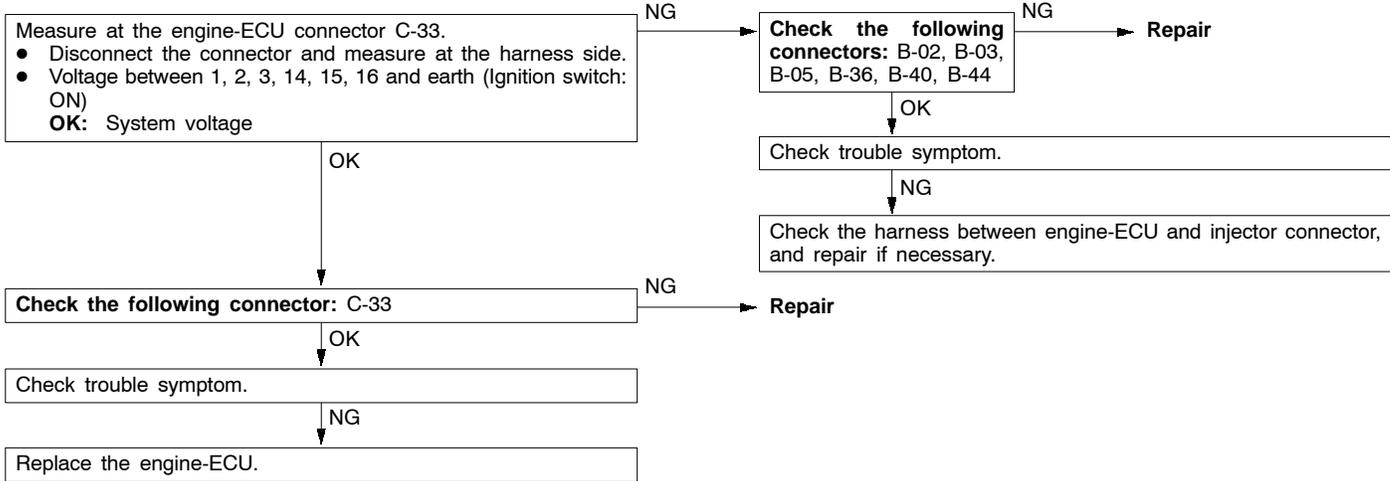
INSPECTION PROCEDURE 50

Check throttle position sensor (TPS) output circuit.



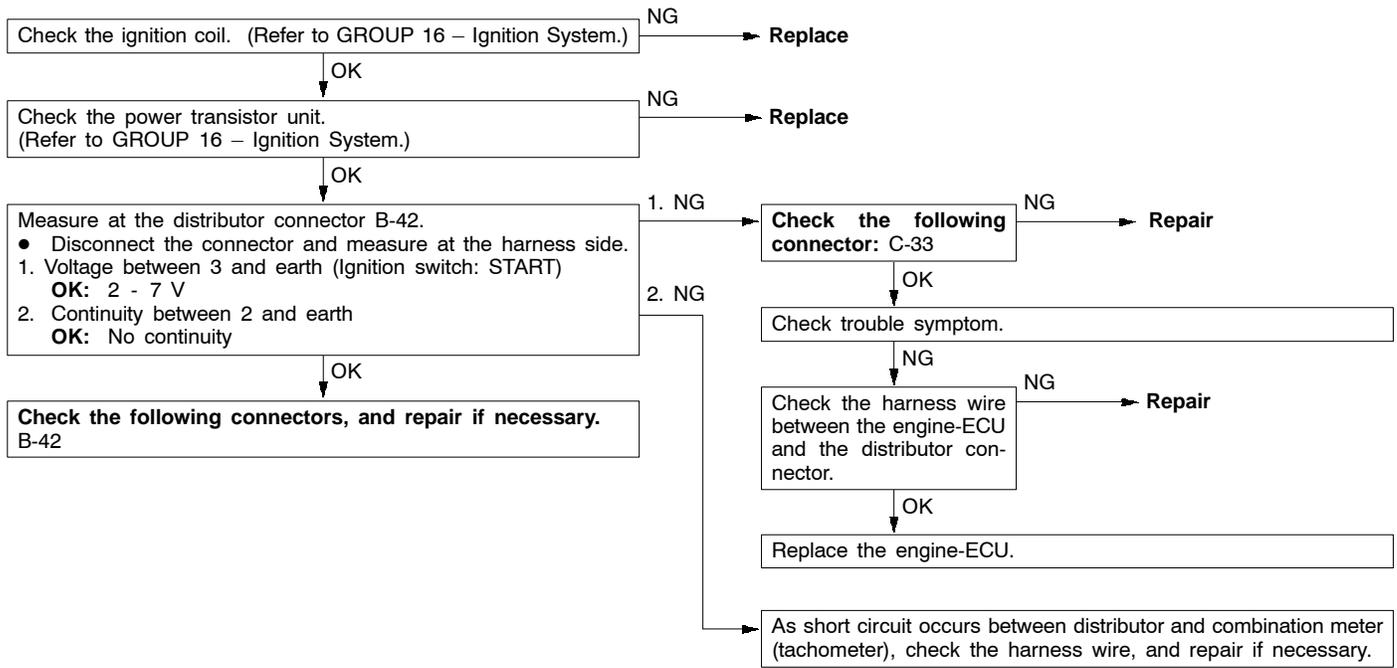
INSPECTION PROCEDURE 51

Check injector control circuit



INSPECTION PROCEDURE 52

Check ignition coil and power transistor unit circuit.



DATA LIST REFERENCE TABLE

Caution

When shifting the select lever to D range, the brakes should be applied so that the vehicle does not move forward.

NOTE

- *1. In a new vehicle [driven approximately 500 km or less], the air flow sensor output frequency is sometimes 10% higher than the standard frequency.
- *2. The idle position switch normally turns off when the voltage of the throttle position sensor is 50 - 100 mV higher than the voltage at the idle position. If the throttle position switch turns back on after the throttle position sensor voltage has risen by 100 mV and the throttle valve has opened, the idle position switch and the throttle position sensor need to be adjusted.
- *3. The injector drive time represents the time when the cranking speed is at 250 r/min or below when the power supply voltage is 11 V.
- *4. In a new vehicle [driven approximately 500 km or less], the injector drive time is sometimes 10% longer than the standard time.
- *5. In a new vehicle [driven approximately 500 km or less], the step of the stepper motor is sometimes 30 steps greater than the standard value.

Item No.	Inspection item	Inspection contents	Normal condition	Inspection procedure No.	Reference page	
11	Oxygen sensor (front)	Engine:After having warmed up Air/fuel mixture is made leaner when decelerating, and is made richer when racing.	When at 4,000 r/min, engine is suddenly decelerated	200 mV or less	Code No. 11	13A-112
			When engine is suddenly raced	600 - 1,000 mV		
		Engine:After having warmed up The oxygen sensor signal is used to check the air/fuel mixture ratio, and control condition is also checked by the ECU.	Engine is idling	400 mV or less (Changes) 600 - 1,000 mV		
			2,500 r/min			
12	Air flow sensor*1	<ul style="list-style-type: none"> ● Engine coolant temperature: 80 - 95°C ● Lamps, electric cooling fan and all accessories: OFF ● Transmission: Neutral (A/T: P range) 	Engine is idling	14 - 40 Hz	-	-
			2,500 r/min	42 - 82 Hz		
			Engine is raced	Frequency increases in response to racing		

Item No.	Inspection item	Inspection contents	Normal condition	Inspection procedure No.	Reference page	
13	Intake air temperature sensor	Ignition switch: ON or with engine running	When intake air temperature is -20°C	-20°C	Code No. 13	13A-113
			When intake air temperature is 0°C	0°C		
			When intake air temperature is 20°C	20°C		
			When intake air temperature is 40°C	40°C		
			When intake air temperature is 80°C	80°C		
14	Throttle position sensor	Ignition switch: ON	Set to idle position	300 - 1,000 mV	Code No. 14	13A-114
			Gradually open	Increases in proportion to throttle opening angle		
			Open fully	4,500 - 5,500 mV		
16	Power supply voltage	Ignition switch: ON	System voltage	Procedure No. 25	13A-145	
18	Cranking signal (ignition switch-ST)	Ignition switch: ON	Engine: Stopped	OFF	Procedure No. 30 <M/T> Procedure No. 31 <A/T>	13A-147 <M/T> 13A-148 <M/T>
			Engine: Cranking	ON		
21	Engine coolant temperature sensor	Ignition switch: ON or with engine running	When engine coolant temperature is -20°C	-20°C	Code No. 21	13A-115
			When engine coolant temperature is 0°C	0°C		
			When engine coolant temperature is 20°C	20°C		
			When engine coolant temperature is 40°C	40°C		
			When engine coolant temperature is 80°C	80°C		

Item No.	Inspection item	Inspection contents	Normal condition	Inspection procedure No.	Reference page	
22	Crank angle sensor	<ul style="list-style-type: none"> Engine: Cranking Tachometer: Connected 	Compare the engine speed readings on the tachometer and the MUT-II.	Accord	Code No. 22	13A-116
		<ul style="list-style-type: none"> Engine: Idling Idle position switch: ON 	When engine coolant temperature is -20°C	1,300 - 1,500 rpm		
			When engine coolant temperature is 0°C	1,300 - 1,500 rpm		
			When engine coolant temperature is 20°C	1,300 - 1,500 rpm		
			When engine coolant temperature is 40°C	1,100 - 1,300 rpm		
			When engine coolant temperature is 80°C	550 - 750 rpm		
25	Barometric pressure sensor	Ignition switch: ON	At altitude of 0 m	101 kPa	Code No. 25	13A-119
			At altitude of 600 m	95 kPa		
			At altitude of 1,200 m	88 kPa		
			At altitude of 1,800 m	81 kPa		
26	Idle position switch	Ignition switch: ON Check by operating accelerator pedal repeatedly	Throttle valve: Set to idle position	ON	Procedure No.28 <Vehicles without TCL> Procedure No.29 <Vehicles with TCL>	13A-146 <Vehicles without TCL> 13A-147 <Vehicles with TCL>
			Throttle valve: Slightly open	OFF*2		
27	Power steering fluid pressure switch	Engine: Idling	Steering wheel stationary	OFF	Procedure No. 32	13A-149
			Steering wheel turning	ON		
28	A/C switch	Engine: Idling (when A/C switch is ON, A/C compressor should be operating.)	A/C switch: OFF	OFF	Procedure No. 33	13A-149
			A/C switch: ON	ON		
29	Inhibitor switch <A/T>	Ignition switch: ON	P or N	P or N	Procedure No. 31	13A-148
			D, 2, L or R	D, 2, L or R		

Item No.	Inspection item	Inspection contents		Normal condition	Inspection procedure No.	Reference page
34	Air flow sensor reset signal	Engine: After having warmed up	Engine is idling	ON	Code No.12	13A-113
			2,000 r/min	OFF		
37	Volumetric efficiency	<ul style="list-style-type: none"> Engine coolant temperature: 80 - 95 °C Lights, power cooling fan and all accessories: OFF Transmission: Neutral (A/T: P range) 	Engine is idling	15 - 35 %	-	-
			2,000 r/min	15 - 35 %		
			Engine is suddenly raced	Volumetric efficiency increases in response to racing		
38	Crank angle sensor	<ul style="list-style-type: none"> Engine: Cranking [reading is possible at 2,000 r/min or less] Tachometer: Connected 		Engine speeds displayed on the MUT-II and tachometer are identical.	-	-
41	Injectors *3	Engine: Cranking	When engine coolant temperature is 0°C (injection is carried out for all cylinders simultaneously)	23 - 80 ms	-	-
			When engine coolant temperature is 20°C	12 - 40 ms		
			When engine coolant temperature is 80°C	2.0 - 8.0 ms		
	Injectors*4	<ul style="list-style-type: none"> Engine coolant temperature: 80-95°C Lamps, electric cooling fan and all accessories: OFF Transmission: Neutral (A/T : P range) 	Engine is idling	2.6 - 3.8 ms		
			2,500 r/min	1.8 - 3.0 ms		
			When engine is suddenly raced	Increases		
44	Ignition coils and power transistors	<ul style="list-style-type: none"> Engine: After having warmed up Timing lamp is set. (The timing lamp is set in order to check actual ignition timing.) 	Engine is idling	1 - 15° BTDC	-	-
			2,500 r/min	23 - 43° BTDC		

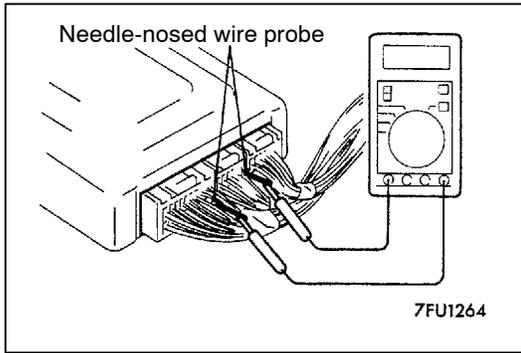
Item No.	Inspection item	Inspection contents	Normal condition	Inspection procedure No.	Reference page	
45	ISC (stepper) motor position *5	<ul style="list-style-type: none"> Engine coolant temperature: 80 - 95°C Lamps, electric cooling fan and all accessories: OFF Transmission: Neutral (A/T : P range) Idle position switch: ON Engine: Idling When A/C switch is ON, A/C compressor should be operating 	A/C switch: OFF	2 - 25 STEP	-	-
			A/C switch: OFF → ON	Increases by 10 - 70 steps		
			<ul style="list-style-type: none"> A/C switch: OFF Select lever: N range → D range 	Increases by 5 - 50 steps		
49	A/C relay	Engine: After having warmed up/Engine is idling	A/C switch: OFF	OFF (Compressor clutch is not operating)	Procedure No. 33	13A-149
			A/C switch: ON	ON (Compressor clutch is operating)		
59	Oxygen sensor (rear)	<ul style="list-style-type: none"> Transmission: 2nd gear <M/T>, L range <A/T> Drive with throttle widely open 	3,500 r/min	600 - 1,000 mV	Code No. 59	13A-122

ACTUATOR TEST REFERENCE TABLE

13100900364

Item No.	Inspection item	Drive contents	Inspection contents	Normal condition	Inspection procedure No.	Reference page
01	Injectors	Cut fuel to No. 1 injector	Engine: After having warmed up/ Engine is idling (Cut the fuel supply to each injector in turn and check cylinders which don't affect idling.)	Idling condition becomes different (becomes unstable).	Code No. 41	13A-120
02		Cut fuel to No. 2 injector				
03		Cut fuel to No. 3 injector				
04		Cut fuel to No. 4 injector				
05		Cut fuel to No. 5 injector				
06		Cut fuel to No. 6 injector				

Item No.	Inspection item	Drive contents	Inspection contents		Normal condition	Inspection procedure No.	Reference page
07	Fuel pump	Fuel pump operates and fuel is recirculated.	<ul style="list-style-type: none"> ● Engine: Cranking ● Fuel pump: Forced driving Inspect according to both the above conditions.	Pinch the return hose with fingers to feel the pulse of the fuel being recirculated.	Pulse is felt.	Procedure No. 27	13A-146
				Listen near the fuel tank for the sound of fuel pump operation.	Sound of operation is heard.		
08	Purge control solenoid valve	Solenoid valve turns from OFF to ON.	Ignition switch: ON		Sound of operation can be heard when solenoid valve is driven.	Procedure No. 36	13A-151
10	EGR control solenoid valve	Solenoid valve turns from OFF to ON.	Ignition switch: ON		Sound of operation can be heard when solenoid valve is driven.	Procedure No. 37	13A-152
15	Vacuum control solenoid valve <Vehicles with TCL>	Solenoid valve turns from OFF to ON.	Ignition switch: ON		Sound of operation can be heard when solenoid valve is driven.	Code No. 71	13A-124
16	Ventilation control solenoid valve <Vehicles with TCL>	Solenoid valve turns from OFF to ON.	Ignition switch: ON		Sound of operation can be heard when solenoid valve is driven.	Code No. 72	13A-125
17	Basic ignition timing	Set to ignition timing adjustment mode	Engine: Idling Timing light is set		5° BTDC	-	-
21	Fan controller	Drive the fan motor	<ul style="list-style-type: none"> ● Ignition switch: ON 		Radiator fan and condenser fan rotate at high speed	Procedure No. 25	13A-145



CHECK AT THE ENGINE-ECU TERMINALS

13100920292

TERMINAL VOLTAGE CHECK CHART

1. Connect a needle-nosed wire probe (test harness: MB991223 or paper clip) to a voltmeter probe.
2. Insert the needle-nosed wire probe into each of the engine-ECU connector terminals from the wire side, and measure the voltage while referring to the check chart.

NOTE

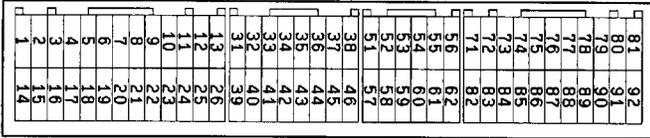
1. Make the voltage measurement with the engine-ECU connectors connected.
2. You may find it convenient to pull out the engine-ECU to make it easier to reach the connector terminals.
3. The checks can be carried out off the order given in the chart.

Caution

Short-circuiting the positive (+) probe between a connector terminal and earth could damage the vehicle wiring, the sensor, engine-ECU or all of them. Be careful to prevent this!

3. If voltmeter shows any deviation from standard value, check the corresponding sensor, actuator and related electrical wiring, then repair or replace.
4. After repair or replacement, recheck with the voltmeter to confirm that the repair has corrected the problem.

Engine-ECU Connector Terminal Arrangement



9FU0393

Terminal No.	Check item	Check condition (Engine condition)	Normal condition
1	No. 1 injector	While engine is idling after having warmed up, suddenly depress the accelerator pedal.	From 11 - 14 V, momentarily drops slightly
14	No. 2 injector		
2	No. 3 injector		
15	No. 4 injector		
3	No. 5 injector		
16	No. 6 injector		
4	Stepper motor coil <A1>	Engine: Soon after the warmed up engine is started	System voltage \leftrightarrow 0 V (Changes repeatedly)
17	Stepper motor coil <A2>		
5	Stepper motor coil <B1>		
18	Stepper motor coil <B2>		
6	EGR control solenoid valve	Ignition switch: ON	System Voltage
		While engine is idling, suddenly depress the accelerator pedal.	From system voltage, momentarily drops
8	A/C relay	<ul style="list-style-type: none"> Engine: Idle speed A/C switch: OFF \rightarrow ON (A/C compressor is operating) 	System voltage or momentarily 6V or more \rightarrow 0 - 3V
10	Power transistor unit	Engine r/min: 3,000 r/min	0.3 - 3.0V
12	Power supply	Ignition switch: ON	System voltage
25			
19	Air flow sensor reset signal	Engine: Idle speed	0 - 1V
		Engine r/min: 3,000 r/min	6 - 9V
21	Fan controller	When the radiator fan and condenser fan are not operating	0 - 0.3 V
		When the radiator fan and condenser fan are operating	0.7 V or more
22	Fuel pump relay	Ignition switch: ON	System voltage
		Engine: Idle speed	0 - 3V

Terminal No.	Check item	Check condition (Engine condition)	Normal condition	
24	Purge control solenoid valve	Ignition switch: ON	System voltage	
		Running at 3,000 r/min while engine is warming up after having been started.	0 - 3V	
31	Ventilation control solenoid valve <Vehicles with TCL>	Ignition switch: ON	System voltage	
32	Vacuum control solenoid valve <Vehicles with TCL>	Ignition switch: ON	System voltage	
36	Engine warning lamp	Ignition switch: OFF → ON	0 - 3V → 9 - 13V (After several seconds have elapsed)	
37	Power steering fluid pressure switch	Engine: Idling after warming up	When steering wheel is stationary	System voltage
			When steering wheel is turned	0 - 3V
38	Control relay (Power supply)	Ignition switch: OFF	System voltage	
		Ignition switch: ON	0 - 3V	
45	A/C switch 1	Engine: Idle speed	Turn the A/C switch OFF	0 - 3V
			Turn the A/C switch ON (A/C compressor is operating)	System voltage
54	Alternator G terminal	<ul style="list-style-type: none"> ● Engine: Warm, idle (radiator fan: OFF) ● Headlamp: OFF to ON ● Rear defogger switch: OFF to ON ● Brake lamp: ON 	Voltage rises by 0.2 - 3.5 V.	
55	Alternator FR terminal	<ul style="list-style-type: none"> ● Engine: Warm, idle (radiator fan: OFF) ● Headlamp: OFF to ON ● Rear defogger switch: OFF to ON ● Brake lamp: ON 	Voltage drops by 0.2 - 3.5 V.	
57	A/C switch 2	<ul style="list-style-type: none"> ● Engine: Idling ● Outside air temperature: 25°C or more 	When A/C is MAX. COOL condition (when the load by A/C is high)	0 - 3 V
			When A/C is MAX. HOT condition (When the load by A/C is low)	System voltage
71	Ignition switch - ST	Engine: Cranking	8V or more	

Terminal No.	Check item	Check condition (Engine condition)		Normal condition
72	Intake air temperature sensor	Ignition switch: ON	When intake air temperature is 0°C	3.2 - 3.8V
			When intake air temperature is 20°C	2.3 - 2.9V
			When intake air temperature is 40°C	1.5 - 2.1V
			When intake air temperature is 80°C	0.4 - 1.0V
75	Oxygen sensor (rear)	<ul style="list-style-type: none"> • Transmission: 2nd gear <M/T>, L range <A/T> • Engine r/min: 3,500 r/min or more • Driving with the throttle valve widely open 		0.6 - 1.0 V
76	Oxygen sensor (front)	Engine: Running at 2,500 r/min after warmed up (Check using a digital type voltmeter)		0 ↔ 0.8V (Changes repeatedly)
80	Backup power supply	Ignition switch: OFF		System voltage
81	Sensor impressed voltage	Ignition switch: ON		4.5 - 5.5V
82	Ignition switch - IG	Ignition switch: ON		System voltage
83	Engine coolant temperature sensor	Ignition switch: ON	When engine coolant temperature is 0°C	3.2 - 3.8V
			When engine coolant temperature is 20°C	2.3 - 2.9V
			When engine coolant temperature is 40°C	1.3 - 1.9V
			When engine coolant temperature is 80°C	0.3 - 0.9V
84	Throttle position sensor	Ignition switch: ON	Set throttle valve to idle position	0.3 - 1.0V
			Fully open throttle valve	4.5 - 5.5V
85	Barometric pressure sensor	Ignition switch: ON	When altitude is 0m	3.7 - 4.3V
			When altitude is 1,200m	3.2 - 3.8V
86	Vehicle speed sensor	<ul style="list-style-type: none"> • Ignition switch: ON • Move the vehicle slowly forward 		0 ↔ 5V (Changes repeatedly)

Terminal No.	Check item	Check condition (Engine condition)		Normal condition
87	Idle position switch	Ignition switch: ON	Set throttle valve to idle position	0 - 1V
			Slightly open throttle valve	4V or more
88	Top dead centre sensor	Engine: Cranking		0.4 - 3.0V
		Engine: Idle speed		0.5 - 2.0V
89	Crank angle sensor	Engine: Cranking		0.4 - 4.0V
		Engine: Idle speed		1.5 - 2.5V
90	Air flow sensor	Engine: Idle speed		2.2 - 3.2V
		Engine r/min: 2,500r/min		
91	Inhibitor switch <A/T>	Ignition switch: ON	Set selector lever to P or N	0 - 3V
			Set selector lever to Other than P or N	8 - 14V

CHECK CHART FOR RESISTANCE AND CONTINUITY BETWEEN TERMINALS

1. Turn the ignition switch to OFF.
2. Disconnect the engine-ECU connector.
3. Measure the resistance and check for continuity between the terminals of the engine-ECU harness-side connector while referring to the check chart.

NOTE

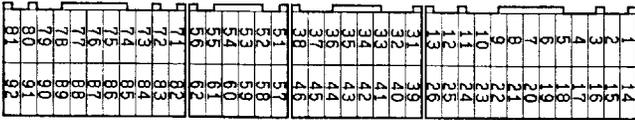
1. When measuring resistance and checking continuity, a harness for checking contact pin pressure should be used instead of inserting a test probe.
2. Checking need not be carried out in the order given in the chart.

Caution

If the terminals that should be checked are mistaken, or if connector terminals are not correctly shorted to earth, damage may be caused to the vehicle wiring, sensors, engine-ECU and/or ohmmeter.

Be careful to prevent this!

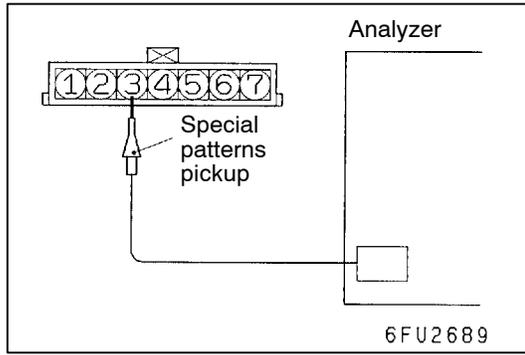
4. If the ohmmeter shows any deviation from the standard value, check the corresponding sensor, actuator and related electrical wiring, and then repair or replace.
5. After repair or replacement, recheck with the ohmmeter to confirm that the repair or replacement has corrected the problem.

Engine-ECU Harness Side Connector Terminal Arrangement

9FU0392

Terminal No.	Inspection item	Normal condition (Check condition)
1 - 12	No. 1 injector	13 - 16 Ω (At 20°C)
14 - 12	No. 2 injector	
2 - 12	No. 3 injector	
15 - 12	No. 4 injector	
3 - 12	No. 5 injector	
16 - 12	No. 6 injector	

Terminal No.	Inspection item	Normal condition (Check condition)
4 - 12	Stepper motor coil (A1)	28 - 33 Ω (At 20°C)
17 - 12	Stepper motor coil (A2)	
5 - 12	Stepper motor coil (B1)	
18 - 12	Stepper motor coil (B2)	
6 - 12	EGR control solenoid valve	36 - 44 Ω (At 20°C)
24 - 12	Purge control solenoid valve	36 - 44 Ω (At 20°C)
13 - Body earth	Engine-ECU earth	Continuity (0 Ω)
26 - Body earth	Engine-ECU earth	
31 - 12	Ventilation control solenoid valve <Vehicles with TCL>	36 - 44 Ω (At 20 °C)
32 - 12	Vacuum control solenoid valve <Vehicles with TCL>	36 - 44 Ω (At 20 °C)
72 - 92	Intake air temperature sensor	5.3 - 6.7 k Ω (When intake air temperature is 0°C)
		2.3 - 3.0 k Ω (When intake air temperature is 20°C)
		1.0 - 1.5 k Ω (When intake air temperature is 40°C)
		0.30 - 0.42 k Ω (When intake air temperature is 80°C)
83 - 92	Engine coolant temperature sensor	5.1 - 6.5 k Ω (When coolant temperature is 0°C)
		2.1 - 2.7 k Ω (When coolant temperature is 20°C)
		0.9 - 1.3 k Ω (When coolant temperature is 40°C)
		0.26 - 0.36 k Ω (When coolant temperature is 80°C)
87 - 92	Idle position switch	Continuity (when throttle valve is at idle position)
		No continuity (when throttle valve is slightly open)
91 - Body earth	Inhibitor switch <A/T>	Continuity (when select lever is at P or N)
		No continuity (when select lever is at D, 2, L or R)



INSPECTION PROCEDURE USING AN ANALYZER

13100930226

AIR FLOW SENSOR (AFS)

Measurement Method

1. Disconnect the air flow sensor connector, and connect the special tool (test harness: MB991709) in between. (All terminals should be connected.)
2. Connect the analyzer special patterns pickup to air flow sensor connector terminal 3.

Alternate Method (Test harness not available)

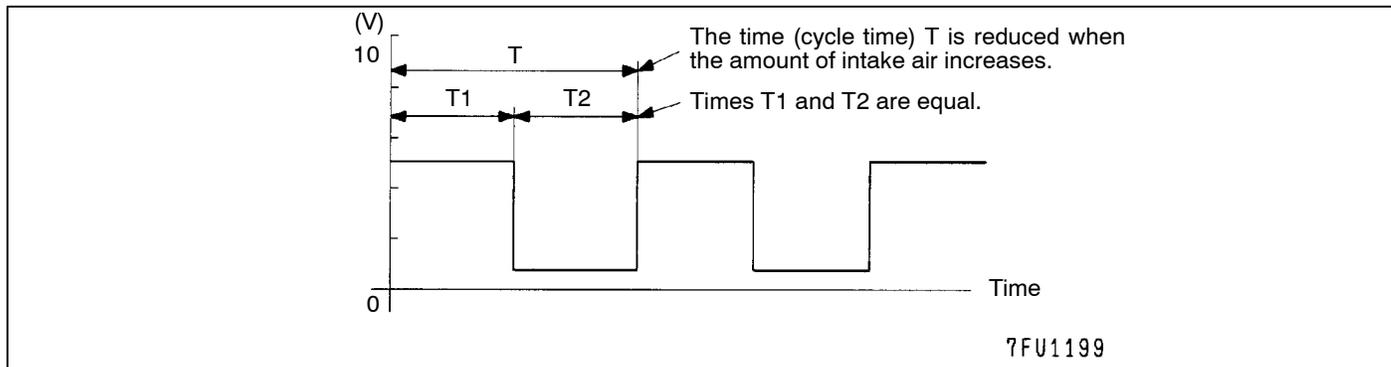
1. Connect the analyzer special patterns pickup to engine-ECU terminal 90.

Standard Wave Pattern

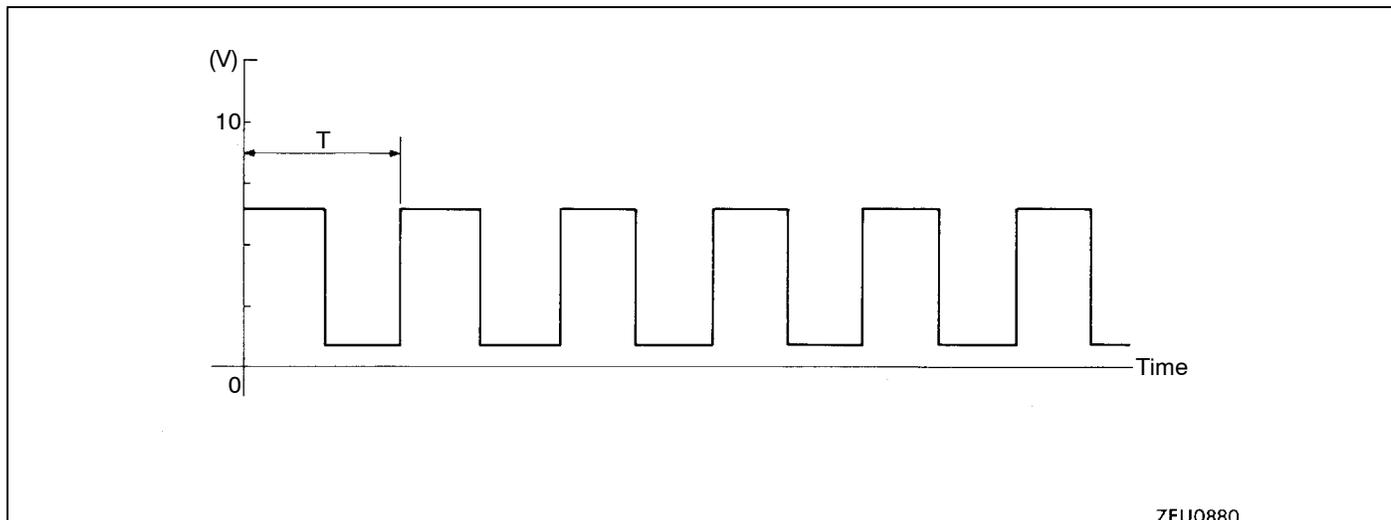
Observation conditions

Function	Special patterns
Pattern height	Low
Pattern selector	Display
Engine r/min	Idle speed

Standard wave pattern

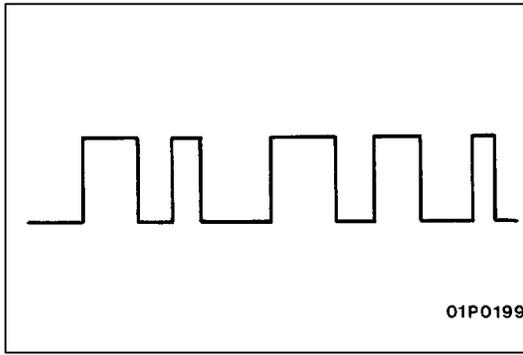


Observation conditions (from conditions above engine speed is increased by racing.)



Wave Pattern Observation Points

Check that cycle time T becomes shorter and the frequency increases when the engine speed is increased.



Examples of Abnormal Wave Patterns

- Example 1

Cause of problem

Sensor interface malfunction

Wave pattern characteristics

Rectangular wave pattern is output even when the engine is not started.

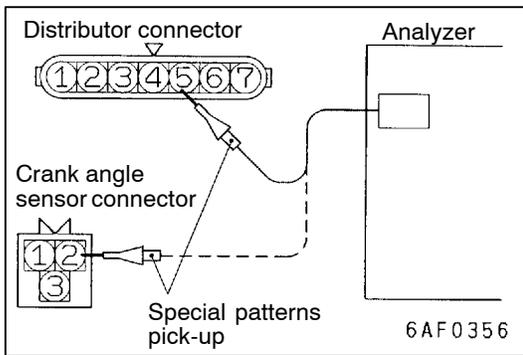
- Example 2

Cause of problem

Damaged rectifier or vortex generation column

Wave pattern characteristics

Unstable wave pattern with non-uniform frequency. However, when an ignition leak occurs during acceleration, the wave pattern will be distorted temporarily, even if the air flow sensor is normal.



TOP DEAD CENTER SENSOR AND CRANK ANGLE SENSOR

Measurement Method

1. Disconnect the distributor connector and connect the special tool (test harness: MB991348) and jumper wire in between. (All terminals should be connected.)
2. Connect the analyzer special patterns pickup to distributor terminal 5 (top dead centre sensor).
3. Disconnect the crank angle sensor connector and connect the special tool (test harness: MD998478) in between.
4. Connect the analyzer special patterns pickup to crank angle sensor terminal 2.

Alternate Method (Test harness not available)

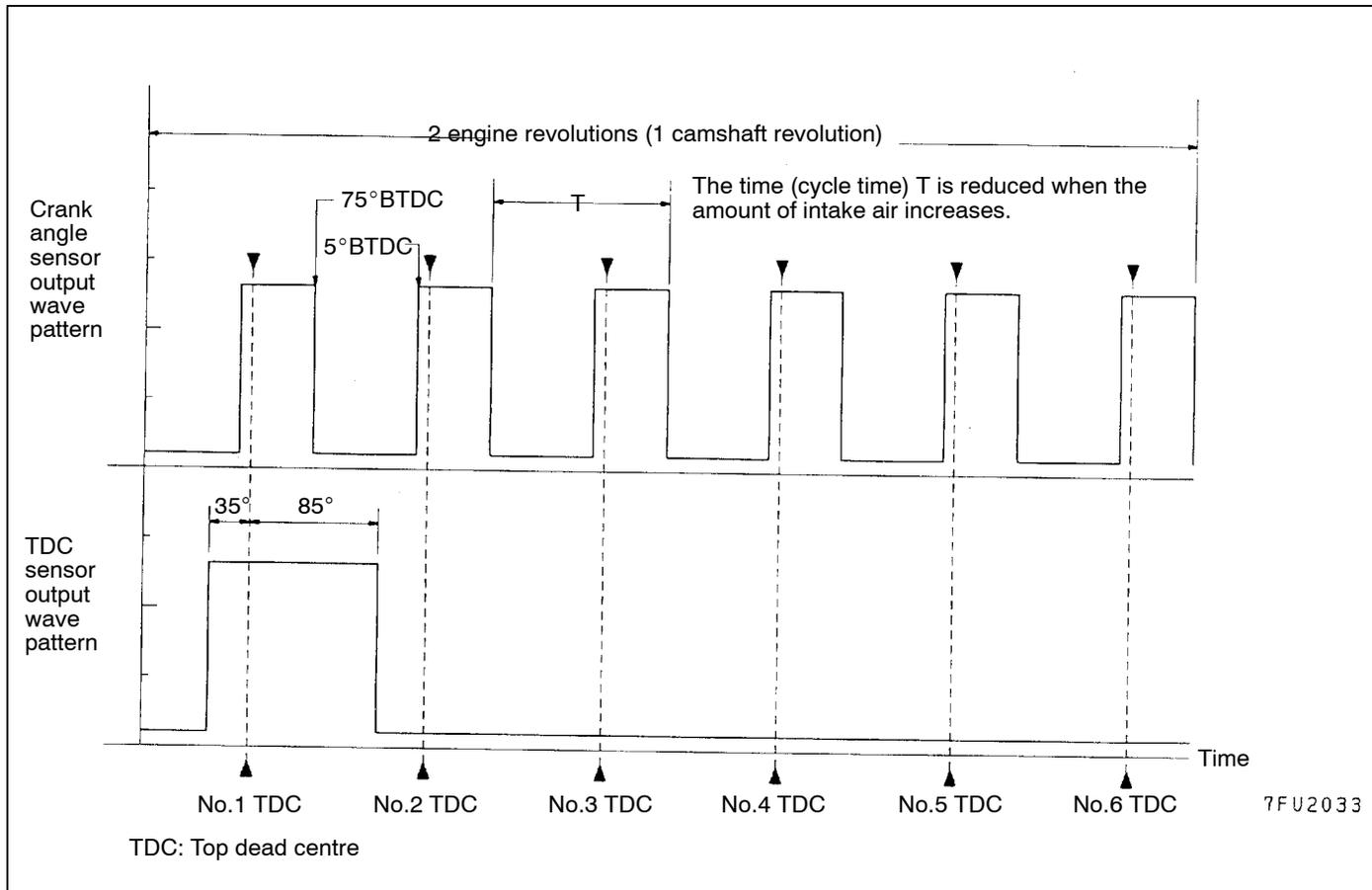
1. Connect the analyzer special patterns pickup to engine-ECU terminal 88. (When checking the top dead centre sensor signal wave pattern.)
2. Connect the analyzer special patterns pickup to engine-ECU terminal 89. (When checking the crank angle sensor signal wave pattern.)

Standard Wave Pattern

Observation conditions

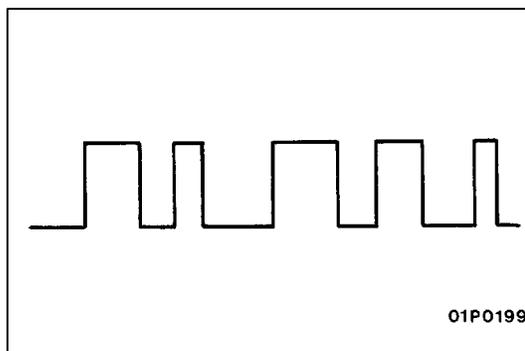
Function	Special patterns
Pattern height	Low
Pattern selector	Display
Engine r/min	Idle speed

Standard wave pattern



Wave Pattern Observation Points

Check that cycle time T becomes shorter and the frequency increases when the engine speed is increased.



Examples of Abnormal Wave Patterns

- Example 1

Cause of problem

Sensor interface malfunction

Wave pattern characteristics

Rectangular wave pattern is output even when the engine is not started.

- Example 2

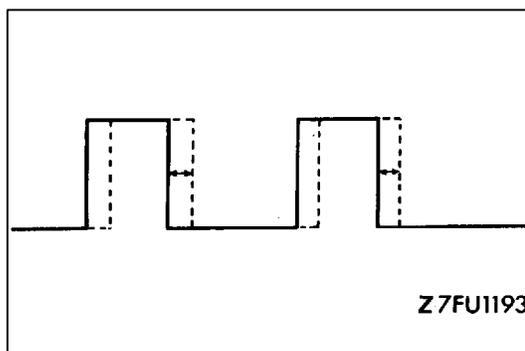
Cause of problem

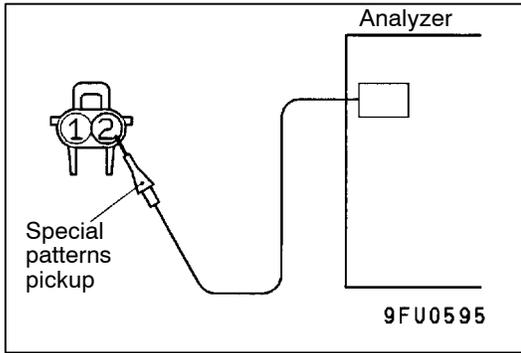
Loose timing belt

Abnormality in sensor disk

Wave pattern characteristics

Wave pattern is displaced to the left or right.



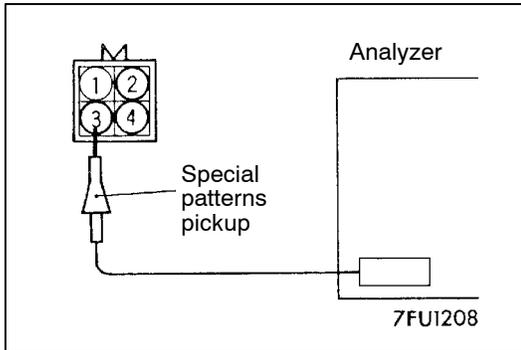
**INJECTOR****Measurement Method**

Measurement at the front bank (No.2, No.4, or No.6 cylinder)

1. Disconnect the injector connector, and then connect the special tool (test harness: MB991348) in between. (Both the power supply side and engine-ECU side should be connected.)
2. Connect the analyzer special patterns pickup to terminal 2 of the injector connector.

Measurement at the rear bank (No.1, No.3, or No.5 cylinder)

1. Disconnect the injector intermediate harness connector, and connect the special tool (test harness: MD998464) in between.
2. Connect the probe of the oscilloscope to the following terminal: terminal 2 (the black clip of the special tool) when observing at the No.1 cylinder; terminal 3 (the blue clip) when observing at the No.3 cylinder; terminal 4 (the white clip) when observing at the No.5 cylinder

**Alternate Method (Test harness not available)**

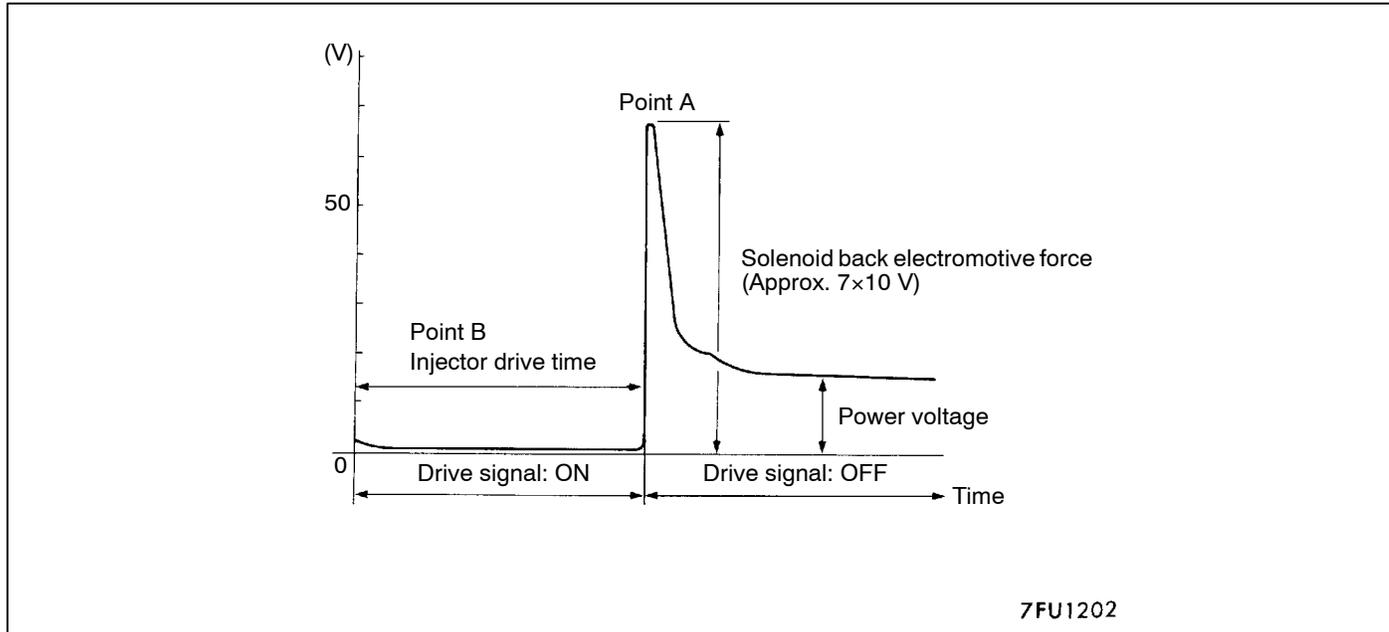
1. Connect the analyzer special patterns pickup to engine-ECU terminal 1. (When checking the No. 1 cylinder.)
2. Connect the analyzer special patterns pickup to engine-ECU terminal 14. (When checking the No. 2 cylinder.)
3. Connect the analyzer special patterns pickup to engine-ECU terminal 2. (When checking the No. 3 cylinder.)
4. Connect the analyzer special patterns pickup to engine-ECU terminal 15. (When checking the No. 4 cylinder.)
5. Connect the analyzer special patterns pickup to engine-ECU terminal 3. (When checking the No. 5 cylinder.)
6. Connect the analyzer special patterns pickup to engine-ECU terminal 16. (When checking the No. 6 cylinder.)

Standard Wave Pattern

Observation conditions

Function	Special patterns
Pattern height	Variable
Variable knob	Adjust while viewing the wave pattern
Pattern selector	Display
Engine r/min	Idle speed

Standard wave pattern

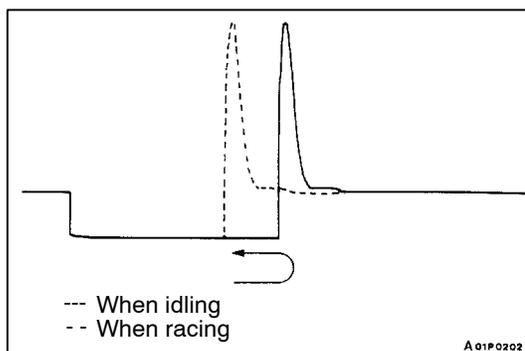


Wave Pattern Observation Points

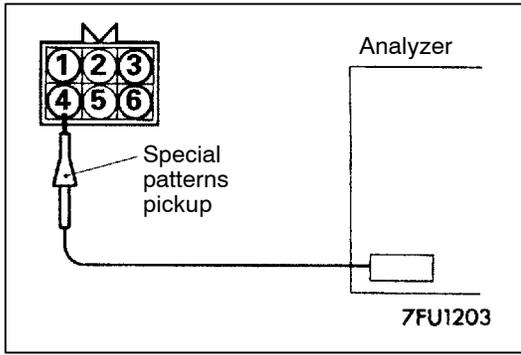
Point A: Height of solenoid back electromotive force

Contrast with standard wave pattern	Probable cause
Solenoid coil back electromotive force is low or doesn't appear at all.	Short in the injector solenoid

Point B: Injector drive time



- The injector drive time will be synchronized with the MUT-II tester display.
- When the engine is suddenly raced, the drive time will be greatly extended at first, but the drive time will soon match the engine speed.



STEPPER MOTOR

Measurement Method

1. Disconnect the stepper motor connector, and connect the special tool (test harness: MD998463) in between.
2. Connect the analyzer special patterns pickup to the stepper motor-side connector terminal 1 (red clip of special tool), terminal 3 (blue clip), terminal 4 (black clip) and terminal 6 (yellow clip) respectively.

Alternate Method (Test harness not available)

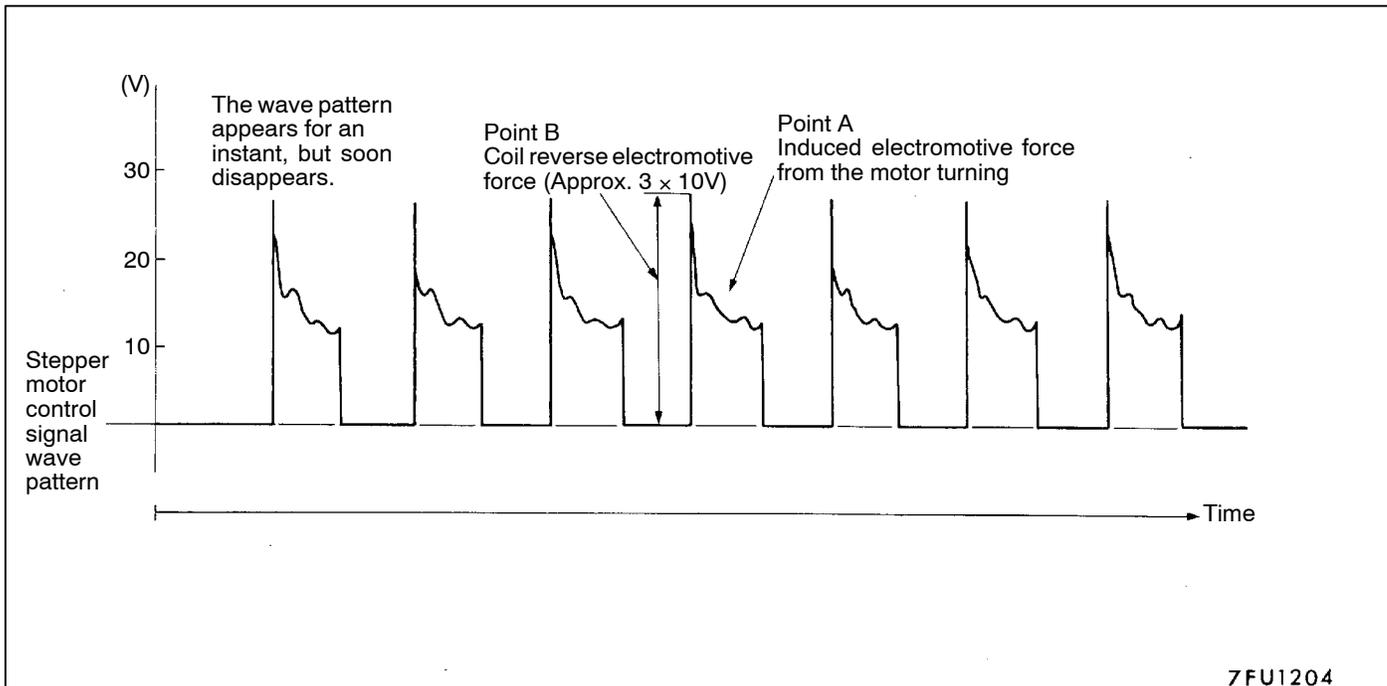
1. Connect the analyzer special patterns pickup to engine-ECU terminal 4, connection terminal 5, connection terminal 17, and connection terminal 18 respectively.

Standard Wave Pattern

Observation conditions

Function	Special patterns
Pattern height	High
Pattern selector	Display
Engine condition	When the engine coolant temperature is 20°C or below, turn the ignition switch from OFF to ON (without starting the engine).
	While the engine is idling, turn the A/C switch to ON.
	Immediately after starting the warm engine

Standard wave pattern



Wave Pattern Observation Points

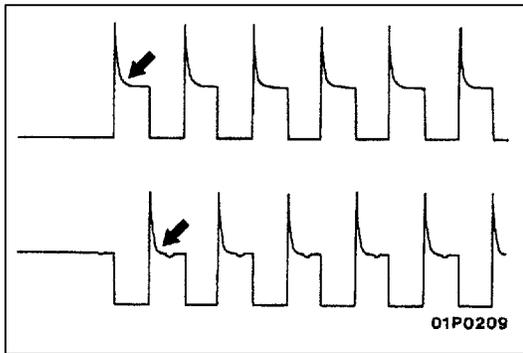
Check that the standard wave pattern appears when the stepper motor is operating.

Point A: Presence or absence of induced electromotive force from the motor turning. (Refer to the abnormal wave pattern.)

Contrast with standard wave pattern	Probable cause
Induced electromotive force does not appear or is extremely small.	Motor is malfunctioning

Point B: Height of coil reverse electromotive force

Contrast with standard wave pattern	Probable cause
Coil reverse electromotive force does not appear or is extremely small.	Short in the coil

**Examples of Abnormal Wave Pattern**

- Example 1

Cause of problem

Motor is malfunctioning. (Motor is not operating.)

Wave pattern characteristics

Induced electromotive force from the motor turning does not appear.

- Example 2

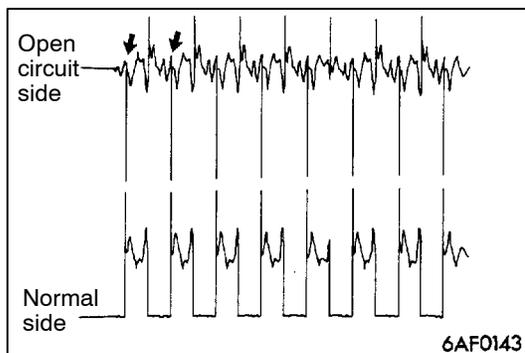
Cause of problem

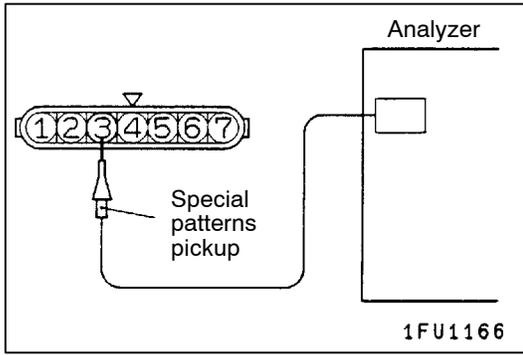
Open circuit in the line between the stepper motor and the engine-ECU.

Wave pattern characteristics

Current is not supplied to the motor coil on the open circuit side. (Voltage does not drop to 0 V.)

Furthermore, the induced electromotive force waveform at the normal side is slightly different from the normal waveform.





IGNITION COIL AND POWER TRANSISTOR

- Ignition coil primary signal
Refer to GROUP 16 - Ignition System.
- Power transistor control signal

Measurement Method

1. Disconnect the distributor connector, and connect the special tool (test harness: MB991348) in between. (All terminals should be connected.)
2. Connect the analyzer special patterns pickup to distributor connector terminal 3.

Alternate Method (Test harness not available)

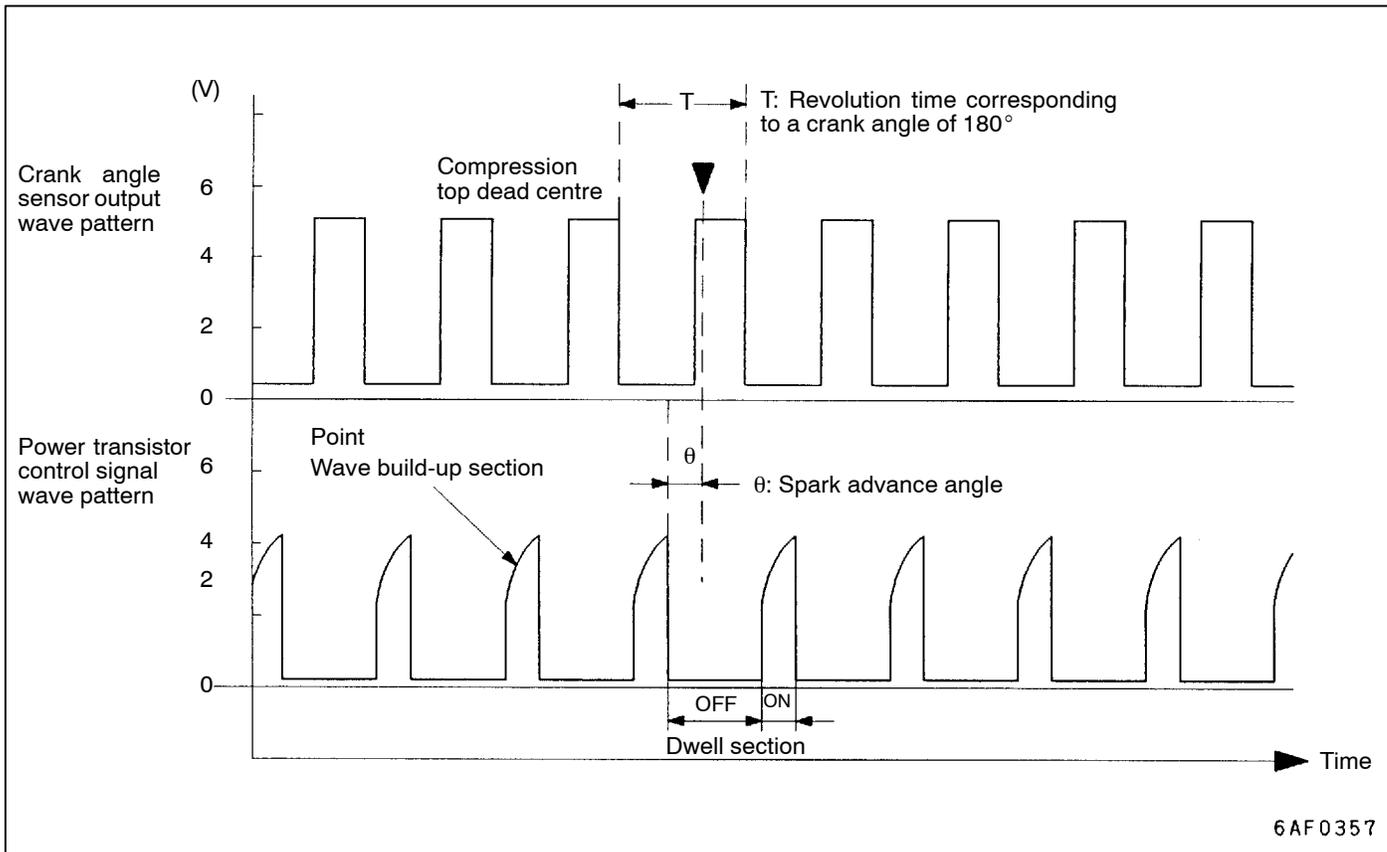
1. Connect the analyzer special patterns pickup to engine-ECU terminal 10.

Standard Wave Pattern

Observation condition

Function	Special patterns
Pattern height	Low
Pattern selector	Display
Engine r/min	Approx. 1,200 r/min

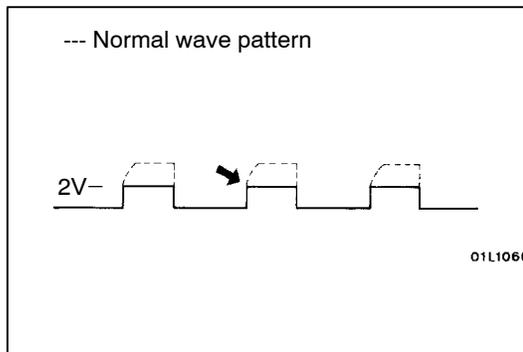
Standard wave pattern



Wave Pattern Observation Points

Point: Condition of wave pattern build-up section and maximum voltage (Refer to abnormal wave pattern examples 1 and 2.)

Condition of wave pattern build-up section and maximum voltage	Probable cause
Rises from approx. 2V to approx. 4.5V at the top-right	Normal
2V rectangular wave	Open-circuit in ignition primary circuit
Rectangular wave at power voltage	Power transistor malfunction

**Examples of Abnormal Wave Patterns**

- Example 1

Wave pattern during engine cranking

Cause of problem

Open-circuit in ignition primary circuit

Wave pattern characteristics

Top-right part of the build-up section cannot be seen, and voltage value is approximately 2 V too low.

- Example 2

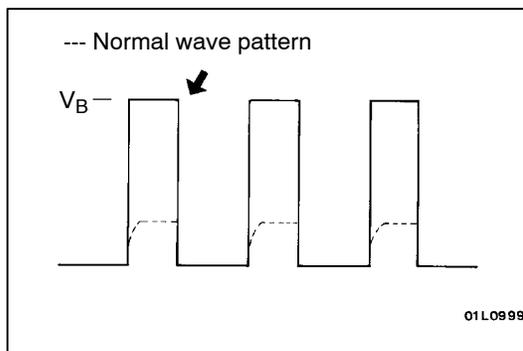
Wave pattern during engine cranking

Cause of problem

Malfunction in power transistor

Wave pattern characteristics

Power voltage results when the power transistor is ON.

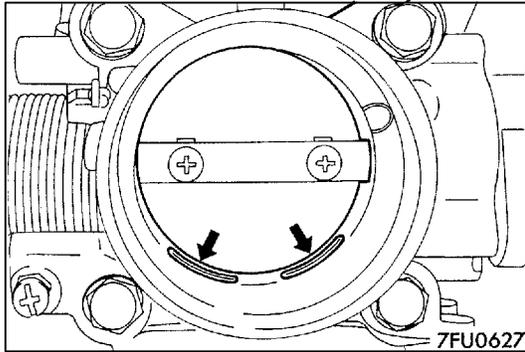


ON-VEHICLE SERVICE

13100100313

**THROTTLE BODY (THROTTLE VALVE AREA)
CLEANING**

1. Start the engine and warm it up until the coolant is heated to 80°C or higher and then stop the engine.
2. Remove the air intake hose from the throttle body.



3. Plug the bypass passage inlet of the throttle body.

Caution

Do not allow cleaning solvent to enter the bypass passage.

4. Spray cleaning solvent into the valve through the throttle body intake port and leave it for about 5 minutes.

5. Start the engine, race it several times and idle it for about 1 minute. If the idling speed becomes unstable (or if the engine stalls) due to the bypass passage being plugged, slightly open the throttle valve to keep the engine running.
6. If the throttle valve deposits are not removed, repeat steps 4 and 5.
7. Unplug the bypass passage inlet.
8. Attach the air intake hose.
9. Use the MUT-II to erase the self-diagnosis code.
10. Adjust the basic idle speed. (Refer to P.13A-188.)

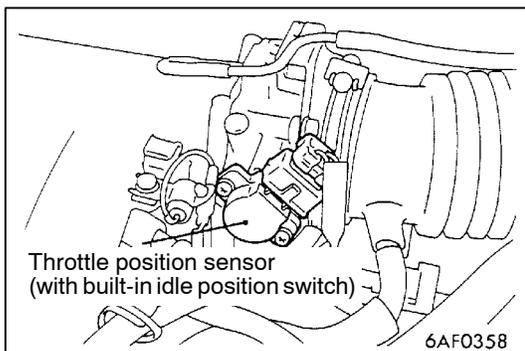
NOTE

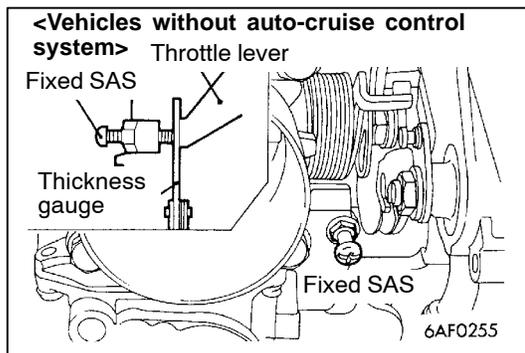
If the engine hunts while idling after adjustment of the basic idle speed, disconnect the (-) cable from the battery for 10 seconds or more, and then reconnect it and run the engine at idle for about 10 minutes.

**IDLE POSITION SWITCH AND THROTTLE
POSITION SENSOR ADJUSTMENT (Vehicles
without TCL>**

13100130275

1. Connect the MUT-II to the diagnosis connector.

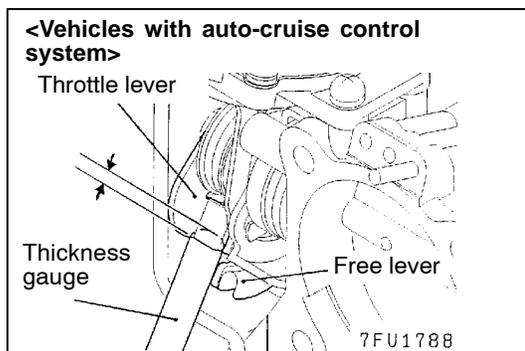




2. Insert a thickness gauge as follows:

<Vehicles without auto-cruise control system>

Insert a thickness gauge with a thickness of 0.65 mm between the fixed SAS and the throttle lever.



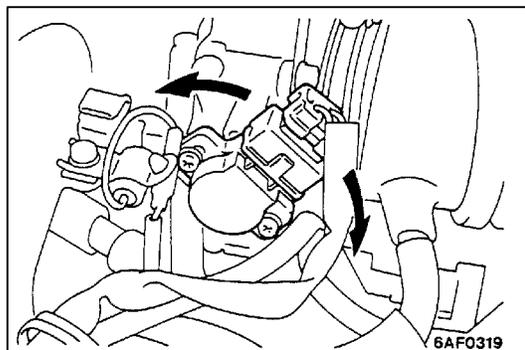
<Vehicles with auto-cruise control system>

Insert a 1.4-mm thick thickness gauge up to approx. 3 mm between the levers shown in the figure.

NOTE

Do not insert the thickness gauge 3 mm or more. If doing that, the throttle lever opening angle becomes larger than the predetermined angle, causing maladjustment.

3. Turn the ignition switch to ON (but do not start the engine).



4. Loosen the throttle position sensor mounting bolt, and then turn the throttle position sensor clockwise as far as it will go.
5. Check that the idle position switch is ON at this position.
6. Slowly turn the throttle position sensor counterclockwise and find the point where the idle position switch turns off.
Securely tighten the throttle position sensor mounting bolt at this point.

7. Check the throttle position sensor output voltage.

Standard value: 400 - 1,000 mV

8. If there is a deviation from the standard value, check the throttle position sensor and the related harness.
9. Remove the thickness gauge.
10. Turn the ignition switch to OFF.
11. Disconnect the MUT-II.

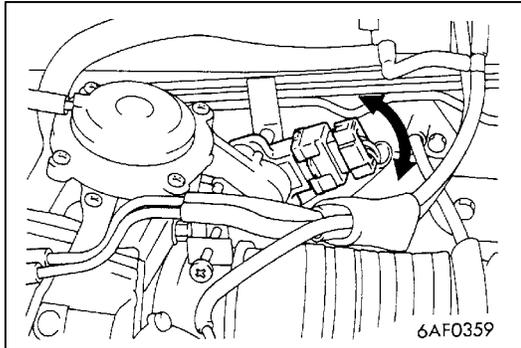
When the MUT-II is not used, remove the special tool, and connect the throttle position sensor.

THROTTLE POSITION SENSOR ADJUSTMENT <Vehicles with TCL>

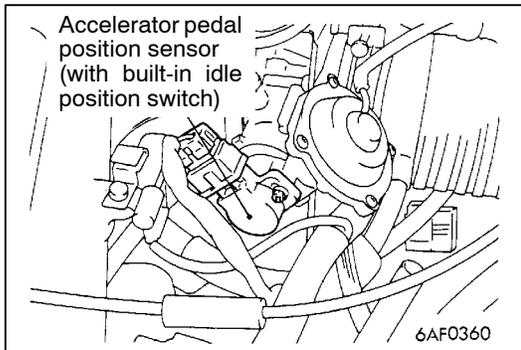
13100110049

1. Connect the MUT-II to the diagnosis connector.
2. Turn the ignition switch to ON (but do not start the engine).
3. Check the throttle position sensor output voltage.

Standard value: 580 - 690 mV



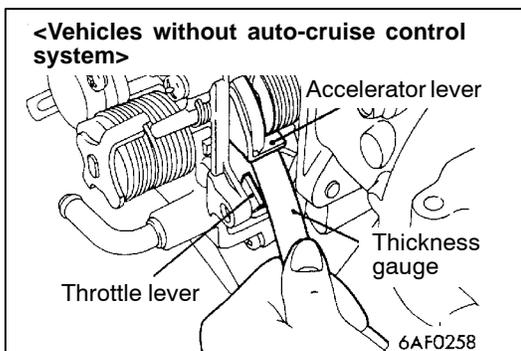
4. If the voltage is outside the standard value, adjust by loosening the throttle position sensor mounting bolts and turning the throttle position sensor body. After adjusting, tighten the bolts securely.
5. Turn the ignition switch to OFF.
6. If a diagnosis code is output while adjusting the throttle position sensor, use the MUT-II to erase the diagnosis code.



IDLE POSITION SWITCH AND ACCELERATOR PEDAL POSITION SENSOR ADJUSTMENT <Vehicles with TCL>

13100140049

1. Connect the MUT-II to the diagnosis connector.

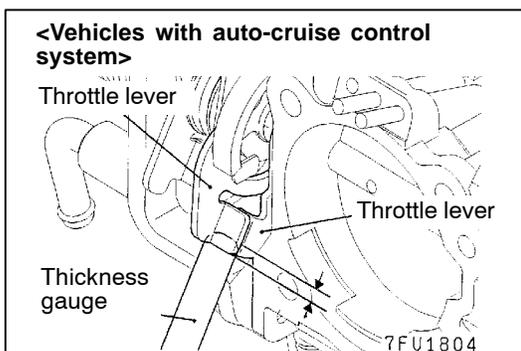


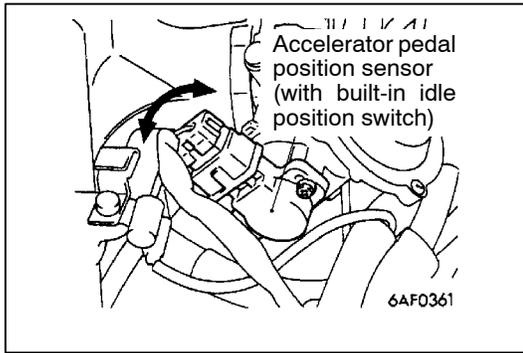
2. Insert a thickness gauge with a thickness of 0.5 mm in between the accelerator lever and throttle lever to a depth of approximately 3 mm.

NOTE

If the thickness gauge is inserted more than 3 mm, the accelerator lever opening angle will become greater than the set opening angle, which will result in defective adjustment.

3. Turn the ignition switch to ON (but do not start the engine).





4. Loosen the accelerator pedal position sensor mounting bolt, and then turn the accelerator pedal position sensor counterclockwise as far as it will go.
5. Check that the idle position switch is ON at this position.
6. Slowly turn the accelerator pedal position sensor clockwise and find the point where the idle position switch turns off.
Securely tighten the accelerator pedal position sensor mounting bolt at this point.

7. Select "Traction Control System" on the MUT-II.
8. Check the accelerator pedal position sensor output voltage.

Standard value: 400 - 1,000 mV

9. If the voltage is outside the standard value, check the accelerator pedal position sensor and related harnesses.
10. Remove the thickness gauge.
11. Turn the ignition switch to OFF.
12. Disconnect the MUT-II.

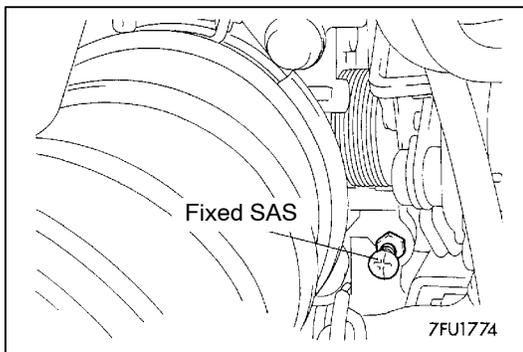
FIXED SAS ADJUSTMENT

13100150318

NOTE

1. The fixed SAS should not be moved unnecessarily; it has been precisely adjusted by the manufacturer.
2. If the adjustment is disturbed for any reason, readjust as follows.

1. Loosen the tension of the accelerator cable sufficiently.
2. Back out the fixed SAS lock nut.
3. Turn the fixed SAS counterclockwise until it is sufficiently backed out, and fully close the throttle valve.
4. Tighten the fixed SAS until the point where the throttle lever is touched (i.e., the point at which the throttle valve begins to open) is found.
From that point, tighten the fixed SAS 1 turn.
5. While holding the fixed SAS so that it doesn't move, tighten the lock nut securely.
6. Adjust the tension of the accelerator cable.
7. Adjust the basic idling speed.
8. Adjust the idle position switch and throttle position sensor <vehicles without TCL> (P.13A-184), throttle position sensor <vehicles with TCL> (P.13A-186), idle position switch and accelerator pedal position sensor <vehicles with TCL> (P.13A-186).



BASIC IDLE SPEED ADJUSTMENT

13100180355

NOTE

- (1) The standard idling speed has been adjusted, by the speed adjusting screw (SAS), by the manufacturer, and there should usually be no need for readjustment.
 - (2) If the adjustment has been changed by mistake, the idle speed may become too high or the idle speed may drop too low when loads from components such as the A/C are placed on the engine. If this occurs, adjust by the following procedure.
 - (3) The adjustment, if made, should be made after first confirming that the spark plugs, the injectors, the idle speed control servo, the compression pressure, etc., are all normal.
1. Before inspection and adjustment, set the vehicle to the pre-inspection condition.
 2. Connect the MUT-II to the diagnosis connector (16-pin).

NOTE

When the MUT-II is connected, the diagnosis control terminal should be earthed.

3. Start the engine and run at idle.
4. Select the item No.30 of the MUT-II Actuator test.

NOTE

This holds the ISC servo at the basic step to adjust the basic idle speed.

5. Check the idle speed.

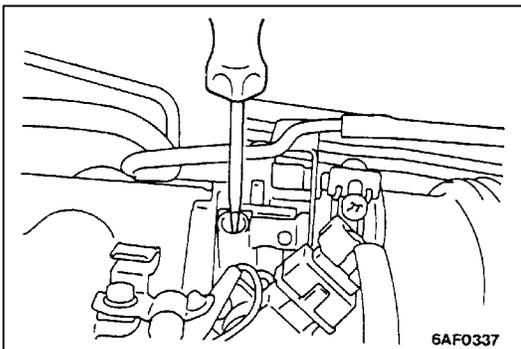
Standard value: 650 ± 50 r/min

NOTE

- (1) The engine speed may be 20 to 100 r/min lower than indicated above for a new vehicle [driven approximately 500 km or less], but no adjustment is necessary.
 - (2) If the engine stalls or the engine speed is low even though the vehicle has been driven approximately 500 km or more, it is probable that deposits are adhered to the throttle valve, so clean it. (Refer to P.13A-184.)
6. If not within the standard value range, turn the speed adjusting screw (SAS) to make the necessary adjustment.

NOTE

If the idling speed is higher than the standard value range even when the SAS is fully closed, check whether or not there is any indication that the fixed SAS has been moved. If there is an indication that it has been moved, adjust the fixed SAS.

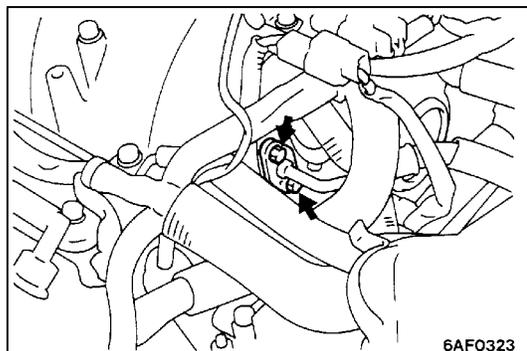


7. Press the MUT-II clear key, and release the ISC servo from the Actuator test mode.

NOTE

Unless the ISC servo is released, the Actuator test mode will continue 27 minutes.

8. Switch OFF the ignition switch.
9. Disconnect the MUT-II.
10. Start the engine again and let it run at idle speed for about 10 minutes; check that the idling condition is normal.

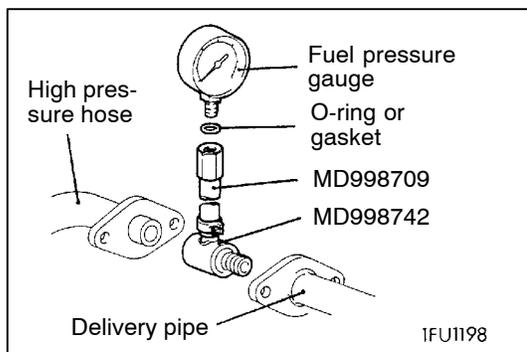
**FUEL PRESSURE TEST**

13100190310

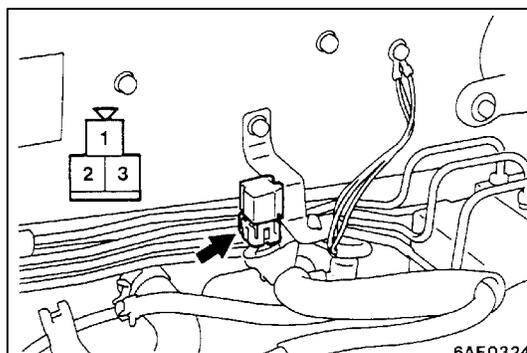
1. Release residual pressure from the fuel pipe line to prevent fuel gush out. (Refer to P.13A-191.)
2. Disconnect the fuel high pressure hose at the delivery pipe side.

Caution

Cover the hose connection with rags to prevent splash of fuel that could be caused by some residual pressure in the fuel pipe line.



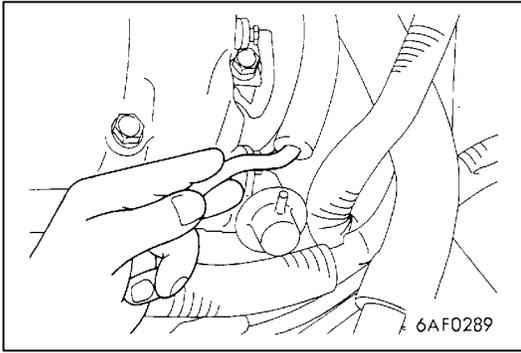
3. Remove the union joint and bolt from the special tool (adapter hose MD998709) and instead attach the special tool (hose adapter MD998742) to the adapter hose.
4. Install a fuel pressure gauge on the adapter hose that was set up in step 3.
Use a suitable O-ring or gasket between the fuel pressure gauge and the special tool so as to seal in order to prevent fuel leakage at this time.
5. Install the special tool, which was set in place in steps 3 and 4 between the delivery pipe and the high pressure hose.



6. Use a jumper wire to connect the terminal No.2 (fuel pump drive terminal) of the 3-pin connector shown in the illustration to the battery (+) terminal in order to activate the fuel pump.
Under fuel pressure, check the fuel pressure gauge and special tool connections for leaks.
7. Disconnect the jumper wire from the fuel pump drive terminal to stop the fuel pump.
8. Start the engine and run at idle.
9. Measure fuel pressure while the engine is running at idle.

Standard value:

Approx. 265 kPa at kerb idle



10. Disconnect the vacuum hose from the fuel pressure regulator and measure fuel pressure with the hose end closed by a finger.

Standard value:

324 - 343 kPa at kerb idle

11. Check to see that fuel pressure at idle does not drop even after the engine has been raced several times.
 12. Racing the engine repeatedly, hold the fuel return hose lightly with fingers to feel that fuel pressure is present in the return hose.

NOTE

If the fuel flow rate is low, there will be no fuel pressure in the return hose.

13. If any of fuel pressure measured in steps 9 to 12 is out of specification, troubleshoot and repair according to the table below.

Symptom	Probable cause	Remedy
<ul style="list-style-type: none"> ● Fuel pressure too low ● Fuel pressure drops after racing ● No fuel pressure in fuel return hose 	Clogged fuel filter	Replace fuel filter
	Fuel leaking to return side due to poor fuel regulator valve seating or settled spring	Replace fuel pressure regulator
	Low fuel pump delivery pressure	Replace fuel pump
Fuel pressure too high	Binding valve in fuel pressure regulator	Replace fuel pressure regulator
	Clogged fuel return hose or pipe	Clean or replace hose or pipe
Same fuel pressure when vacuum hose is connected and when disconnected	Damaged vacuum hose or clogged nipple	Replace vacuum hose or clean nipple

14. Stop the engine and check change of fuel pressure gauge reading. Normal if the reading does not drop within 2 minutes. If it does, observe the rate of drop and troubleshoot and repair according to the table below.

Symptom	Probable cause	Remedy
Fuel pressure drops gradually after engine is stopped	Leaky injector	Replace injector
	Leaky fuel regulator valve seat	Replace fuel pressure regulator
Fuel pressure drops sharply immediately after engine is stopped	Check valve in fuel pump is held open	Replace fuel pump

15. Release residual pressure from the fuel pipe line. (Refer to P.13A-191.)
16. Remove the fuel pressure gauge and special tool from the delivery pipe.

Caution

Cover the hose connection with rags to prevent splash of fuel that could be caused by some residual pressure in the fuel pipe line.

17. Replace the O-ring at the end of the fuel high pressure hose with a new one. Furthermore, apply engine oil to the new O-ring before replacement.
18. Fit the fuel high pressure hose over the delivery pipe and tighten the bolt to specified torque.
19. Check for fuel leaks.
- (1) Apply the battery voltage to the fuel pump drive terminal to drive the fuel pump.
 - (2) Under fuel pressure, check the fuel line for leaks.

**FUEL PUMP CONNECTOR DISCONNECTION
(HOW TO REDUCE THE FUEL PRESSURE)**

13100090269

Refer to P.13A-88.

FUEL PUMP OPERATION CHECK

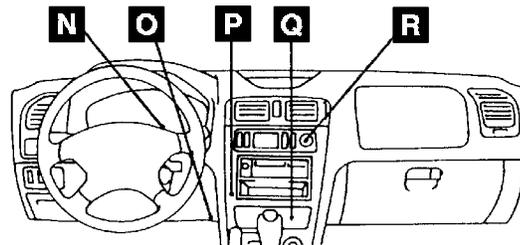
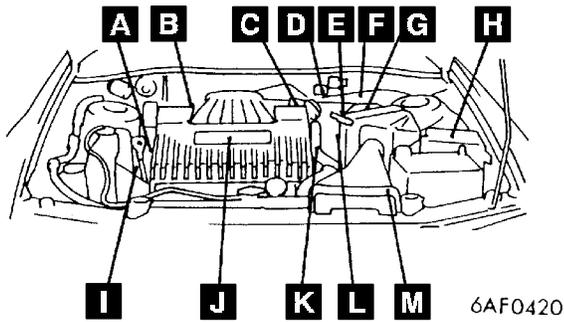
13100200242

Refer to P.13A-88.

COMPONENT LOCATION

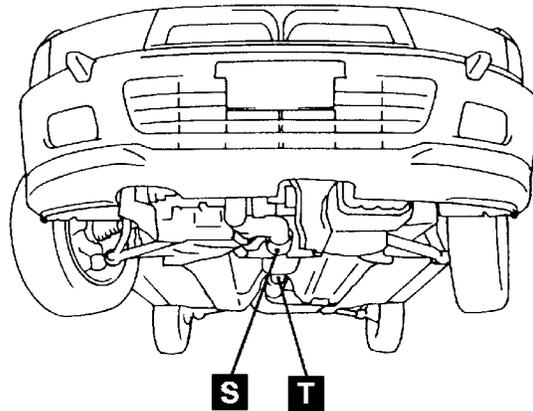
13100210375

Name	Symbol	Name	Symbol
A/C relay	H	Fuel pump check terminal	F
A/C switch	R	Idle speed control servo	C
Accelerator pedal position sensor (with idle position switch) <Vehicles with TCL>	C	Inhibitor switch <A/T>	M
Air flow sensor (with intake air temperature sensor and barometric pressure sensor)	G	Injectors	J
Control relay and fuel pump relay	P	Oxygen sensor (front)	S
Crank angle sensor	A	Oxygen sensor (rear)	T
Detonation sensor <Vehicles for Hong Kong and Singapore>	J	Power steering fluid pressure switch	I
Diagnosis connector	O	Purge control solenoid valve	B
Distributor (with top dead centre sensor and ignition coil)	L	Throttle position sensor <Vehicles with TCL>	C
EGR control solenoid valve	B	Throttle position sensor (with idle position switch) <Vehicles without TCL>	C
Engine coolant temperature sensor	K	Vacuum control solenoid valve <Vehicles with TCL>	D
Engine-ECU	Q	Vehicle speed sensor	E
Engine warning lamp (check engine lamp)	N	Ventilation control solenoid valve <Vehicles with TCL>	D



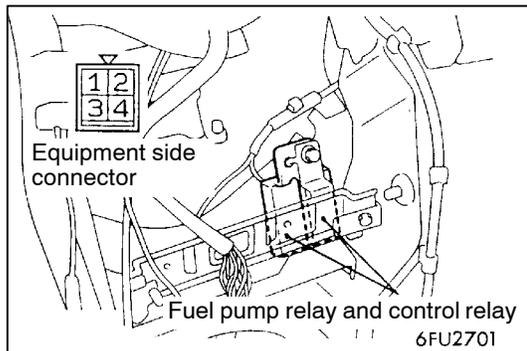
6AF0420

6FU2695



6FU2698

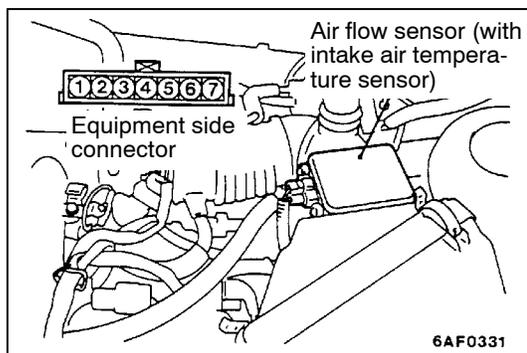
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CONTROL RELAY AND FUEL PUMP RELAY CONTINUITY CHECK

13100990187

Battery voltage	Terminal No.			
	1	2	3	4
Not supplied		○		○
Supplied	○	⊖	○	⊕



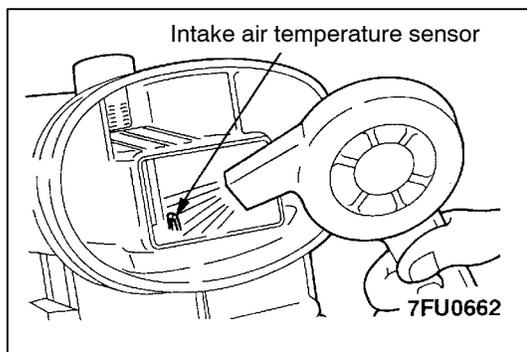
INTAKE AIR TEMPERATURE SENSOR CHECK

13100280246

1. Disconnect the air flow sensor connector.
2. Measure resistance between terminals 5 and 6.

Standard value:

2.3 - 3.0 kΩ (at 20°C)
0.30 - 0.42 kΩ (at 80°C)

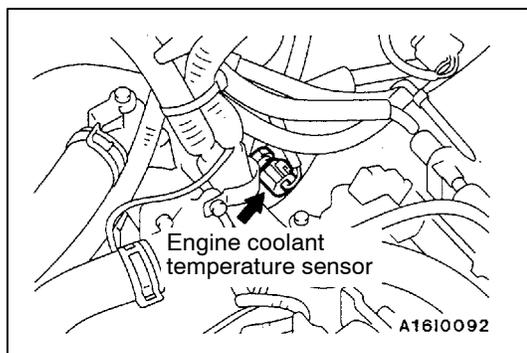


3. Measure resistance while heating the sensor using a hair drier.

Normal condition:

Temperature (°C)	Resistance (kΩ)
Higher	Smaller

4. If the value deviates from the standard value or the resistance remains unchanged, replace the air flow sensor assembly.



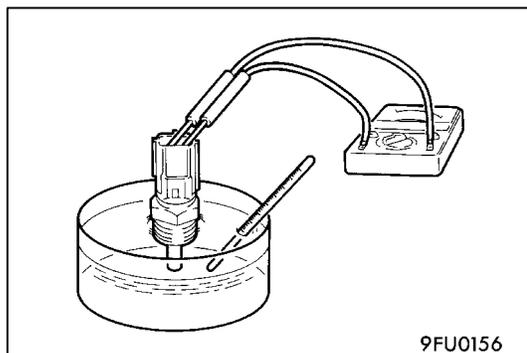
ENGINE COOLANT TEMPERATURE SENSOR CHECK

13100310259

Caution

Be careful not to touch the connector (resin section) with the tool when removing and installing.

1. Remove the engine coolant temperature sensor.

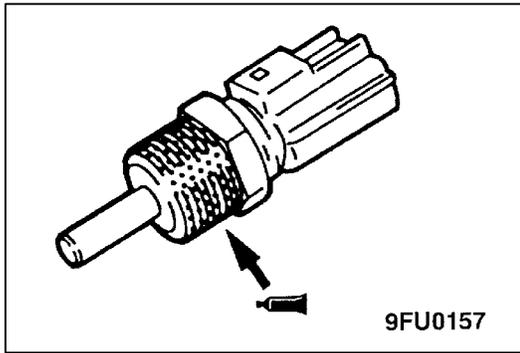


2. With temperature sensing portion of engine coolant temperature sensor immersed in hot water, check resistance.

Standard value:

2.1 - 2.7 kΩ (at 20°C)
0.26 - 0.36 kΩ (at 80°C)

3. If the resistance deviates from the standard value greatly, replace the sensor.



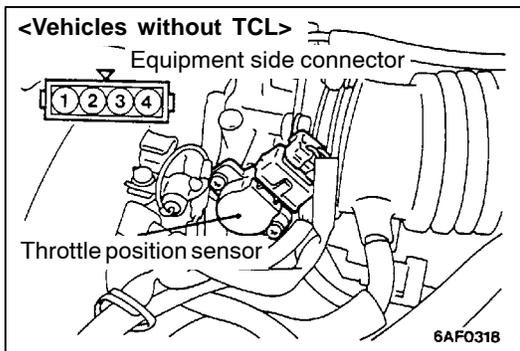
4. Apply sealant to threaded portion.

Specified sealant:

3M Nut Locking Part No.4171 or equivalent

5. Install the engine coolant temperature sensor and tighten it to the specified torque.

Tightening torque: 29 Nm



THROTTLE POSITION SENSOR CHECK 13100320283

1. Disconnect the throttle position sensor connector.
2. Measure the resistance between the throttle position sensor side connector terminal 1 and terminal 4.

Standard value: 3.5 - 6.5 kΩ

3. Measure the resistance between the throttle position sensor side connector terminal 3 and terminal 4.

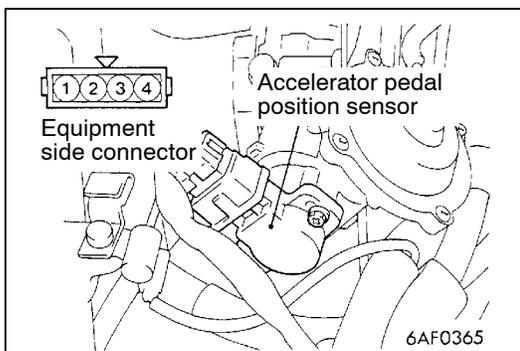
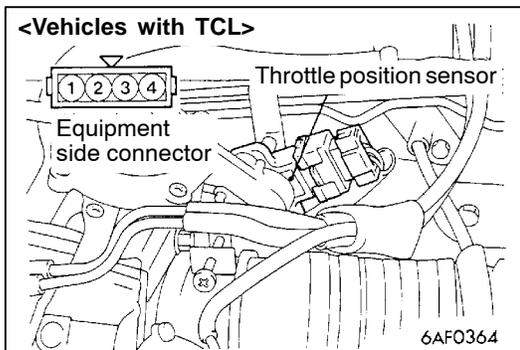
Normal condition:

Throttle valve slowly open until fully open from the idle position	Changes smoothly in proportion to the opening angle of the throttle valve
--	---

4. If the resistance is outside the standard value, or if it doesn't change smoothly, replace the throttle position sensor.

NOTE

For the throttle position sensor adjustment procedure, refer to P.13A-184 <Vehicles without TCL>, P.13A-186 <Vehicles with TCL>.



ACCELERATOR PEDAL POSITION SENSOR CHECK <Vehicles with TCL>

13100340012

1. Disconnect the accelerator pedal position sensor connector.
2. Measure the resistance between the accelerator pedal position sensor side connector terminal 1 and terminal 4.

Standard value: 3.5 - 6.5 kΩ

3. Measure the resistance between the accelerator pedal position sensor side connector terminal 1 and terminal 2.

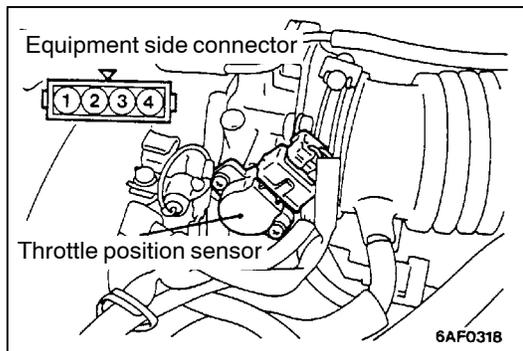
Normal condition:

Throttle valve slowly open until fully open from the idle position	Changes smoothly in proportion to the opening angle of the throttle valve
--	---

- If the resistance is outside the standard value, or if it doesn't change smoothly, replace the accelerator pedal position sensor.

NOTE

For the accelerator pedal position sensor adjustment procedure, refer to P.13A-186.

**IDLE POSITION SWITCH CHECK <Vehicles without TCL>**

13100330279

- Disconnect the throttle position sensor connector.
- Check the continuity between the throttle position sensor connector side terminal 1 and terminal 2.

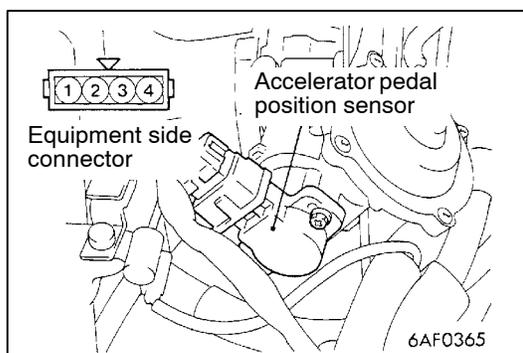
Normal condition:

Accelerator pedal	Continuity
Depressed	Non-conductive
Released	Conductive (0 Ω)

- If out of specification, replace the throttle position sensor.

NOTE

After replacement, the idle position switch and throttle position sensor should be adjusted. (Refer to P.13A-184.)

**IDLE POSITION SWITCH CHECK <Vehicles with TCL>**

13100330286

- Disconnect the accelerator pedal position sensor connector.
- Check the continuity between the accelerator pedal position sensor connector side terminal 3 and terminal 4.

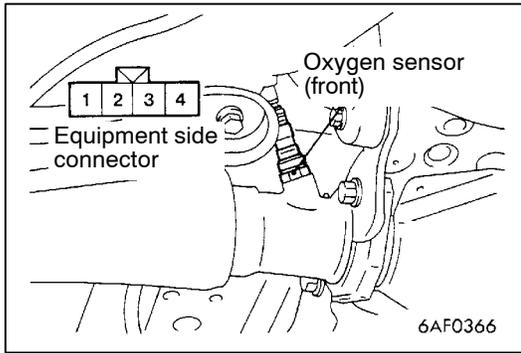
Normal condition:

Accelerator pedal	Continuity
Depressed	Non-conductive (∞ Ω)
Released	Conductive (0 Ω)

- If out of specification, replace the accelerator pedal position sensor.

NOTE

After replacement, the idle position switch and accelerator pedal position sensor should be adjusted. (Refer to P.13A-186.)

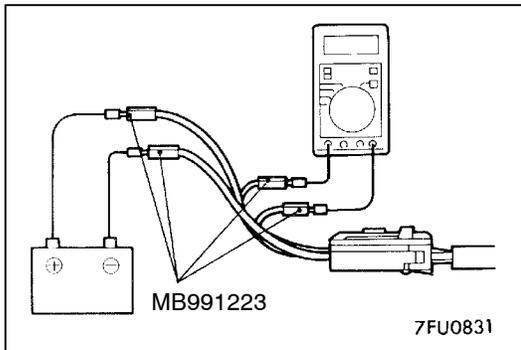
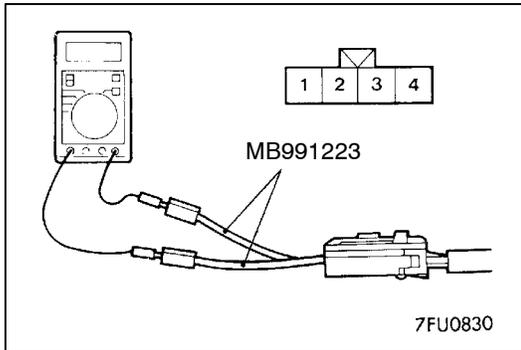


OXYGEN SENSOR CHECK

13100510178

<Oxygen sensor (front)>

1. Disconnect the oxygen sensor connector and connect the special tool (test harness) to the connector on the oxygen sensor side.
2. Make sure that there is continuity (11 - 18 Ω at 20°C) between terminal 3 and terminal 4 on the oxygen sensor connector.
3. If there is no continuity, replace the oxygen sensor.
4. Warm up the engine until engine coolant is 80°C or higher.



5. Use the jumper wire to connect terminal 3 of the oxygen sensor connector to the battery (+) terminal and terminal 4 to the battery (-) terminal.

Caution

Be very careful when connecting the jumper wire; incorrect connection can damage the oxygen sensor.

6. Connect a digital voltage meter between terminal 1 and terminal 2.
7. While repeatedly racing the engine, measure the oxygen sensor output voltage.

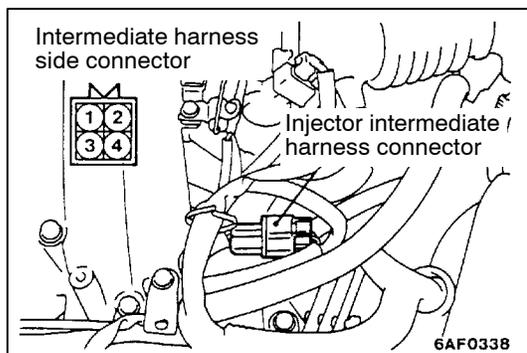
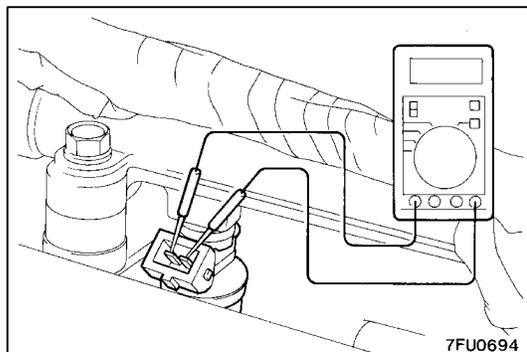
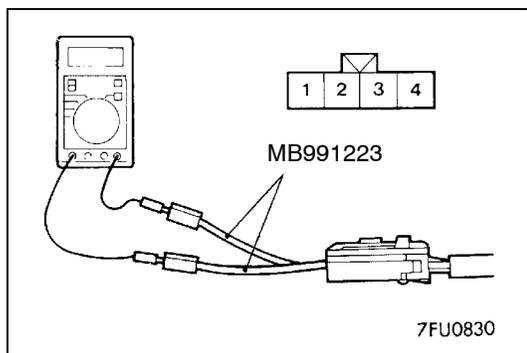
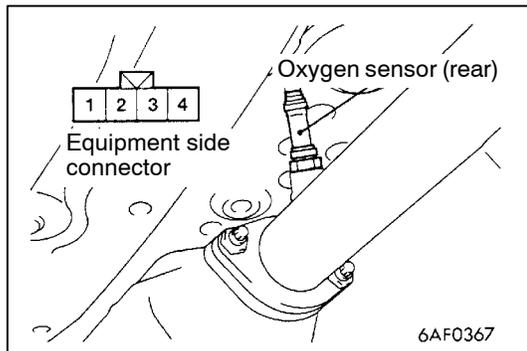
Standard value:

Engine	Oxygen sensor output voltage	Remarks
When racing the engine	0.6 - 1.0 V	If you make the air/fuel ratio rich by racing the engine repeatedly, a normal oxygen sensor will output a voltage of 0.6 - 1.0 V.

8. If the sensor is defective, replace the oxygen sensor.

NOTE

For removal and installation of the oxygen sensor, refer to GROUP 15 - Exhaust Pipe and Main Muffler.



<Oxygen sensor (rear)>

1. Disconnect the oxygen sensor connector and connect the special tool (test harness set) to the connector on the oxygen sensor side.
2. Make sure that there is continuity (11 - 18 Ω at 20°C) between terminal 3 and terminal 4 on the oxygen sensor connector.
3. If there is no continuity, replace the oxygen sensor.

NOTE

- (1) If the MUT-II does not display the standard value although no abnormality is found by the above mentioned continuity test and harness check, replace the oxygen sensor (rear).
- (2) For removal and installation of the oxygen sensor, refer to GROUP 15 - Exhaust Pipe and Main Muffler.

INJECTOR CHECK

13100520294

Measurement of Resistance between Terminals

- Front bank side (No.2, No.4, No.6 cylinders)
 1. Remove the injector connector.
 2. Measure the resistance between terminals.

Standard value: 13 - 16 Ω (at 20°C)

- Rear bank side (No.1, No.3, No.5 cylinders)
 1. Disconnect the injector intermediate harness connectors.
 2. Measure the resistance between terminals.

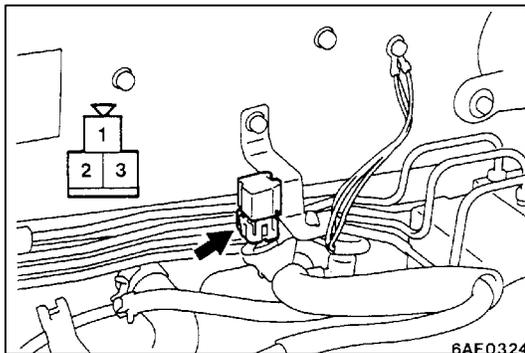
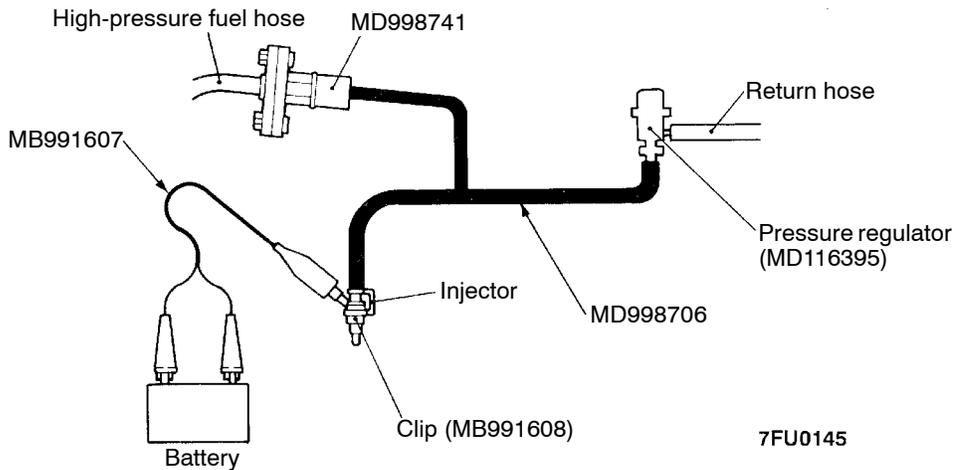
Standard value: 13 - 16 Ω (at 20°C)

Injector	Measurement probe
No.1 cylinder	1 - 2
No.3 cylinder	1 - 3
No.5 cylinder	1 - 4

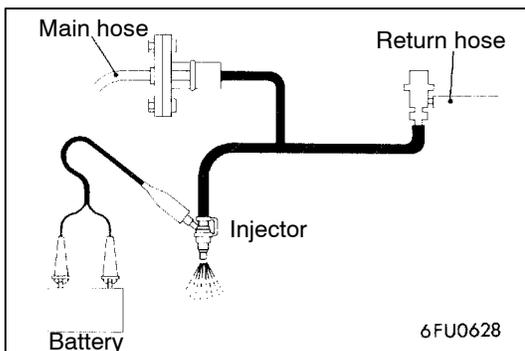
Checking the Injection Condition

1. Following the steps below, bleed out the residual pressure within the fuel pipe line to prevent flow of the fuel. (Refer to P.13-191.)
2. Remove the injector.

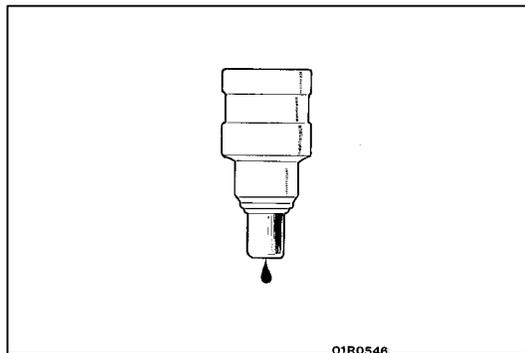
3. Arrange the special tool (injector test set), adaptor, fuel pressure regulator and clips as shown in the illustration below.



4. Apply battery voltage to terminal 2 (fuel pump drive terminal) of the 3-pin connector shown in the illustration, and activate the fuel pump



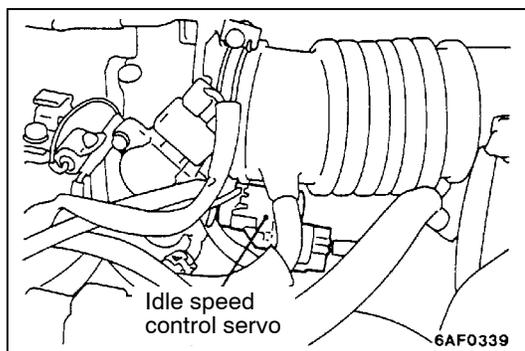
5. Activate the injector and check the atomized spray condition of the fuel. The condition can be considered satisfactory unless it is extremely poor.



6. Stop the actuation of the injector, and check for leakage from the injector's nozzle.

Standard value: 1 drop or less per minute

7. Activate the injector without activating the fuel pump; then, when the spray emission of fuel from the injector stops, disconnect the special tool and restore it to its original condition.



IDLE SPEED CONTROL (ISC) SERVO (STEPPER MOTOR) CHECK

13100540245

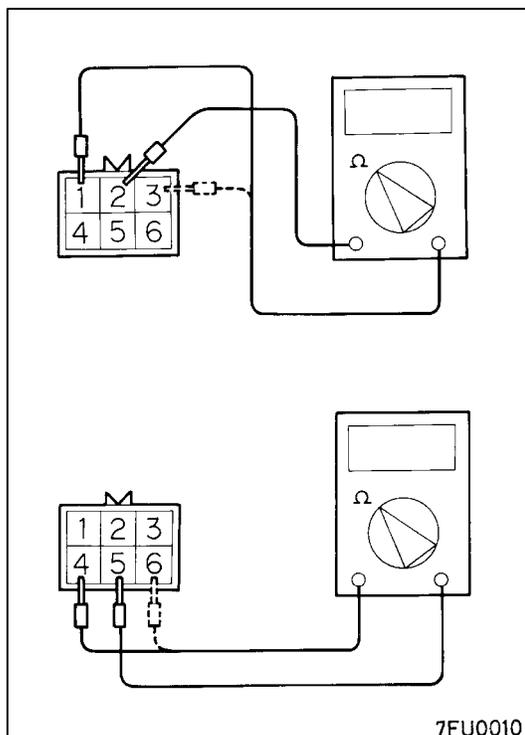
Checking the Operation Sound

1. Check that the engine coolant temperature is 20°C or below.

NOTE

Disconnecting the engine coolant temperature sensor connector and connecting the harness-side of the connector to another engine coolant temperature sensor that is at 20°C or below is also okay.

2. Check that the operation sound of the stepper motor can be heard after the ignition is switched ON. (but without starting the motor.)
3. If the operation sound cannot be heard, check the stepper motor's activation circuit.
If the circuit is normal, it is probable that there is a malfunction of the stepper motor or of the engine control unit.



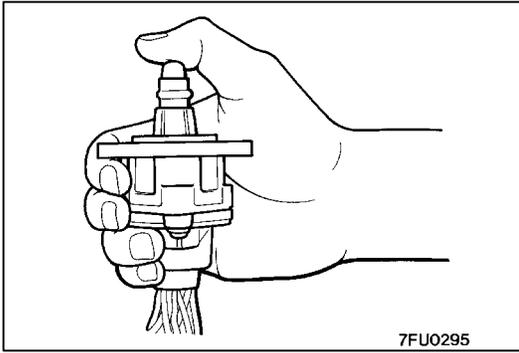
Checking the Coil Resistance

1. Disconnect the idle speed control servo connector and connect the special tool (test harness).
2. Measure the resistance between terminal 2 (white clip of the special tool) and either terminal 1 (red clip) or terminal 3 (blue clip) of the connector at the idle speed control servo side.

Standard value: 28 - 33 Ω (at 20°C)

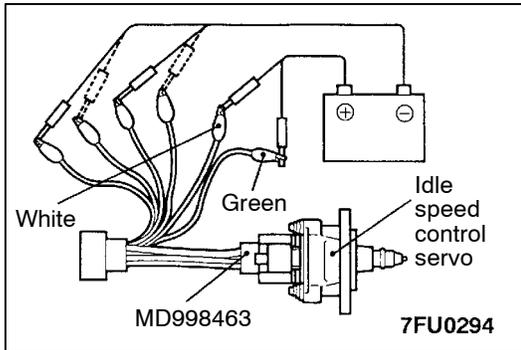
3. Measure the resistance between terminal 5 (green clip of the special tool) and either terminal 6 (yellow clip) or terminal 4 (black clip) of the connector at the idle speed control servo side.

Standard value: 28 - 33 Ω (at 20°C)



Operation Check

1. Remove the throttle body.
2. Remove the stepper motor.



3. Connect the special tool (test harness) to the idle speed control servo connector.
4. Connect the positive (+) terminal of a power supply (approx. 6 V) to the white clip and the green clip.
5. With the idle speed control servo as shown in the illustration, connect the negative (-) terminal of the power supply to each clip as described in the following steps, and check whether or not a vibrating feeling (a feeling of very slight vibration of the stepper motor) is generated as a result of the activation of the stepper motor.
 - (1) Connect the negative (-) terminal of the power supply to the red and black clip.
 - (2) Connect the negative (-) terminal of the power supply to the blue and black clip.
 - (3) Connect the negative (-) terminal of the power supply to the blue and yellow clip.
 - (4) Connect the negative (-) terminal of the power supply to the red and yellow clip.
 - (5) Connect the negative (-) terminal of the power supply to the red and black clip.
 - (6) Repeat the tests in sequence from (5) to (1).
6. If, as a result of these tests, vibration is detected, the stepper motor can be considered to be normal.

PURGE CONTROL SOLENOID VALVE CHECK

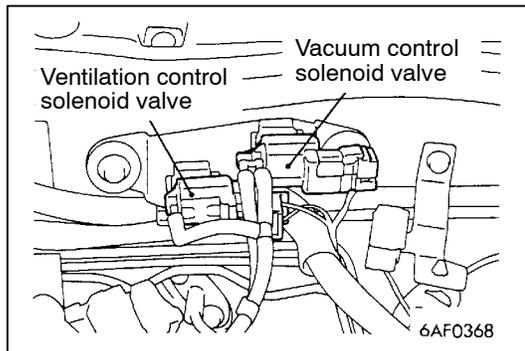
13100560241

Refer to GROUP 17 - Emission Control System.

EGR CONTROL SOLENOID VALVE CHECK

13100570206

Refer to GROUP 17 - Emission Control System.



VENTILATION CONTROL SOLENOID VALVE CHECK <Vehicles with TCL>

13100630041

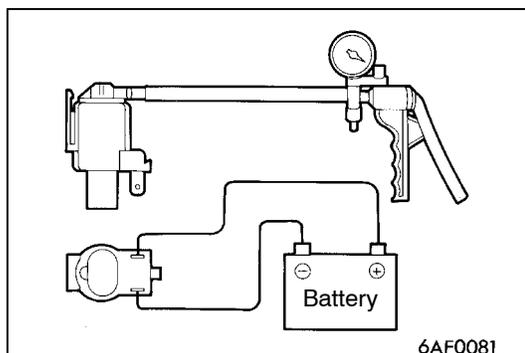
NOTE

When disconnecting the vacuum hose, always make a mark so that it can be reconnected at original position.

1. Disconnect the vacuum hose (green stripe) from the solenoid valve.
2. Disconnect the harness connector.
3. Connect a hand vacuum pump to the nipple.
4. Check air-tightness by applying a vacuum with voltage applied directly from the battery to the solenoid valve and without applying voltage.

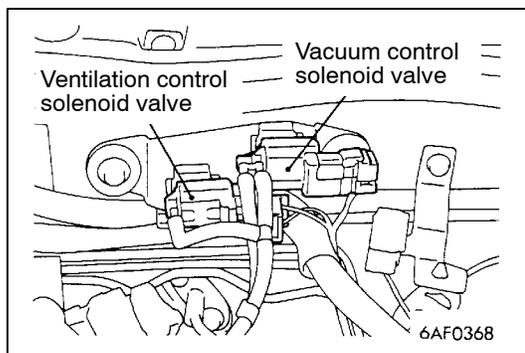
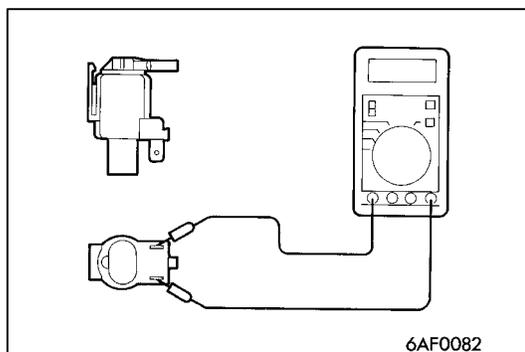
Normal condition:

Battery voltage	Normal condition
Applied	Vacuum maintained
Not applied	Vacuum leaks



5. Measure the resistance between the terminals of the solenoid valve.

Standard value: 36 - 44 Ω (at 20°C)



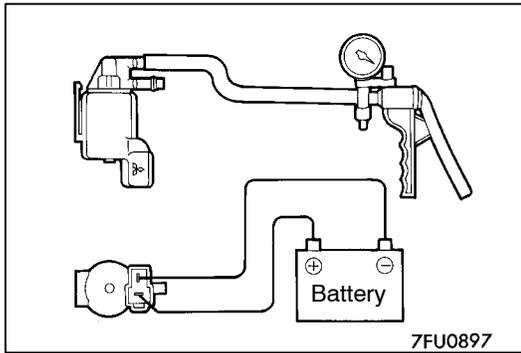
VACUUM CONTROL SOLENOID VALVE CHECK <Vehicles with TCL>

13100620048

NOTE

When disconnecting the vacuum hose, always make a mark so that it can be reconnected at original position.

1. Disconnect the vacuum hose (blue stripe, green stripe) from the solenoid valve.
2. Disconnect the harness connector.

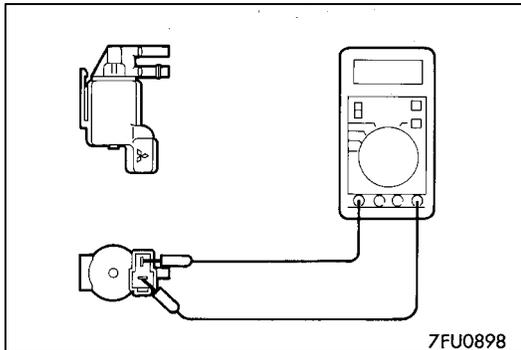


3. Connect a hand vacuum pump to the nipple to which the blue-striped vacuum hose was connected.
4. Check air-tightness by applying a vacuum with voltage applied directly from the battery to the solenoid valve and without applying voltage.

Battery voltage	Normal condition
Applied	Vacuum leaks
Not applied	Vacuum maintained

5. Measure the resistance between the terminals of the solenoid valve.

Standard value: 36 - 44 Ω (at 20°C)

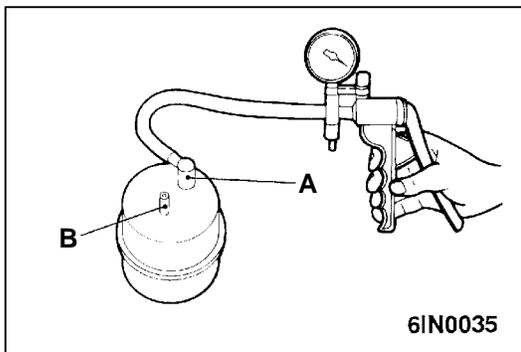


VACUUM TANK CHECK

13100810049

<Vehicles with TCL>

1. Connect a hand vacuum pump to vacuum tank A nipple, apply 67 kPa of vacuum and check that the vacuum is held.
2. Connect a hand vacuum pump to vacuum tank B nipple.
3. First, close A nipple with your finger and apply 67 kPa of vacuum. Then, check that the vacuum leaks immediately when you remove the finger blocking the nipple.

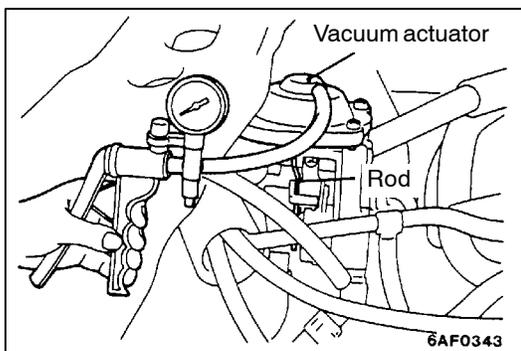


VACUUM ACTUATOR CHECK

13100820042

<Vehicles with TCL>

1. Remove the vacuum hose (green stripe) from the vacuum actuator and connect a hand vacuum pump to the vacuum actuator.
2. With the accelerator pedal depressed, check that the rod is pulled up and that vacuum is held when 27 kPa of vacuum is applied.

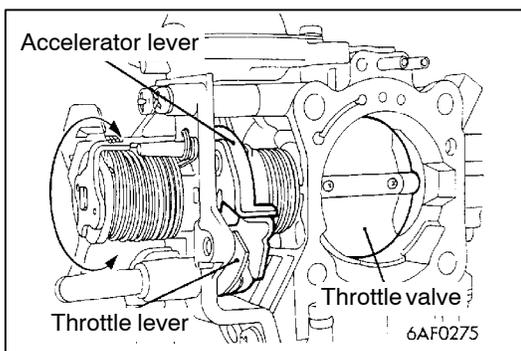


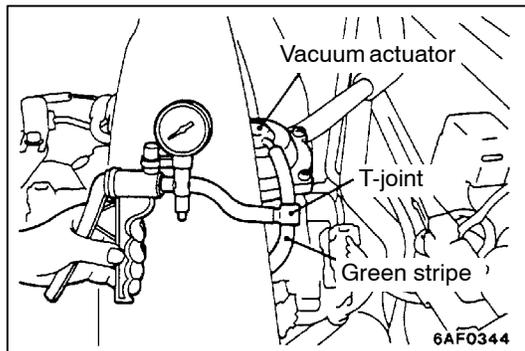
THROTTLE VALVE OPERATION CHECK

13100830052

<Vehicles with TCL>

1. Check that the throttle valve opens and closes smoothly (throttle lever moves) according to the opening and closing of the accelerator lever.
2. If the throttle valve does not open and close smoothly, there might be a deposit on the throttle valve, so clean the throttle body. (Refer to P.13A-184.)





NEGATIVE PRESSURE CHECK DURING TRACTION CONTROL OPERATION

13100840055

<Vehicles with TCL>

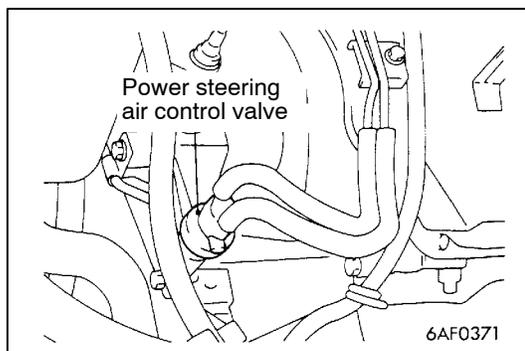
1. Disconnect the vacuum hose (green stripe) from the vacuum actuator, connect a hand vacuum pump between the actuator nipple and the vacuum hose via a T-joint. Set the hand vacuum pump near the driver's seat so that the negative pressure check can be carried out at the driver's seat.
2. Check the negative pressure during traction control operation. Inspection service points are the same as for the traction control operation inspection. (Refer to GROUP 13H or 23 - On-vehicle Service.)

Normal condition:

Vehicle condition	Normal negative pressure when accelerator pedal is depressed
Vehicle is lifted up	20 kPa or more
Driving on a dry, sealed road surface	No change

NOTE

The traction control system function will stop 20 seconds after the accelerator pedal has been depressed, and negative pressure will gradually drop.



POWER STEERING AIR CONTROL VALVE OPERATION CHECK

13101180019

1. Disconnect the vacuum hose (connected to air intake hose) from the power steering air control valve, and plug the vacuum hose.
2. Connect a vacuum gauge to the power steering air control valve nipple from which the vacuum hose has been disconnected.
3. Start the engine and run at idle.
4. Check that the value of the vacuum gauge changes from 0 kPa (barometric pressure) to 60 kPa or more when turning the steering wheel.

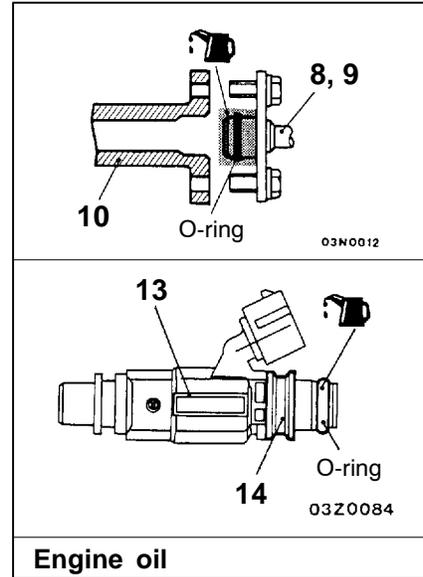
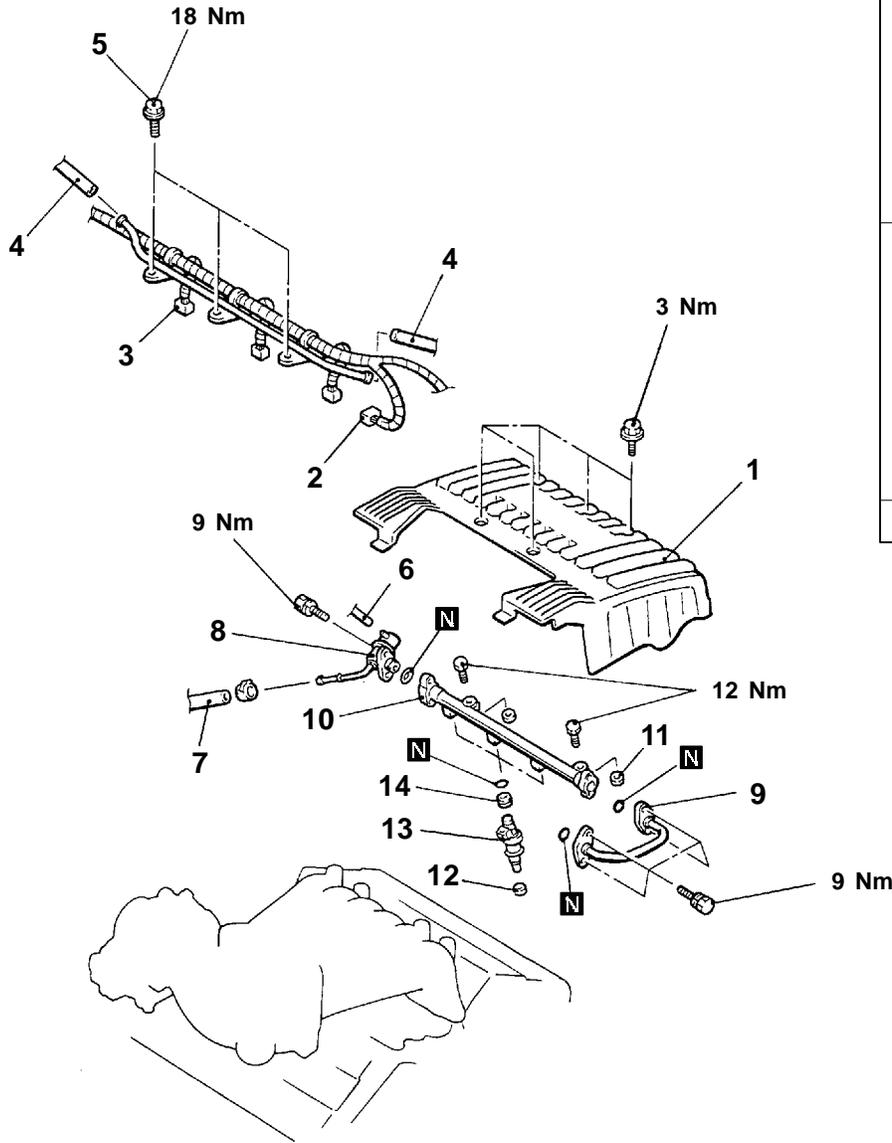
INJECTOR

REMOVAL AND INSTALLATION

<Front bank>

Pre-removal Operation

- Fuel Discharge Prevention (Refer to P.13A-88.)



1110052

00005792

Removal steps

1. Engine cover
2. Crank angle sensor connector
3. Injector connector
4. Vacuum hose connection
5. Air pipe assembly mounting bolt
6. Vacuum hose connection
7. Fuel return hose connection

- | | | |
|-----|-----|----------------------------|
| | ▶A◀ | 8. Fuel pressure regulator |
| | ▶A◀ | 9. Fuel pipe assembly |
| ◀A▶ | | 10. Delivery pipe |
| | | 11. Insulator |
| | | 12. Insulator |
| ◀A▶ | ▶A◀ | 13. Injector |
| | | 14. Grommets |

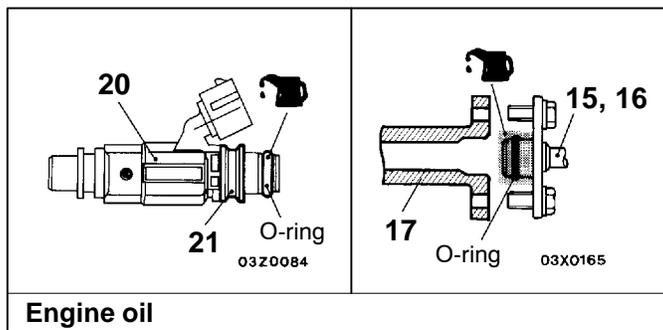
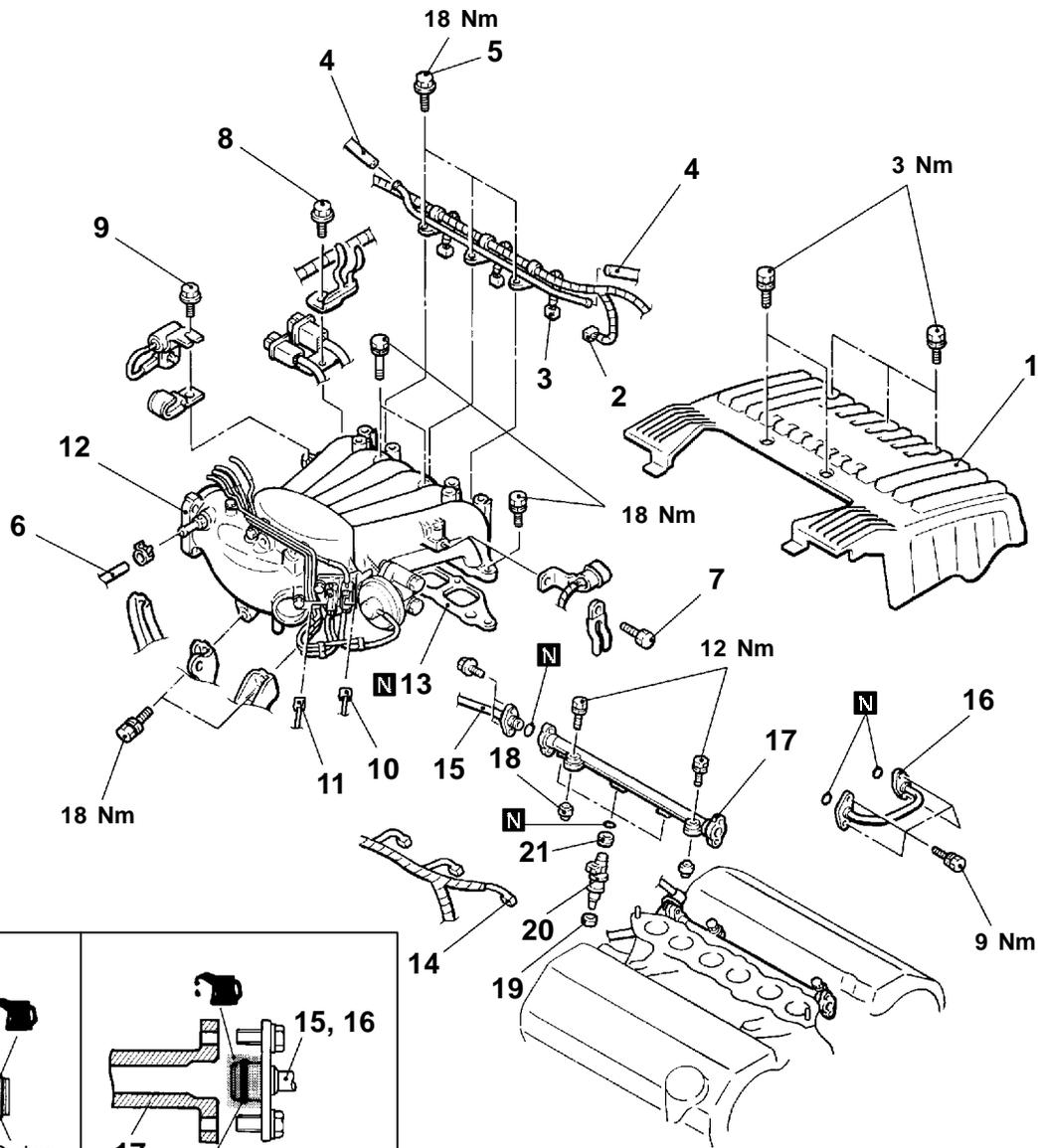
<Rear bank>

Pre-removal Operation

- Fuel Discharge Prevention (Refer to P.13A-88.)
- Air Cleaner Removal

Post-installation operation

- Air Cleaner Installation
- Accelerator Cable Adjustment (Refer to GROUP 17 - On-vehicle service.)



Engine oil

1110108
00006519

Removal steps

1. Engine cover
2. Crank angle sensor connector
3. Injector connector
4. Vacuum hose
5. Air pipe assembly mounting bolt
6. Brake booster vacuum hose connection
7. Connector bracket mounting bolt
8. Connector bracket mounting bolt
9. Noise condenser mounting bolt
10. EGR solenoid valve connector
11. Purge control solenoid valve connector

12. Air intake plenum
13. Air intake plenum gasket
14. Injector connector
15. High pressure fuel hose connection
16. Fuel pipe assembly
17. Delivery pipe
18. Insulator
19. Insulator
20. Injector
21. Grommets

REMOVAL SERVICE POINT**◀A▶ DELIVERY PIPE/INJECTOR REMOVAL**

Remove the delivery pipe (with the injectors attached to it).

Caution

Care must be taken, when removing the delivery pipe, not to drop the injector.

INSTALLATION SERVICE POINT**▶A◀ INJECTOR/FUEL PIPE ASSEMBLY/FUEL PRESSURE REGULATOR/HIGH-PRESSURE FUEL HOSE INSTALLATION**

1. Apply a drop of new engine oil to the O-ring.

Caution

Be sure not to let engine oil in the delivery pipe.

2. While turning the injector, fuel pipe assembly, high-pressure fuel hose and fuel pressure regulator to the right and left, install the delivery pipe, while being careful not to damage the O-ring.
3. If it does not turn smoothly, the O-ring may be trapped, remove the fuel pressure regulator and then re-insert it into the delivery pipe and check once again.
4. Tighten the high-pressure fuel hose to the standard torque, and tighten the fuel pressure regulator and fuel pipe assembly to the specified torque.

Tightening torque:

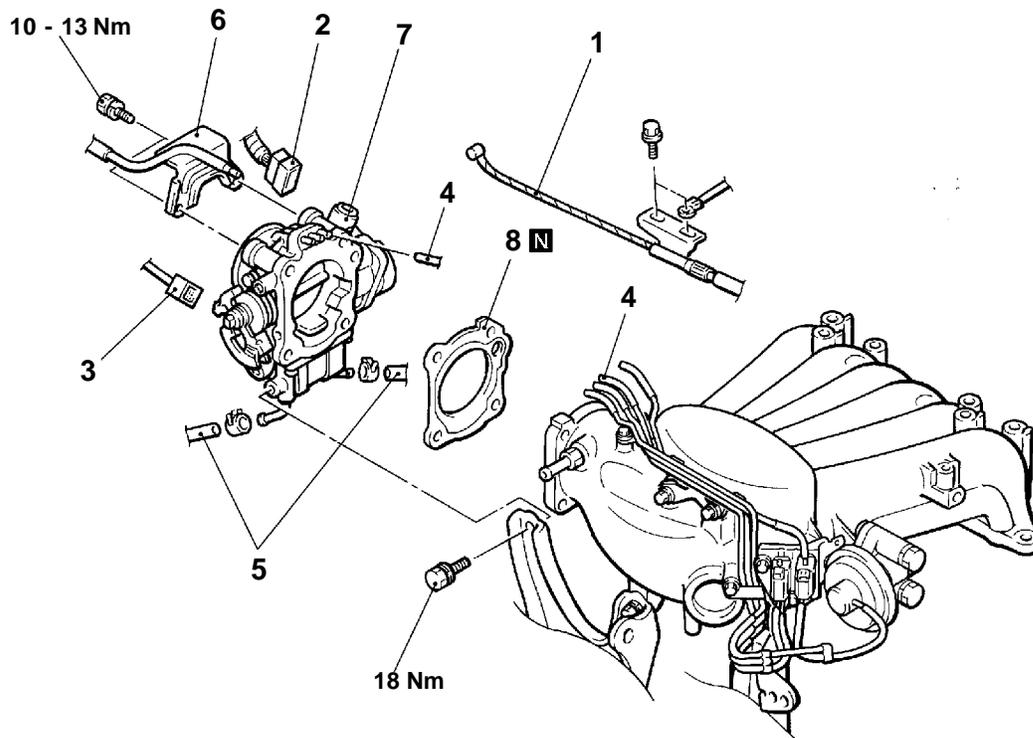
9 Nm (Fuel pressure regulator)

THROTTLE BODY**REMOVAL AND INSTALLATION****Pre-removal Operation**

- Engine Coolant Draining
(Refer to GROUP 14 - On-vehicle Service.)
- Air Cleaner Removal

Post-installation Operation

- Air Cleaner Installation
- Engine Coolant Supplying
(Refer to GROUP 14 - On-vehicle Service.)
- Accelerator Cable Adjustment
(Refer to GROUP 17 - On-vehicle Service.)

<Vehicles without traction control system>

A0310060

Removal steps

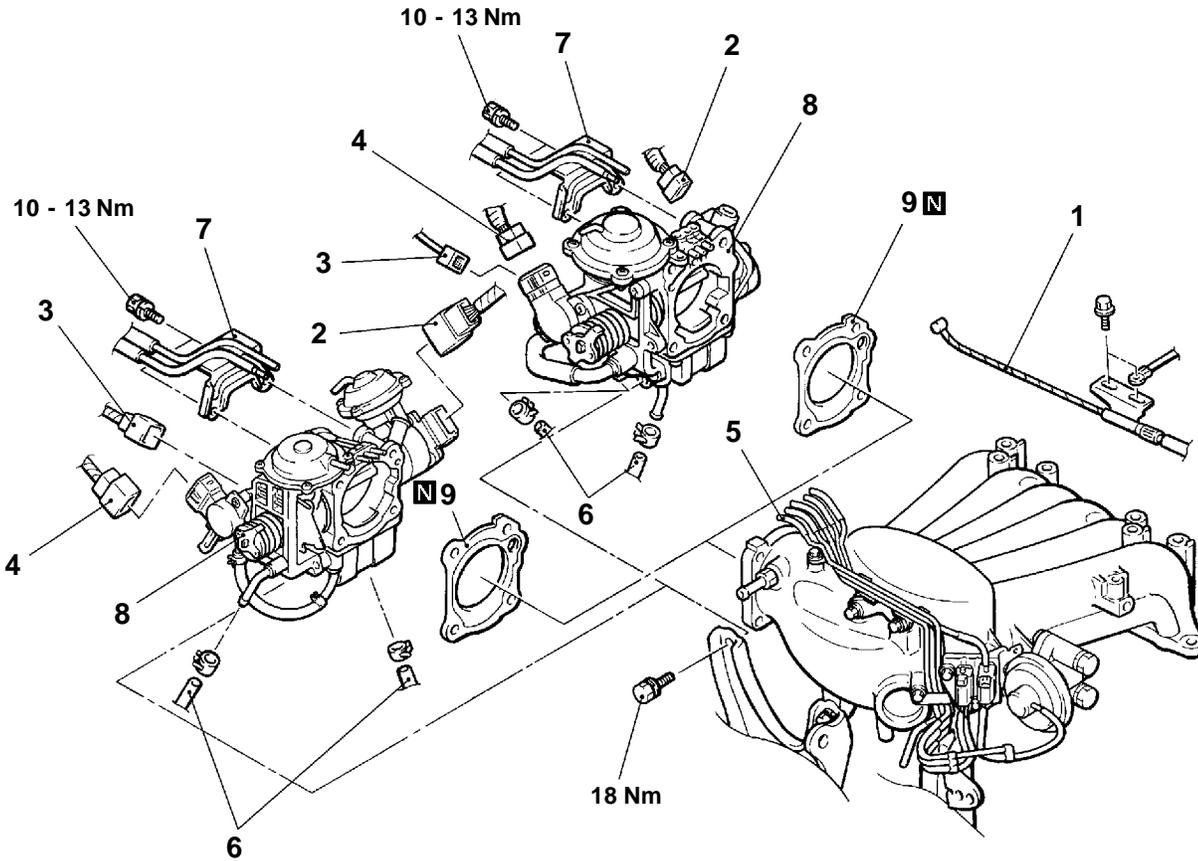
1. Accelerator cable connection
2. Throttle position sensor connector
3. Idle speed control servo connector
4. Vacuum hose connection

5. Water hose connection
6. Vacuum pipe assembly
7. Throttle body
8. Throttle body gasket



<Vehicles with TCL and auto-cruise control system>

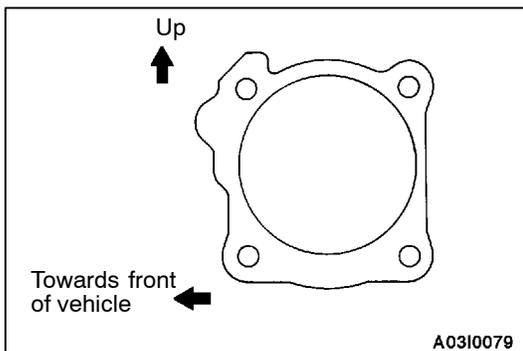
<Vehicles with TCL>



A03I0061

Removal steps

- | | |
|---|---|
| <ol style="list-style-type: none"> 1. Accelerator cable connection 2. Throttle position sensor connector 3. Idle speed control servo connector 4. Accelerator pedal position sensor connector | <ol style="list-style-type: none"> 5. Vacuum hose connection 6. Water hose connection 7. Vacuum pipe assembly 8. Throttle body 9. Throttle body gasket |
|---|---|



A03I0079

INSTALLATION SERVICE POINT

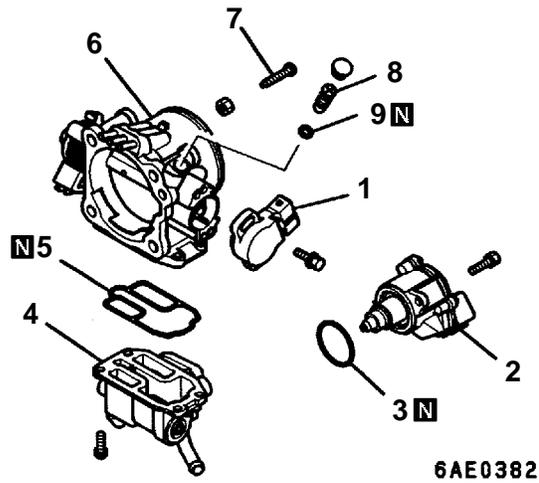
▶A◀ THROTTLE BODY GASKET INSTALLATION

Place the gasket so that the projecting part is positioned as shown in the illustration, and then install it between the intake manifold and the throttle body.

DISASSEMBLY AND REASSEMBLY

13100970297

<Vehicles without TCL and auto-cruise control system>



Disassembly steps

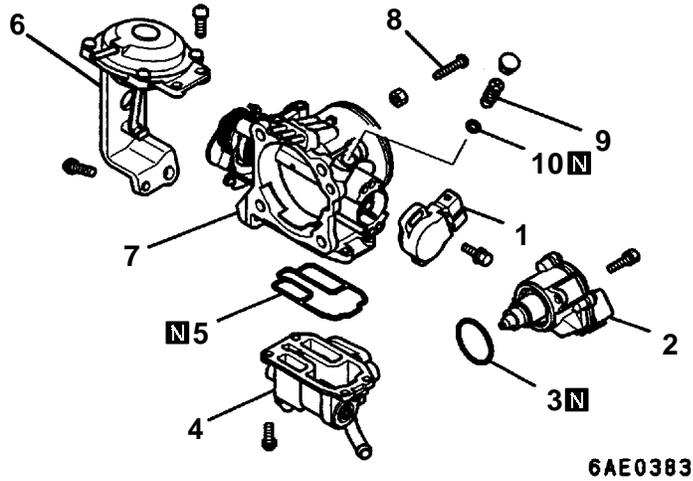


1. Throttle position sensor
2. Idle speed control servo (Stepper motor)
3. O-ring
4. Fast idle air valve
5. O-ring
6. Throttle body
7. Fixed SAS
8. Speed adjusting screw
9. O-ring

NOTE

1. The fixed SAS and the speed adjusting screw are correctly adjusted at the factory and should not be removed.
2. If the fixed SAS should happen to have been removed, carry out fixed SAS adjustment. (Refer to page 13A-187.)
3. If the speed adjusting screw should happen to have been removed, carry out speed adjusting screw adjustment. (Refer to 13A-188.)

<Vehicles with auto-cruise control system>

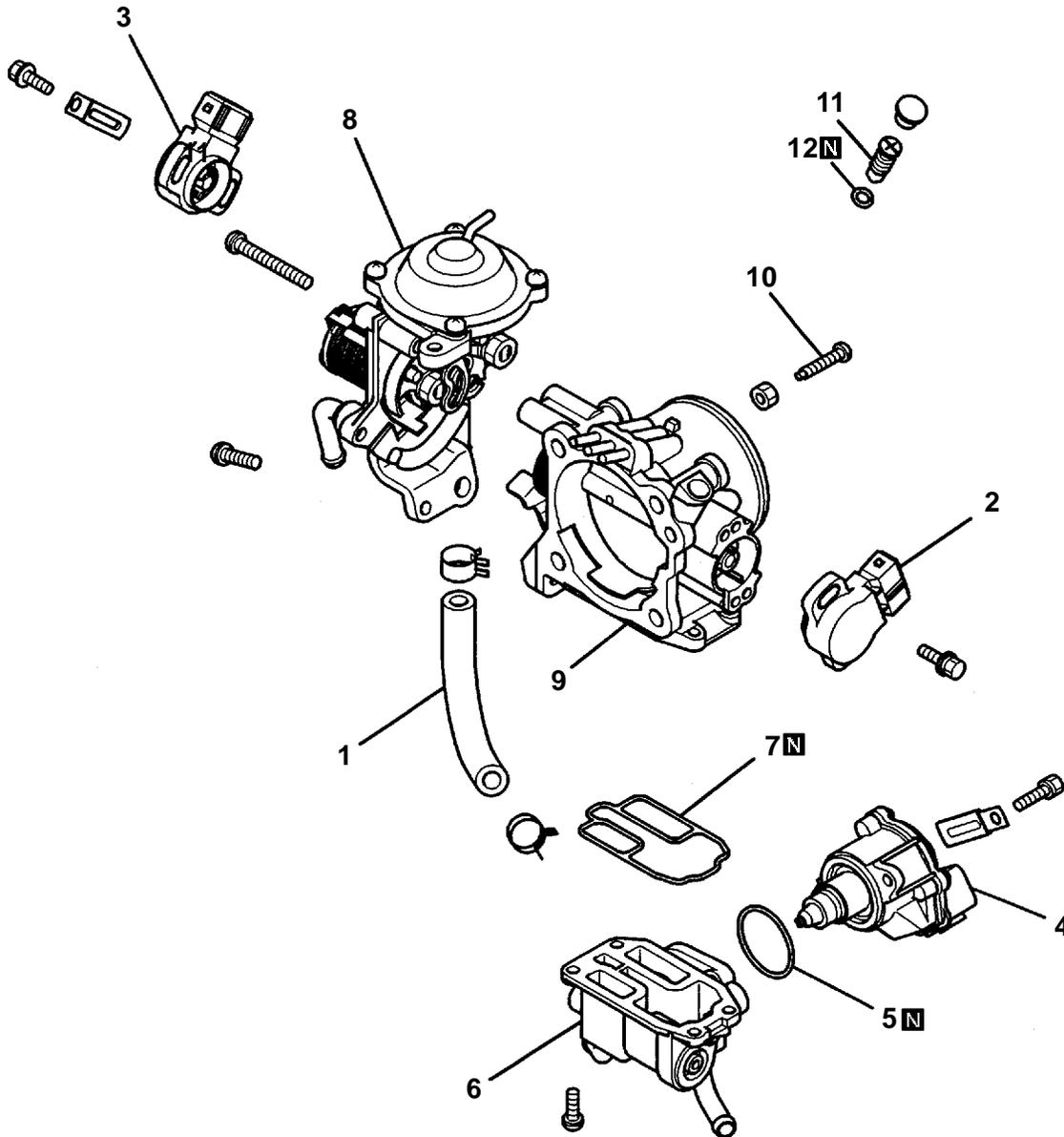
**Disassembly steps**

1. Throttle position sensor
2. Idle speed control servo (Stepper motor)
3. O-ring
4. Fast idle air valve
5. O-ring
6. Lever assembly
7. Throttle body
8. Fixed SAS
9. Speed adjusting screw
10. O-ring

NOTE

1. The fixed SAS and the speed adjusting screw are correctly adjusted at the factory and should not be removed.
2. If the fixed SAS should happen to have been removed, carry out fixed SAS adjustment. (Refer to page 13A-187.)
3. If the speed adjusting screw should happen to have been removed, carry out speed adjusting screw adjustment. (Refer to 13A-188.)

<Vehicles with TCL>



6AE0384

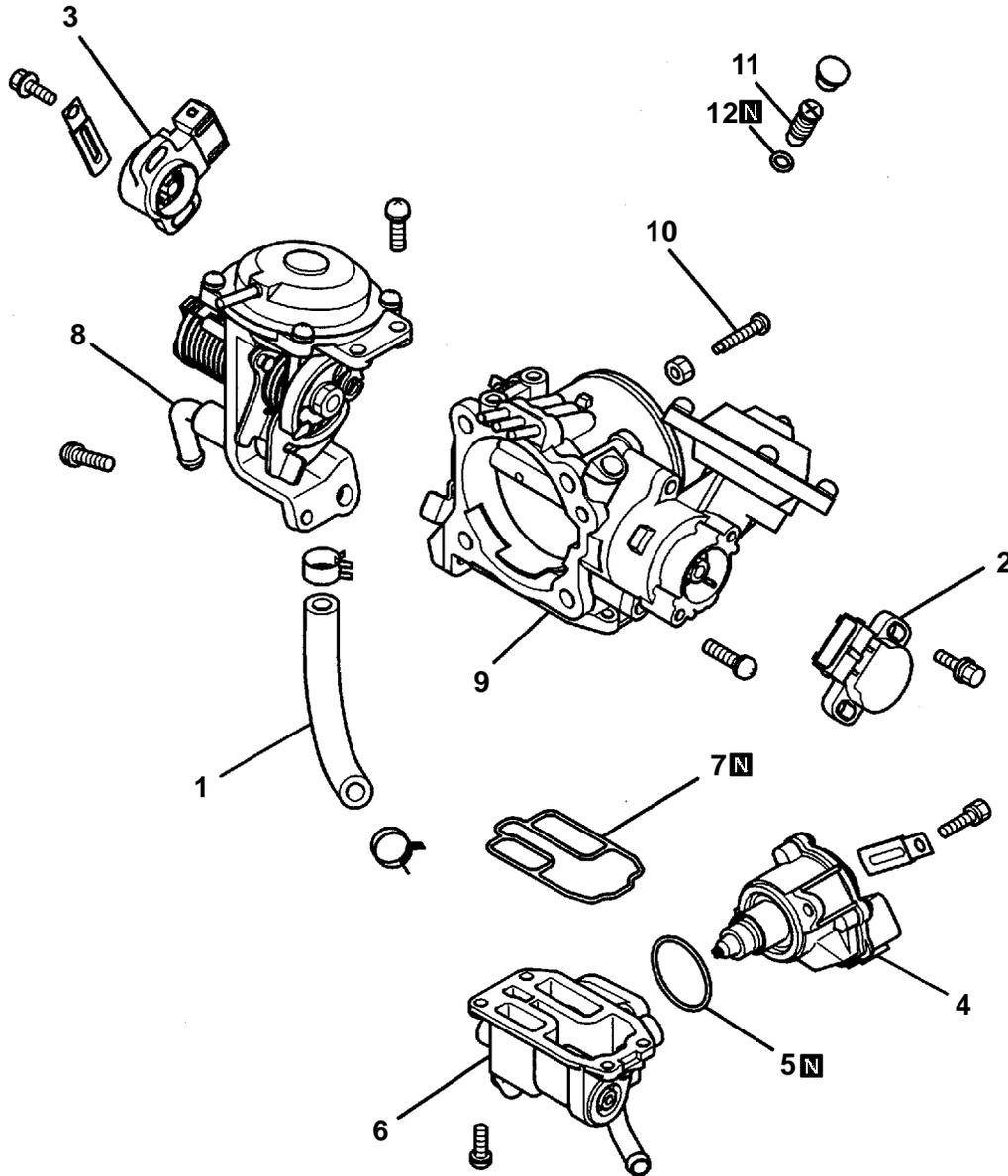
Disassembly steps

1. Water hose
2. Throttle position sensor
3. Accelerator pedal position sensor
4. Idle speed control servo (Stepper motor)
5. O-ring
6. Fast idle air valve
7. O-ring
8. Throttle lever
9. Throttle body
10. Fixed SAS
11. Speed adjusting screw
12. O-ring

NOTE

1. The fixed SAS and the speed adjusting screw are correctly adjusted at the factory and should not be removed.
2. If the fixed SAS should happen to have been removed, carry out fixed SAS adjustment. (Refer to 13A-187.)
3. If the speed adjusting screw should happen to have been removed, carry out speed adjusting screw adjustment. (Refer to 13A-188.)

<Vehicles with TCL and auto-cruise control system>



6AE0385

Disassembly steps

1. Water hose
2. Throttle position sensor
3. Accelerator pedal position sensor
4. Idle speed control servo (Stepper motor)
5. O-ring
6. Fast idle air valve
7. O-ring
8. Throttle lever
9. Throttle body
10. Fixed SAS
11. Speed adjusting screw
12. O-ring

NOTE

1. The fixed SAS and the speed adjusting screw are correctly adjusted at the factory and should not be removed.
2. If the fixed SAS should happen to have been removed, carry out fixed SAS adjustment. (Refer to 13A-187.)
3. If the speed adjusting screw should happen to have been removed, carry out speed adjusting screw adjustment. (Refer to 13A-188.)

CLEANING THROTTLE BODY PARTS

1. Clean all throttle body parts.

Do not use solvent to clean the following parts:

- Throttle position sensor
- Accelerator pedal position sensor
- Idle speed control body assembly

If these parts are immersed in solvent, their insulation will deteriorate.

Wipe them with cloth only.

2. Check if the vacuum port or passage is clogged. Use compressed air to clean the vacuum passage.

REASSEMBLY SERVICE POINTS**▶A◀ ACCELERATOR PEDAL POSITION SENSOR (APS) INSTALLATION**

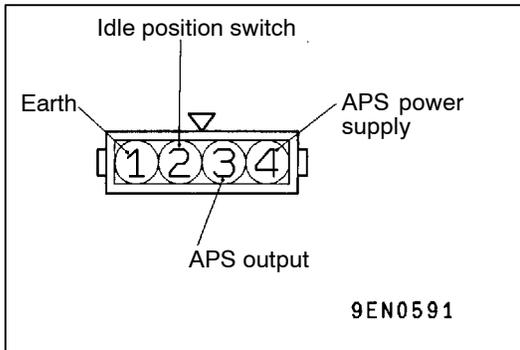
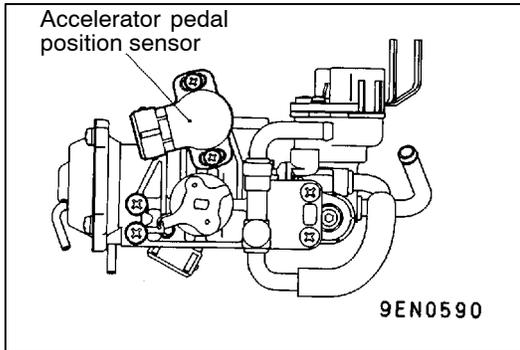
1. Install the APS so that it faces as shown in the illustration, and then tighten it with the screw.
2. Connect a multimeter between terminal (3) (APS output) and terminal (4) (APS power supply) of the APS connector, and check that the resistance increases gradually as the throttle valve is opened slowly to the fully-open position.
3. Check the continuity between terminal (2) (idle position switch) and terminal (1) (earth) of the APS connector when the throttle valve is fully closed and fully open.

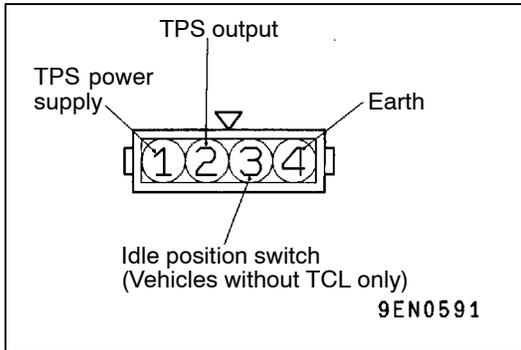
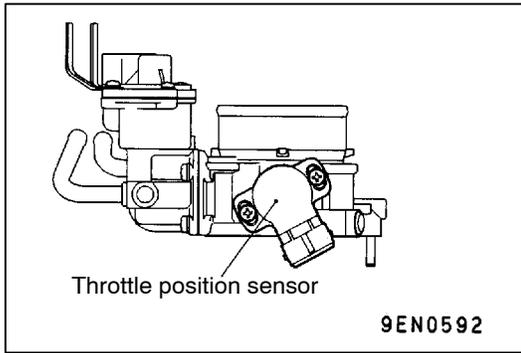
Normal condition:

Throttle valve condition	Continuity
Fully closed	Continuity
Fully open	No continuity

If there is no continuity when the throttle valve is fully closed, turn the APS body clockwise and then check again.

4. If there is an abnormality, replace the APS.





▶B◀ THROTTLE POSITION SENSOR (TPS) INSTALLATION

1. Install the TPS so that it faces as shown in the illustration, and then tighten it with the screw.
2. Connect a multimeter between terminal (1) (TPS power supply) and terminal (2) (TPS output) of the TPS connector, and check that the resistance increases gradually as the throttle valve is opened slowly to the fully-open position.
3. For vehicles without TCL, check the continuity between terminal (3) (idle position switch) and terminal (4) (earth) of the TPS connector when the throttle valve is fully closed and fully open.

Normal condition:

Throttle valve condition	Continuity
Fully closed	Continuity
Fully open	No continuity

If there is no continuity when the throttle valve is fully closed, turn the TPS body anti-clockwise and then check again.

4. If there is an abnormality, replace the TPS.

DIESEL FUEL

CONTENTS

1330900047

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GENERAL INFORMATION

13300010063

The electronically-controlled fuel injection system consists of sensors which detect the condition of the diesel engine, an engine-ECU which controls the system based on signals from these sensors, and actuators which operate according to control commands from the engine-ECU.

The engine-ECU carries out operations such as fuel injection rate control, fuel injection timing control and idle up control. In addition, the engine-ECU is equipped with several self-diagnosis functions which make troubleshooting easier in the event that a problem develops.

FUEL INJECTION RATE CONTROL

The fuel injection completion timing is controlled by means of a solenoid-type spill valve to ensure that the optimum amount of fuel is supplied to the engine in accordance with gradual changes in the engine running condition.

Before fuel injection starts, the solenoid-type spill valve is on (energized), so that the valve is closed. As the plunger turns and rises, fuel is sent out under pressure, and when the fuel flow rate reaches the target value for fuel injection, the solenoid-type spill valve turns off. When the solenoid-type spill valve turns off, the fuel under high pressure inside the plunger is leaked out into the pump chamber and fuel injection is completed.

FUEL INJECTION TIMING CONTROL

The position of the injection pump timer piston is controlled so that fuel injection is carried out at the optimum timing in accordance with the engine running condition.

The timer piston position is determined by duty control of the timing control solenoid valve which is located in the line between the high-pressure chamber and the low-pressure chamber of the timer piston.

The fuel injection timing is advanced by increasing the control duty of the timing control solenoid valve.

IDLE SPEED CONTROL

Controlling the fuel injection rate in accordance with the engine running condition maintains the idle speed at the optimum condition.

SELF-DIAGNOSIS FUNCTION

- When an abnormality is detected in any of the sensors or actuators, the engine warning lamp illuminates to warn the driver.
- When an abnormality is detected in any of the sensors or actuators, a diagnosis code number corresponding to the problem which occurred is output.
- The RAM data relating to the sensors and actuators which is stored in the engine-ECU can be read using the MUT-II. In addition, the actuators can be force-driven under certain conditions.

OTHER CONTROL FUNCTIONS

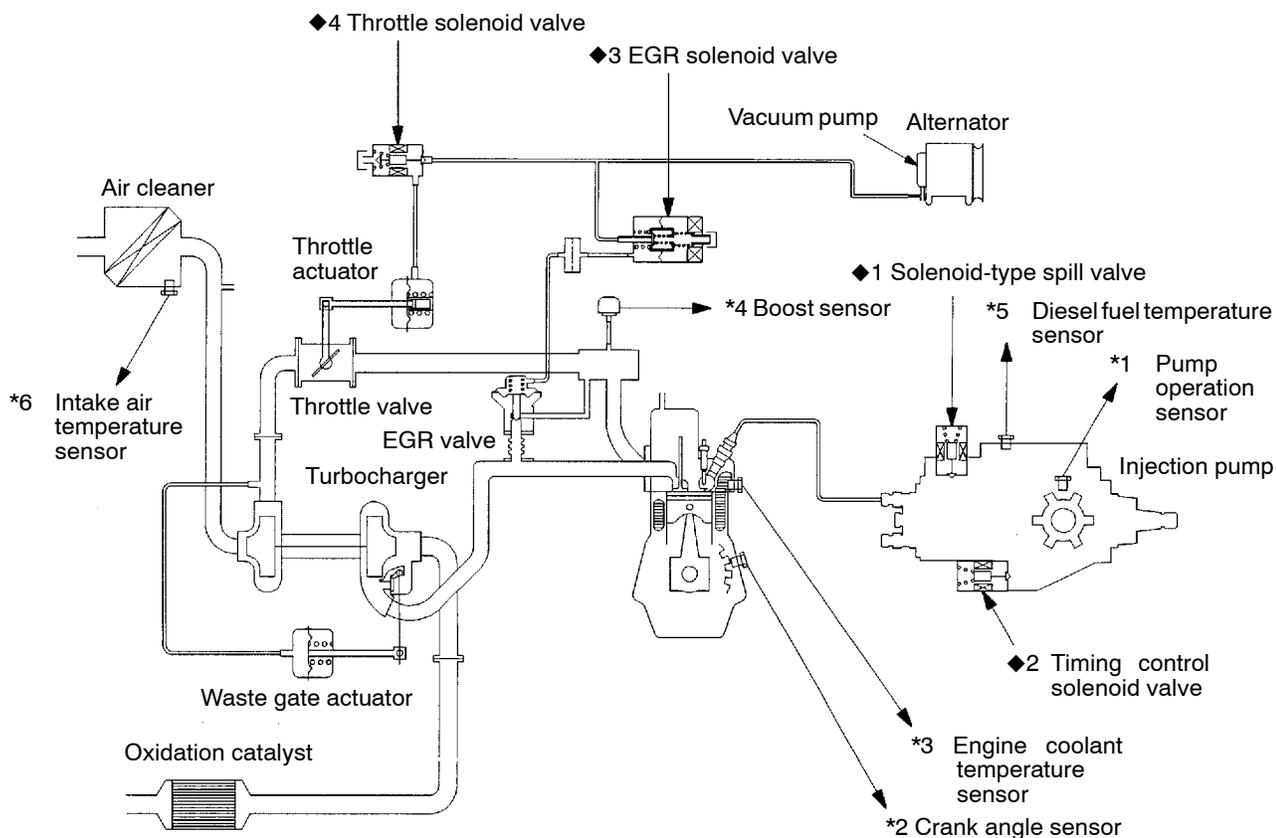
1. Power Supply Control
When the ignition switch is turned to ON, the relay turns on and power is supplied to components such as the timing control solenoid valve.
2. Intake Air Throttle Control
When the engine is idling after having warmed up, the throttle valve is half opened to restrict the amount of intake air in order to reduce vibration and noise.
3. A/C Relay Control
Turns the compressor clutch of the A/C ON and OFF
4. Fan motor relay control
The radiator fan and condenser fan operating speeds are controlled in accordance with the engine coolant temperature and the vehicle speed.
5. Glow Control
Refer to GROUP 16.
6. EGR Control
Refer to GROUP 17.

DIESEL FUEL SYSTEM DIAGRAM

- *1 Pump operation sensor
 - *2 Crank angle sensor
 - *3 Engine coolant temperature sensor
 - *4 Boost sensor
 - *5 Diesel fuel temperature sensor
 - *6 Intake air temperature sensor
-
- Accelerator pedal position sensor
 - Idle position switch 1
 - Idle position switch 2
 - Power supply voltage
 - Ignition switch-IG
 - Ignition switch-ST
 - Vehicle speed sensor
 - A/C switch
 - Injection timing correction resistor
 - Injection rate correction resistor

⇒ Engine-ECU ⇒

- ◆1 Solenoid-type spill valve
 - ◆2 Timing control solenoid valve
 - ◆3 EGR solenoid valve
 - ◆4 Throttle solenoid valve
-
- Control relay
 - Solenoid-type spill valve relay
 - Glow plug relay
 - A/C power relay
 - Fan motor relay
 - Engine warning lamp
 - Glow indicator lamp
 - Diagnosis signal



DFU0661

SERVICE SPECIFICATIONS

13300030069

Items		Specifications
Accelerator pedal position sensor adjusting voltage mV		530 - 570
Idle position switch 1 check voltage mV		875 - 925
Intake air temperature sensor resistance k Ω	At 20 °C	2.3 - 3.0
	At 80 °C	0.30 - 0.42
Engine coolant temperature sensor resistance k Ω	At 20 °C	2.1 - 2.7
	At 80 °C	0.26 - 0.36
Resistance between accelerator pedal position sensor terminals (1) and (4) k Ω		3.5 - 6.5
Solenoid-type spill valve resistance Ω		1 - 2 (at 20 °C)
Timing control solenoid valve resistance Ω		8 - 12 (at 20 °C)
Diesel fuel temperature sensor resistance k Ω		2.2 - 2.7 (at 20 °C)
Pump operation sensor resistance Ω		215 - 245 (at 20 °C)
Injection timing correction resistor resistance k Ω		0.1 - 2.5 (at 20 °C)
Injection rate correction resistor resistance k Ω		0.1 - 2.5 (at 20 °C)
Fuel cut solenoid valve resistance Ω		8 - 10
Throttle solenoid valve resistance Ω		36 - 44 (at 20 °C)

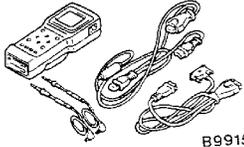
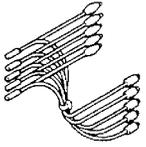
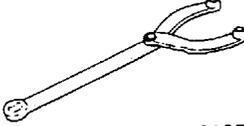
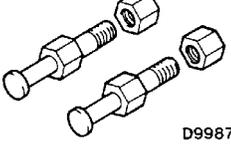
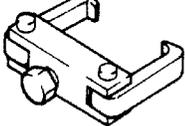
SEALANT

13300050010

Item	Specified sealant	Remark
Engine coolant temperature sensor threaded portion	3M Nut Locking Part No. 4171 or equivalent	Drying sealant

SPECIAL TOOLS

13300060068

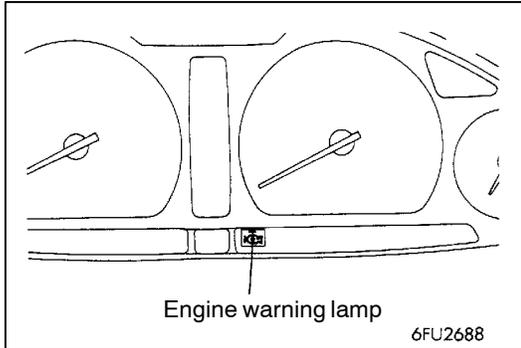
Tool	Number	Name	Use
 <p>B991502</p>	MB991502	MUT-II sub assembly	<ul style="list-style-type: none"> • Reading diagnosis code • Checking the electronically-controlled fuel injection system
 <p>B991348</p>	MB991348	Test harness set	Inspection using an analyzer
	MD998478	Test harness (3 pin, triangle)	Inspection using an analyzer
 <p>B990767</p>	MB990767	End yoke holder	Fuel injection pump sprocket holding
 <p>D998719</p>	MD998719	Crankshaft pulley holder pin	
	MD998388	Sprocket puller	Fuel injection pump sprocket removal

TROUBLESHOOTING

13300370024

DIAGNOSIS TROUBLESHOOTING FLOW

Refer to GROUP 00 - How to Use Troubleshooting/Inspection Service Points.



DIAGNOSIS FUNCTION

13300380027

ENGINE WARNING LAMP (CHECK ENGINE LAMP)

If an abnormality occurs in any of the following items which are related to the electronically-controlled fuel injection system, the engine warning lamp will illuminate.

If the lamp remains illuminated or if the lamp illuminates while the engine is running, check the diagnosis code output.

Engine warning lamp inspection items

Accelerator pedal position sensor
Boost sensor
Barometric pressure sensor
Diesel fuel temperature sensor
Engine coolant temperature sensor
Intake air temperature sensor
Pump operation sensor
Crank angle sensor
Idle position switch 1
Idle position switch 2
Throttle solenoid valve system
Timing control solenoid valve system
Solenoid-type spill valve system
Immobilizer system
Engine-ECU

METHOD OF READING AND ERASING DIAGNOSIS CODES

Refer to GROUP 00 - How to Use Troubleshooting/Inspection Service Points.

INSPECTION USING MUT-II DATA LIST AND ACTUATOR TESTING

1. Carry out inspection by means of the data list and the actuator test function.
If there is an abnormality, check and repair the chassis harnesses and components.
2. After repairing, re-check using the MUT-II and check that the abnormal input and output have returned to normal as a result of the repairs.
3. Erase the diagnosis code memory.
4. Remove the MUT-II.
5. Start the engine again and carry out a road test to confirm that the problem has disappeared.

FAIL-SAFE/BACKUP FUNCTION TABLE

13300390020

When the main sensor malfunctions are detected by the diagnosis function, the vehicle is controlled by means of the pre-set control logic to maintain safe conditions for driving.

Malfunctioning item	Control contents during malfunction
Accelerator pedal position sensor	Carries out control as if the accelerator opening angle is at a specified angle (0 %/approx. 10%) on the basis of idle position switch inputs (ON/OFF).
Boost sensor	Carries out control as if the intake air pressure is at a specified value (101 kPa).
Diesel fuel temperature sensor	Carries out control as if the fuel temperature is 50 °C.
Engine coolant temperature sensor	Carries out control as if the engine coolant temperature is at a specified value (80°C).
Intake air temperature sensor	Carries out control as if the intake air temperature is at a specified value (25°C).
Vehicle speed sensor	Carries out control as if the vehicle is moving.
Pump operation sensor	Controls the injection rate according to the speed reported by the crank angle sensor.
Crank angle sensor	<ul style="list-style-type: none"> ● Reduces the fuel injection rate. ● Fixes the injection timing at a specified value.
Ignition switch-ST	Carries out control as if ignition switch ST is OFF.
Timing control solenoid valve	Reduces the fuel injection rate.
Solenoid-type spill valve	Solenoid-type spill valve relay is turned off (engine stops).
Correction resistors (injection timing and injection rate)	Carries out control as if the correction resistance are at specified values.

INSPECTION CHART FOR DIAGNOSIS CODES

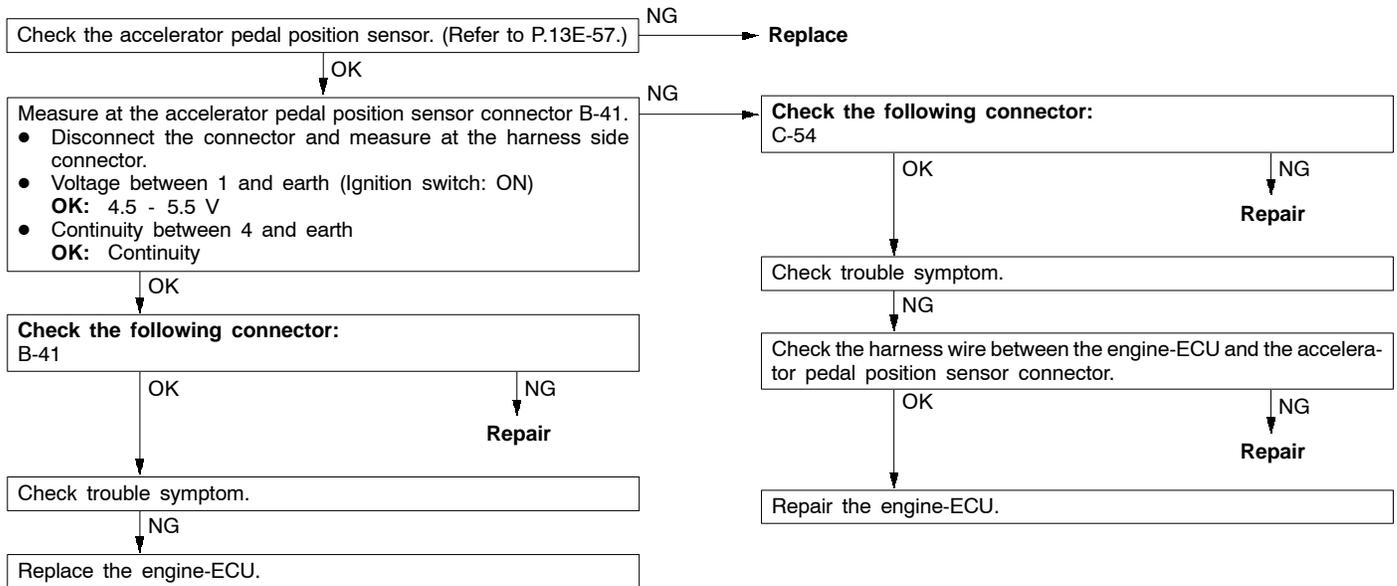
13300400044

Caution**Check that the engine-ECU earth circuit is normal before checking for the cause of the problem.**

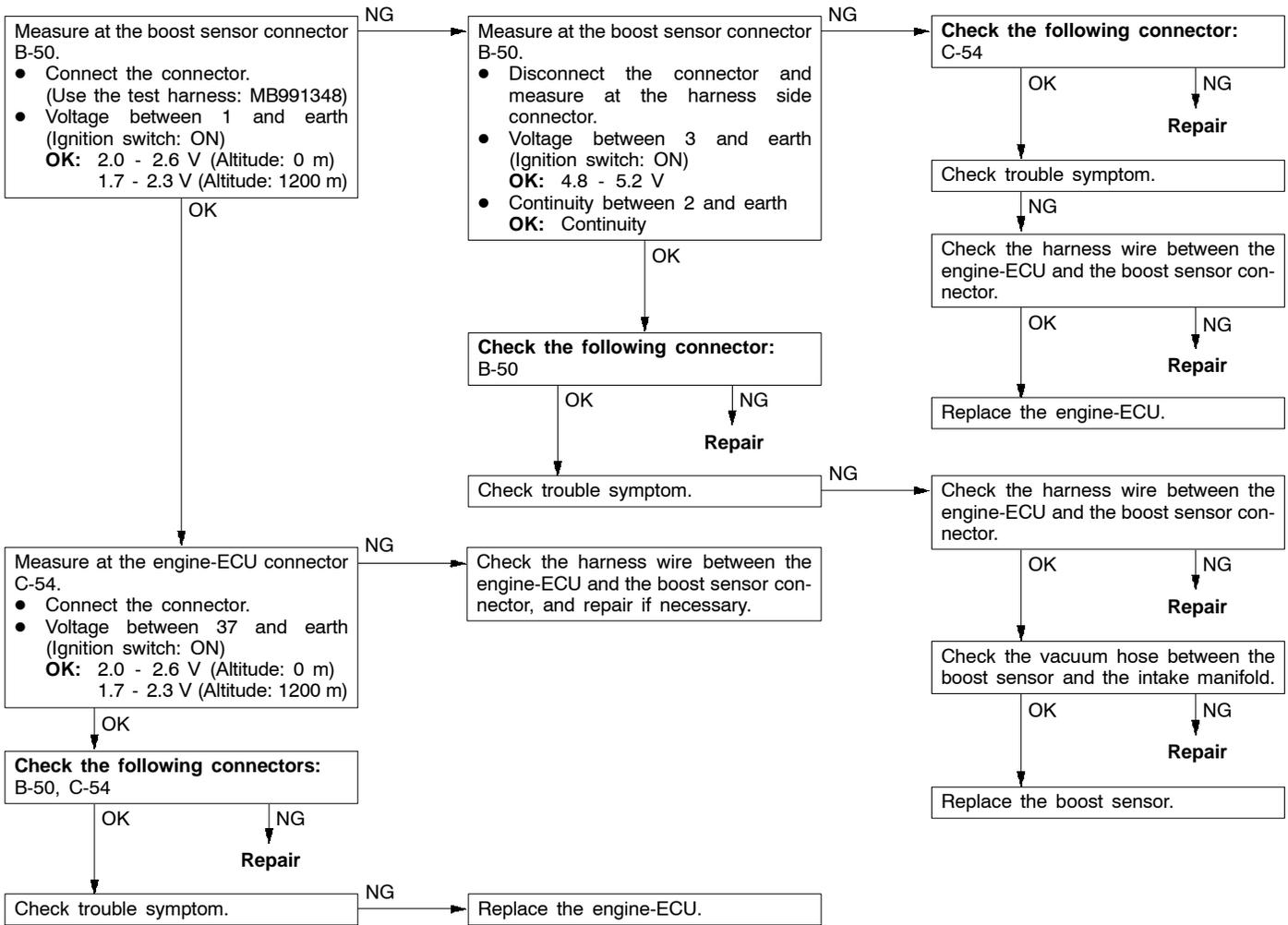
Code No.	Diagnosis item	Reference page
11	Accelerator pedal position sensor system	13E-9
12	Boost sensor system	13E-10
13	Barometric pressure sensor system	13E-11
14	Diesel fuel temperature sensor system	13E-11
15	Engine coolant temperature sensor system	13E-12
16	Intake air temperature sensor system	13E-12
17	Vehicle speed sensor system	13E-13
18	Pump operation sensor system (open circuit)	13E-14
19	Pump operation sensor system (intermittent fault)	13E-14
21	Crank angle sensor system	13E-15
22	Ignition switch-ST signal system	13E-16
23	Idle position switch 1 system	13E-16
24	Idle position switch 2 system	13E-17
41	Throttle solenoid valve system	13E-18
43	Timing control solenoid valve system	13E-19
44	Solenoid-type spill valve system	13E-20
45	Injection timing correction resistor system	13E-21
46	Injection rare correction resistor system	13E-21
47	Immobilizer system	13E-22

INSPECTION PROCEDURE FOR DIAGNOSIS CODES

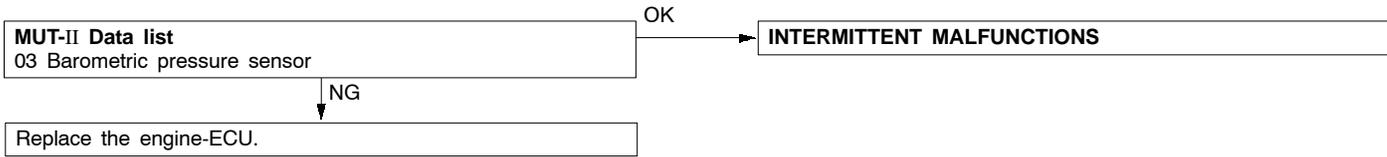
Code No.11 Accelerator pedal position sensor system	Probable cause
Range of Check, Set Conditions <ul style="list-style-type: none"> ● Open or short circuit is detected in accelerator pedal position sensor circuit. or ● Mechanical problem is detected in accelerator pedal position sensor. 	<ul style="list-style-type: none"> ● Malfunction of the accelerator pedal position sensor ● Open or short circuit in accelerator pedal position sensor circuit or poor connector contact ● Malfunction of the engine-ECU
Range of Check <ul style="list-style-type: none"> ● Idle position switch 1: ON ● Idle position switch 2: ON Set Conditions <ul style="list-style-type: none"> ● Accelerator pedal position sensor signal output is 1.2 V or higher 	



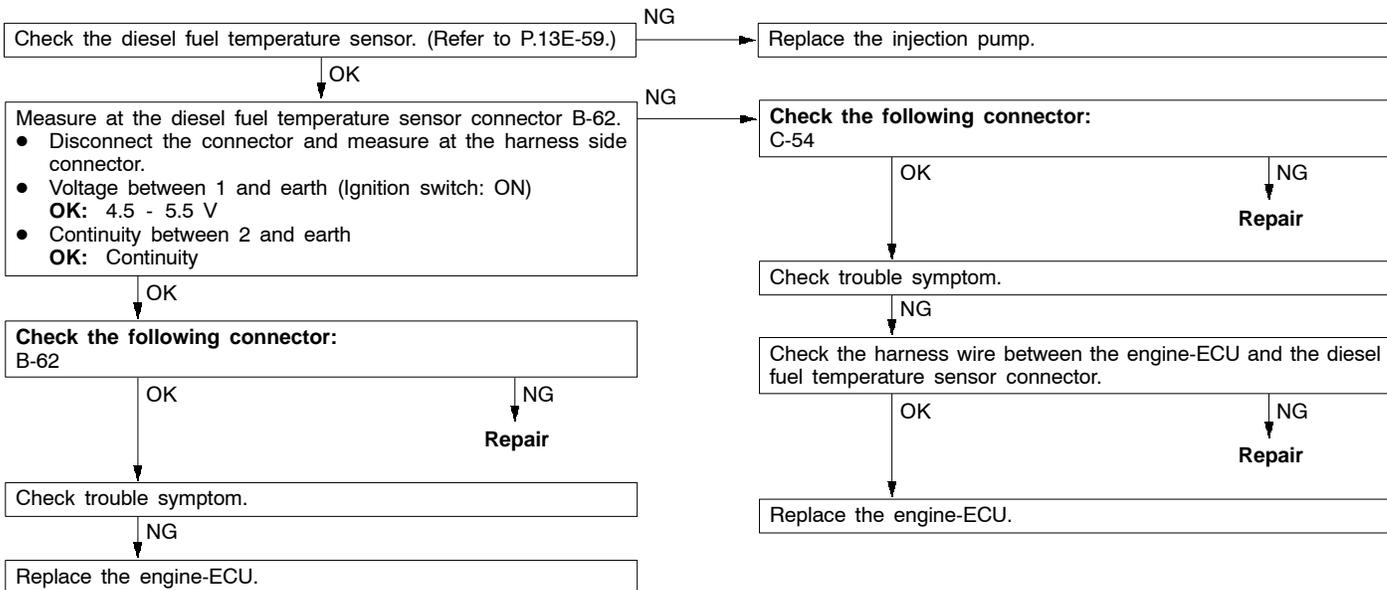
Code No.12 Boost sensor system	Probable cause
Range of Check, Set Conditions ● Open or short circuit is detected in boost sensor circuit for 1 second.	● Malfunction of the boost sensor ● Open or short circuit in boost sensor circuit or poor connector contact ● Malfunction of the engine-ECU



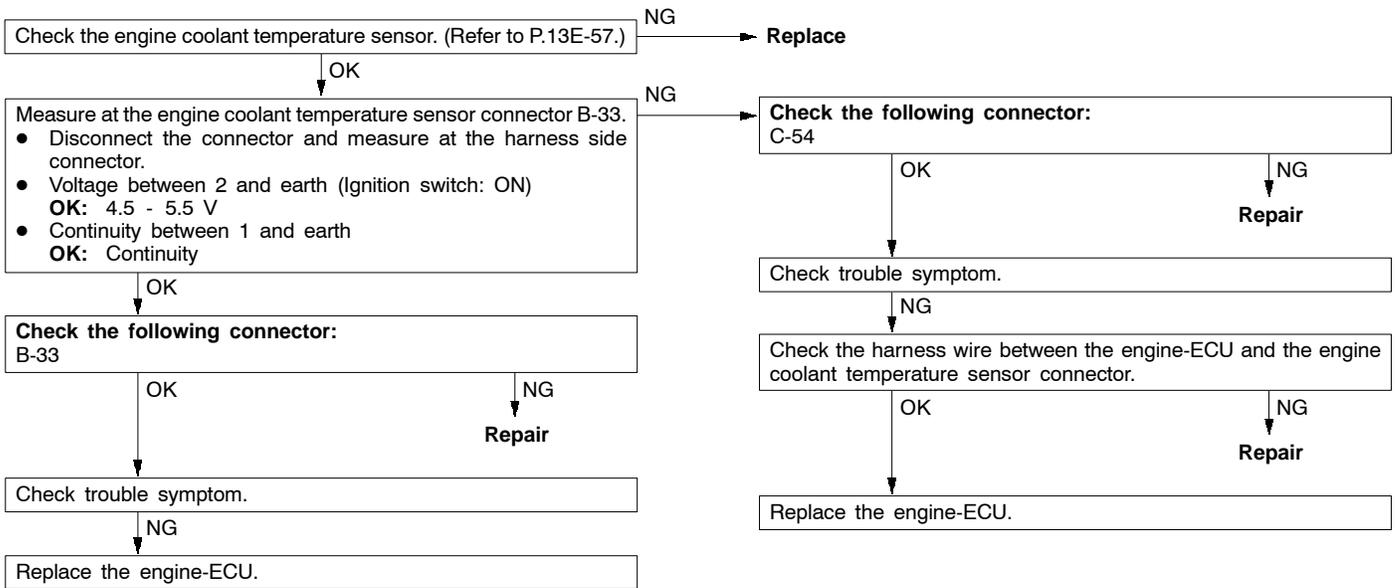
Code No.13 Barometric pressure sensor system	Probable cause
Range of Check, Set Conditions • An abnormal signal being output from the barometric pressure sensor is detected for 3 seconds.	• Malfunction of the engine-ECU



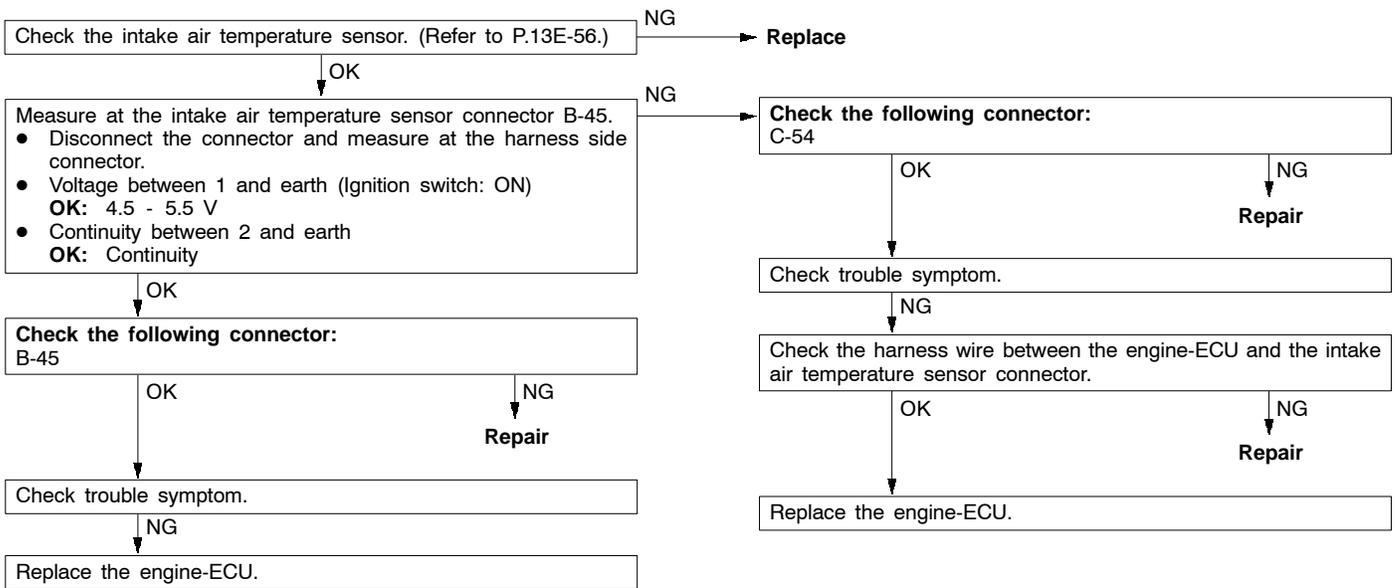
Code No.14 Diesel fuel temperature sensor system	Probable cause
Range of Check • Open or short circuit is detected in diesel fuel temperature sensor circuit for 4 seconds.	• Malfunction of the diesel fuel temperature sensor • Open or short circuit in diesel fuel temperature sensor circuit or poor connector contact • Malfunction of the engine-ECU



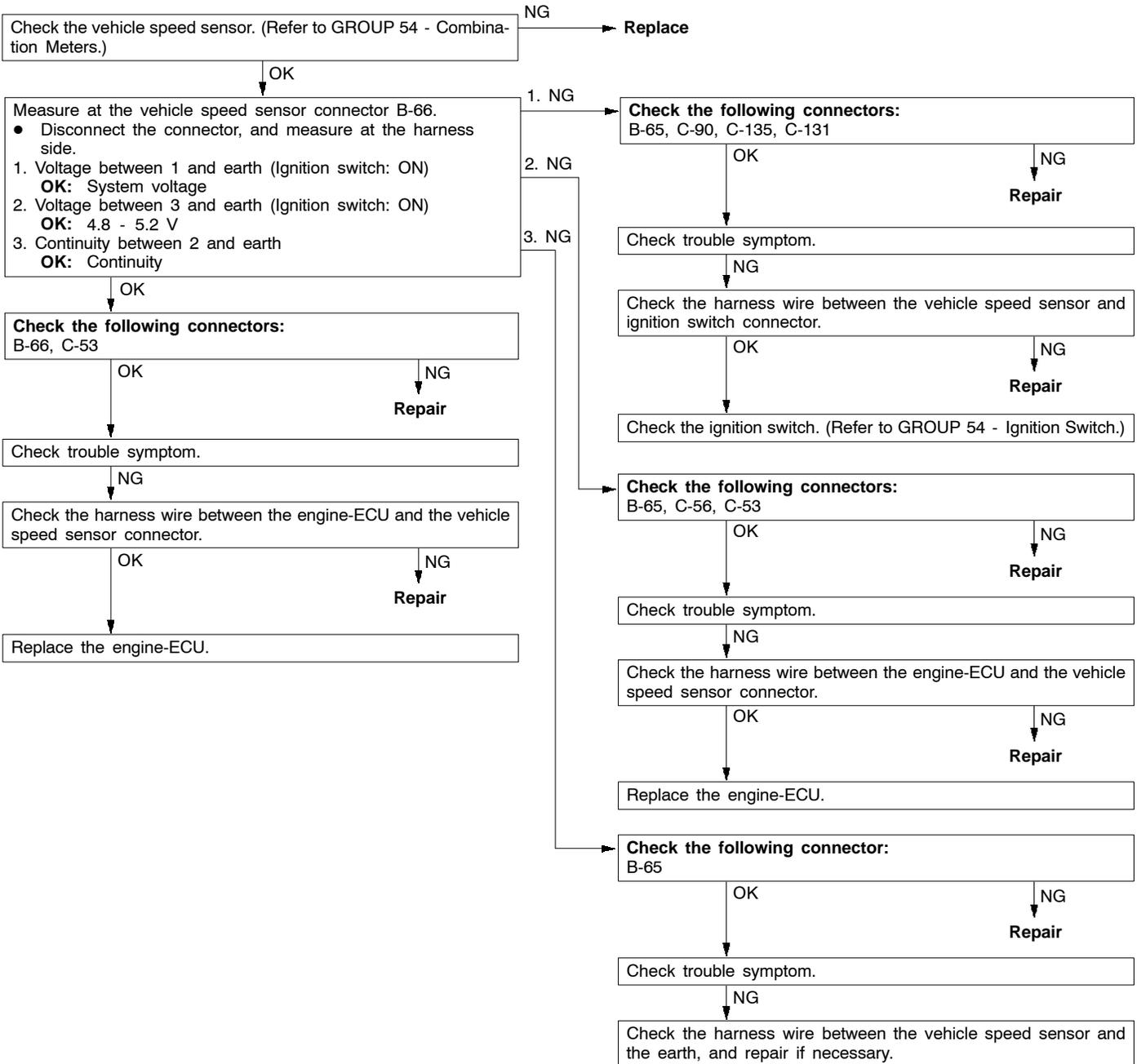
Code No.15 Engine coolant temperature sensor system	Probable cause
<p>Range of Check, Set Conditions</p> <ul style="list-style-type: none"> Open or short circuit is detected in engine coolant temperature sensor circuit for 1 second. 	<ul style="list-style-type: none"> Malfunction of the engine coolant temperature sensor Open or short circuit in engine coolant temperature sensor circuit or poor connector contact Malfunction of engine-ECU



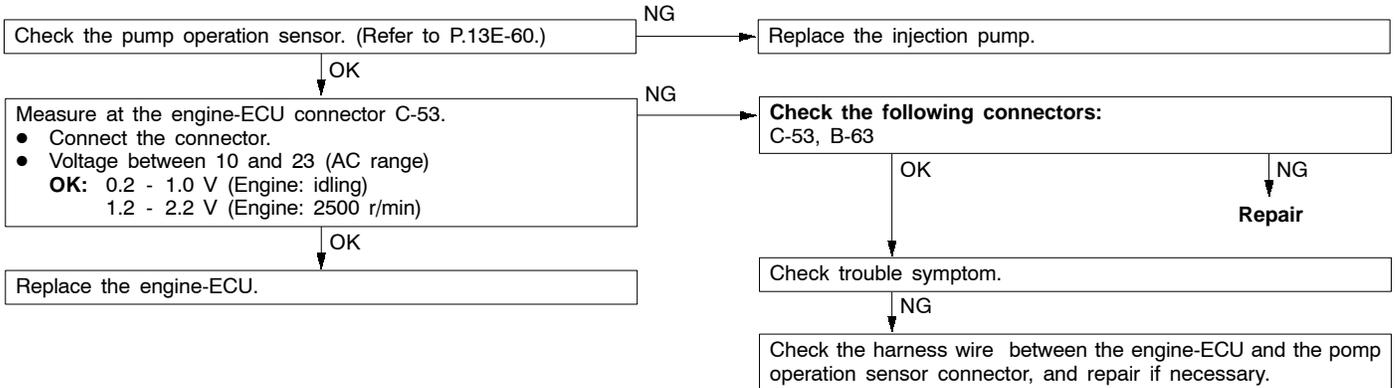
Code No.16 Intake air temperature sensor system	Probable cause
<p>Range of Check, Set Conditions</p> <ul style="list-style-type: none"> Open or short circuit is detected in intake air temperature sensor circuit for 3 seconds. 	<ul style="list-style-type: none"> Malfunction of the intake air temperature sensor Open or short circuit in intake air temperature sensor circuit or poor connector contact Malfunction of the engine-ECU



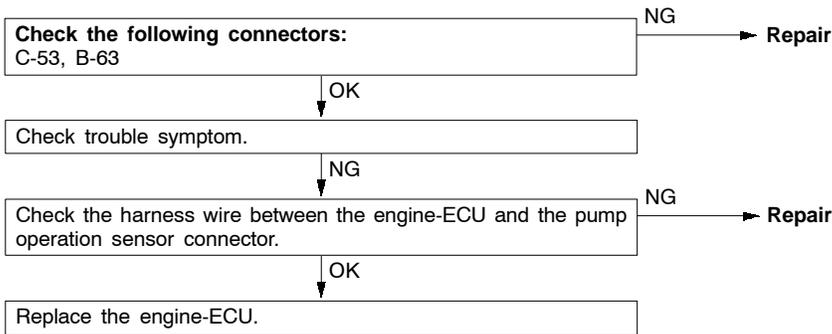
Code No.17 Vehicle speed sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Engine speed: 2,400 r/min or more ● Accelerator pedal opening amount: 50 % or more ● Engine coolant temperature: 60 °C or higher <p>Set Conditions</p> <ul style="list-style-type: none"> ● Vehicle speed signal is 0 km/h for 10 seconds or more. 	<ul style="list-style-type: none"> ● Malfunction of the vehicle speed sensor ● Open or short circuit in vehicle speed sensor circuit or poor connector contact ● Malfunction of the engine-ECU



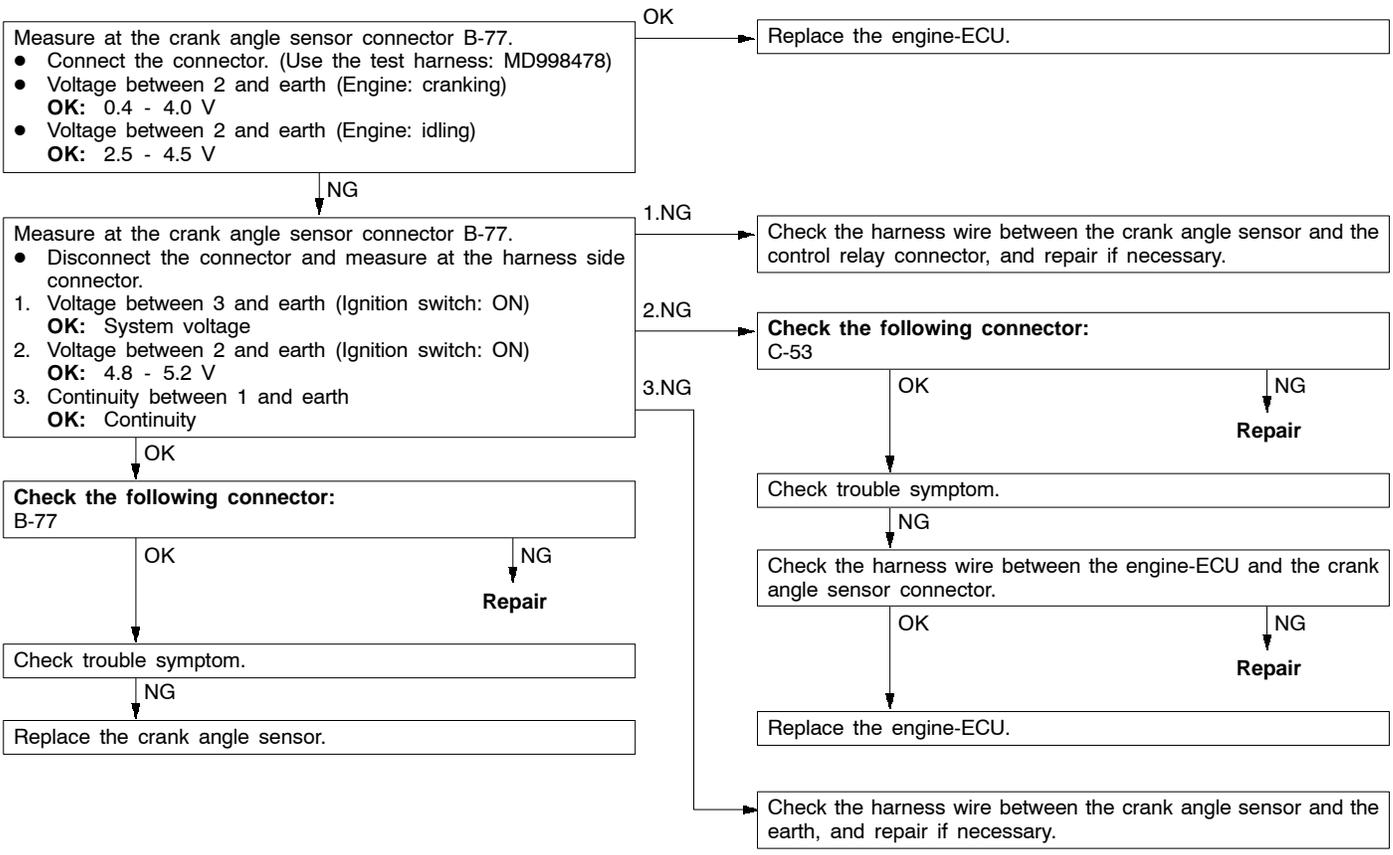
Code No.18 Pump operation sensor system (open circuit)	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> The injection pump operation speed computed from the crank angle sensor signal is 80 r/min or more. <p>Set Conditions</p> <ul style="list-style-type: none"> No injection pump operation signal (pump operation sensor signal) is not during six successive crank angle sensor pulse signal inputs. 	<ul style="list-style-type: none"> Malfunction of the pump operation sensor Open or short circuit in pump operation sensor circuit or poor connector contact Malfunction of the engine-ECU



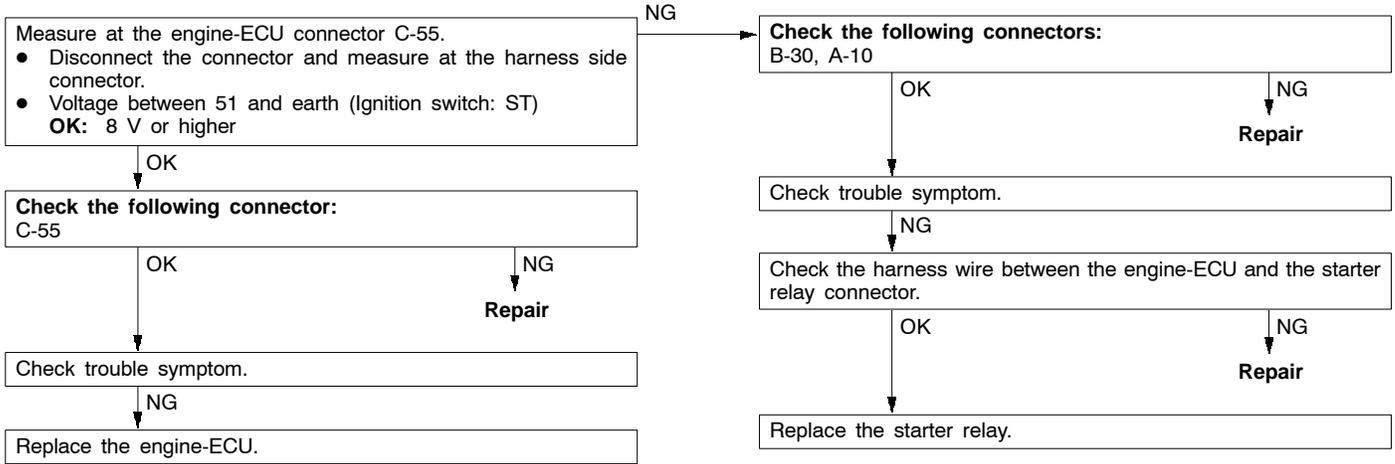
Code No.19 Pump operation sensor system (intermittent fault)	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> No open circuit in pump operation sensor Injection pump speed: 650 r/min or more Ignition switch-ST signal: OFF <p>Set Conditions</p> <ul style="list-style-type: none"> Abnormal number of pump operation sensor signal pulses counted during two full engine rotations. Pulse count abnormality occurs 10 times or more. 	<ul style="list-style-type: none"> Malfunction of the pump operation sensor Poor contact in pump operation sensor connector or malfunction of circuit Malfunction of pump operation sensor circuit shielding Malfunction of the engine-ECU



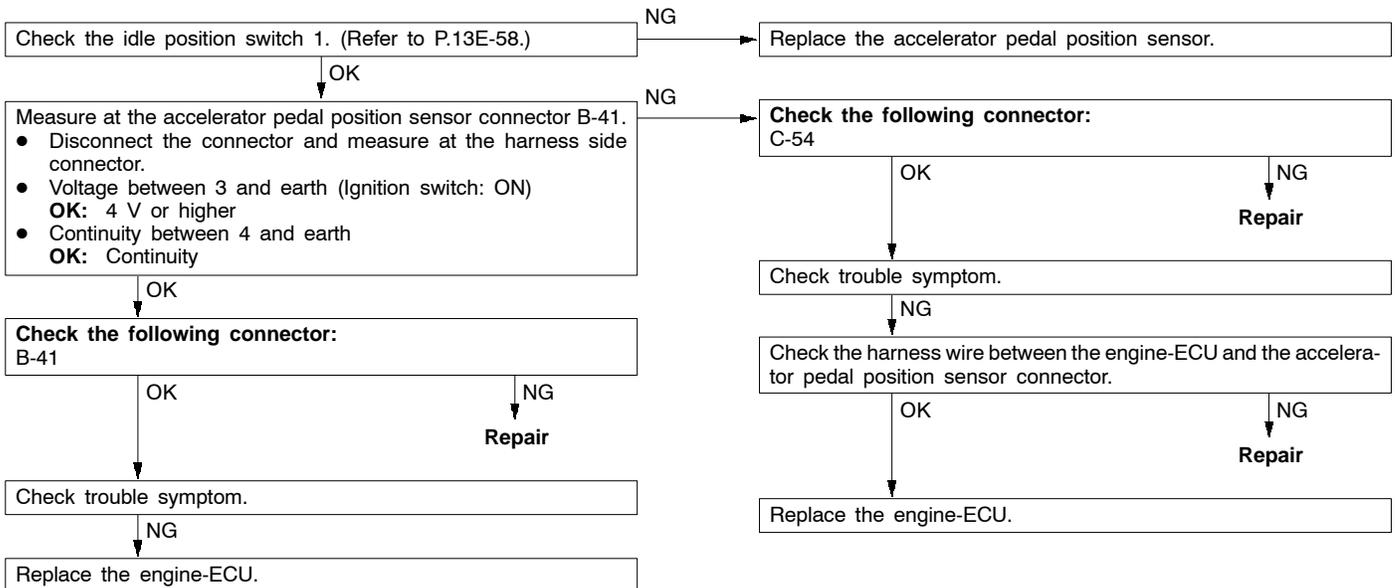
Code No.21 Crank angle sensor system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Injection pump speed: 500 r/min or more <p>Set Conditions</p> <ul style="list-style-type: none"> ● No crank angle sensor signal pulses input during two full engine rotations. 	<ul style="list-style-type: none"> ● Malfunction of the crank angle sensor ● Open or short circuit in crank angle sensor circuit or poor connector contact ● Malfunction of the engine-ECU



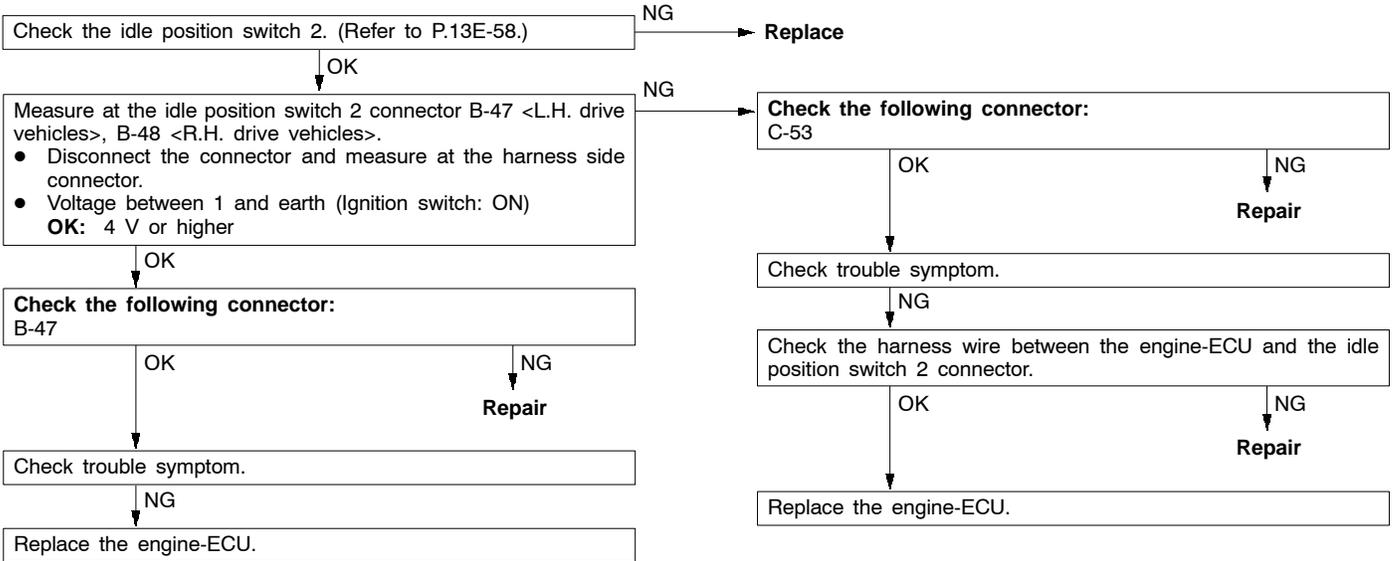
Code No.22 Ignition switch-ST signal system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> Ignition switch: ON Injection pump speed: 1,200 r/min or more <p>Set Conditions</p> <ul style="list-style-type: none"> Ignition switch-ST signal (high) is input for 10 seconds or more. 	<ul style="list-style-type: none"> Malfunction of the starter relay Malfunction of starter relay-related circuit Malfunction of the engine-ECU



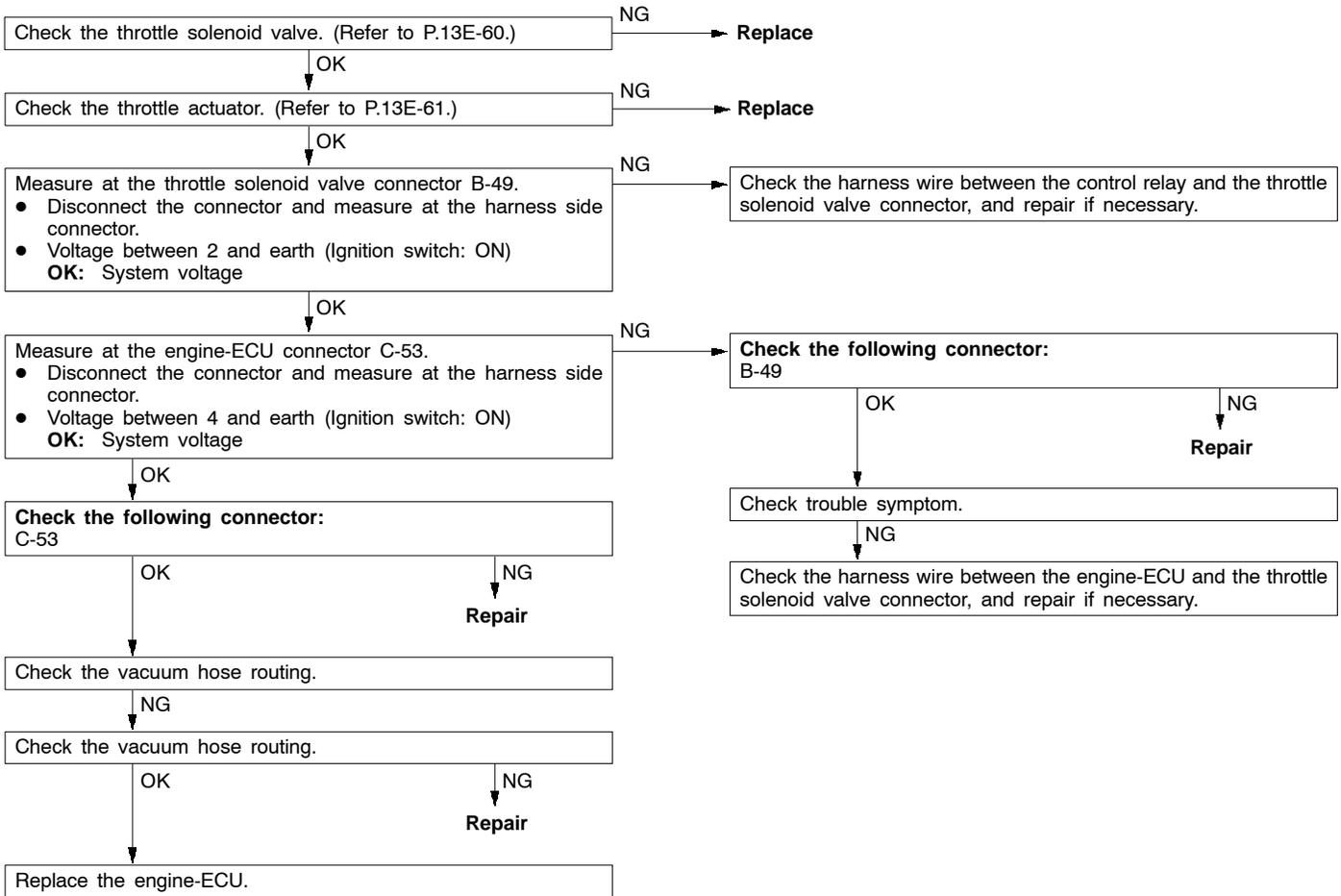
Code No.23 Idle position switch 1 system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> Accelerator pedal position sensor signal output is 1.2 V or higher. Idle position switch 2: OFF <p>Set Conditions</p> <ul style="list-style-type: none"> Idle position switch 1 on signal is input for 1 second or more. 	<ul style="list-style-type: none"> Malfunction of the idle position switch 1 Open or short circuit in idle position switch 1 circuit or poor connector contact Malfunction of the engine-ECU
<p>Range of Check</p> <ul style="list-style-type: none"> Accelerator pedal position sensor signal output is 0.58 V or lower. Idle position switch 2: ON <p>Set Conditions</p> <ul style="list-style-type: none"> Idle position switch 1 off signal is input for 1 second or more. 	



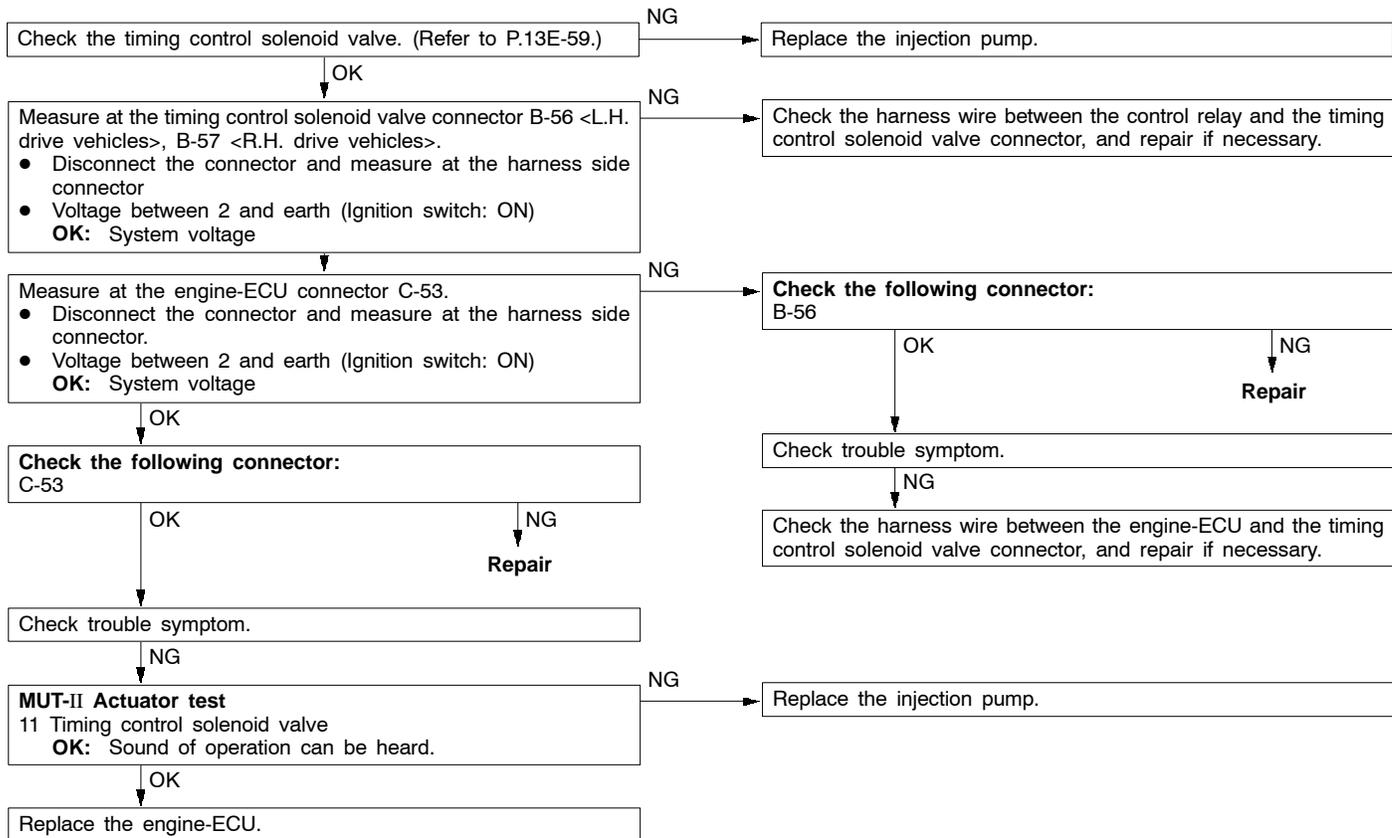
Code No.24 Idle position switch 2 system	Probable cause
Range of Check ● Accelerator pedal position sensor signal output is 1.2 V or higher. ● Idle position switch 1: OFF Set Conditions ● Idle position switch 2 on signal is input for 1 second or more.	<ul style="list-style-type: none"> ● Malfunction of the idle position switch 2 ● Open or short circuit in idle position switch 2 circuit or poor connector contact ● Malfunction of the engine-ECU
Range of Check ● Accelerator pedal position sensor signal output is 0.48 V or lower. ● Idle position switch 1: ON Set Conditions ● Idle position switch 2 off signal is input for 1 second or more.	



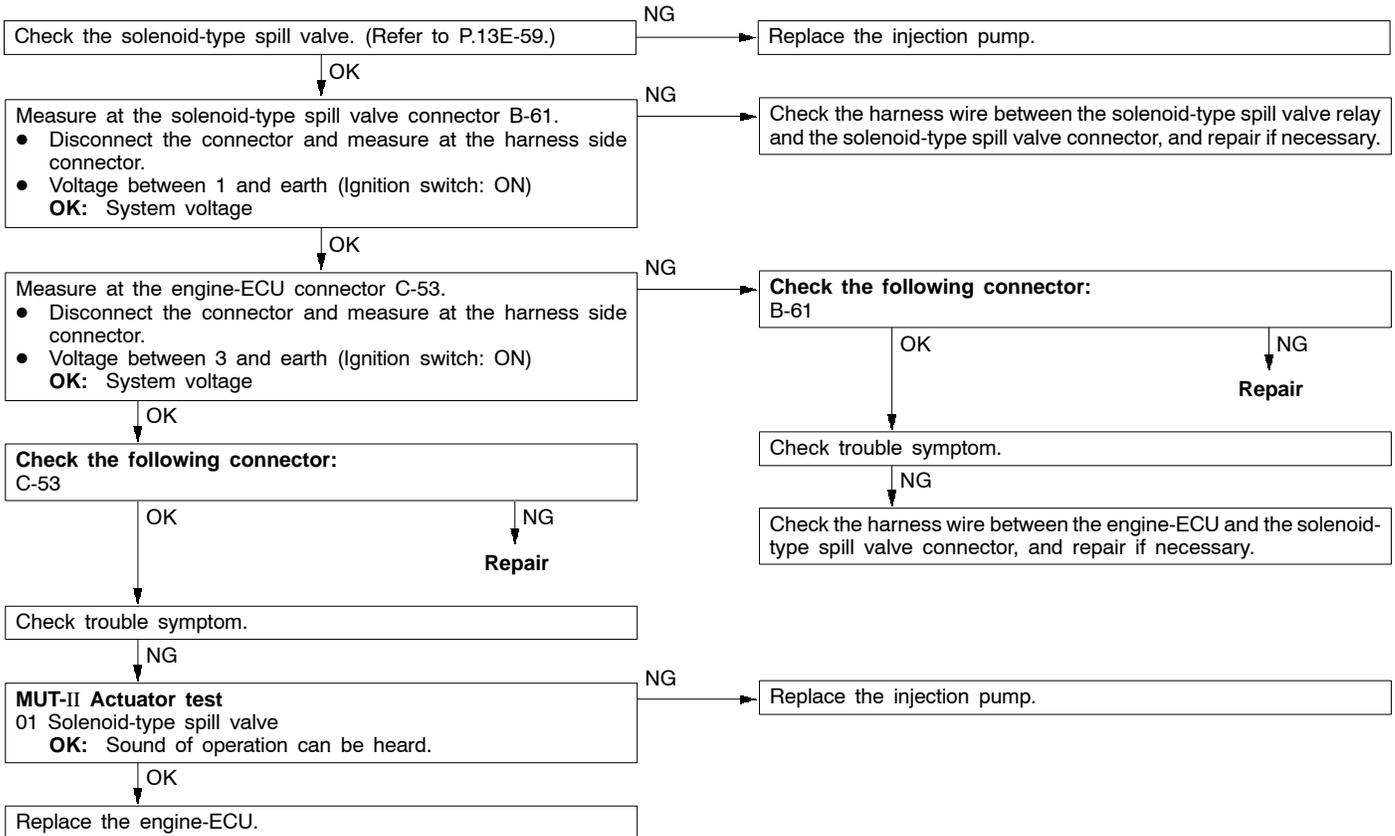
Code No.41 Throttle solenoid valve system	Probable cause
<p>Range of Check From the following condition, the ignition switch is turned to OFF.</p> <ul style="list-style-type: none"> ● 2.2 seconds or more have passed since idle position switch turned on and ignition switch-ST turned off ● Accelerator pedal opening amount: Approx. 0 % ● Vehicle speed: 0 km/h ● Injection pump speed: Between 700 r/min and 1,500 r/min <p>Set Conditions</p> <ul style="list-style-type: none"> ● The difference between the boost sensor signal output before and after the engine stops is 50 mmHg or less for 10 times in succession (ignition switch transition to off counted as one time). 	<ul style="list-style-type: none"> ● Malfunction of the throttle solenoid valve ● Open or short circuit in throttle solenoid valve circuit or poor connector contact ● Incorrect vacuum hose routing ● Malfunction of the throttle actuator



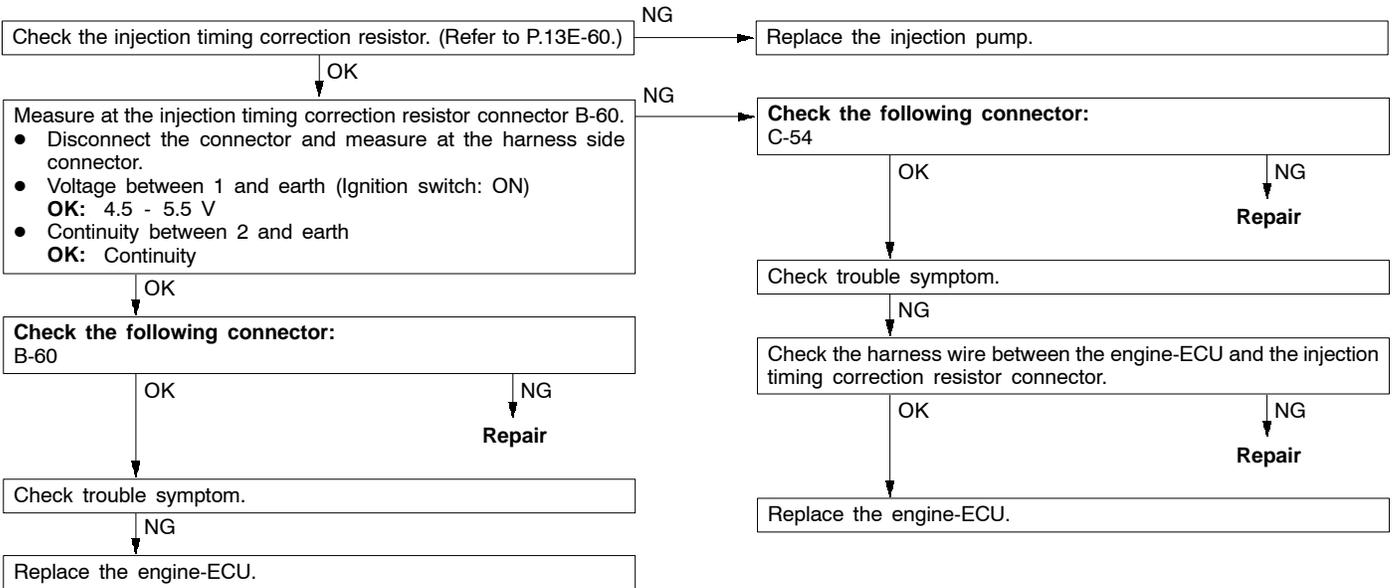
Code No.43 Timing control solenoid valve system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Ignition switch-ST: OFF ● Engine speed: 400 r/min or more ● Engine coolant temperature: 60 °C or higher <p>Set Conditions</p> <ul style="list-style-type: none"> ● Target advance value differs from actual advance value by 7° or more for a continuous period of 10 seconds or more. 	<ul style="list-style-type: none"> ● Malfunction of the timing control solenoid valve ● Open or short circuit in timing control solenoid valve circuit or poor connector contact ● Incorrect ignition timing adjustment ● Malfunction of the injection pump ● Malfunction of the engine-ECU



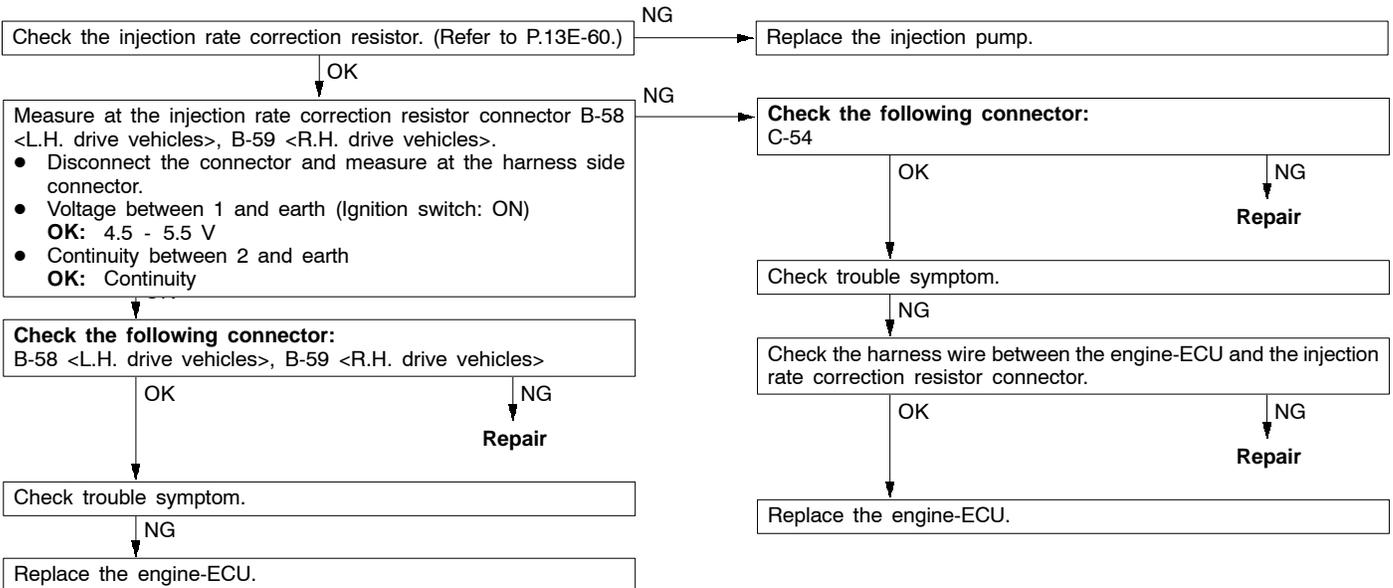
Code No.44 Solenoid-type spill valve system	Probable cause
Range of Check ● Ignition switch-ST: OFF ● Injection pump speed: 750 r/min or more ● Solenoid-type spill valve relay: ON Set Conditions ● Solenoid-type spill valve does not turn off.	<ul style="list-style-type: none"> ● Malfunction of the solenoid-type spill valve ● Open or short circuit in solenoid-type spill valve circuit or poor connector contact ● Malfunction of the injection pump ● Malfunction of the engine-ECU
Range of Check, Set Conditions ● Injection pump speed is 5,400 r/min or more for a continuous period of 2 seconds or more.	



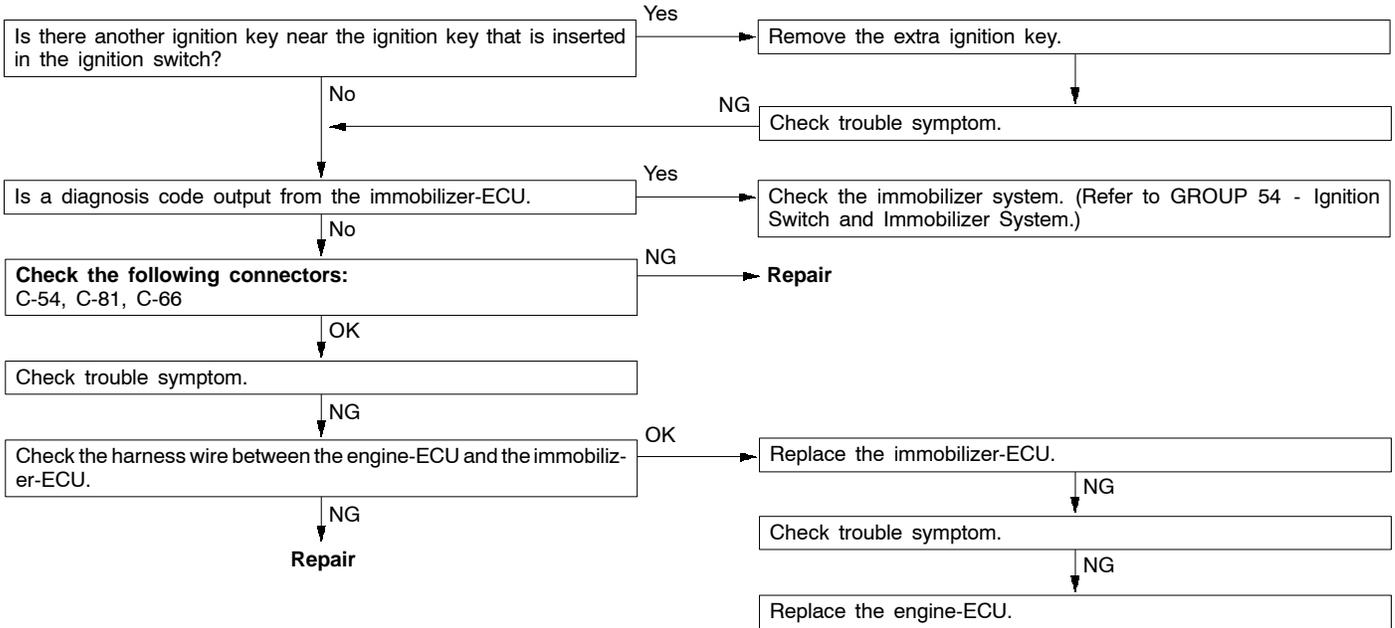
Code No.45 Injection timing correction resistor system	Probable cause
Range of Check, Set Conditions • Open or short circuit is detected in injection timing correction resistor circuit.	<ul style="list-style-type: none"> • Malfunction of the injection timing correction resistor • Open or short circuit in injection timing correction resistor circuit of poor connector contact • Malfunction of the engine-ECU



Code No.46 Injection rate correction resistor system	Probable cause
Range of Check, Set Conditions • Open or short circuit is detected in injection rate correction resistor circuit.	<ul style="list-style-type: none"> • Malfunction of the injection rate correction resistor • Open or short circuit in injection rate correction resistor circuit or poor connector contact • Malfunction of the engine-ECU



Code No.47 Immobilizer system	Probable cause
<p>Range of Check</p> <ul style="list-style-type: none"> ● Ignition switch: ON <p>Set Conditions</p> <ul style="list-style-type: none"> ● Communication problem between the engine-ECU and the immobilizer-ECU. <p>NOTE</p> <p>If the engine is started while several ignition keys are present nearby, signal mixing may occur, which will cause this diagnosis code to be generated. This code may also be generated when registering the key ID codes.</p>	<ul style="list-style-type: none"> ● Radio interference of ID codes ● Incorrect ID code ● Malfunction of harness or connector ● Malfunction of the immobilizer-ECU ● Malfunction of the engine-ECU



INSPECTION CHART FOR TROUBLE SYMPTOM

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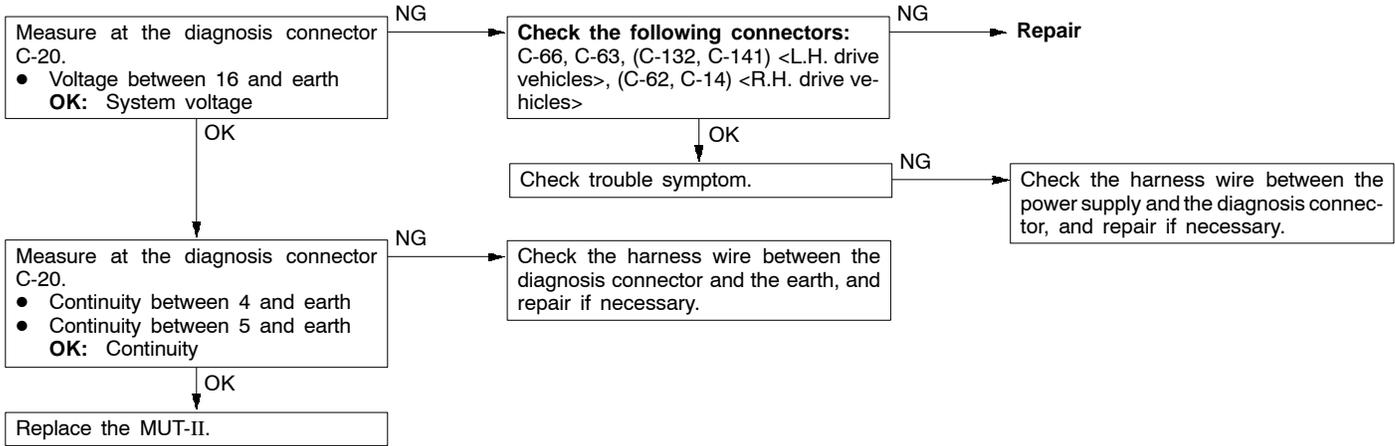
Caution**Check that the engine-ECU earth circuit is normal before checking for the cause of the problem.**

Trouble symptoms		Inspection procedure No.	Reference page
Communication with MUT-II is impossible.	MUT-II communication with all systems is impossible.	1	13E-24
	MUT-II communication with engine-ECU only is impossible.	2	13E-24
Engine warning lamp and related parts	The engine warning lamp does not illuminate right after the ignition switch is turned to the ON position.	3	13E-25
	The engine warning lamp remains illuminating and never goes out.	4	13E-25
Starting	No initial combustion (Starting not possible)	5	13E-26
	Poor startability when engine is cold (Poor starting)	6	13E-26
	Poor startability when engine is cold or warm (Poor starting)	7	13E-27
Idling stability (Improper idling)	Idling speed is low when engine is cold (Improper idling speed)	8	13E-27
	Idling speed is high (Improper idling speed)	9	13E-28
	Idling speed is low (Improper idling speed)	10	13E-28
	Idling speed is unstable (Rough idling, hunting)	11	13E-29
Idling stability (Engine stalls)	Engine stops soon after starting	12	13E-29
	Engine stops during idling	13	13E-30
Driving	Engine output is too low	14	13E-30
	Abnormal engine knocking occurs	15	13E-31
	Abnormally black smoke	16	13E-31
	Abnormally white smoke	17	13E-32
	Hunting occurs while driving	18	13E-32
Idling speed is improper when A/C is operating		19	13E-33
Fans (radiator fan and A/C condenser fan) are imoperative		20	13E-33

INSPECTION PROCEDURE FOR TROUBLE SYMPTOMS

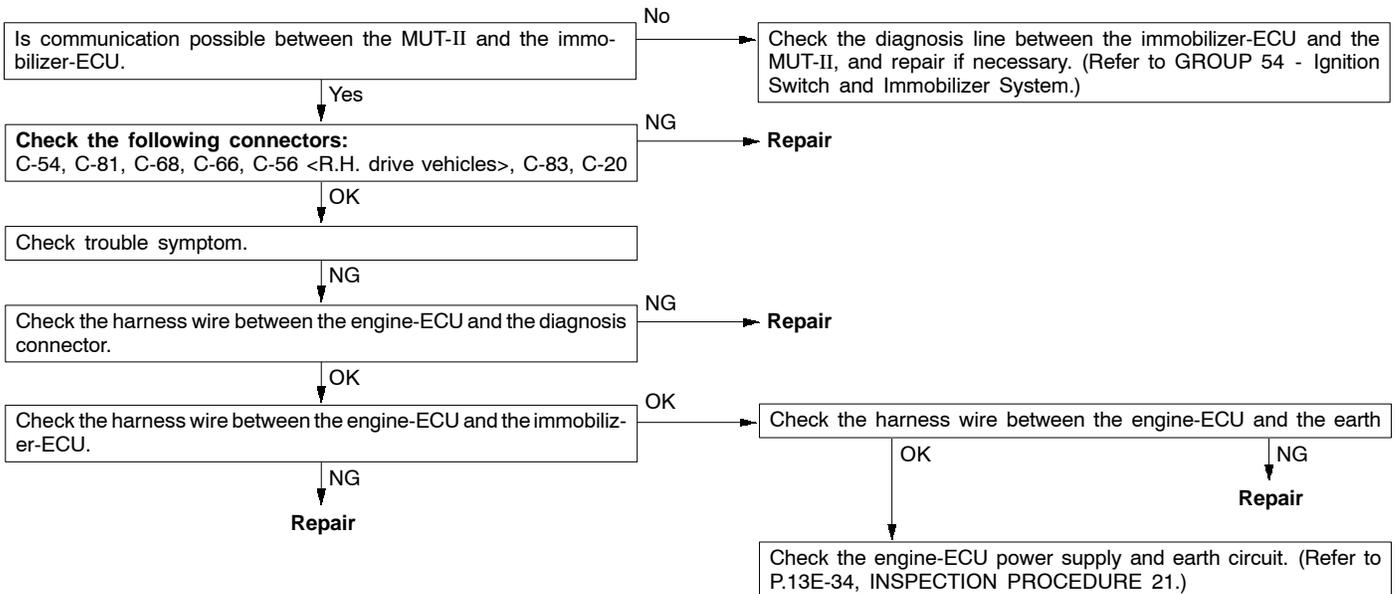
INSPECTION PROCEDURE 1

Communication with MUT-II is impossible. (MUT-II communication with all systems is impossible.)	Probable cause
The cause is probably a defect in the power supply system (including earth) for the diagnosis line.	<ul style="list-style-type: none"> • Malfunction of the connector • Malfunction of the harness wire



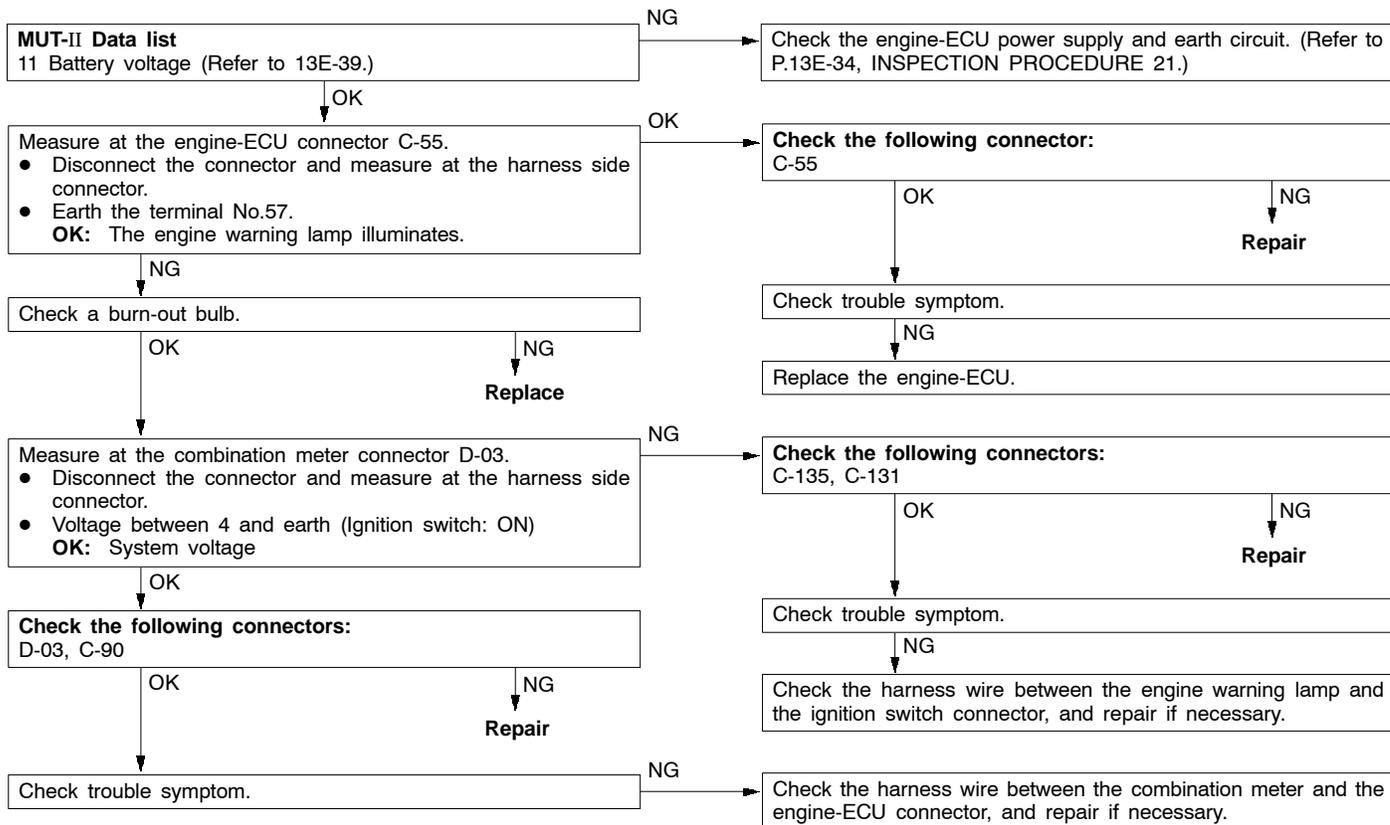
INSPECTION PROCEDURE 2

MUT-II communication with engine-ECU only is impossible.	Probable cause
<p>One of the following causes may be suspected.</p> <ul style="list-style-type: none"> • No power supply to engine-ECU • Defective earth circuit of engine-ECU • Defective engine-ECU • Improper communication line between engine-ECU and MUT-II 	<ul style="list-style-type: none"> • Malfunction of the engine-ECU power supply circuit • Malfunction of the engine-ECU • Malfunction of the immobilizer-ECU • Open circuit between immobilizer-ECU and diagnosis connector • Open circuit between engine-ECU and immobilizer-ECU



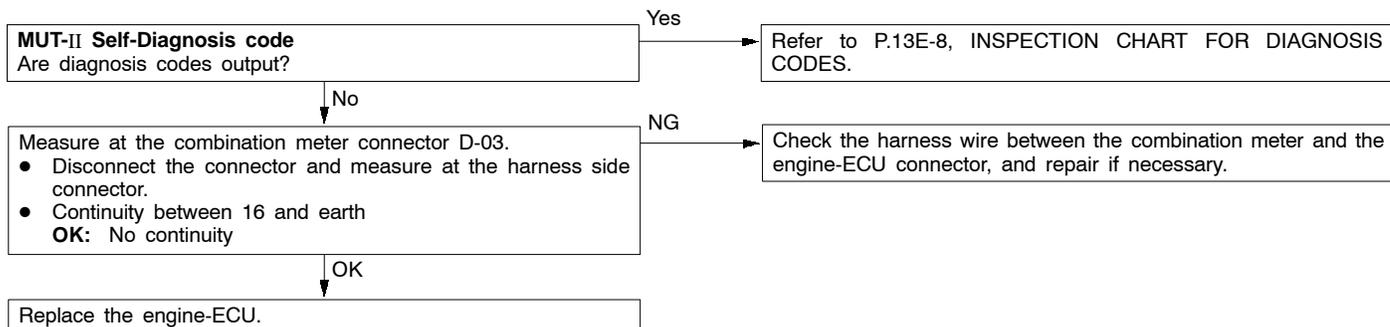
INSPECTION PROCEDURE 3

The engine warning lamp does not illuminate right after the ignition switch is turned to the ON position.	Probable cause
Because there is a burn-out bulb, the engine-ECU causes the engine warning lamp to illuminate for five seconds immediately after the ignition switch is turned to ON. If the engine warning lamp does not illuminate immediately after the ignition switch is turned to ON, one of the malfunctions listed at right has probably occurred.	<ul style="list-style-type: none"> ● Burn-out bulb ● Defective warning lamp circuit ● Malfunction of the engine-ECU



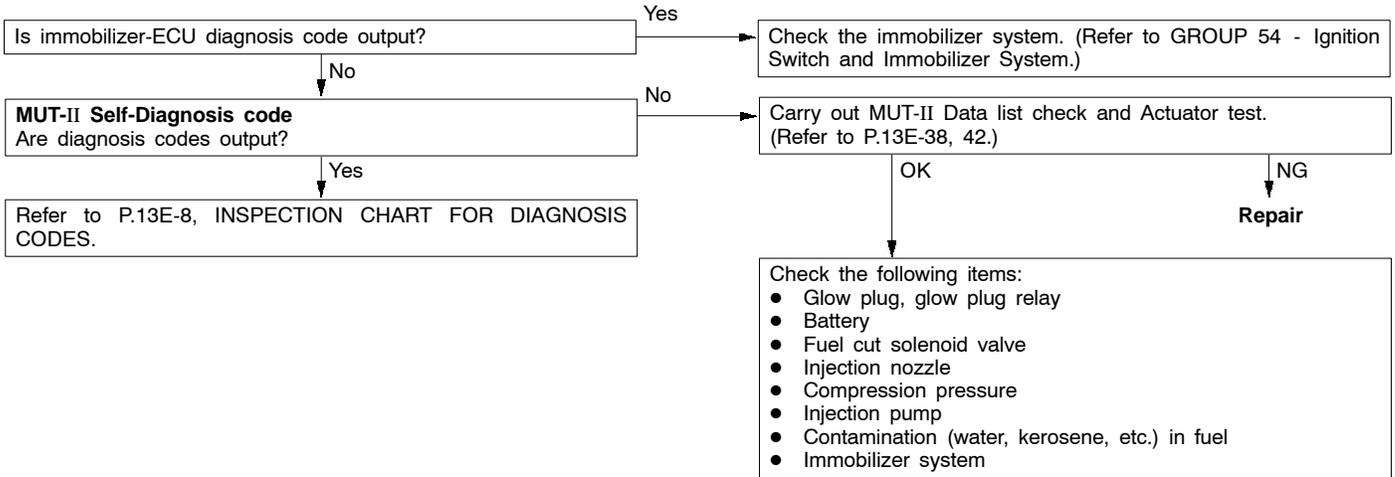
INSPECTION PROCEDURE 4

The engine warning lamp remains illuminating and never goes out.	Probable cause
In case such as the above, the cause is probably that the engine-ECU is detecting a problem in a sensor or actuator, or that one of the malfunctions listed at right has occurred.	<ul style="list-style-type: none"> ● Short-circuit between the engine warning lamp and the engine-ECU ● Malfunction of the engine-ECU



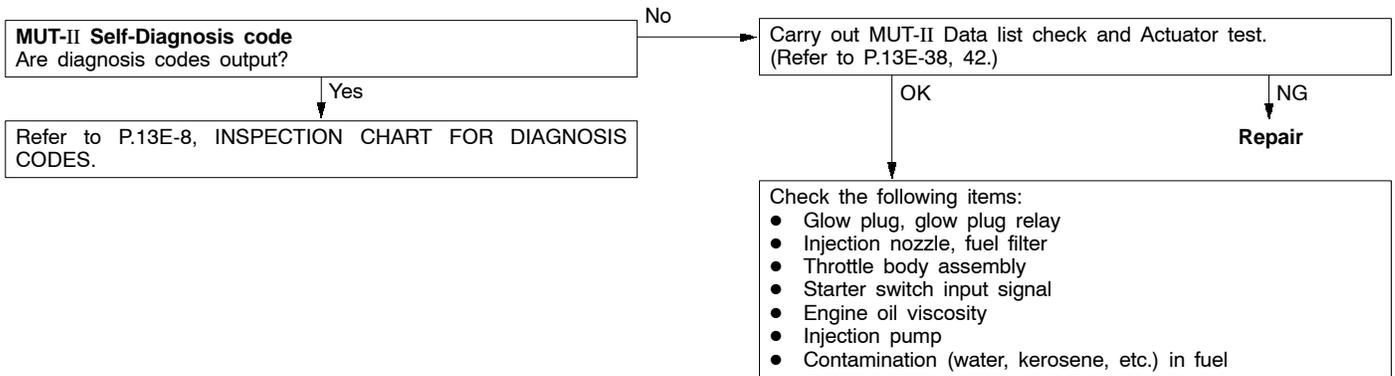
INSPECTION PROCEDURE 5

No initial combustion (Starting not possible)	Probable cause
The cause is probably a malfunction of the control system, injection nozzles, injection pump, glow system or power supply.	<ul style="list-style-type: none"> ● Malfunction of the control system ● Malfunction of the injection nozzles ● Malfunction of the injection pump ● Malfunction of the glow system ● Malfunction of the immobilizer system ● Malfunction of the engine-ECU



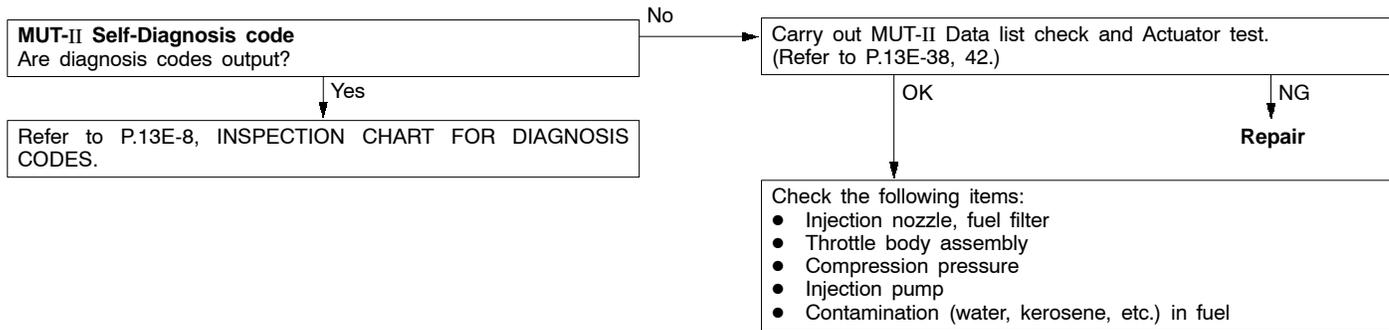
INSPECTION PROCEDURE 6

Poor startability when engine is cold (Poor starting)	Probable cause
The cause is probably a malfunction of the control system, injection pump, fuel system, air intake system or glow system.	<ul style="list-style-type: none"> ● Malfunction of the control system ● Malfunction of the injection pump ● Malfunction of the fuel system ● Malfunction of the air intake system ● Malfunction of the glow system ● Malfunction of the engine-ECU



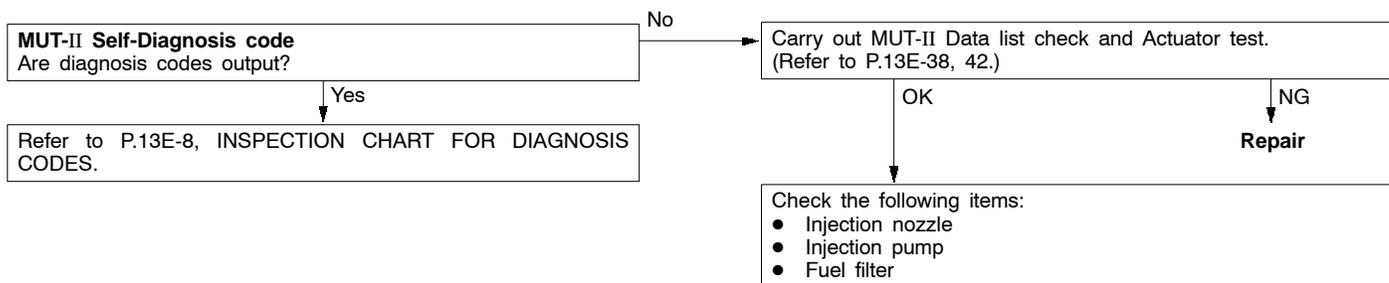
INSPECTION PROCEDURE 7

Poor startability when engine is cold or warm (Poor starting)	Probable cause
The cause is probably a malfunction of the control system, injection pump, fuel system or air intake system.	<ul style="list-style-type: none"> ● Malfunction of the control system ● Malfunction of the injection pump ● Malfunction of the fuel system ● Malfunction of the air intake system ● Malfunction of the engine-ECU



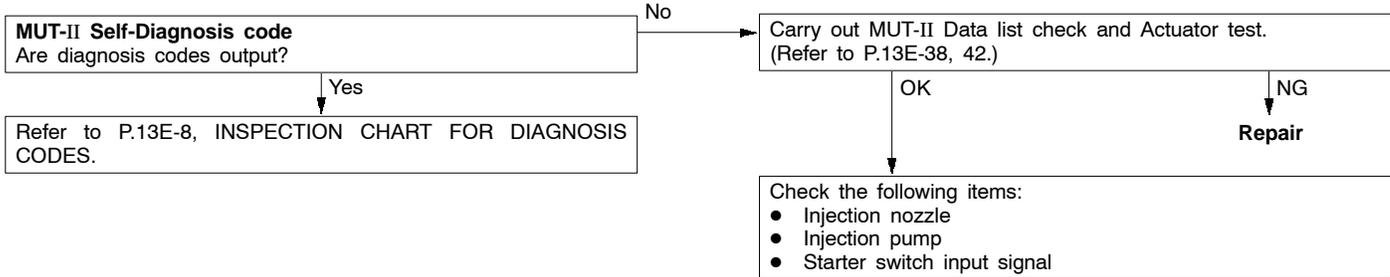
INSPECTION PROCEDURES 8

Idling speed is low when engine is cold (Improper idling speed)	Probable cause
The cause is probably a malfunction of the control system, injection pump or fuel system.	<ul style="list-style-type: none"> ● Malfunction of the control system ● Malfunction of the injection pump ● Malfunction of the fuel system ● Malfunction of the engine-ECU



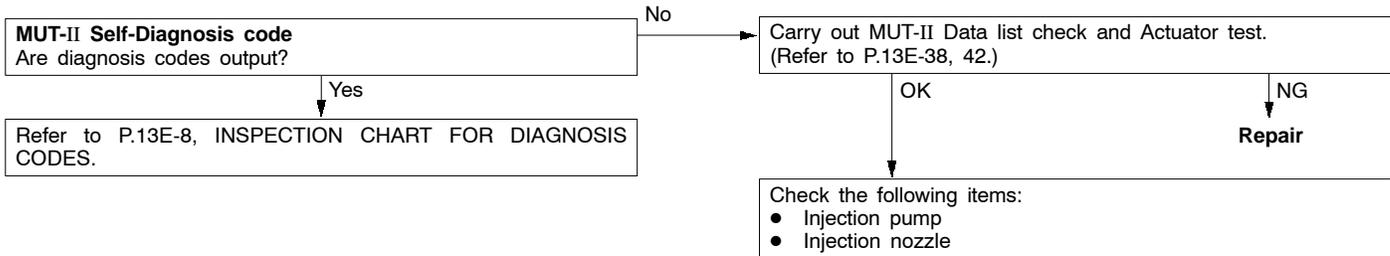
INSPECTION PROCEDURE 9

Idling speed is high (Improper idling speed)	Probable cause
The cause is probably a malfunction of the control system, injection nozzles or injection pump.	<ul style="list-style-type: none"> ● Malfunction of the control system ● Malfunction of the injection nozzles ● Malfunction of the injection pump ● Malfunction of the engine-ECU



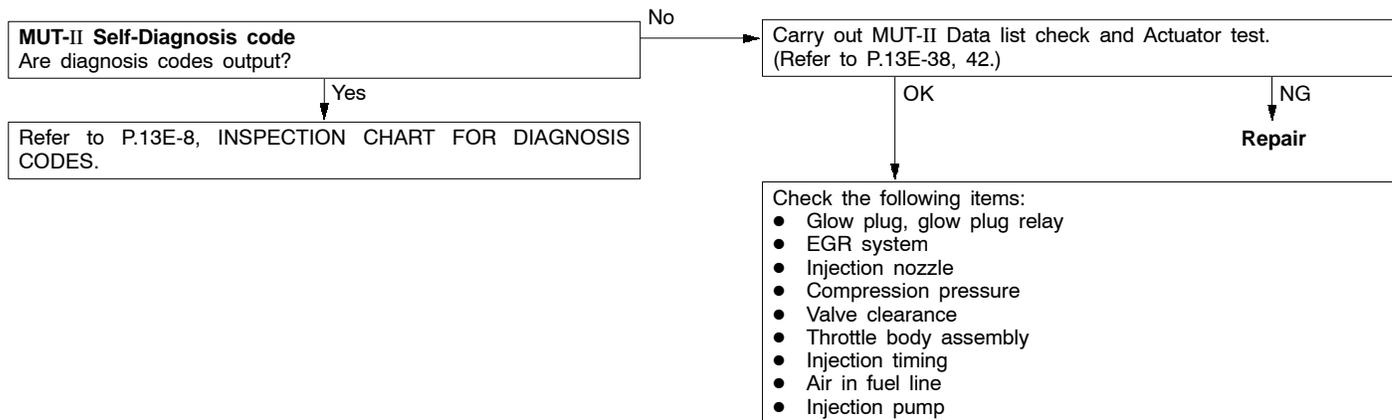
INSPECTION PROCEDURE 10

Idling speed is low (Improper idling speed)	Probable cause
The cause is probably a malfunction of the control system, injection pump or fuel system.	<ul style="list-style-type: none"> ● Malfunction of the control system ● Malfunction of the injection pump ● Malfunction of the fuel system ● Malfunction of the engine-ECU



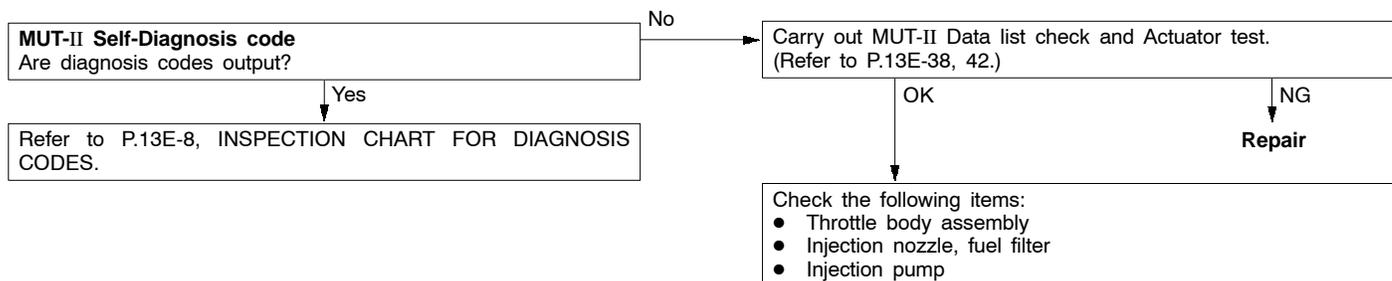
INSPECTION PROCEDURE 11

Idling speed is unstable (Rough idling, hunting)	Probable cause
The cause is probably a malfunction of the control system, injection pump, fuel system, air intake system or glow system.	<ul style="list-style-type: none"> ● Malfunction of the control system ● Malfunction of the injection pump ● Malfunction of the fuel system ● Malfunction of the air intake system ● malfunction of the glow system ● Malfunction of the EGR system ● Malfunction of the engine-ECU



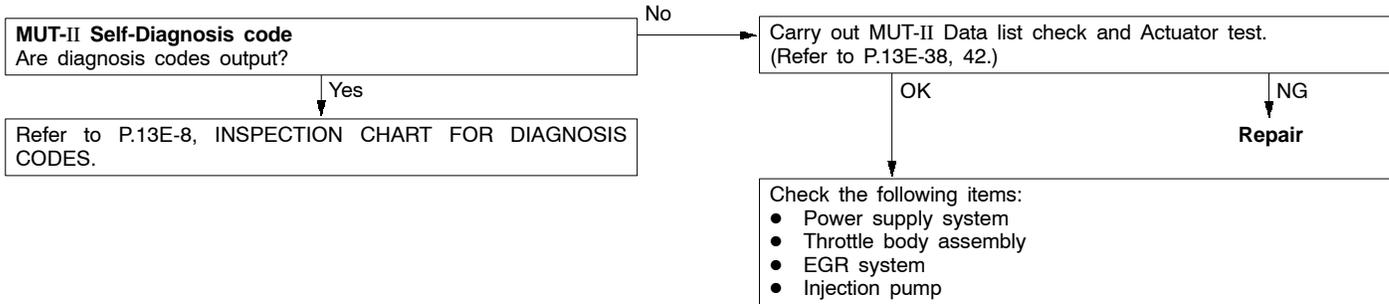
INSPECTION PROCEDURE 12

Engine stops soon after starting	Probable cause
The cause is probably a malfunction of the control system, injection pump, fuel system or air intake system.	<ul style="list-style-type: none"> ● Malfunction of the control system ● Malfunction of the injection pump ● Malfunction of the fuel system ● Malfunction of the air intake system ● Malfunction of the engine-ECU



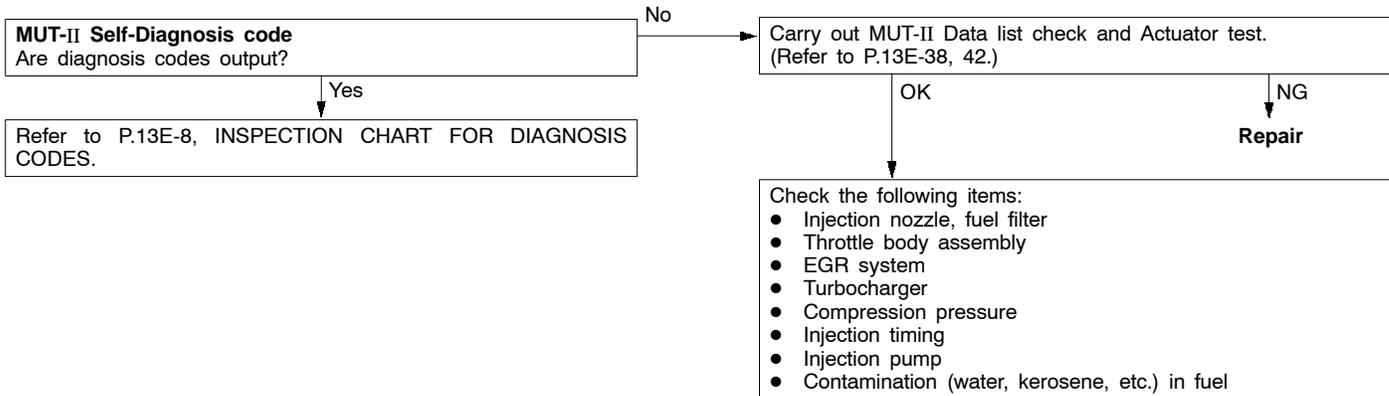
INSPECTION PROCEDURE 13

Engine stops during idling	Probable cause
The cause is probably a malfunction of the control system, injection pump, air intake system or power supply system.	<ul style="list-style-type: none"> ● Malfunction of the control system ● Malfunction of the injection pump ● Malfunction of the EGR system ● Malfunction of the air intake system ● Malfunction of the engine-ECU



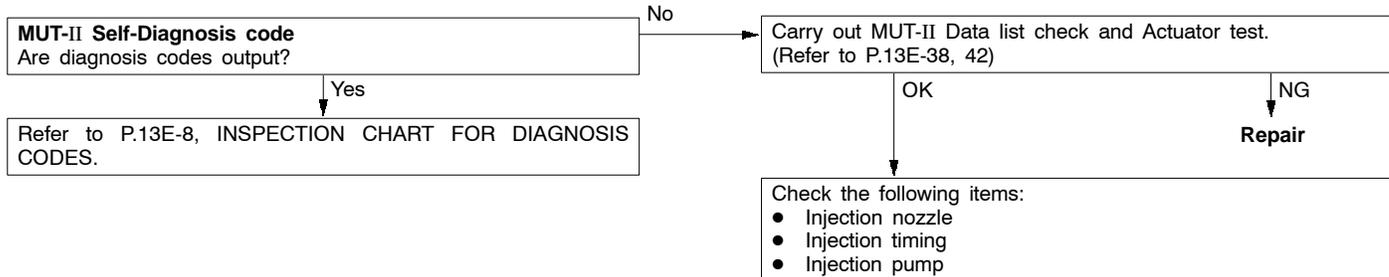
INSPECTION PROCEDURE 14

Engine output is too low	Probable cause
The cause is probably a malfunction of the control system, injection pump, fuel system, air intake system or EGR system.	<ul style="list-style-type: none"> ● Malfunction of the control system ● Malfunction of the injection pump ● Malfunction of the fuel system ● Malfunction of the air intake system ● Malfunction of the EGR system ● Malfunction of the engine-ECU



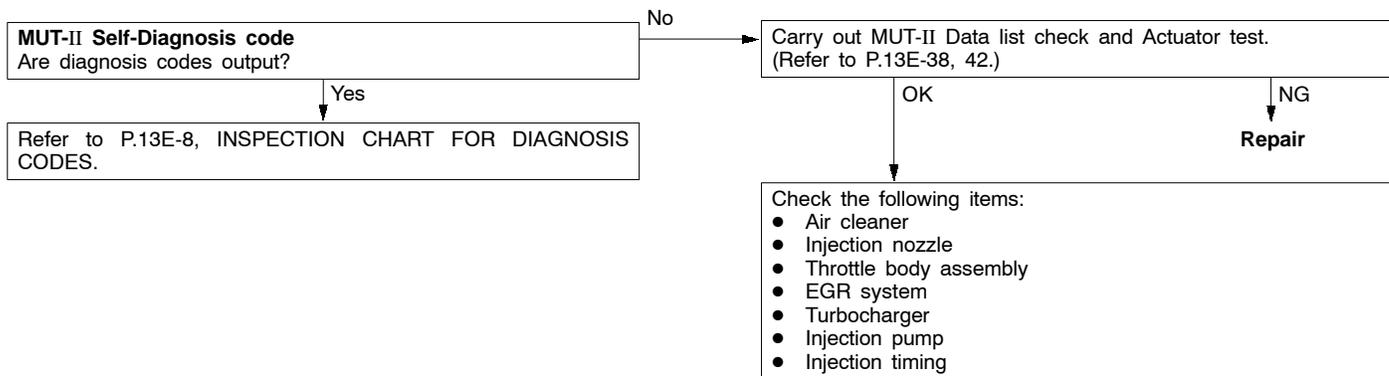
INSPECTION PROCEDURE 15

Abnormal engine knocking occurs	Probable cause
The cause is probably a malfunction of the control system, injection pump or fuel system.	<ul style="list-style-type: none"> ● Malfunction of the control system ● Malfunction of the injection pump ● Malfunction of the fuel system ● Malfunction of the engine-ECU



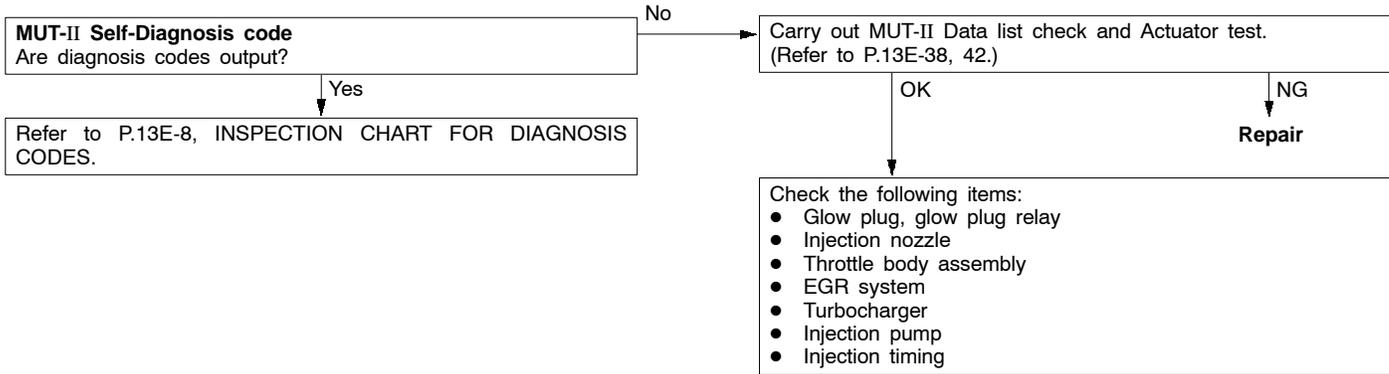
INSPECTION PROCEDURE 16

Abnormally black smoke	Probable cause
The cause is probably a malfunction of the control system, injection pump, fuel system, air intake system or EGR system.	<ul style="list-style-type: none"> ● Malfunction of the control system ● Malfunction of the injection pump ● Malfunction of the fuel system ● Malfunction of the air intake system ● Malfunction of the EGR system ● Malfunction of the engine-ECU



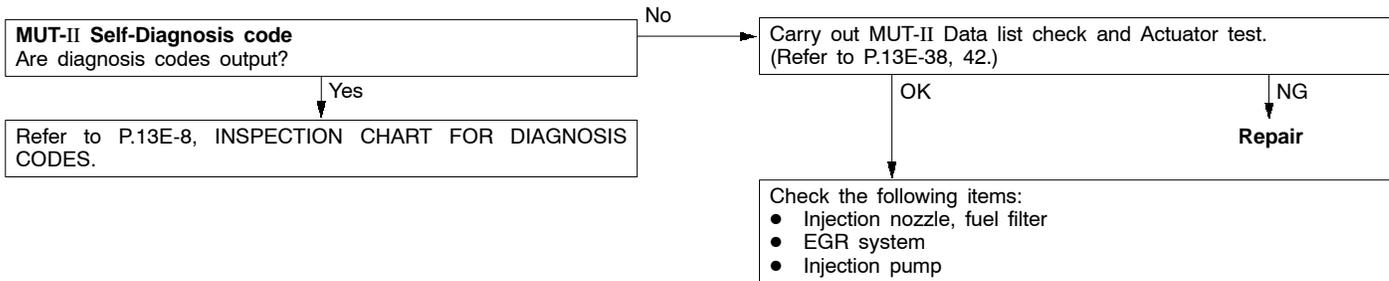
INSPECTION PROCEDURE 17

Abnormally white smoke	Probable cause
The cause is probably a malfunction of the control system, injection pump, fuel system, air intake system, EGR system or glow system.	<ul style="list-style-type: none"> ● Malfunction of the control system ● Malfunction of the injection pump ● Malfunction of the fuel system ● Malfunction of the air intake system ● Malfunction of the EGR system ● Malfunction of the glow system ● Malfunction of the engine-ECU



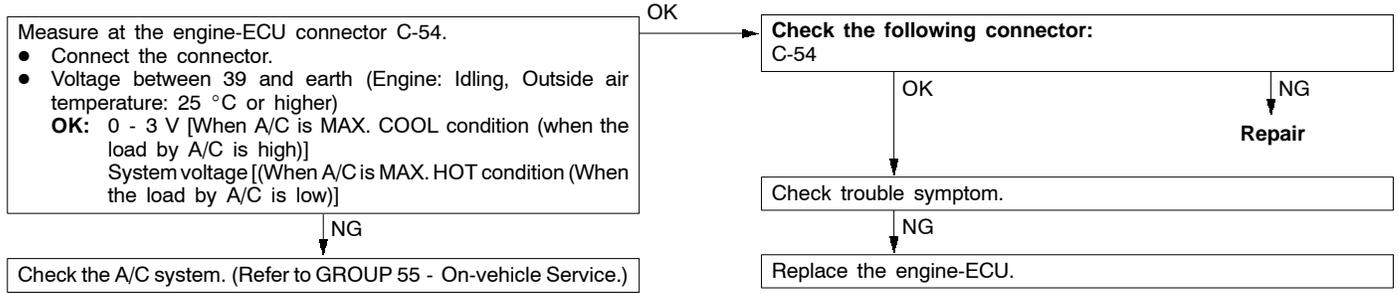
INSPECTION PROCEDURE 18

Hunting occurs while driving	Probable cause
The cause is probably a malfunction of the control system, injection pump, fuel system or EGR system.	<ul style="list-style-type: none"> ● Malfunction of the control system ● Malfunction of the injection pump ● Malfunction of the fuel system ● Malfunction of the EGR system ● Malfunction of the engine-ECU



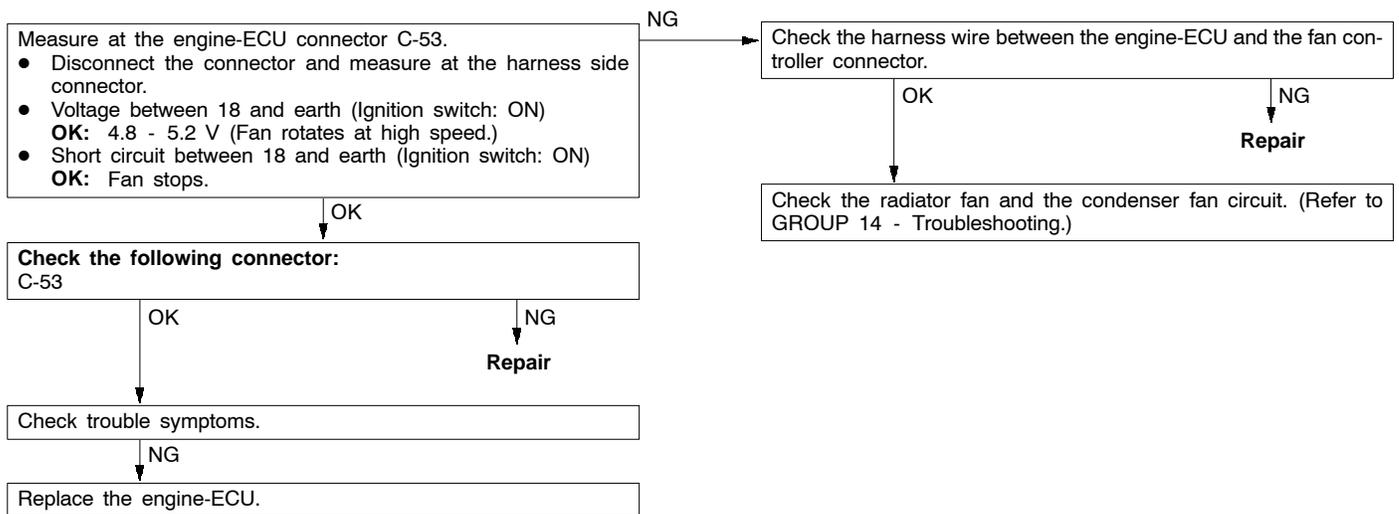
INSPECTION PROCEDURE 19

Idling speed is improper when A/C is operating



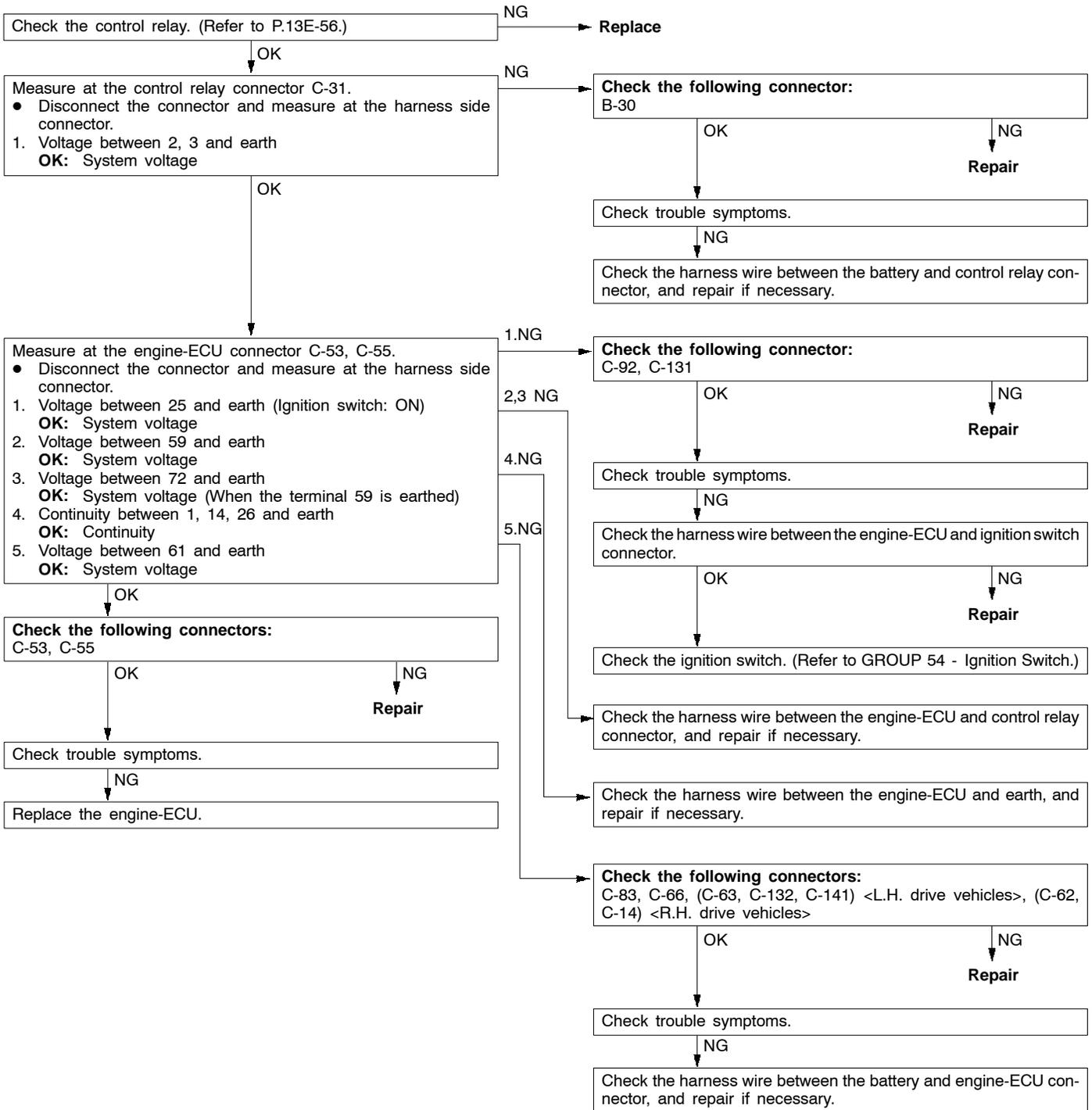
INSPECTION PROCEDURE 20

Fans (radiator fan and A/C condenser fan) are imoperative



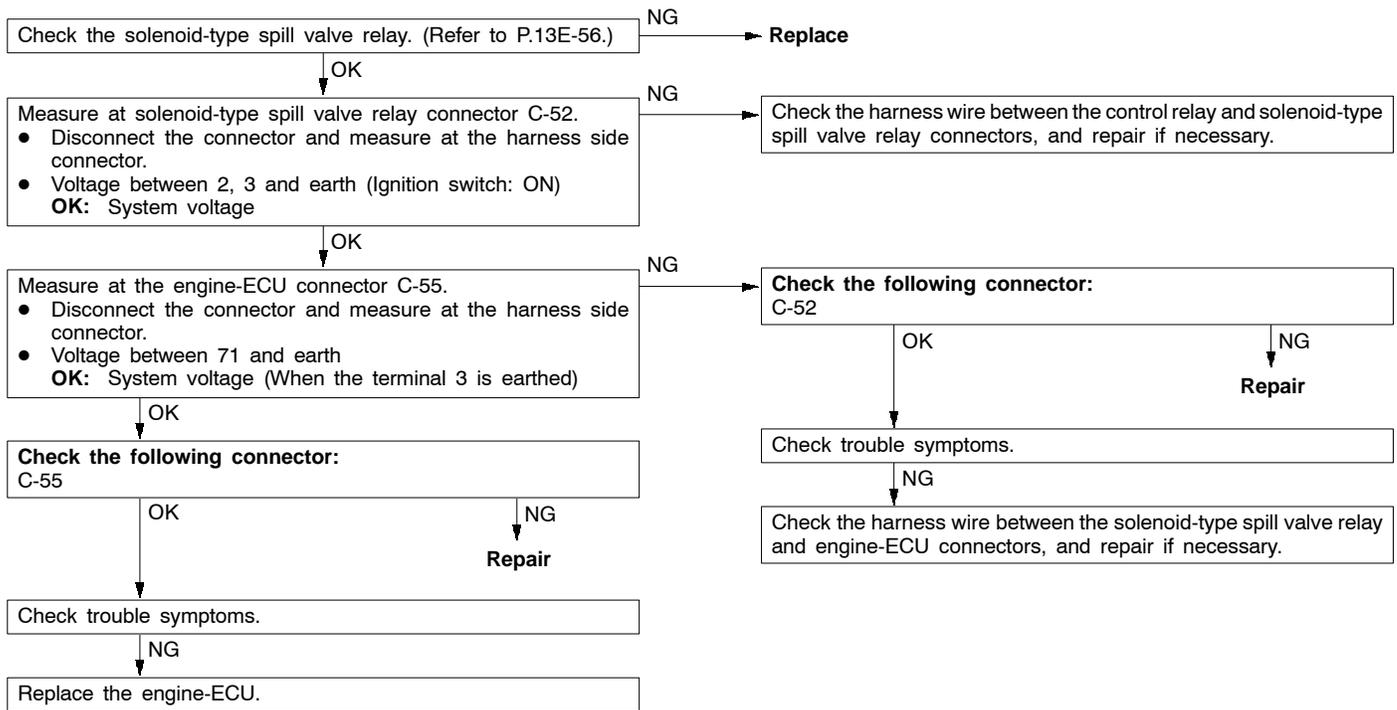
INSPECTION PROCEDURE 21

Check the engine-ECU power supply and earth circuit



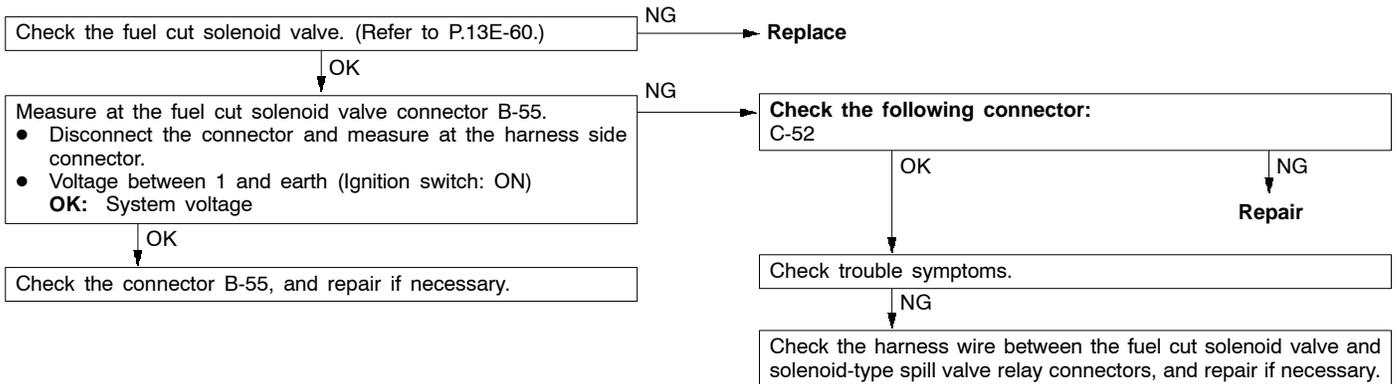
INSPECTION PROCEDURE 22

Check the solenoid-type spill valve relay circuit.



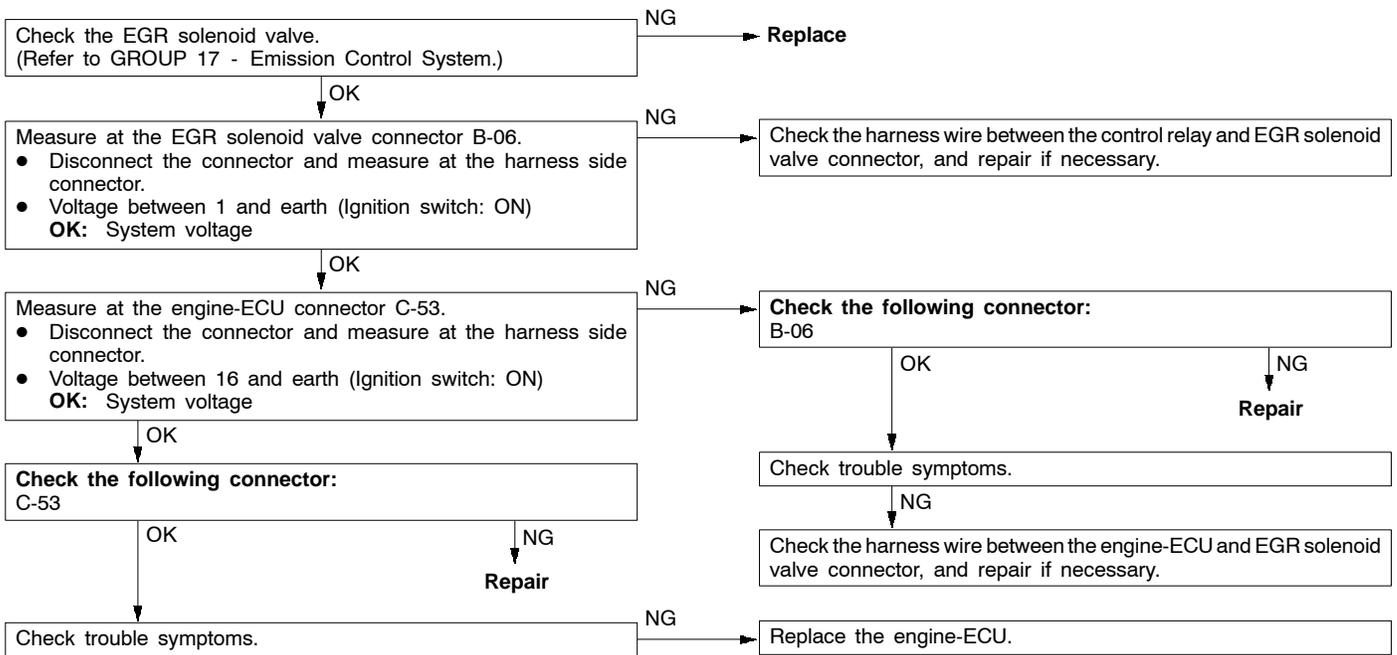
INSPECTION PROCEDURE 23

Check the fuel cut solenoid valve circuit.



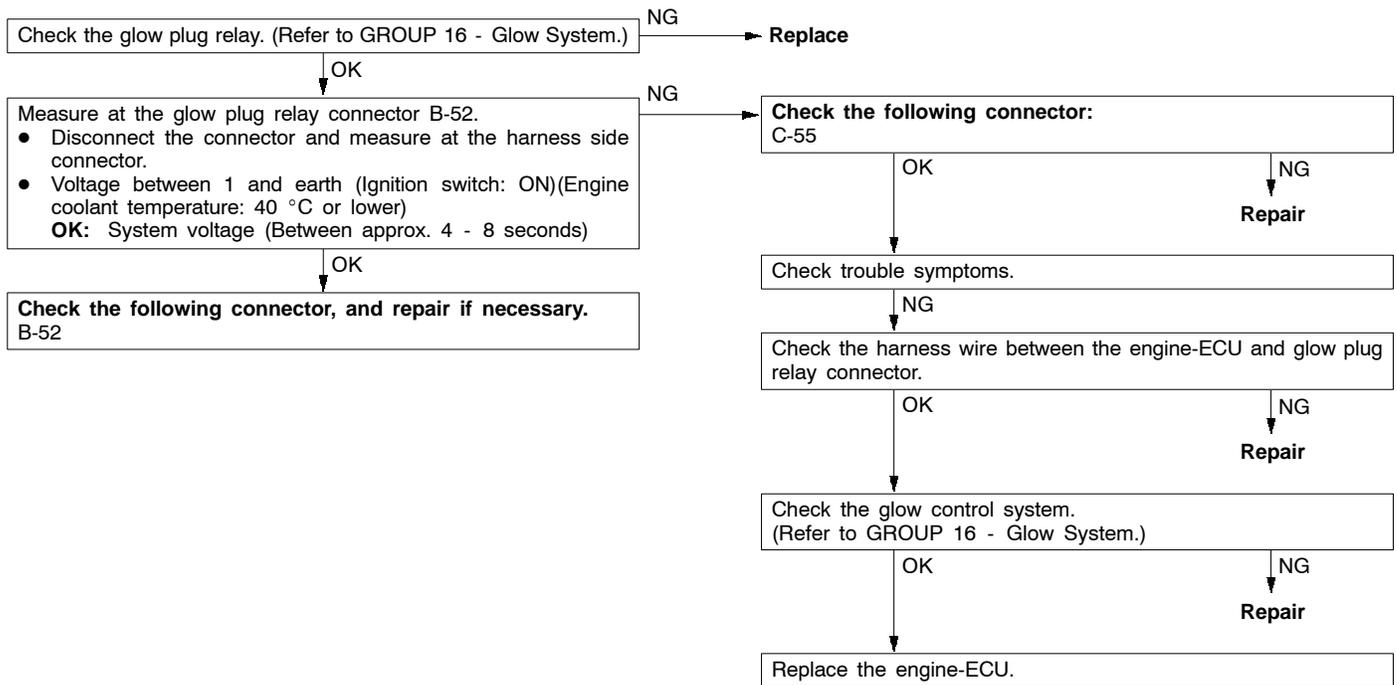
INSPECTION PROCEDURE 24

Check the EGR solenoid valve circuit.



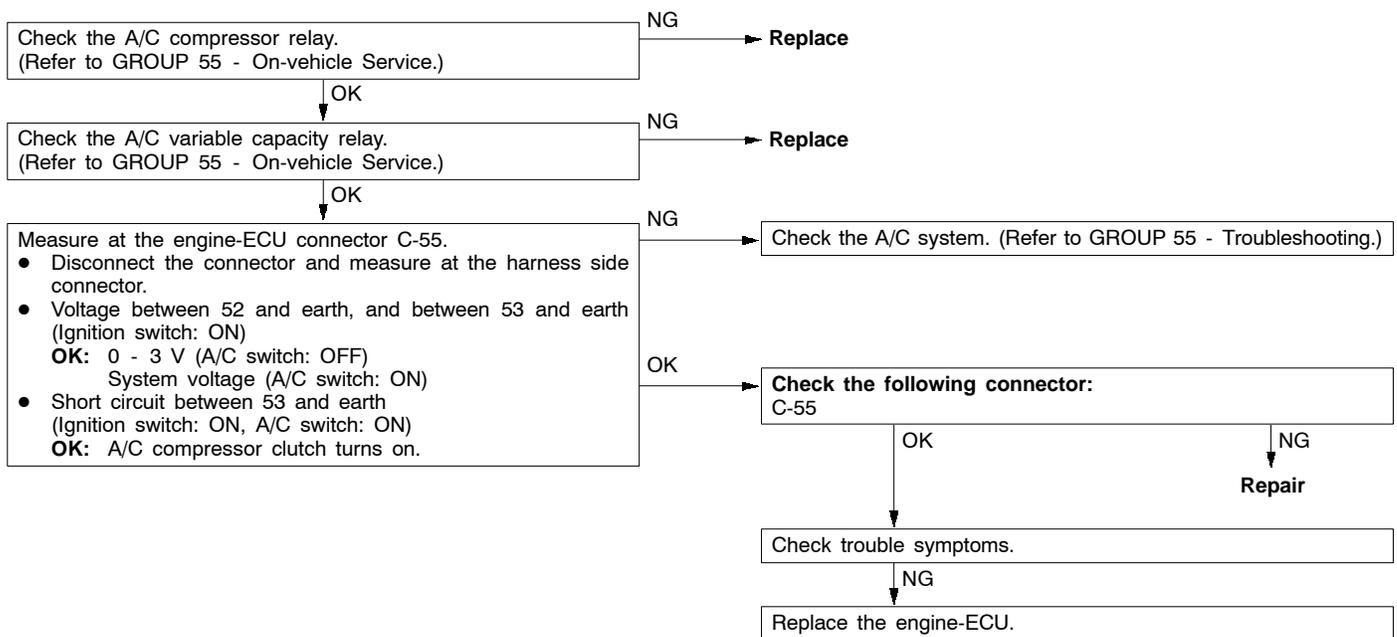
INSPECTION PROCEDURE 25

Check the glow plug relay circuit



INSPECTION PROCEDURE 26

Check the A/C switch and A/C relay circuit



DATA LIST REFERENCE TABLE

13300420026

Caution**Driving tests always need another personnel.**

Item No.	Inspection item	Inspection contents	Normal condition	Inspection procedure No.	Reference page	
01	Intake air temperature sensor	Ignition switch: ON or with engine running	Intake air temperature is -20 °C	-20 °C	Code No.16	13E-12
			Intake air temperature is 0 °C	0 °C		
			Intake air temperature is 20 °C	20 °C		
			Intake air temperature is 40 °C	40 °C		
			Intake air temperature is 80 °C	80 °C		
02	Engine coolant temperature sensor	Ignition switch: ON or with engine running	Engine coolant temperature is -20 °C	-20 °C	Code No.15	13E-12
			Engine coolant temperature is 0 °C	0 °C		
			Engine coolant temperature is 20 °C	20 °C		
			Engine coolant temperature is 40 °C	40 °C		
			Engine coolant temperature is 80 °C	80 °C		
03	Barometric pressure sensor	Ignition switch: ON	At altitude of 0 m	101 kPa	Code No.13	13E-11
			At altitude of 600 m	95 kPa		
			At altitude of 1,200 m	88 kPa		
			At altitude of 1,800 m	81 kPa		
04	Boost sensor	<ul style="list-style-type: none"> ● Engine coolant temperature: 80 - 95 °C ● Lamps, electric cooling fan and all accessories: OFF ● Transmission: Neutral ● Ignition switch: ON 	At altitude of 0 m	101 kPa	Code No.12	13E-10
			At altitude of 600 m	95 kPa		
			At altitude of 1,200 m	88 kPa		
			At altitude of 1,800 m	81 kPa		
			When the engine is suddenly raced	Increases		

Item No.	Inspection item	Inspection contents	Normal condition	Inspection procedure No.	Reference page	
05	Diesel fuel temperature sensor	Ignition switch: ON or with engine running	Fuel temperature is -20 °C	-20 °C	Code No.14	13E-11
			Fuel temperature is 0 °C	0 °C		
			Fuel temperature is 20 °C	20 °C		
			Fuel temperature is 40 °C	40 °C		
			Fuel temperature is 80 °C	80 °C		
06	Vehicle speed sensor	When vehicle is moving	Compare the speeds displayed on the speedometer and the MUT-II.	Identical	Code No.17	13E-13
07	Pump operation sensor (high speed)	Engine: Idling	Compare the engine speeds displayed on the tachometer and MUT-II.	The same engine speed is displayed.	Code No.18, 19	13E-14
08	Pump operation sensor (low speed)	Engine: Idling	Compare the engine speeds displayed on the tachometer and the MUT-II.	The same engine speed is displayed.	Code No.18, 19	13E-14
09	Accelerator pedal position sensor	Ignition switch: ON	Accelerator pedal is released	480 - 570 mV	Code No.11	13E-9
			Accelerator pedal is fully depressed	4000 - 4690 mV		
10	Accelerator pedal position sensor (Accelerator opening angle)	Ignition switch: ON	Throttle lever: Idle position	0 %	Code No.11	13E-9
			Throttle lever: Fully open position	100 %		
11	Battery voltage	Ignition switch: ON	System voltage	-	-	-
12	Solenoid-type spill valve	Engine: After having warmed up	Engine: Idling	51.5 - 66.5 deg	Code No.44	13E-20
			A/C switch OFF → ON	Advances slightly		
13	Timing control solenoid valve duty ratio	Engine: After having warmed up	When engine is suddenly decelerated from 3,000 r/min.	Momentarily increases slightly	Code No.43	13E-19

Item No.	Inspection item	Inspection contents		Normal condition	Inspection procedure No.	Reference page
14	EGR command value	Engine: Idle		44.8 %	Procedure No.24	13E-36
		Engine: After having warmed up	When engine is suddenly raced	0 %		
15	Injection rate correction resistance value	Ignition switch: ON		0.2 - 4.5 V	Code No.46	13E-21
16	Injection timing correction resistance value	Ignition switch: ON		0.2 - 4.5 V	Code No.45	13E-21
17	Fuel injection rate command value	Engine: After having warmed up	Engine: Idling	3.5 - 12.5 m ³ /st	-	-
			A/C switch: OFF → ON	Increases slightly		
18	Actual injection timing	Engine: After having warmed up		The same value as the injection timing command value is displayed.	Code No.43	13E-19
19	Injection timing command value	Engine: After having warmed up	Engine: Idling	12.6 - 14.6 deg	-	-
			Engine: Racing to 3500 r/min or more	Advances slightly		
20	Radiator fan, A/C condenser fan duty ratio	Engine: Idling	When radiator fan and condenser fan are not operating	0 %	Procedure No.26	13E-20
			When radiator fan and condenser fan are operating	5 % or more (varies in accordance with fan operating speed)		

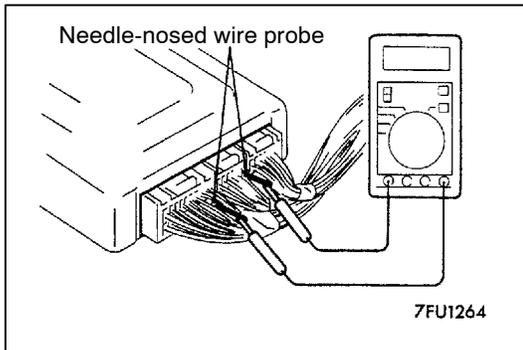
Item No.	Inspection item	Inspection contents		Normal condition	Inspection procedure No.	Reference page
41	Idle position switch 1 (Built into accelerator pedal position sensor)	Ignition switch: ON	Accelerator pedal is released	ON	Code No.23	13E-16
			Accelerator pedal is slightly depressed	OFF		
42	Idle position switch 2	Ignition switch: ON	Accelerator pedal is released	ON	Code No.24	13E-17
			Accelerator pedal is slightly depressed	OFF		
43	A/C switch	Engine: Idling (When the A/C switch is on, the A/C compressor should be driven.)	A/C switch: ON	ON	Procedure No.26	13E-37
			A/C switch: OFF	OFF		
44	Ignition switch: ST	Ignition switch: ON	Engine: Stopped	OFF	Code No.22	13E-16
			Engine: Cranking	ON		
45	Ignition switch-IG	Ignition switch: ON		ON	-	-
46	Control relay	Ignition switch: ON		ON	Procedure No.21	13E-34
47	A/C relay	Engine: Idling after having warmed up	A/C switch: ON	ON	Procedure No.26	13E-37
			A/C switch: OFF	OFF		
49	Solenoid-type spill valve relay	Ignition switch: ON		ON	Code No.44	13E-20
52	Glow plug relay	MUT-II Actuator test: Glow plug relay (item No.2) is driven		ON (for approx. 6 seconds)	Procedure No.25	13E-37
53	Throttle solenoid valve	Engine: After having warmed up	Engine: Idling	ON	Code No.41	13E-18
			Gently racing	OFF		
55	Engine warning lamp	MUT-II Actuator test: Engine warning lamp (item No.16) is driven		ON (For approx. 6 seconds)	-	-
56	Glow indicator lamp	MUT-II Actuator test: Glow indicator lamp (item No.15) is driven		ON (for approx. 6 seconds)	-	-

ACTUATOR TEST REFERENCE TABLE

13300440022

Item No.	Inspection item	Drive contents	Inspection contents	Normal condition	Inspection procedure No.	Reference page
01	Solenoid-type spill valve relay	Turns relay from OFF to ON and from ON to OFF	Ignition switch: ON	Operation sound can be heard.	-	-
02	Glow plug relay	Turns relay from OFF to ON and from ON to OFF.	Ignition switch: ON	Battery voltage is applied to glow plug when glow plug relay is ON.	Procedure No.25	13E-37
03	A/C compressor relay	Turns relay from OFF to ON and from ON to OFF.	<ul style="list-style-type: none"> ● Ignition switch: ON ● A/C switch: ON 	A/C compressor clutch operation sound can be heard.	Procedure No.26	13E-37
08	Throttle solenoid valve	Turns throttle solenoid valve ON.	Engine: 1500 r/min	Throttle valve opens half way.	Code No.41	13E-18
09		Turns throttle solenoid valve OFF.	Engine: Idling	Throttle valve opens fully.	Code No.41	13E-18
11	Timing control solenoid valve	Drives timing control solenoid valve at 94 % duty.	Ignition switch: ON	Operation sound can be heard.	Code No.43	13E-19
13	Solenoid-type spill valve	Turns solenoid-type spill valve from OFF to ON and from ON to OFF.	Ignition switch: ON	Operation sound can be heard.	Code No.44	13E-20
14	EGR solenoid valve	Turns EGR solenoid valve OFF.	Engine: Idling	EGR valve closes.	Procedure No.24	13E-36
15	Glow indicator lamp	Turns glow indicator lamp ON and OFF.	Ignition switch: ON	Glow indicator lamp illuminates and switches OFF.	-	-
16	Engine warning lamp	Turns engine warning lamp ON and OFF.	Ignition switch: ON	Engine warning lamp illuminates and switches OFF.	-	-

Item No.	Inspection item	Drive contents	Inspection contents	Normal condition	Inspection procedure No.	Reference page
17	Radiator fan, A/C condenser fan	Drives radiator fan and A/C condenser fan at 0 % duty	Ignition switch: ON	Fans stop.	Procedure No.20	13E-33
18		Drives radiator fan and A/C condenser fan at 50 % duty	Ignition switch: ON	Fans operate at medium speed.		
19		Drives radiator fan and A/C condenser fan at 100 % duty	Ignition switch: ON	Fans operate at high speed.		



CHECK AT THE ENGINE-ECU TERMINALS

13300450025

TERMINAL VOLTAGE CHECK CHART

1. Connect a needle-nosed wire probe (test harness: MB991223 or paper clip) to a voltmeter probe.
2. Insert the needle-nosed wire probe into each of the engine-ECU connector terminals from the wire side, and measure the voltage while referring to the check chart.

NOTE

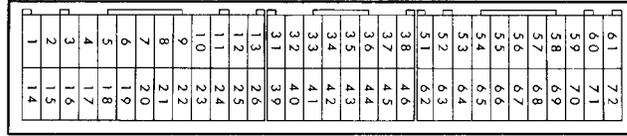
- (1) Make the voltage measurement with the engine-ECU connectors connected.
- (2) You may find it convenient to pull out the engine-ECU to make it easier to reach the connector terminals.
- (3) The checks can be carried out off the order given in the chart.

Caution

Short-circuiting the positive (+) probe between a connector terminal and earth could damage the vehicle wiring, the sensor, engine-ECU or all of them. Be careful to prevent this!

3. If voltmeter shows any division from standard value, check the corresponding sensor, actuator and related electrical wiring, then repair or replace.
4. After repair or replacement, recheck with the voltmeter to confirm that the repair has corrected the problem.

Engine-ECU Connector Terminal Arrangement



9FU0101

Terminal No.	Check item	Check condition (Engine condition)	Normal condition	
2	Timing control solenoid valve	Ignition switch: ON	11 - 13 V	
		Engine: Idling	3.5 - 7.5 V	
		Engine: 2,500 r/min	5 - 9 V	
3	Solenoid-type spill valve	Ignition switch: ON	11 - 13 V	
		When engine is suddenly decelerated from 3000 r/min	0 ↔ 12.5 V (varies repeatedly) and momentarily increases	
4	Throttle solenoid valve	Ignition switch: ON	0 - 3 V	
		Engine: Idling	Engine coolant temperature is 40 °C or lower	12 - 15 V
			Engine coolant temperature is 80 °C or higher	0 - 3 V
9	Crank angle sensor	Engine: Cranking	0.4 - 4.0 V	
		Engine: Idling	2.5 - 4.5 V	
Between terminals 10 and 23	Pump operation sensor	Engine: Idling	0.2 - 1.0 V (AC range)	
		Engine: 2,500 r/min	1.2 - 2.2 V (AC range)	
16	EGR solenoid valve	Ignition switch: OFF → ON	11 - 13 V	
		When idling after having warmed up, engine is suddenly raced.	Momentarily increases	
18	Fan controller	When radiator fan and A/C condenser fan are not operating	0 - 0.3 V	
		When radiator fan and A/C condenser fan are operating	0.7 V or more	
19	Idle position switch 2	Ignition switch: ON	Accelerator pedal is released	0 - 1 V
			Accelerator pedal is slightly depressed	4 V or higher

Terminal No.	Check item	Check condition (Engine condition)		Normal condition
21	Vehicle speed sensor	<ul style="list-style-type: none"> Ignition switch: ON Vehicle is moving forward slowly 		0 ↔ 5 V (Varies repeatedly)
25	Ignition switch-IG	Ignition switch: ON		11 - 13 V
31	A/C switch 2	<ul style="list-style-type: none"> Engine: Idling Outside air temperature: 25 °C or more 	When A/C is MAX. COOL condition (When the load by A/C is high)	0 - 3 V
			When A/C is MAX. HOT condition (When the load by A/C is low)	System voltage
33	Fuel injection rate correction resistor	Ignition switch: ON		0.2 - 4.5 V
34	Diesel fuel temperature sensor	Ignition switch: ON (when cranking at cold engine)		0.5 - 3.4 V
35	Engine coolant temperature sensor	Ignition switch: ON	Engine coolant temperature is 0 °C	3.2 - 3.8 V
			Engine coolant temperature is 20 °C	2.3 - 2.9 V
			Engine coolant temperature is 40 °C	1.3 - 1.9 V
			Engine coolant temperature is 80 °C	0.3 - 0.9 V
36	Intake air temperature sensor	Ignition switch: ON	Intake air temperature is 0 °C	3.2 - 3.8 V
			Intake air temperature is 20 °C	2.3 - 2.9 V
			Intake air temperature is 40 °C	1.5 - 2.1 V
			Intake air temperature is 80 °C	0.4 - 1.0 V
37	Boost sensor	Ignition switch: ON	Altitude is 0 m	2.0 - 2.6 V
			Altitude is 1,200 m	1.7 - 2.3 V
38	Sensor applied voltage	Ignition switch: ON		4.5 - 5.5 V
41	Fuel injection timing correction resistor	Ignition switch: ON		0.2 - 4.5 V
43	Idle position switch 1	Ignition switch: ON	Accelerator pedal is released	0 - 1 V
			Accelerator pedal is depressed	4 V or higher

Terminal No.	Check item	Check condition (Engine condition)		Normal condition
44	Accelerator pedal position sensor	Ignition switch: ON	Accelerator pedal is released	0.3 - 0.8 V
			Accelerator pedal is fully depressed	4.2 - 4.5 V
51	Ignition switch-ST	Engine: Cranking		8 V or higher
52	A/C switch 1	Engine: Idling	A/C switch is off	0 - 3 V
			A/C switch is on (A/C compressor is operating)	13 - 15 V
53	A/C relay	<ul style="list-style-type: none"> Engine: Idling A/C switch: OFF → ON (A/C compressor is operating) 		13 - 15 V or momentarily 6 V or more → 0 - 3 V
55	Glow indicator lamp	<ul style="list-style-type: none"> Ignition switch: OFF → ON Engine coolant temperature is 40 °C or less 		0 - 1 V; after approx. 1 second → 11 - 13 V (at engine coolant temperature of 20 °C)
57	Engine warning lamp	Ignition switch: OFF → ON		0 - 3 V → (after several seconds) 9 - 13 V
59	Control relay	Ignition switch: OFF		11 - 13 V
		Ignition switch: ON		0 - 3 V
60	Glow plug relay (pre-heat time control)	<ul style="list-style-type: none"> Ignition switch: OFF → ON Engine coolant temperature is 40 °C or less (Pre-glow function check) 		9 - 12 V; after approx. 8 seconds → 0 - 0.5 V (at engine coolant temperature of 20 °C)
61	Backup power supply	Ignition switch: OFF		11 - 13 V
66	A/C variable capacity relay	<ul style="list-style-type: none"> Engine: Idling A/C switch: ON 	Engine coolant temperature is 5 °C or less	0 - 3 V
			Engine coolant temperature is 5 °C or more	13 - 15 V
71	Solenoid-type spill valve	Ignition switch: ON → OFF		0.39 V → (after approx. 3 seconds) 0 V
72	Power supply	Ignition switch: ON		11 - 13 V

CHECK CHART FOR RESISTANCE AND CONTINUITY BETWEEN TERMINALS

1. Turn the ignition switch to OFF.
2. Disconnect the engine-ECU connector.
3. Measure the resistance and check for continuity between the terminals of the engine-ECU harness-side connector while referring to the check chart.

NOTE

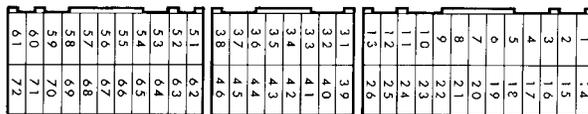
- (1) When measuring resistance and checking continuity, a harness for checking contact pin pressure should be used instead of inserting a test probe.
- (2) Checking need not be carried out in the order given in the chart.

Caution

If the terminals that should be checked are mistaken, or if connector terminals are not correctly shorted to earth, damage may be caused to the vehicle wiring, sensors, engine-ECU and/or ohmmeter. Be careful to prevent this!

4. If the ohmmeter shows any deviation from the standard value, check the corresponding sensor, actuator and related electrical wiring, and then repair or replace.
5. After repair or replacement, recheck with the ohmmeter to confirm that the repair or replacement has corrected the problem.

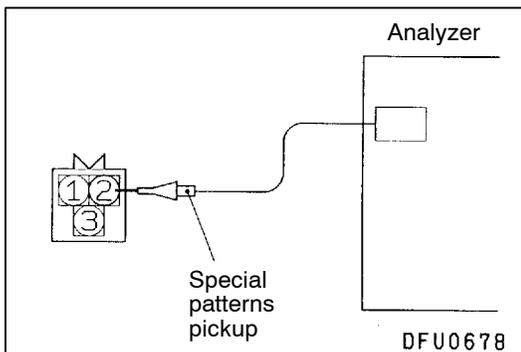
Engine-ECU Connector Terminal Arrangement



6AF0144

Terminal No.	Check item	Normal condition (Check condition)
2 - 72	Timing control valve	8 - 12 Ω (At 20 °C)
4 - 72	Throttle solenoid valve	36 - 44 Ω (At 20 °C)
10 - 23	Pump operation sensor	215 - 245 Ω (At 20 °C)
16 - 72	EGR solenoid valve	11 - 14 Ω (At 20 °C)
19 - Body earth	Idle position switch 2	Continuity (When accelerator lever is at idle position)
		No continuity (When accelerator lever is at slightly open)

Terminal No.	Check item	Normal condition (Check condition)
26 - Body earth	Engine-ECU earth	Continuity (0 Ω)
33 - 46	Injection rate correction resistor	0.1 - 2.5 k Ω (At 20 °C)
34 - 46	Diesel fuel temperature sensor	2.2 - 2.7 k Ω
35 - 46	Engine coolant temperature sensor	5.1 - 6.5 k Ω (When engine coolant temperature is 0 °C)
		2.1 - 2.7 k Ω (When engine coolant temperature is 20 °C)
		0.9 - 1.3 k Ω (When engine coolant temperature is 40 °C)
		0.26 - 0.36 k Ω (When engine coolant temperature is 80 °C)
36 - 46	Intake air temperature sensor	5.3 - 6.7 k Ω (When intake air temperature is 0 °C)
		2.3 - 3.0 k Ω (When intake air temperature is 20 °C)
		1.0 - 1.5 k Ω (When intake air temperature is 40 °C)
		0.30 - 0.42 k Ω (When intake air temperature is 80 °C)
41 - 46	Injection timing correction resistor	0.1 - 2.5 k Ω (At 20 °C)
43 - 46	Idle position switch 1	Continuity (When accelerator lever is at idle position)
		No continuity (When accelerator lever is at slightly open)



INSPECTION PROCEDURE USING AN ANALYZER

13300460028

CRANK ANGLE SENSOR

Measurement Method

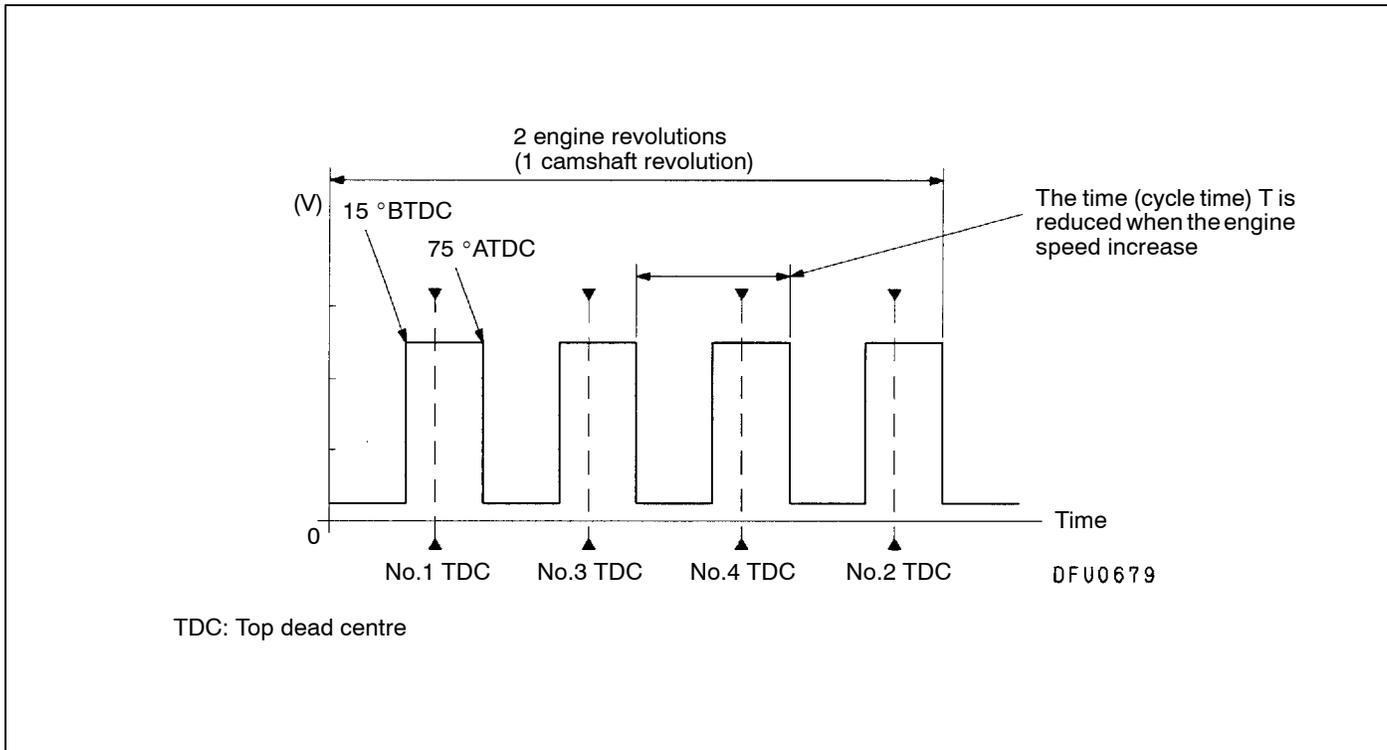
1. Disconnect the crank angle sensor connector and connect the special tool (test harness: MD998478) in between.
2. Connect the analyzer special patterns pickup to crank angle sensor connector terminal (2) (black clip of special tool).

Alternate Method (Test harness not available)

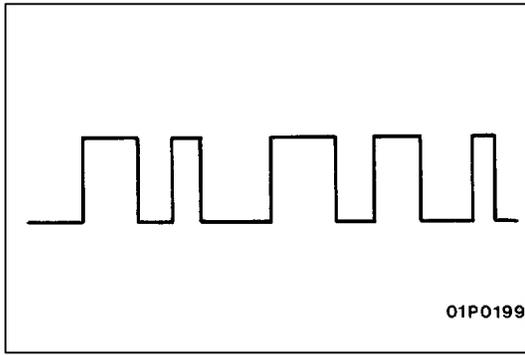
Connect the analyzer special patterns pickup to engine-ECU terminal 9.

Standard Wave pattern**Observation conditions**

Function	Special patterns
Pattern height	Low
Pattern selector	Display
Engine r/min	Idle speed

Standard wave pattern**Wave Pattern Observation Points**

Check that cycle time T becomes shorter when the engine speed increases.



Examples of Abnormal Wave Patterns

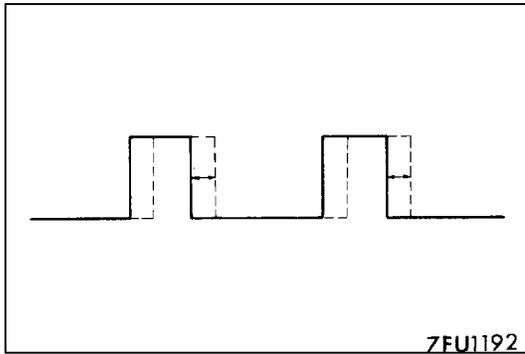
- Example 1

Cause of problem

Sensor interface malfunction

Wave pattern characteristics

Rectangular wave pattern is output even when the engine is not started.



- Example 2

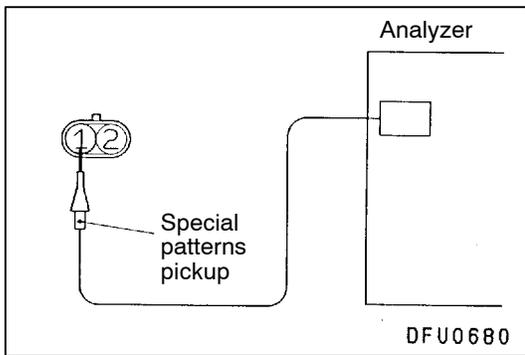
Cause of problem

Loose timing belt

Abnormality in sensor disk

Wave pattern characteristics

Wave pattern is displaced to the left or right.



PUMP OPERATION SENSOR

Measurement Method

1. Disconnect the pump operation sensor connector and connect the special tool (test harness: MB991348) in between. (All terminals should be connected.)
2. Connect the analyzer special patterns pickup to pump operation sensor connector terminal (1).

Alternate Method (Test harness not available)

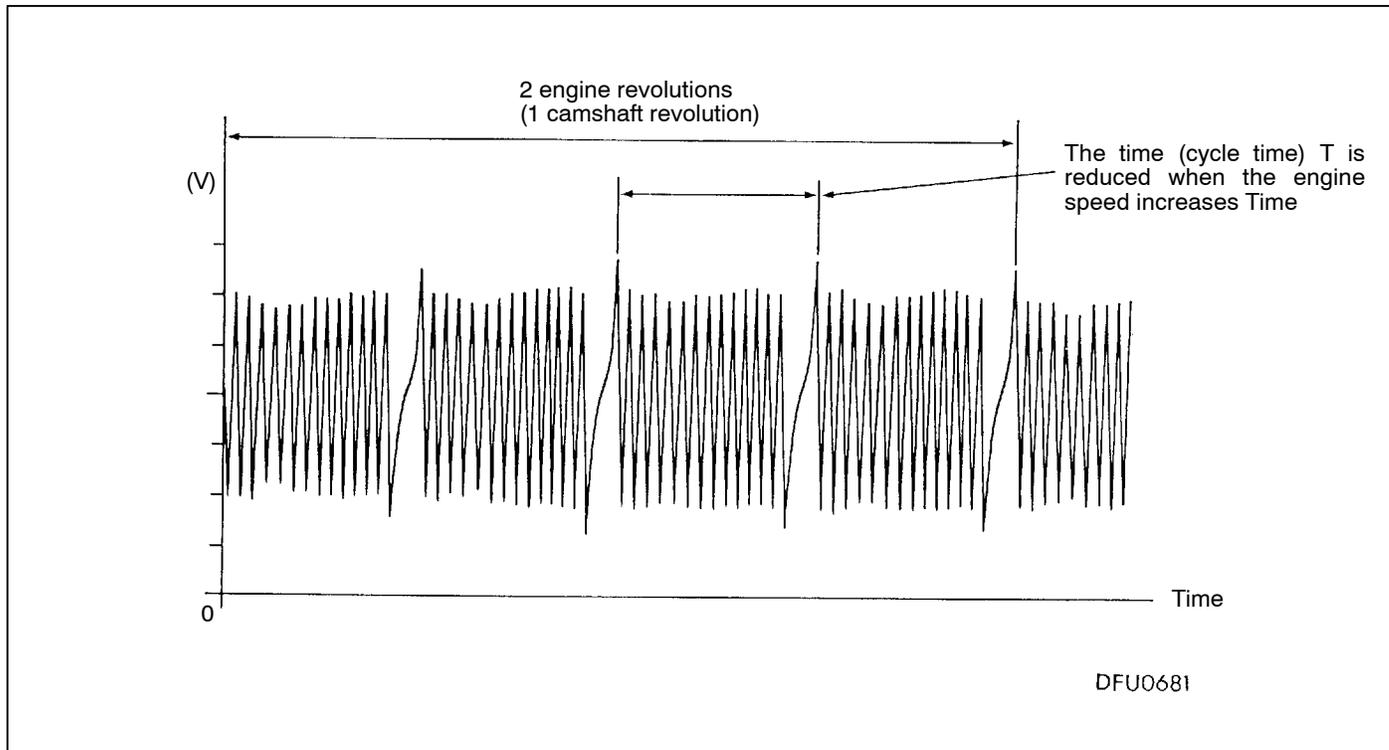
Connect the analyzer special patterns pickup to engine-ECU terminal 10.

Standard Wave Pattern

Observation conditions

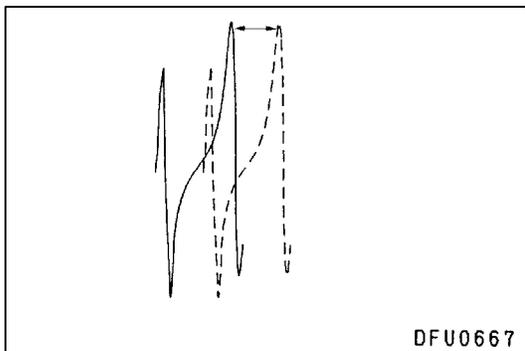
Function	Special patterns
Pattern height	Low
Pattern selector	Display
Engine r/min	Idle speed

Standard wave pattern



Wave Pattern Observation Points

Check that cycle time T becomes shorter when the engine speed increases.



Examples of Abnormal Wave Patterns

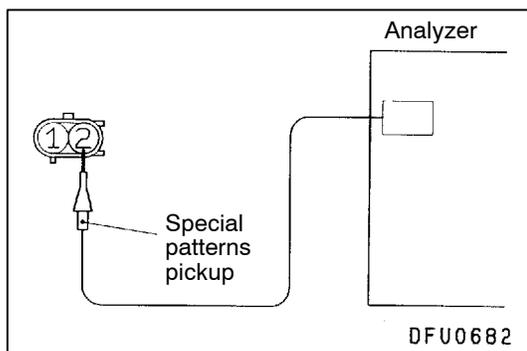
- Example

Cause of problem

Loose timing belt
Incorrect installation of injection pump or pump operation sensor

Wave pattern characteristics

Wave pattern is displaced to the left or right.



SOLENOID-TYPE SPILL VALVE

Measurement Method

1. Disconnect the solenoid-type spill valve connector and connect the special tool (test harness: MB991348) in between. (Both the power supply side and the engine-ECU side should be connected.)
2. Connect the analyzer special patterns pickup to solenoid-type spill valve connector terminal (2).

Alternate Method (Test harness not available)

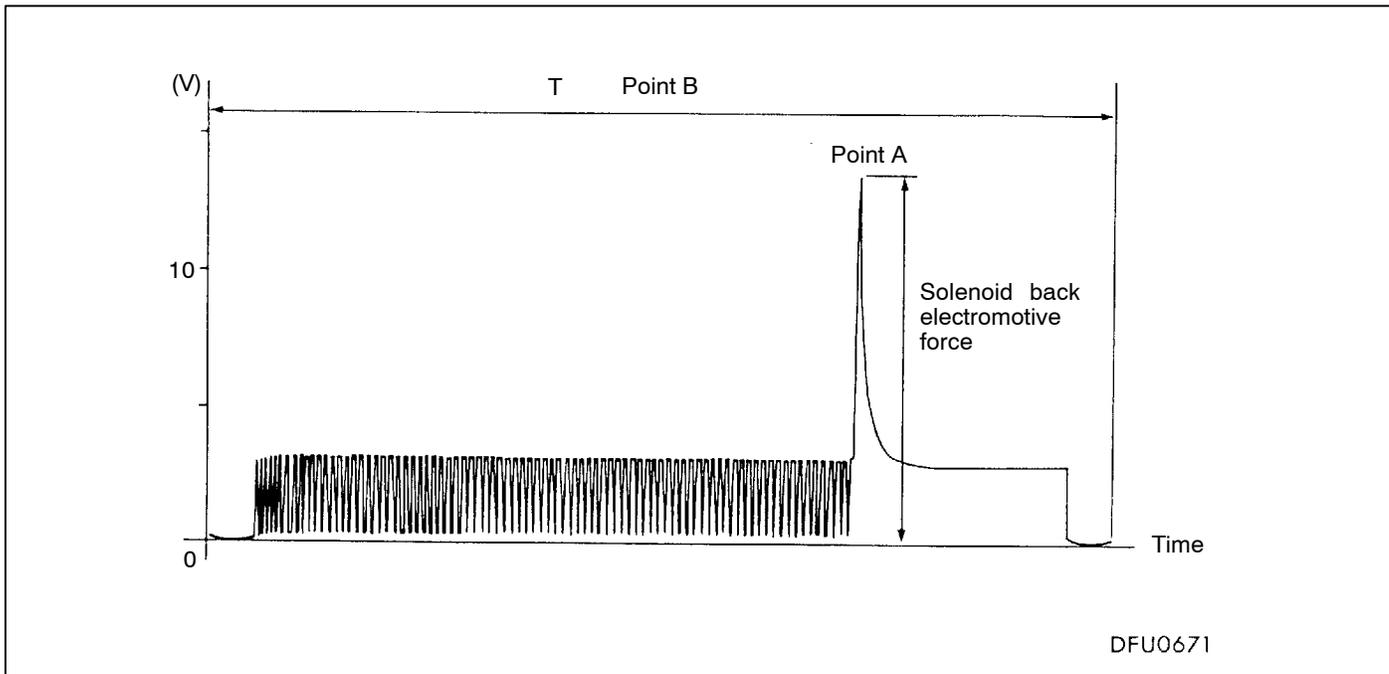
Connect the analyzer special patterns pickup to engine-ECU terminal 3.

Standard Wave Pattern

Observation conditions

Function	Special patterns
Pattern height	Variable
Variable knob	Adjust while viewing the wave pattern
Pattern selector	Display
Engine r/min	Idle speed

Standard wave pattern



DFU0671

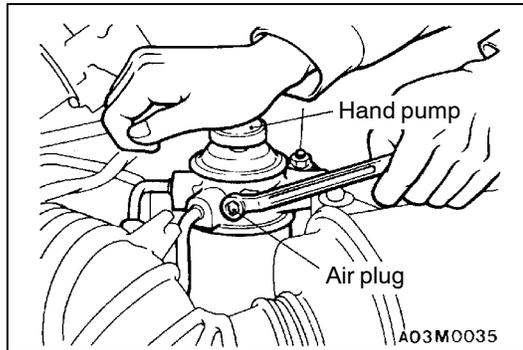
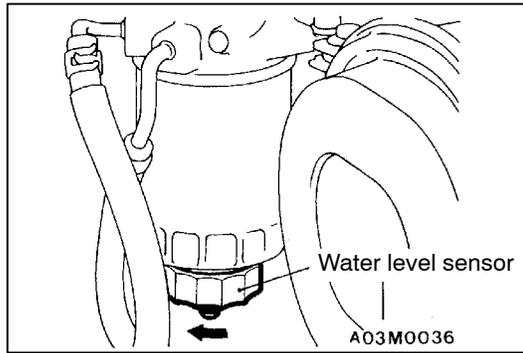
Wave Pattern Observation Points

Point A: Height of solenoid back electromotive force

Contrast with standard wave pattern	Probable cause
Solenoid coil back electromotive force is low or doesn't appear at all.	Short in the injector solenoid

Point B: Solenoid-type spill valve drive cycle

Check that cycle time T becomes shorter when the engine speed increases.



ON-VEHICLE SERVICE

13300120056

EVACUATION OF WATER FROM FUEL FILTER

Water is in the filter when fuel filter warning lamp lights. Evacuate water by the following procedures.

1. Loosen the water level sensor.
2. Operate the hand pump to drain the water, and then tighten the water level sensor to the specified torque.

Tightening torque: 13 Nm

EVACUATION OF AIR FROM FUEL LINE

13300130059

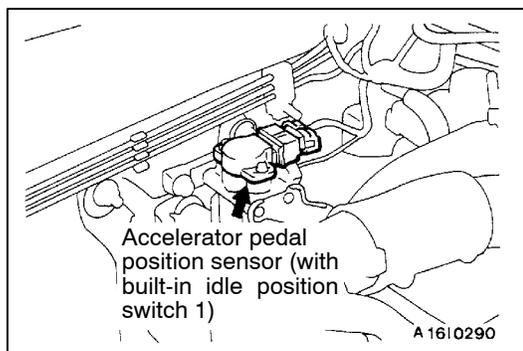
Bleed the air from the fuel line after refilling the fuel.

- When fuel is drained for service.
 - When fuel filter is replaced.
 - When main fuel line is removed.
1. Loosen fuel filter air plug.
 2. Place rags around air plug hole. Operate hand pump repeatedly until no bubbles come from plug hole. Tighten air plug.
 3. Repeat until hand pump operation becomes stiff.

FUEL FILTER CARTRIDGE REPLACEMENT

13300320036

Refer to GROUP 13F.



ACCELERATOR PEDAL POSITION SENSOR AND IDLE POSITION SWITCH 1 ADJUSTMENT

13300600017

1. Connect the MUT-II to the diagnosis connector.
2. Turn the ignition switch to ON. (but do not start the engine.)
3. Check the accelerator pedal position sensor output voltage.

Standard value: 530 - 570 mV

4. If the output voltage is outside the standard value range, loosen the accelerator pedal position sensor mounting bolt and turn the accelerator pedal position sensor body to adjust. After adjusting, securely tighten the mounting bolt.
5. Check the voltage at the point where idle position switch 1 turns from on to off.

Standard value: 650 - 1,150 mV

6. If the voltage is outside the standard value range, replace the accelerator pedal position sensor assembly.

7. Check the accelerator pedal position sensor output voltage when the accelerator pedal is fully depressed.

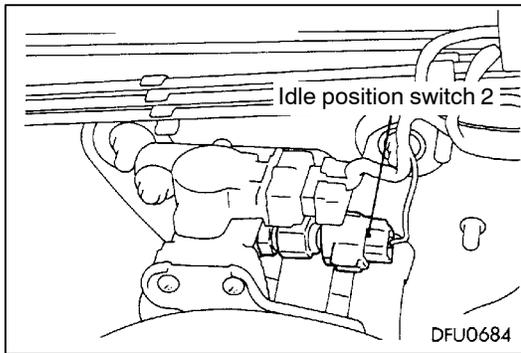
Standard value: 4,000 - 4,690 mV

NOTE

If the voltage is outside the standard value range, check whether there are any marks which show that idle position switch 2 has been moved. If such marks can be found, adjust the idle position switch 2.

If no such marks can be found, re-adjust the output voltage of the accelerator pedal position sensor.

8. Turn the ignition switch to OFF.
9. Disconnect the MUT-II.



IDLE POSITION SWITCH 2 ADJUSTMENT

13300610010

NOTE

(1) The idle position switch 2 should not be moved unnecessarily; it has been precisely adjusted by the manufacturer.

(2) If the adjustment is disturbed for any reason, re-adjust as follows.

1. Loosen the tension of the accelerator cable sufficiently.
2. Connect the MUT-II to the diagnosis connector.
3. Turn the ignition switch to ON. (but do not start the engine.)
4. Check the accelerator pedal position sensor output voltage when the accelerator pedal is fully depressed.

Standard value: 4,000 - 4,690 mV

5. If the output voltage is outside the standard value range, loosen the accelerator pedal position sensor mounting bolt and turn the accelerator pedal position sensor body to adjust.

Standard value: 4,350 mV

6. Tighten securely the accelerator pedal position sensor mounting bolt.
7. Back out the idle position switch 2 lock nut.
8. Adjust the idle position switch 2 so that the accelerator pedal position sensor output voltage is within the standard value range when the accelerator pedal is released.

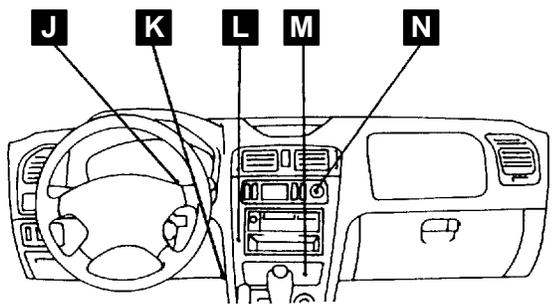
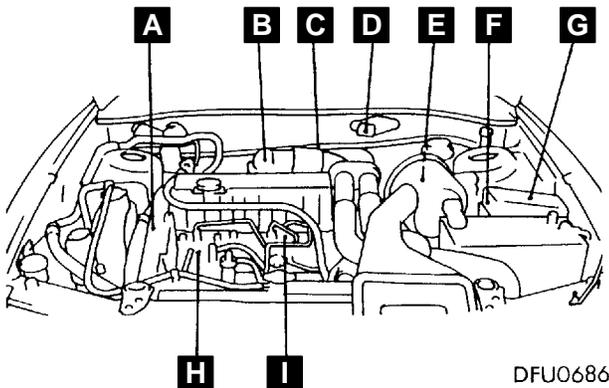
Standard value: 530 - 570 mV

9. While holding the idle position switch 2 so that it doesn't move, tighten the lock nut securely.
10. Turn the ignition switch to OFF.
11. Disconnect the MUT-II.
12. Adjust the tension of the accelerator cable.

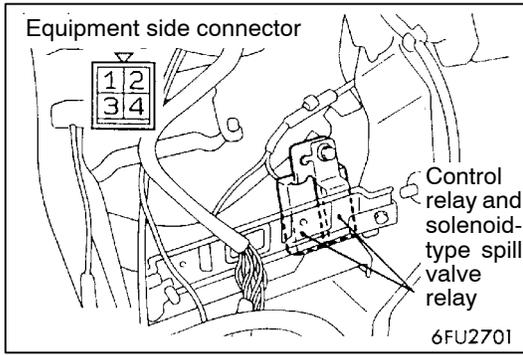
COMPONENT LOCATION

13300470021

Name	Symbol	Name	Symbol
A/C relay	G	Engine coolant temperature sensor	I
A/C switch	N	Engine-ECU	M
Accelerator pedal position sensor (with built-in idle position switch 1)	C	Engine warning lamp (check engine lamp)	J
Boost sensor	D	Glow indicator lamp	J
Control relay	L	Glow plug relay	F
Crank angle sensor	A	Idle position switch 2	C
Diagnosis connector	K	Intake air temperature sensor	B
Diesel fuel temperature sensor	H	Pump operation sensor	H
EGR solenoid valve	D	Throttle solenoid valve	D
Solenoid-type spill valve	H	Timing control solenoid valve	H
Solenoid-type spill valve relay	L	Vehicle speed sensor	E



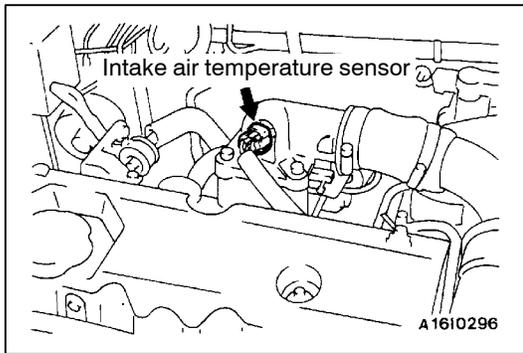
DFU0685



CONTROL RELAY AND SOLENOID-TYPE SPILL VALVE RELAY CONTINUITY CHECK

13300620013

Battery voltage	Terminal No.			
	1	2	3	4
Not supplied		○	—	○
Supplied	○	○	—	+



INTAKE AIR TEMPERATURE SENSOR CHECK

13300490027

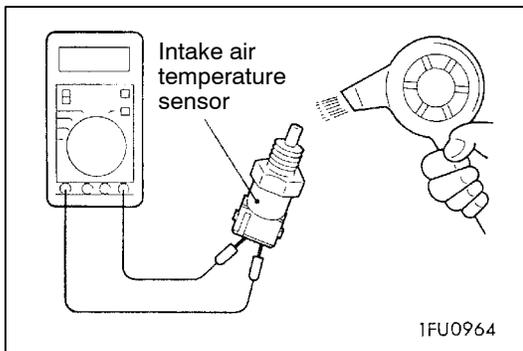
1. Disconnect the intake air temperature sensor connector.
2. Measure resistance between terminals 1 and 2.

Standard value:

2.3 - 3.0 kΩ (at 20°C)

0.30 - 0.42 kΩ (at 80°C)

3. Remove the intake air temperature sensor.



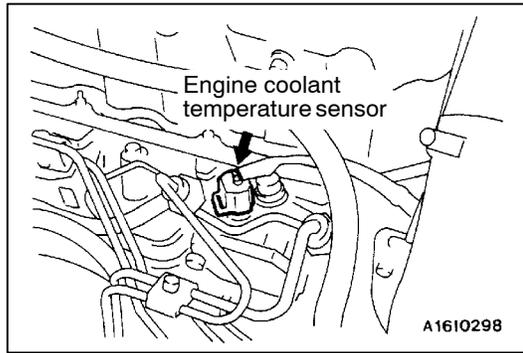
4. Measure resistance while heating the sensor using a hair drier.

Normal condition:

Temperature (°C)	Resistance (kΩ)
Higher	Smaller

5. If the value deviates from the standard value or the resistance remains unchanged, replace the intake air temperature sensor.
6. Install the intake air temperature sensor and tighten it to the specified torque.

Tightening torque: 12 - 15 Nm



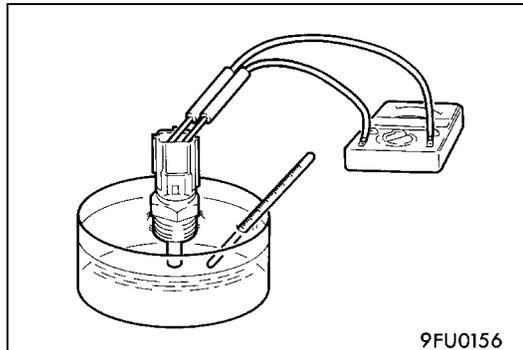
ENGINE COOLANT TEMPERATURE SENSOR CHECK

13300500027

Caution

Be careful not to touch the connector (resin section) with the tool when removing and installing.

1. Remove the engine coolant temperature sensor.



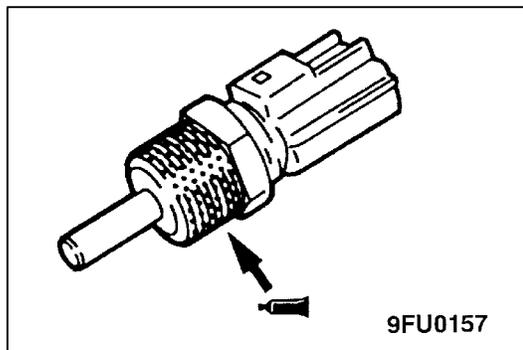
2. With temperature sensing portion of engine coolant temperature sensor immersed in hot water, check resistance.

Standard value:

2.1 - 2.7 k Ω (at 20°C)

0.26 - 0.36 k Ω (at 80°C)

3. If the resistance deviates from the standard value greatly, replace the sensor.



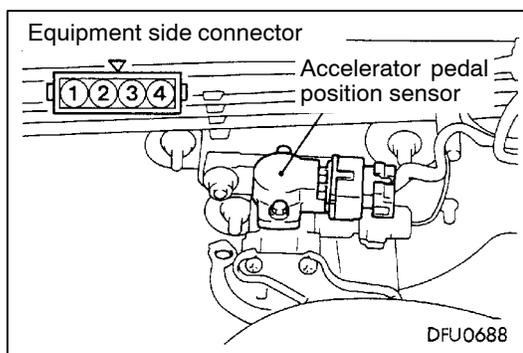
4. Apply sealant to threaded portion.

Specified sealant:

3M NUT Locking Part No.4171 or equivalent

5. Install the engine coolant temperature sensor and tighten it to the specified torque.

Tightening torque: 29 Nm



ACCELERATOR PEDAL POSITION SENSOR CHECK

13300630016

1. Disconnect the accelerator pedal position sensor connector.
2. Measure the resistance between the accelerator pedal position sensor side connector terminal 1 and terminal 4.

Standard value: 3.5 - 6.5 k Ω

3. Measure the resistance between the accelerator pedal position sensor side connector terminal 2 and terminal 4.

Normal condition:

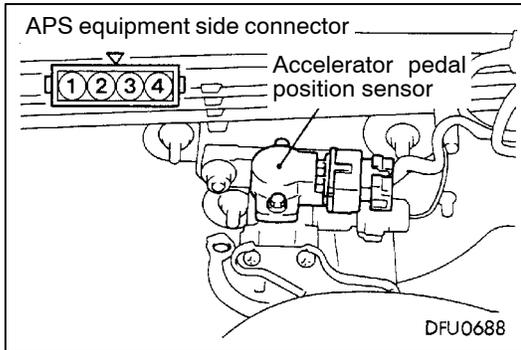
Depress the accelerator pedal slowly until fully depressed position from the idle position.

Changes smoothly in proportion to the opening angle of the throttle valve.

- If the resistance is outside the standard value, or if it doesn't change smoothly, replace the accelerator pedal position sensor.

NOTE

For the accelerator pedal position sensor adjustment procedure, refer to P.13E-53.

**IDLE POSITION SWITCH 1 CHECK**

13300640019

- Disconnect the accelerator pedal position sensor connector.
- Check the continuity between the accelerator pedal position sensor connector side terminal 3 and terminal 4.

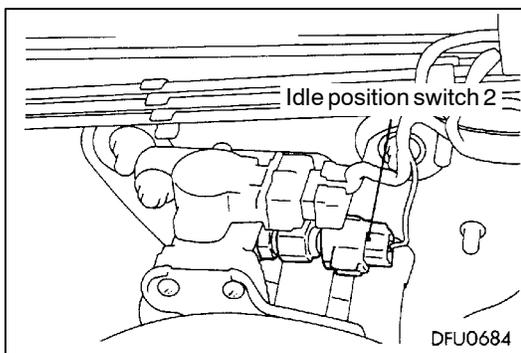
Normal condition:

Accelerator pedal	Continuity
Depressed	Non-conductive
Released	Conductive (0 Ω)

- If out of specification, replace the idle position switch 1.

NOTE

After replacement, the accelerator pedal position sensor should be adjusted. (Refer to P.13E-53.)

**IDLE POSITION SWITCH 2 CHECK**

13300650012

- Disconnect the idle position switch 2 connector.
- Check the continuity between the idle position switch 2 terminal and body earth.

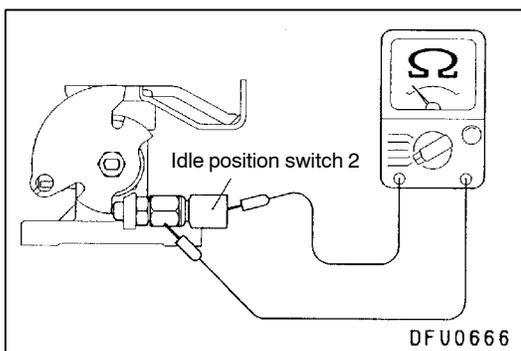
Normal condition:

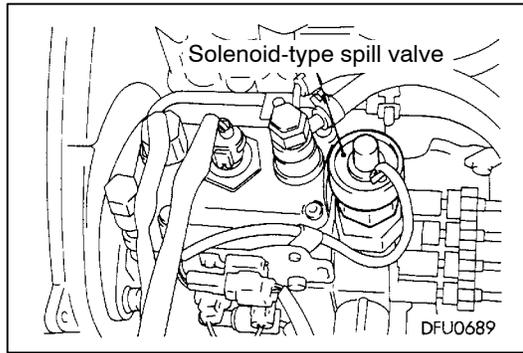
Accelerator pedal	Continuity
Depressed	Non-conductive
Released	Conductive (0 Ω)

- If out of specification, replace the idle position switch 2.

NOTE

After replacement, the accelerator pedal position sensor should be adjusted. (Refer to P.13E-53.)

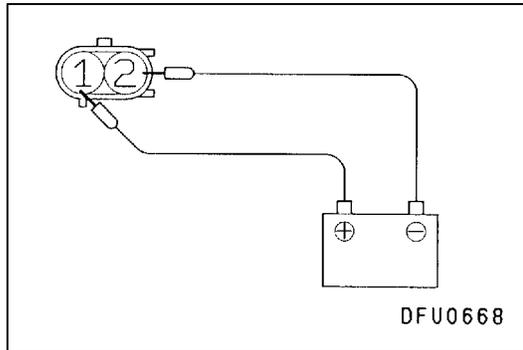




SOLENOID-TYPE SPILL VALVE CHECK 13300660015

1. Disconnect the solenoid-type spill valve connector.
2. Measure the resistance between terminals 1 and 2.

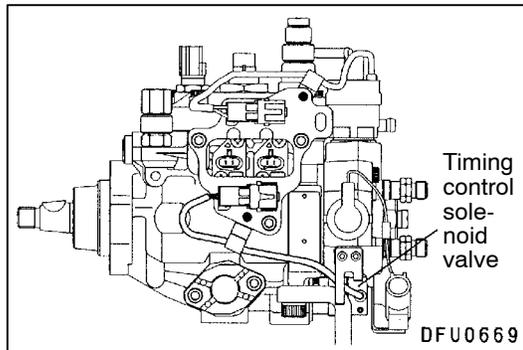
Standard value: 1 - 2 Ω (at 20°C)



3. Check that the sound of the solenoid valve operating can be heard when battery voltage is applied momentarily (for 2 - 3 seconds) between the solenoid-type spill valve terminals.

Caution

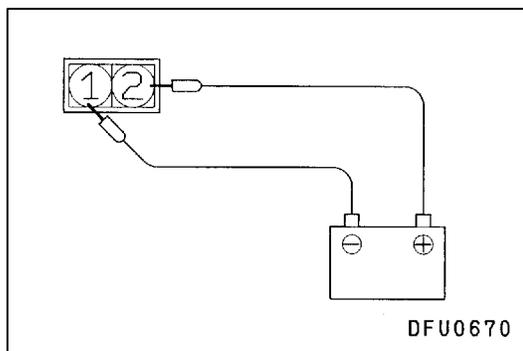
Because the solenoid-type spill valve is current-controlled, it should not be left for a long time with the voltage applied.



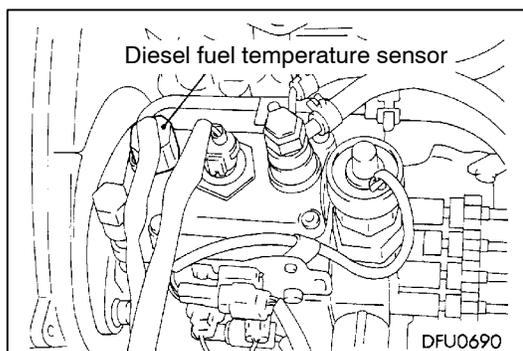
TIMING CONTROL SOLENOID VALVE CHECK 13300560025

1. Disconnect the timing control solenoid valve connector.
2. Measure the resistance between terminals 1 and 2.

Standard value: 8 - 12 Ω (at 20°C)



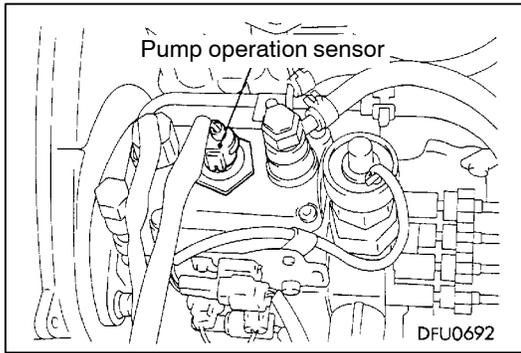
3. Check that the sound of the solenoid valve operating can be heard when battery voltage is applied between the timing control solenoid valve terminals.



DIESEL FUEL TEMPERATURE SENSOR CHECK 13300680011

1. Disconnect the diesel fuel temperature sensor connector.
2. Measure the resistance between terminals 1 and 2.

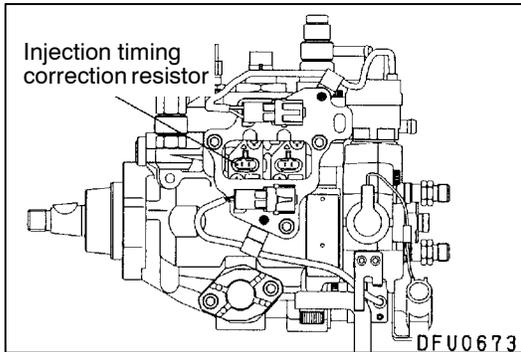
Standard value: 2.2 - 2.7 k Ω (at 20°C)

**PUMP OPERATION SENSOR CHECK**

13300690014

1. Disconnect the pump operation sensor connector.
2. Measure the resistance between terminals 1 and 2.

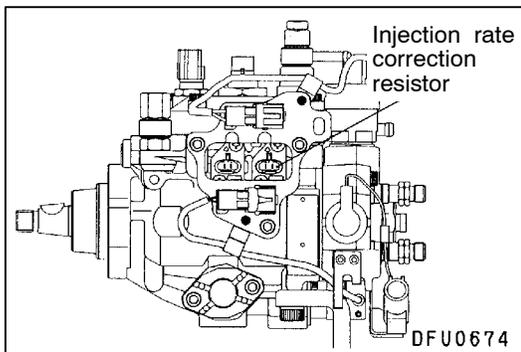
Standard value: 215 - 245 Ω (at 20°C)

**INJECTION TIMING CORRECTION RESISTOR CHECK**

13300700014

1. Disconnect the injection timing correction resistor connector.
2. Measure the resistance between terminals 1 and 2.

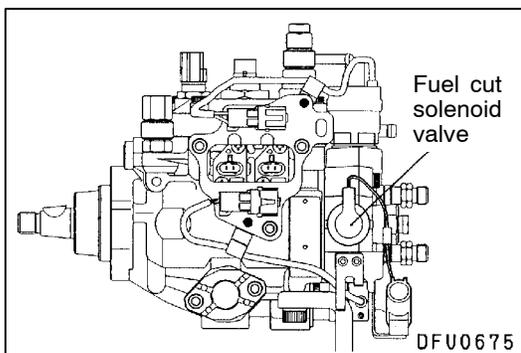
Standard value: 0.1 - 2.5 k Ω (at 20°C)

**INJECTION RATE CORRECTION RESISTOR CHECK**

13300710017

1. Disconnect the injection rate correction resistor connector.
2. Measure the resistance between terminals 1 and 2.

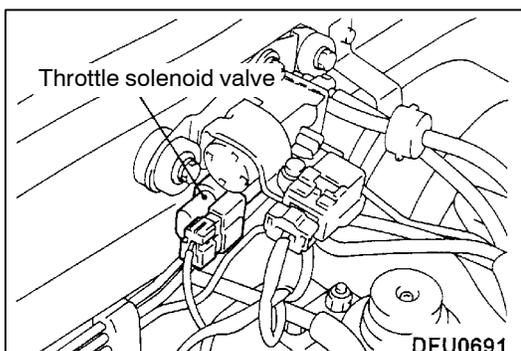
Standard value: 0.1 - 2.5 k Ω (at 20°C)

**FUEL CUT SOLENOID VALVE CHECK**

13300720010

1. When a sound scope is held against the fuel cut solenoid valve and the ignition switch is turned to ON, check that the sound of the valve operating can be heard.
2. Disconnect the fuel cut solenoid valve connector.
3. Measure the resistance between fuel cut solenoid valve terminal and the injection pump body.

Standard value: 8 - 10 Ω

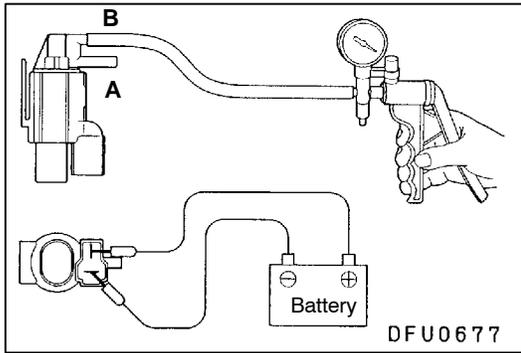
**THROTTLE SOLENOID VALVE CHECK**

13300730013

NOTE

When disconnecting the vacuum hose, always make a mark so that it can be reconnected at original position.

1. Disconnect the vacuum hose (green stripe, yellow stripe) from the solenoid valve.
2. Disconnect the harness connector.



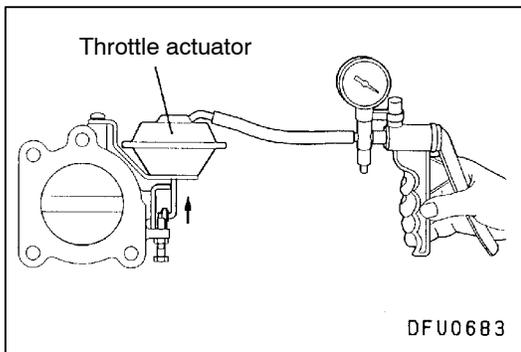
3. Connect a hand vacuum pump to nipple B of the solenoid valve.
4. Use jumper wires to connect the terminals of the solenoid valve and the battery.
5. Check the air-tightness when negative pressure is applied while the jumper wire is connected to the battery (-) terminal and while it is disconnected.

Normal condition:

Jumper wire	Nipple A condition	Normal condition
Connected	Open	Negative pressure leaks
	Closed	Negative pressure is maintained
Disconnected	Open	Negative pressure leaks

6. Measure the resistance between the terminals of the solenoid valve.

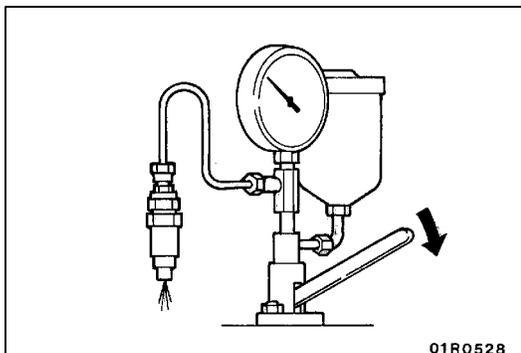
Standard value: 36 - 44 Ω (at 20°C)



THROTTLE ACTUATOR CHECK

13300740016

1. Remove the vacuum hose (red stripe) from the throttle actuator and connect a hand vacuum pump to the throttle actuator nipple.
2. Check that the actuator rod moves smoothly when applying vacuum gradually. Also, check that the vacuum is maintained when applying 53 kPa of vacuum.



INJECTION NOZZLE CHECK AND ADJUSTMENT

13300170020

Caution

Never touch the injection spray that is injected from the nozzle.

FUEL INJECTION INITIAL PRESSURE CHECK

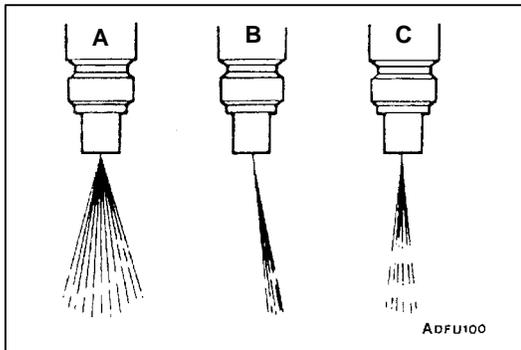
1. Install the injection nozzle to a nozzle tester.
2. Move the lever of the nozzle tester 2 - 3 times to inject fuel and to bleed the air.
3. Gently press down the lever of the nozzle tester, and take a reading of the indication value on the pressure gauge at the point where the needle slowly rises and then suddenly drops.

Standard value: 14,710 - 15,690 kPa

- If the fuel injection initial pressure is outside the standard value, disassemble the nozzle holder to clean it, and then change the thickness of the shim to adjust the fuel injection initial pressure.

NOTE

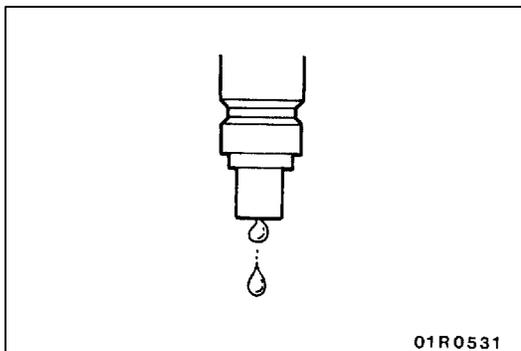
- For disassembly, reassembly and adjustment of the nozzle holder, refer to P.13E-66.
- There are 10 shims for adjustment, with thicknesses in the range of 0.10 - 0.80 mm.
- When the shim thickness is increased by 0.1 mm, the fuel injection initial pressure increases by 2,350 kPa.



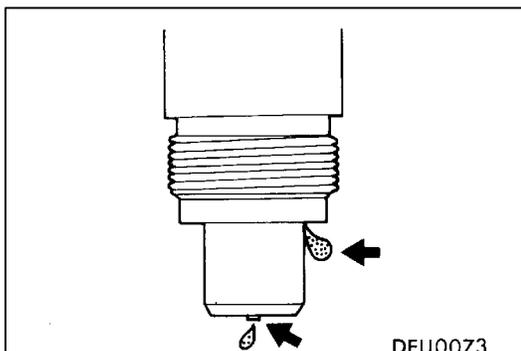
INJECTION SPRAY CONDITION CHECK

13300180023

- Move the lever of the nozzle tester rapidly (4 - 6 times per second) to eject the fuel continuously. Check to be sure that the injection spray comes out evenly in a cone shape (injection spray angle is 10°). The injection spray patterns shown in the illustration at left are wrong.
 - Injection angle is too large
 - Bias
 - Intermittent fuel injection



- Check to be sure that no fuel drips after injection is completed.
- If there are any drips, disassemble the nozzle, clean it and re-inspect, or replace the nozzle.



NOZZLE FUEL-TIGHT CHECK

13300190026

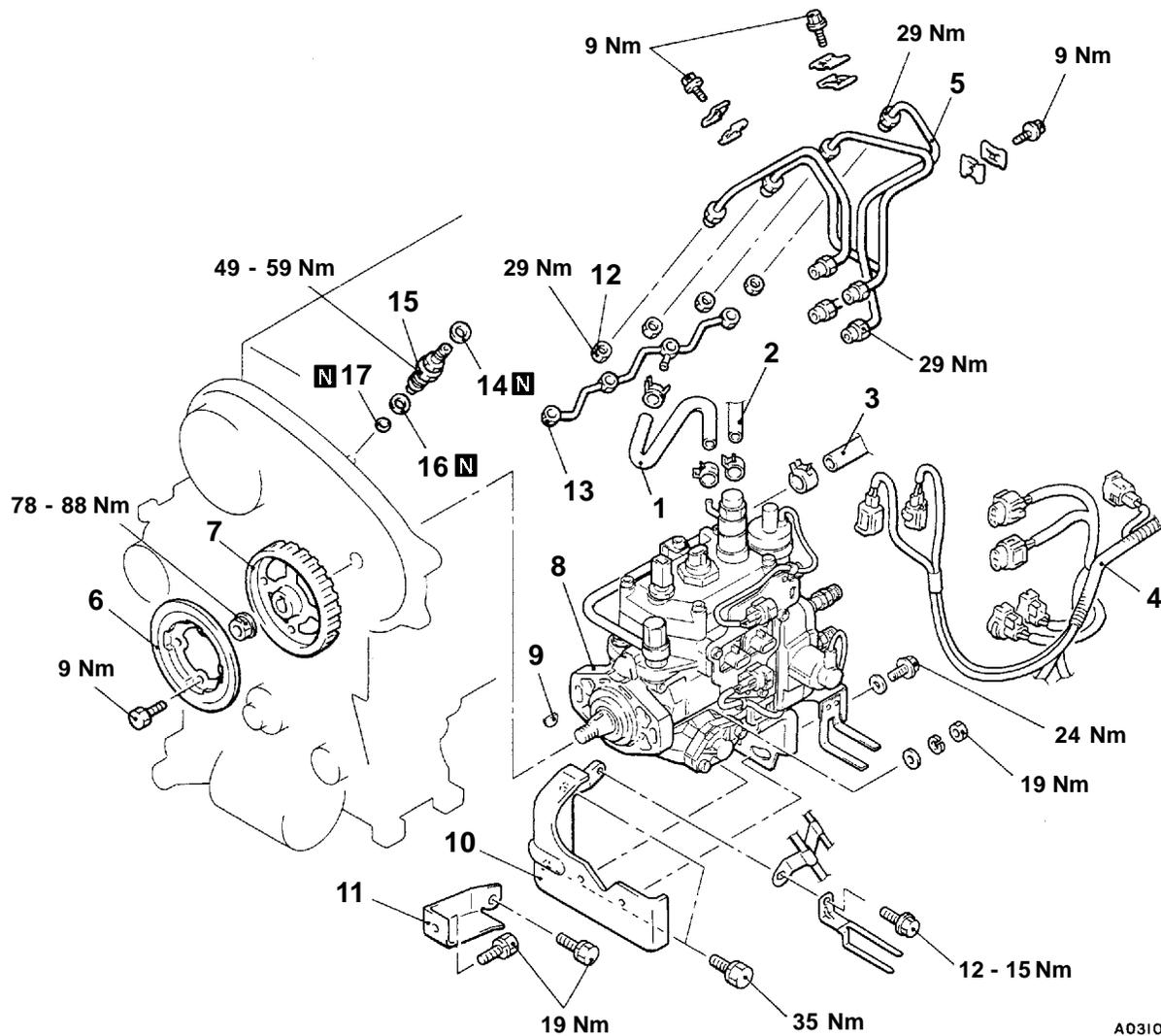
- Gently raise the lever of the nozzle tester until the pressure inside the nozzle (value displayed on pressure gauge) becomes 12,750 - 13,730 kPa, and after holding this pressure for approximately 10 seconds, check to be sure that there are no fuel leaks from the nozzle.
- If there are any leaks, disassemble the nozzle, clean it and re-inspect, or replace the nozzle.

INJECTION PUMP AND NOZZLE

REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operation

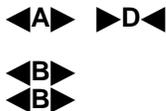
- Glow Plug Removal and Installation (Refer to GROUP 16.)
- Timing Belt Removal and Installation (Refer to GROUP 11C.)



A0310071

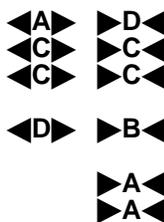
Fuel injection pump removal steps

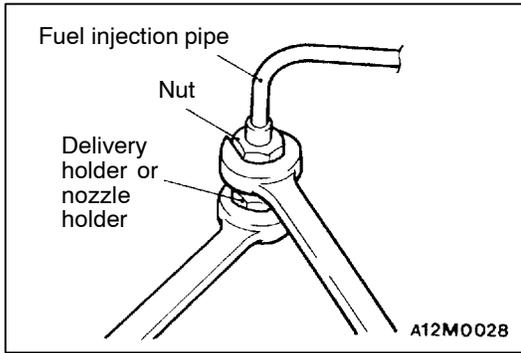
1. Fuel return hose connection
2. Fuel return hose connection
3. Fuel main hose connection
4. Control wiring harness connection
5. Fuel injection pipe
6. Flange
7. Fuel injection pump sprocket
8. Fuel injection pump
9. Key
10. Injection pump stay
11. Injection pump bracket stay



Fuel injection nozzle removal steps

1. Fuel return hose connection
5. Fuel injection pipe
12. Nut
13. Fuel return pipe
14. Fuel return pipe gasket
15. Fuel injection nozzle and holder assembly
16. Holder gasket
17. Nozzle gasket

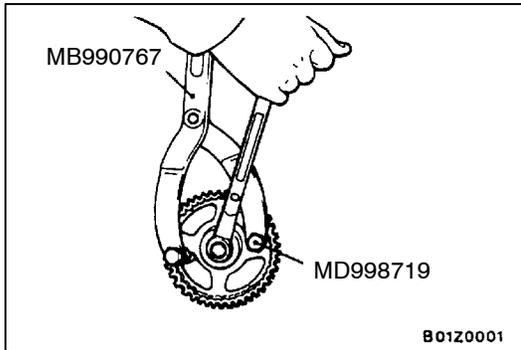


**REMOVAL SERVICE POINTS****◀A▶ FUEL INJECTION PIPE REMOVAL**

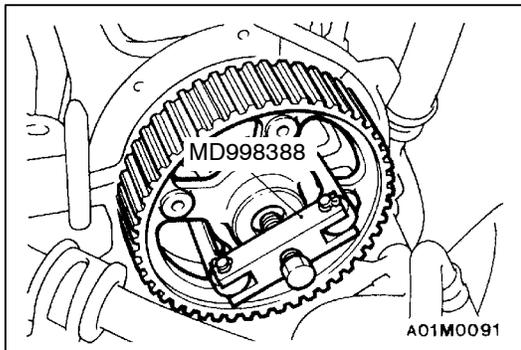
When loosening nuts at both ends of injection pipe, hold the delivery holder (for pump side) and the injection nozzle holder (for nozzle side) with wrench and loosen nut.

Caution

After disconnecting the injection pipe, be sure to use a plug so that foreign material, etc. does not get into the pump.

**◀B▶ FUEL INJECTION PUMP SPROCKET/
FUEL INJECTION PUMP REMOVAL**

1. Use the special tool to hold the injection pump sprocket, and then remove the injection pump sprocket fixing nut.

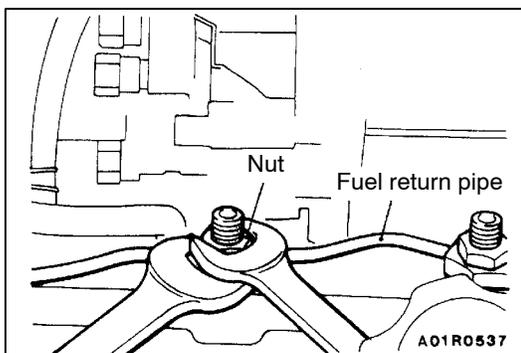


2. After removing the nut, install the special tool to the injection pump sprocket.
3. Pull the injection pump sprocket off from the pump drive shaft.

Caution

- (1) When removing the sprocket, care must be taken not to subject the pump drive shaft to an impact.
- (2) After removal, the crankshaft should not be turned.

4. Remove the fuel injection pump.

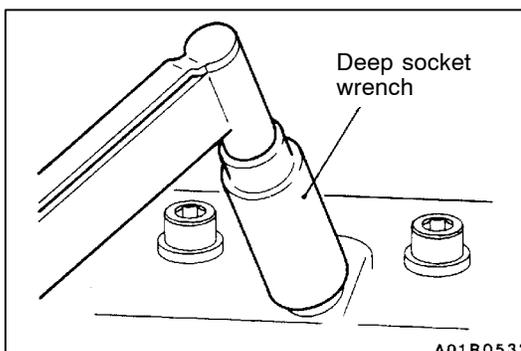
**◀C▶ NUT/FUEL RETURN PIPE REMOVAL**

1. While using a spanner or similar tool to hold the hexagonal nut of the fuel return pipe, remove the nut.

Caution

If an attempt is made to loosen the nut without first holding the fuel return pipe, the pipe may be broken or otherwise damaged.

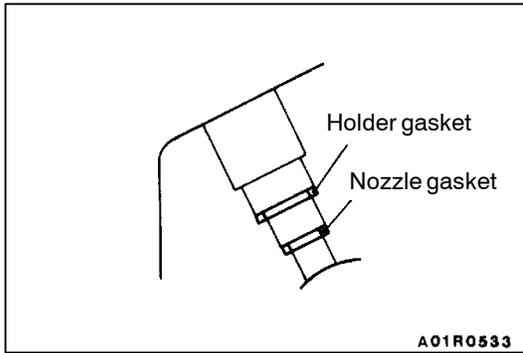
2. Disconnect the fuel return pipe.

**◀D▶ FUEL INJECTION NOZZLE AND HOLDER
ASSEMBLY REMOVAL**

Using a deep socket wrench, remove the fuel injection nozzle and holder assembly.

Caution

- (1) Make a mark on the removed injection nozzle assembly (the cylinder No.).
- (2) Use a cap to prevent foreign material, etc. from entering the injection nozzle hole.



INSTALLATION SERVICE POINTS

▶A◀ NOZZLE GASKET/HOLDER GASKET INSTALLATION

Clean the cylinder head's injection nozzle hole, and insert a new gasket.

▶B◀ FUEL INJECTION NOZZLE AND HOLDER ASSEMBLY INSTALLATION

Use a deep socket wrench in the same way as during removal to tighten to the specified torque.

Tightening torque: 49 - 59 Nm

▶C◀ FUEL RETURN PIPE/NUT INSTALLATION

While holding the hexagonal nut on the fuel return pipe with a spanner in the same way as during removal, tighten the nut to the specified torque.

Tightening torque: 29 Nm

Caution

If an attempt is made to tighten the nut without first holding the fuel return pipe, the pipe may be broken or otherwise damaged.

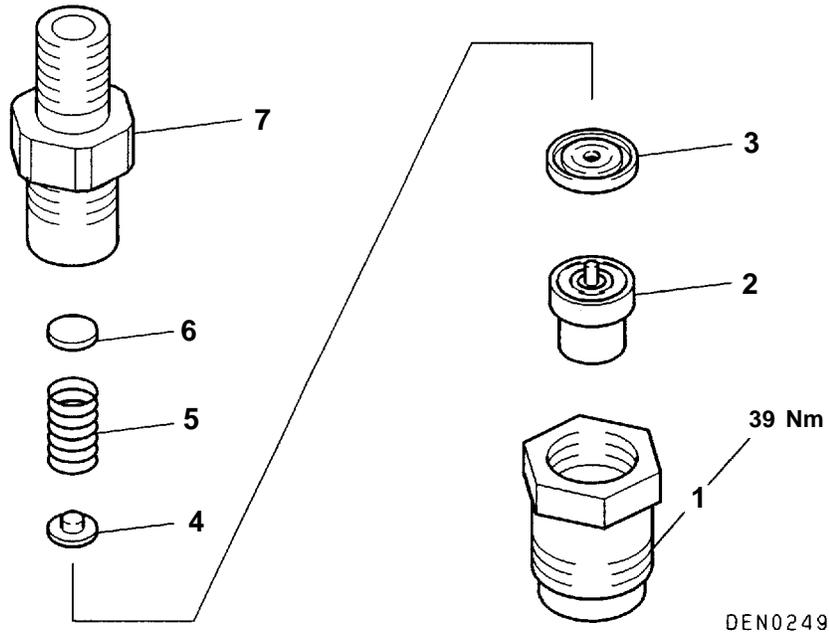
▶D◀ FUEL INJECTION PIPE INSTALLATION

When tightening the nuts at both ends of the fuel injection pipe, hold the delivery holder (for pump side) and the injection nozzle holder (for nozzle side) with wrench in the same way as during removal, and then tighten the nuts to the specified torque.

Tightening torque: 29 Nm

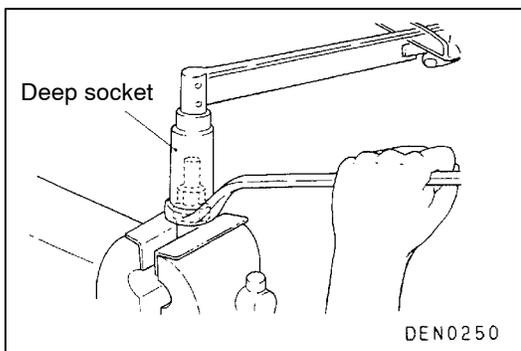
DISASSEMBLY AND REASSEMBLY

13300350035

**Disassembly steps**

1. Retaining nut
2. Nozzle tip
3. Distance piece
4. Retaining pin

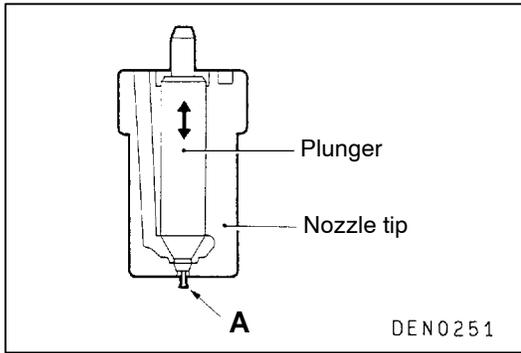
5. Pressure spring
6. Shim
7. Nozzle holder body

**DISASSEMBLY SERVICE POINT****◀A▶ RETAINING NUT REMOVAL**

1. Lightly clamp the retaining nut in a vise with soft jaws.
2. Hold the retaining nut with a box wrench, and loosen the nozzle holder body using a deep socket.

REASSEMBLY SERVICE POINT**▶A◀ RETAINING NUT INSTALLATION**

1. Finger-tighten the nozzle holder body.
2. Lightly clamp the retaining nut in a vise with soft jaws.
3. While holding the retaining nut with a box wrench in the same way as during removal, use a deep socket wrench to tighten the nozzle holder body to the specified torque.



INSPECTION

13300360038

NOZZLE TIP

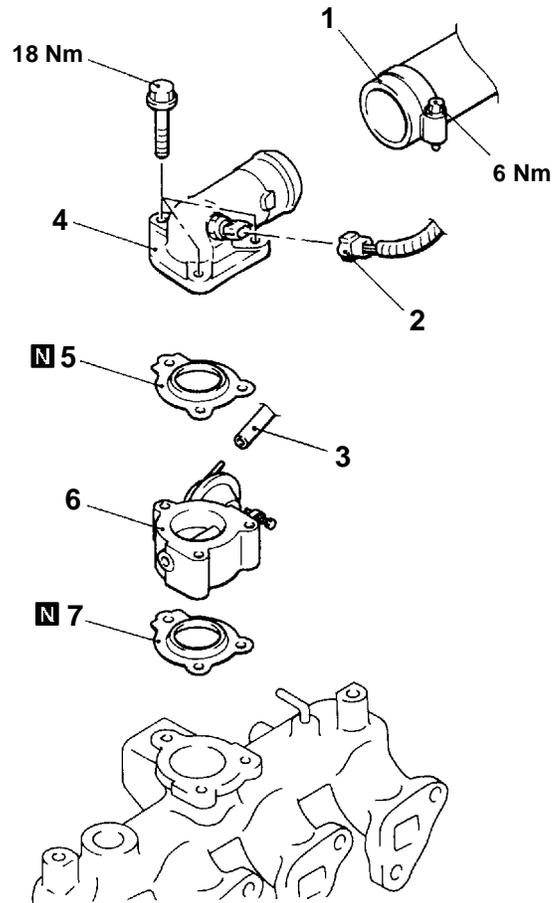
1. Check the nozzle tip for carbon deposits. Scrape off carbon deposits with a piece of wood and clean each part with petrol. After cleaning, keep parts submerged in diesel fuel. Take particular care to protect the nozzle tip needle valve from damage.
2. While the nozzle tip is submerged in diesel fuel, check that the needle valve slides smoothly. If the needle valve does not slide smoothly, replace the nozzle tip. When replacing the nozzle tip, completely wash off the anticorrosive oil from the new nozzle tip with clean diesel fuel before using it.
3. Check plunger tip "A" for deformation and breakage. If "A" is damaged or broken, replace it.

DISTANCE PIECE

Check the surface in contact with the nozzle holder body by using minium.

PRESSURE SPRING

Check spring for weakness and breakage.

THROTTLE BODY**REMOVAL AND INSTALLATION**

A0310070

Removal steps

1. Air hose connection
2. Intake air temperature sensor connector
3. Vacuum hose connection
4. Air intake fitting
5. Intake fitting gasket
6. Throttle body assembly
7. Intake fitting gasket

FUEL SUPPLY



CONTENTS

13509000197

GENERAL INFORMATION	2	FUEL TANK	3
SPECIAL TOOL	2	FUEL FILTER	5

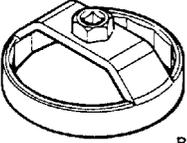
GENERAL INFORMATION

13500010120

- The steel fuel tank is located under the floor of the rear seats to provide increased safety and increase the amount of luggage compartment space.
- The fuel tank has been equipped with a valve assembly which incorporates a fuel cut-off valve to prevent fuel from leaking out in the event of a collision and a two-way valve for adjusting the pressure inside the fuel tank.
- A plastic snap-fitting hose (high-pressure fuel hose) has been adopted between the fuel pump assembly and the fuel filter assembly in petrol-powered vehicles in order to improve ease of maintenance.

SPECIAL TOOL

13500060088

Tool	Number	Name	Use
 <p data-bbox="318 772 391 789">B991610</p>	MB991610	Oil filter wrench	Fuel filter cartridge replacement <Diesel-powered vehicles>

FUEL TANK

13500190244

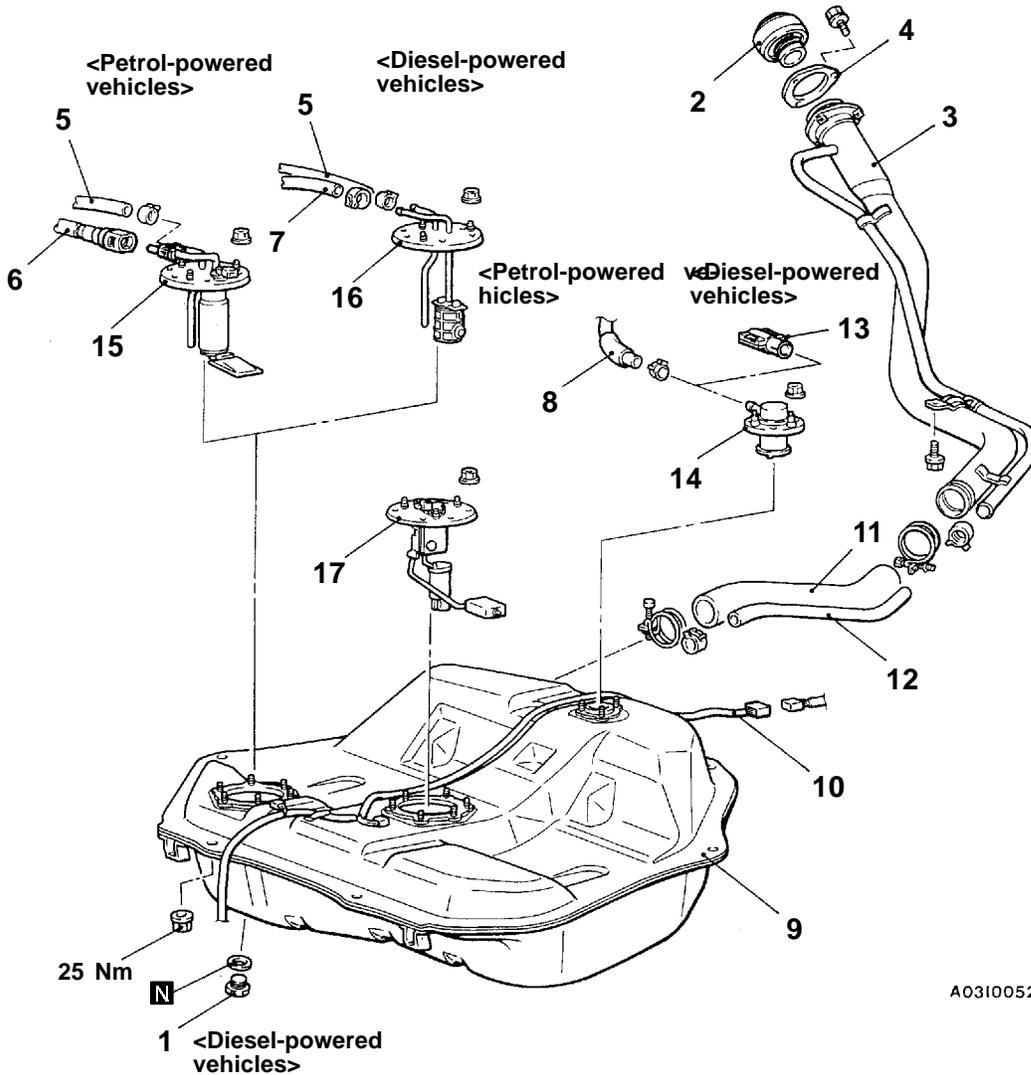
REMOVAL AND INSTALLATION

Pre-removal Operation

- Draining Fuel
- Reduce the Inner Pressure of Fuel Line and Hose
<Petrol-powered Vehicles>
(Refer to GROUP 13A - On-vehicle Service.)

Post-installation Operation

- Refilling Fuel.
- Checking for Fuel Leaks



A0310052

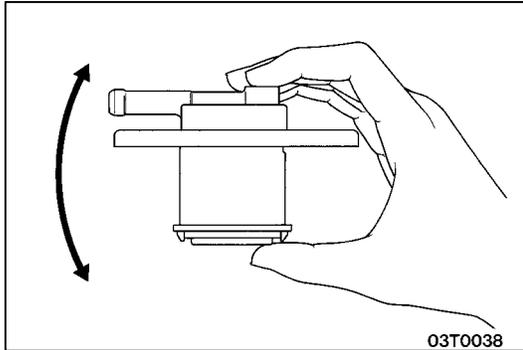
Removal steps

- | | |
|---|--|
| <ol style="list-style-type: none"> 1. Drain plug 2. Fuel filler cap 3. Fuel filler neck assembly 4. Packing <ul style="list-style-type: none"> • Parking brake cable connection (Refer to GROUP 36) • Rear seat cushion (Refer to GROUP 52A) 5. Return hose 6. High-pressure fuel hose 7. Main hose | <ol style="list-style-type: none"> 8. Vapour hose 9. Fuel tank assembly 10. Fuel wiring harness 11. Filler hose 12. Vapour hose 13. Vapour cap 14. Valve assembly 15. Fuel pump assembly 16. Fuel pipe assembly 17. Fuel gauge unit assembly |
|---|--|



INSTALLATION SERVICE POINT**▶A◀ HIGH-PRESSURE FUEL HOSE INSTALLATION****Caution**

After connecting the high-pressure fuel hose, pull it gently in the direction of removal to check that the hose is firmly connected.

**INSPECTION**

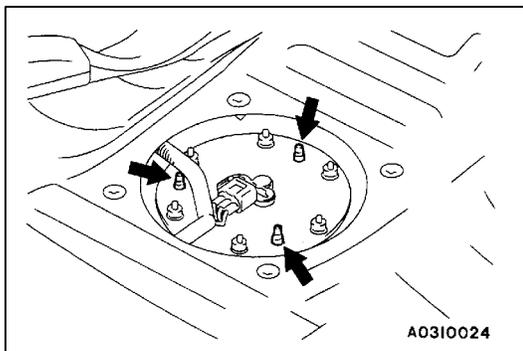
13500300104

VALVE CHECK

If the sound of the float valve moving (knocking sound) can be heard when the valve assembly is gently shaken up and down, then the valve is okay.

FUEL GAUGE UNIT CHECK

Refer to GROUP 54 - Combination Meter.

**FUEL GAUGE UNIT REPLACEMENT**

13500140065

1. Remove the rear seat cushion. (Refer to GROUP 52A.)
2. Remove the protector, and then disconnect the connector from the fuel gauge unit.
3. Remove the mounting nut, and then remove the fuel gauge unit.
4. Install the new fuel gauge unit, align the projections on the packing (indicated by arrows in the illustration) with the holes in the fuel gauge unit, and then tighten the mounting nut to the standard torque.
5. Connect the connector, and then install the protector.
6. Install the rear seat cushion. (Refer to GROUP 52A.)

FUEL FILTER

REMOVAL AND INSTALLATION

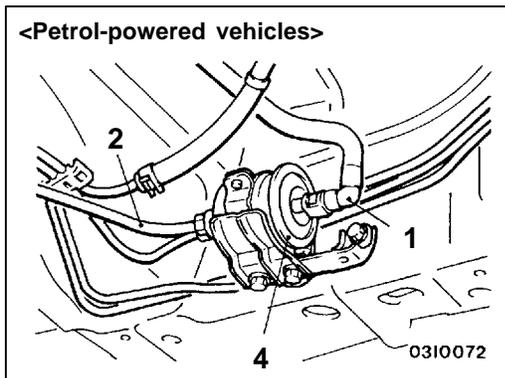
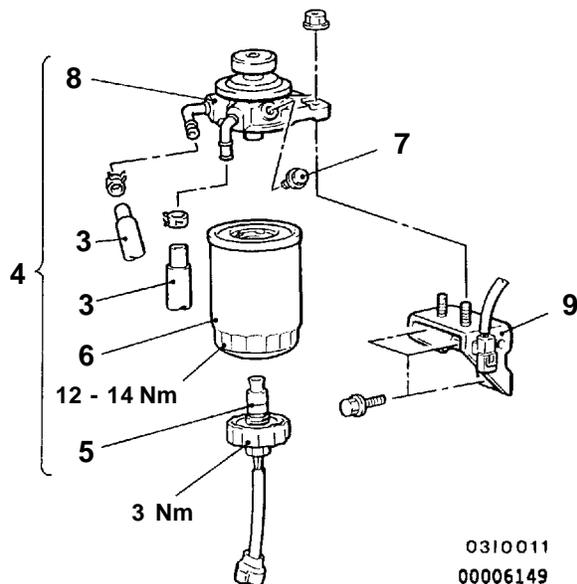
Pre-removal Operation

- Reduce the Inner Pressure of Fuel Line and Hose
<Petrol-powered Vehicles>
(Refer to GROUP 13A - On-vehicle Service.)

Post-installation Operation

- Checking for Fuel Leaks

<Diesel-powered vehicles>



Removal steps



1. High-pressure fuel hose connection
2. Main pipe connection
3. Main hose connection
4. Fuel filter assembly
5. Water level sensor

6. Fuel filter cartridge
7. Breather screw
8. Fuel filter pump body
9. Fuel filter bracket

REMOVAL SERVICE POINT

◀A▶ HIGH-PRESSURE FUEL HOSE DISCONNECTION

Caution

As there will be some pressure remaining in the fuel pipe line, cover it with a rag to prevent fuel from spraying out.

INSTALLATION SERVICE POINTS

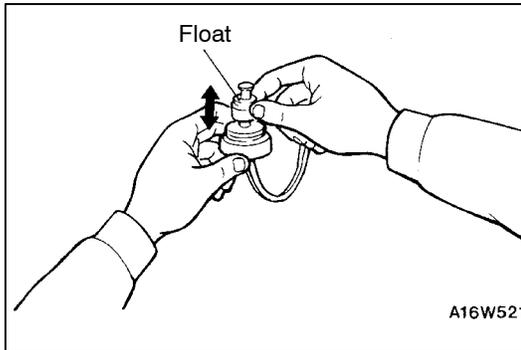
▶A◀ MAIN HOSE CONNECTION

Insert the main hose as far as the stepped section of the pipe.

►B◄ HIGH-PRESSURE FUEL HOSE CONNECTION

Caution

After connecting the high-pressure fuel hose, pull it gently in the direction of removal to check that the hose is firmly connected.



INSPECTION

13500290043

WATER LEVEL SENSOR CHECK <DIESEL-POWERED VEHICLES>

1. Connect the circuit tester to the water level sensor connector.
2. The water level sensor is operating correctly if there is continuity when the float is raised, and no continuity when it is lowered.

FUEL FILTER CARTRIDGE REPLACEMENT

13500130147

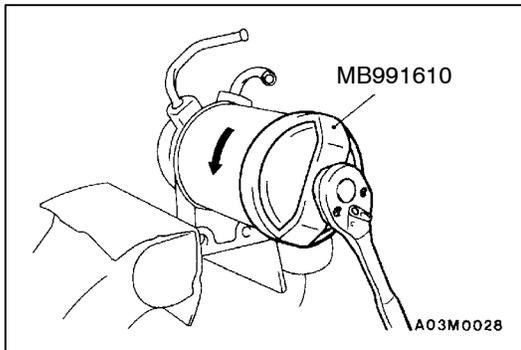
<DIESEL-POWERED VEHICLES>

1. Remove the fuel tank cap to release the pressure inside the fuel tank.
2. Disconnect the connector and the main hose, and then remove the fuel filter assembly from the bracket.
3. Remove the water level sensor.
4. Use an oil filter wrench to remove the fuel filter cartridge from the fuel filter pump body.

Caution

Cover the cartridge with a rag to prevent fuel from spraying out.

5. Install a new filter, and bleed the air from fuel line. (Refer to GROUP 13E - On-vehicle Service.)
6. Start the engine, and check that there are no fuel leakage.



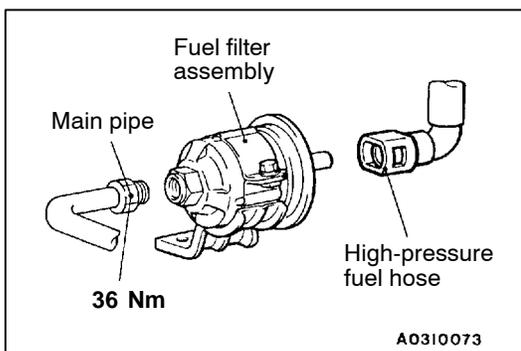
FUEL FILTER ASSEMBLY REPLACEMENT <PETROL-POWERED VEHICLES>

13500130130

1. Bleed the residual pressure from inside the fuel line. (Refer to GROUP 13A - On-vehicle Service.)
2. Remove the parking brake cable clamp.
3. Disconnect the high-pressure fuel hose.

Caution

As there will be some pressure remaining in the fuel pipe line, cover it with a rag to prevent fuel from spraying out.



4. Hold the fuel filter with a spanner and loosen the flare nut. Then disconnect the main pipe connection.
5. Remove the fuel filter.
6. After installing the new fuel filter, tighten the main pipe flare nut to the specified torque.
7. Connect the high-pressure fuel hose.

Caution

After connecting the high-pressure fuel hose, pull it gently in the direction of removal to check that the hose is firmly connected.

8. After installation, check that there are no fuel leaks.
 - (1) Apply battery voltage to the fuel pump drive terminal to operate the fuel pump. (Refer to GROUP 13A - On-vehicle Service.)
 - (2) Check for leaks when fuel pressure is applied.

NOTES

TRACTION CONTROL SYSTEM ■ (TCL)

CONTENTS

13609000039

GENERAL INFORMATION	2	Wheel Speed Sensor Check	27
SERVICE SPECIFICATION	3	Vacuum Solenoid Valve Check	27
SPECIAL TOOLS	3	Ventilation Solenoid Valve Check	27
TROUBLESHOOTING	3	Vacuum Tank Check	27
ON-VEHICLE SERVICE	25	Vacuum Actuator Check	27
System Check Using the TCL Indicator		Accelerator Pedal Position Sensor (APS)	
Lamps	25	Check	27
TCL Operation Check	25	TCL SWITCH	28
Stop Lamp Switch Check	27	STEERING WHEEL SENSOR*	29
		TCL-ECU	30

WARNINGS REGARDING SERVICING OF SUPPLEMENTAL RESTRAINT SYSTEM (SRS) EQUIPPED VEHICLES

WARNING!

- (1) Improper service or maintenance of any component of the SRS, or any SRS-related component, can lead to personal injury or death to service personnel (from inadvertent firing of the air bag) or to the driver and passenger (from rendering the SRS inoperative).
- (2) Service or maintenance of any SRS component or SRS-related component must be performed only at an authorized MITSUBISHI dealer.
- (3) MITSUBISHI dealer personnel must thoroughly review this manual, and especially its GROUP 52B - Supplemental Restraint System (SRS) before beginning any service or maintenance of any component of the SRS or any SRS-related component.

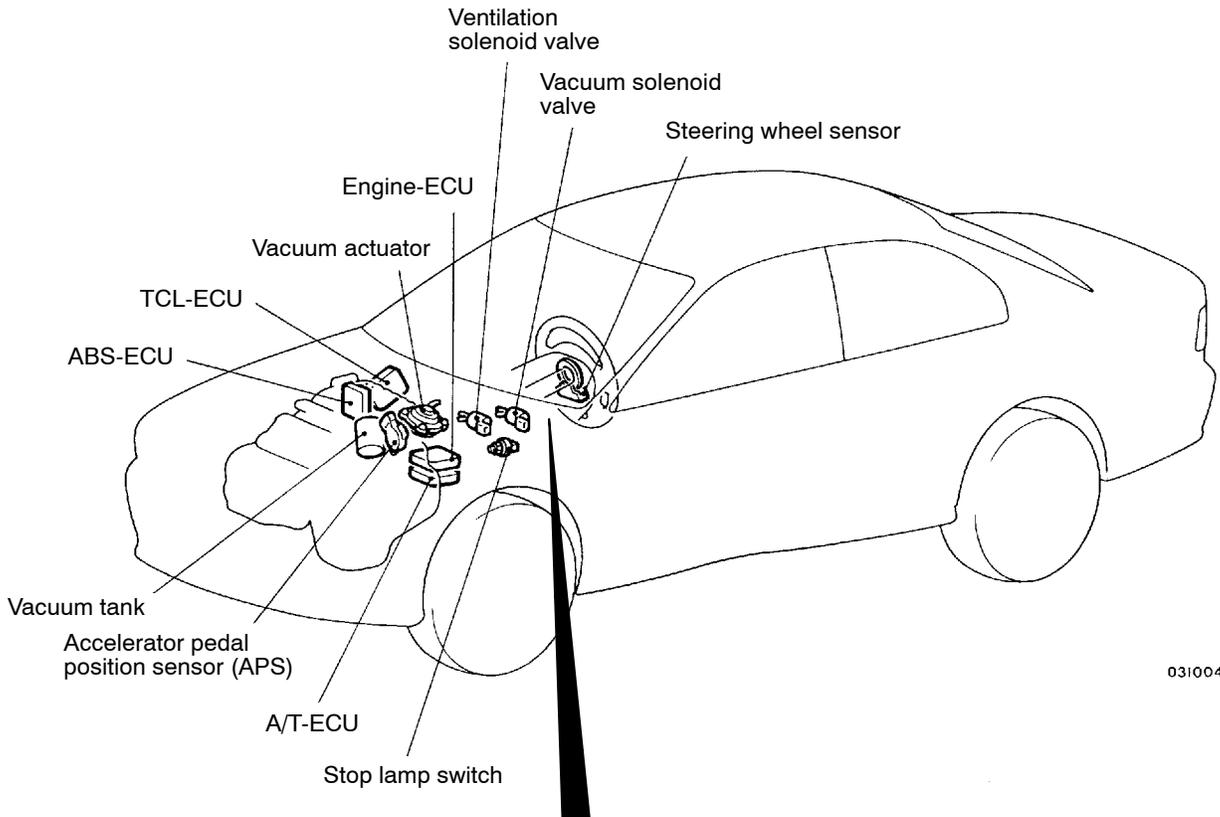
NOTE

The SRS includes the following components: SRS-ECU, SRS warning lamp, air bag module, clock spring, side impact sensor and interconnecting wiring. Other SRS-related components (that may have to be removed/installed in connection with SRS service or maintenance) are indicated in the table of contents by an asterisk (*)

GENERAL INFORMATION

For vehicles with 6A13 engine, the TCL system (slip control and trace control) is available as an option. This system facilitates starting, accelerating, and cornering on slippery roads such as snowy

roads. In addition, this system improves driveability while cornering on normal roads and contributes to easier driving.



0310047

<p>TCL switch</p> <p>0310046</p>	<p>Indicator</p> <p>1610246</p> <p>00006179</p>
---	--

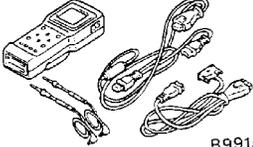
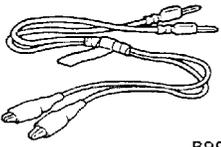
SERVICE SPECIFICATION

13600030013

Item	Standard value
Accelerator pedal position sensor resistance k Ω	3.5-6.5

SPECIAL TOOLS

13600060029

Tool	Number	Name	Use
 B991502	MB991502	MUT-II sub assembly	For checking of TCL (Diagnosis code display when using the MUT-II)
 B991529	MB991529	Diagnosis code check harness	For checking of TCL (Diagnosis code display when using the TCL-OFF warning lamp)

TROUBLESHOOTING

13600070039

STANDARD FLOW OF DIAGNOSTIC TROUBLESHOOTING

Refer to GROUP 00 - How to Use Troubleshooting/Inspection Service Points.

NOTE

Before carrying out trouble diagnosis, check to be sure that all of the following items are normal.

- Is the standard steering wheel being used, and has it been correctly installed to the straight-ahead position on the steering shaft?
- Are the size, specifications, air pressure, balance and wear conditions of the tyres and wheels normal?
- Is the wheel alignment normal?
- Have any other modifications been made to the engine or suspension which could conceivably have an effect on the TCL system?

DIAGNOSTIC FUNCTION**METHOD OF READING THE DIAGNOSIS CODES**

Use the MUT-II or the warning lamp to read the diagnosis codes.

(Refer to GROUP 00 - How to Use Troubleshooting/Inspection Service Points.)

NOTE

Connect the MUT-II to the diagnosis connector (16 pin) under the instrument under cover.

METHOD OF ERASING THE DIAGNOSIS CODES

Refer to GROUP 00 - How to Use Troubleshooting/Inspection Service Points.

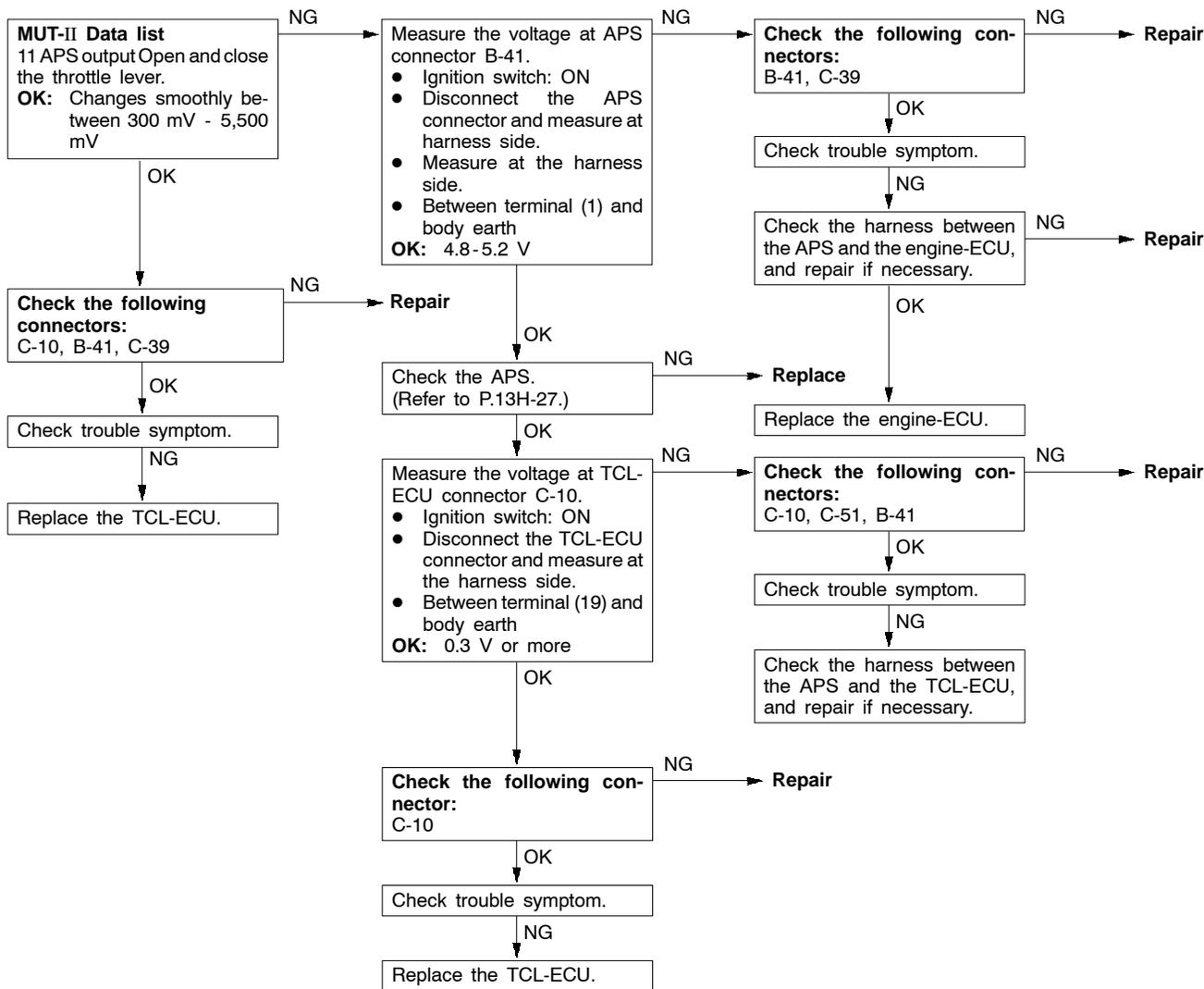
INSPECTION CHART FOR DIAGNOSIS CODES

13600330014

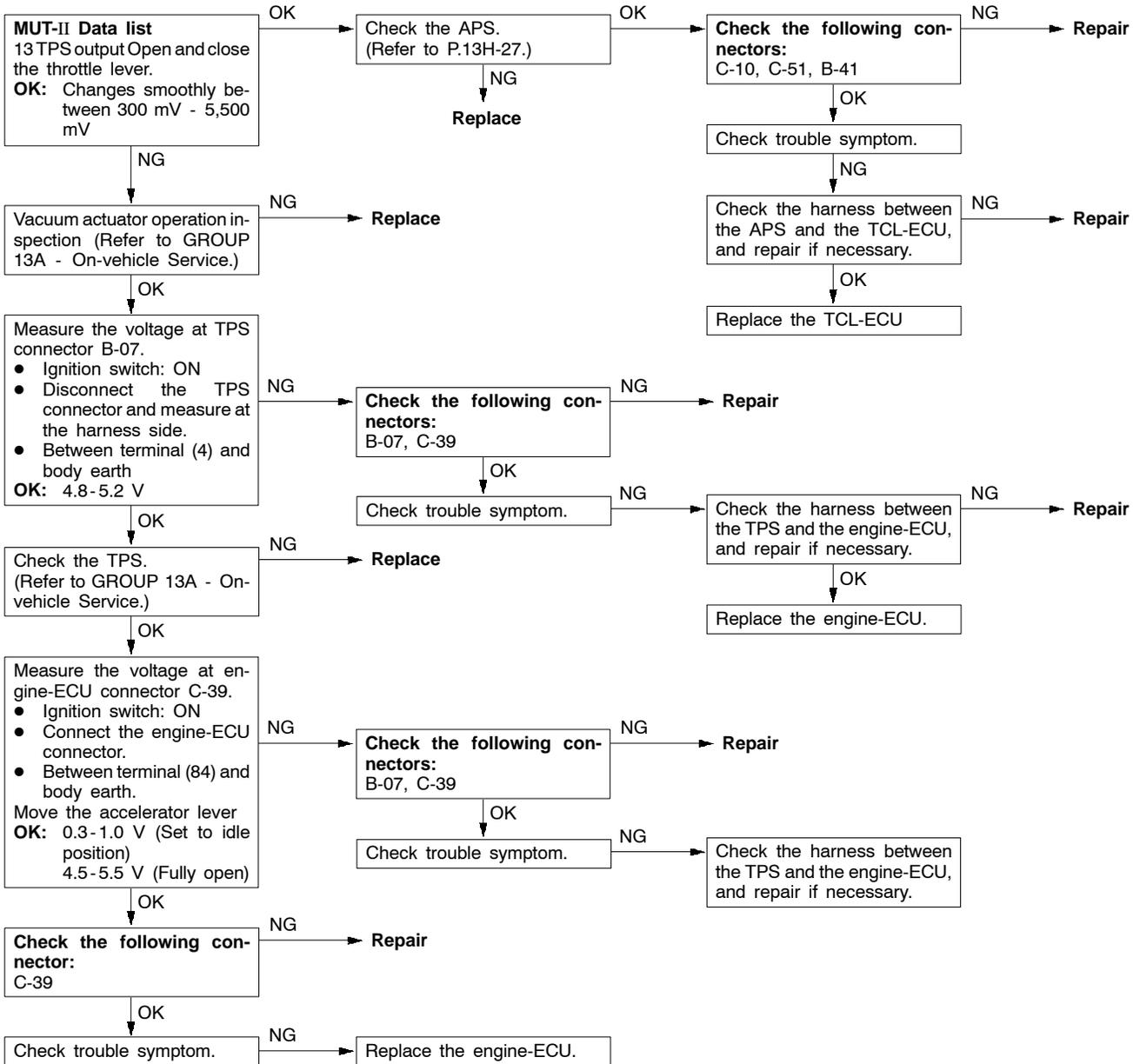
Code No.	Diagnosis item	Reference page
11	APS circuit system	13H-5
12	APS or TPS circuit system	13H-6
13	TPS circuit system	13H-7
23	Stop lamp switch circuit system	13H-7
24	TCL switch circuit system	13H-8
26	Ignition switch (IG2) circuit system	13H-8
27	TCL-ECU power supply voltage circuit (engine control relay circuit) system	13H-9
31	Front right wheel speed sensor circuit system	13H-10
32	Front left wheel speed sensor circuit system	13H-10
33	Rear right wheel speed sensor circuit system	13H-10
34	Rear left wheel speed sensor circuit system	13H-10
35	Rear wheel speed sensor circuit system (1)	13H-11
36	Rear wheel speed sensor circuit system (2)	13H-11
41	Steering wheel sensor (ST-1) circuit system (open circuit)	13H-12
42	Steering wheel sensor (ST-2) circuit system (open circuit)	13H-12
43	Steering wheel sensor (ST-N) circuit system (open circuit)	13H-12
44	Steering wheel sensor circuit system (short circuit)	13H-13
45	Steering wheel sensor (ST-N) circuit system (short circuit)	13H-13
71	Engine-ECU communication circuit system	13H-14
72	Engine-ECU circuit system	GROUP 13A - Troubleshooting
73		
74	A/T-ECU communication circuit system	13H-14
76	ABS circuit system	13H-15

INSPECTION PROCEDURES FOR DIAGNOSIS CODES

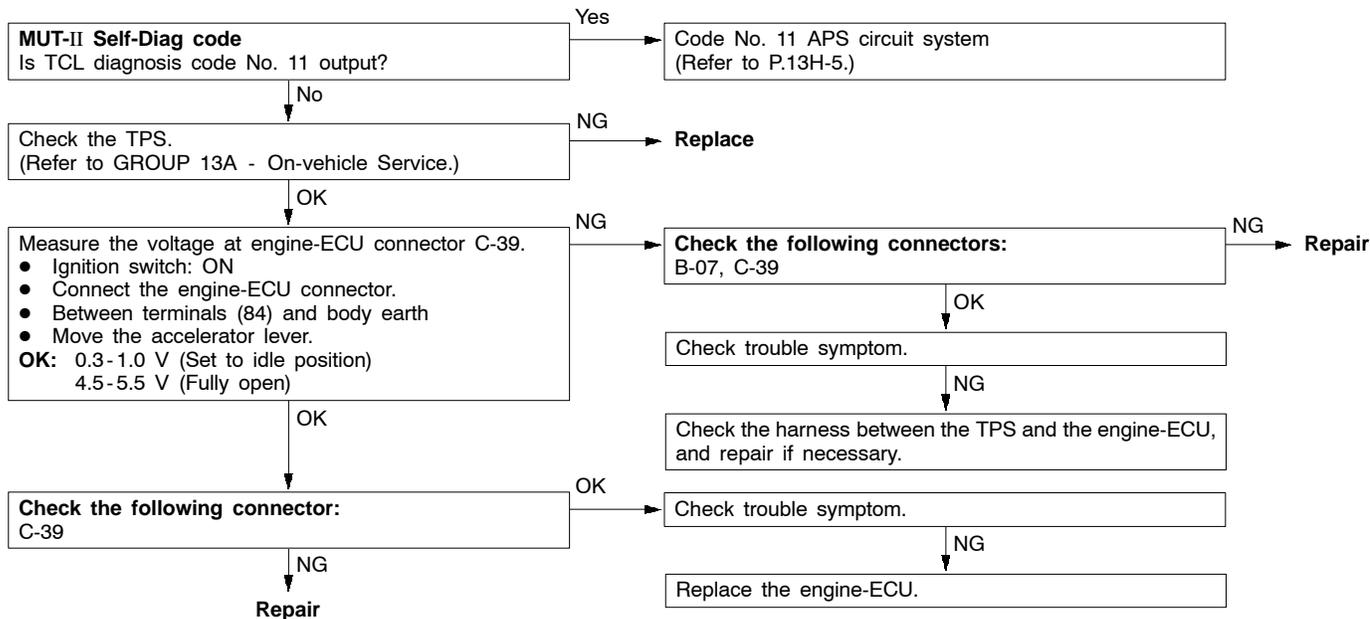
Code No. 11 APS circuit system	Probable cause
This diagnosis code is output if the APS output voltage is less than 0.2 V due to an open circuit or other malfunction in the APS circuit. The APS power supply and earth are supplied from the engine-ECU, and the output signal is used by the A/T-ECU and auto-cruise control-ECU as well as by the TCL-ECU.	<ul style="list-style-type: none"> ● Malfunction of APS ● Malfunction of TCL-ECU ● Malfunction of engine-ECU ● Malfunction of harness or connector



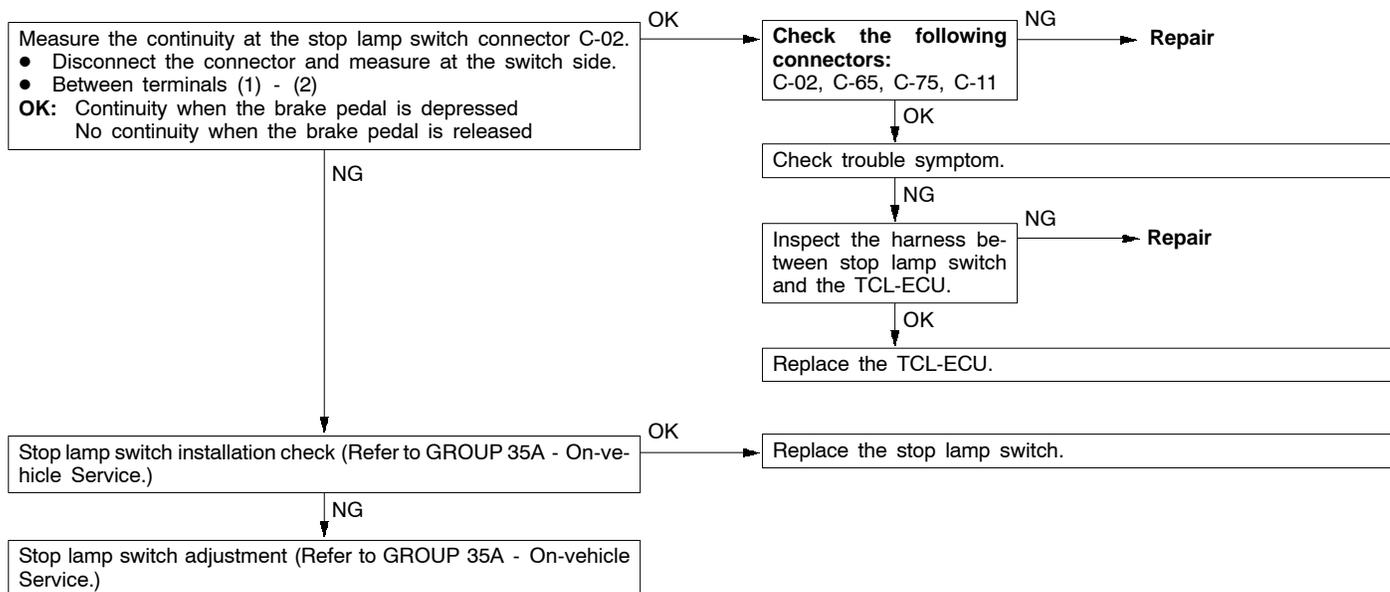
Code No. 12 APS or TPS circuit system	Probable cause
<p>This diagnosis code is output if the APS opening angle is 20° or greater than the TPS opening angle because of a short in the APS, an open circuit in the TPS or sticking of the vacuum actuator. As this detection condition can be applicable during throttle control, trouble diagnosis is invalid at this time.</p>	<ul style="list-style-type: none"> ● Malfunction of APS ● Malfunction of TPS ● Malfunction of TCL-ECU ● Malfunction of engine-ECU ● Malfunction of harness or connector ● Malfunction of vacuum actuator



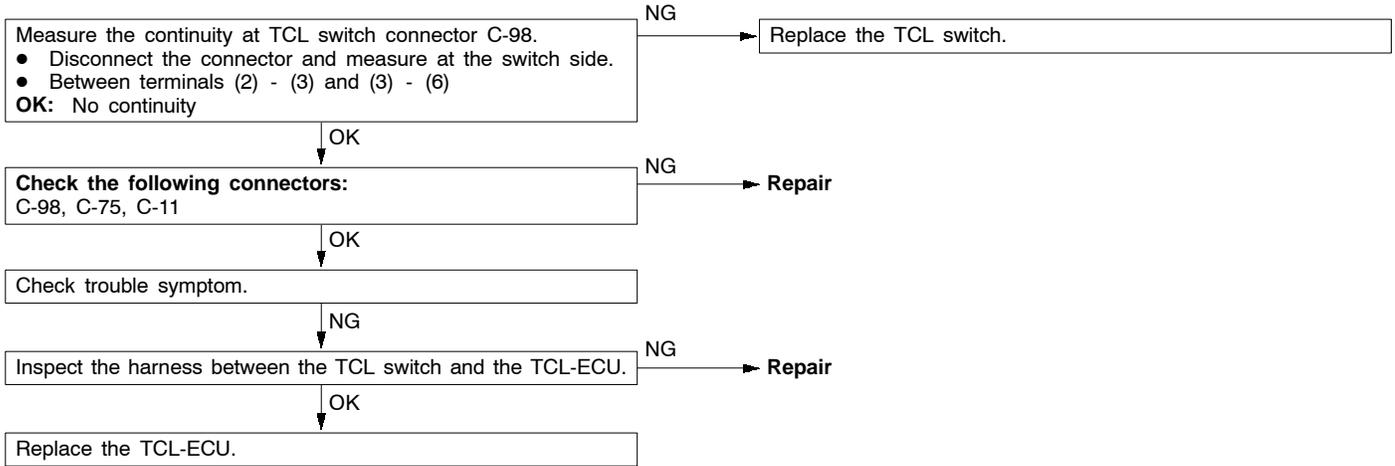
Code No.13 TPS circuit system	Probable cause
This diagnosis code is output if the TPS opening angle is 20° or greater than the APS opening angle because of a short in the TPS or an open circuit in the APS. If there is an open circuit in the APS, diagnosis code No. 11 is output at the same time. Accordingly, if only diagnosis code No. 11 is output, the cause is probably an abnormality in the TPS circuit system.	<ul style="list-style-type: none"> ● Malfunction of APS ● Malfunction of TPS ● Malfunction of harness or connector ● Malfunction of engine-ECU



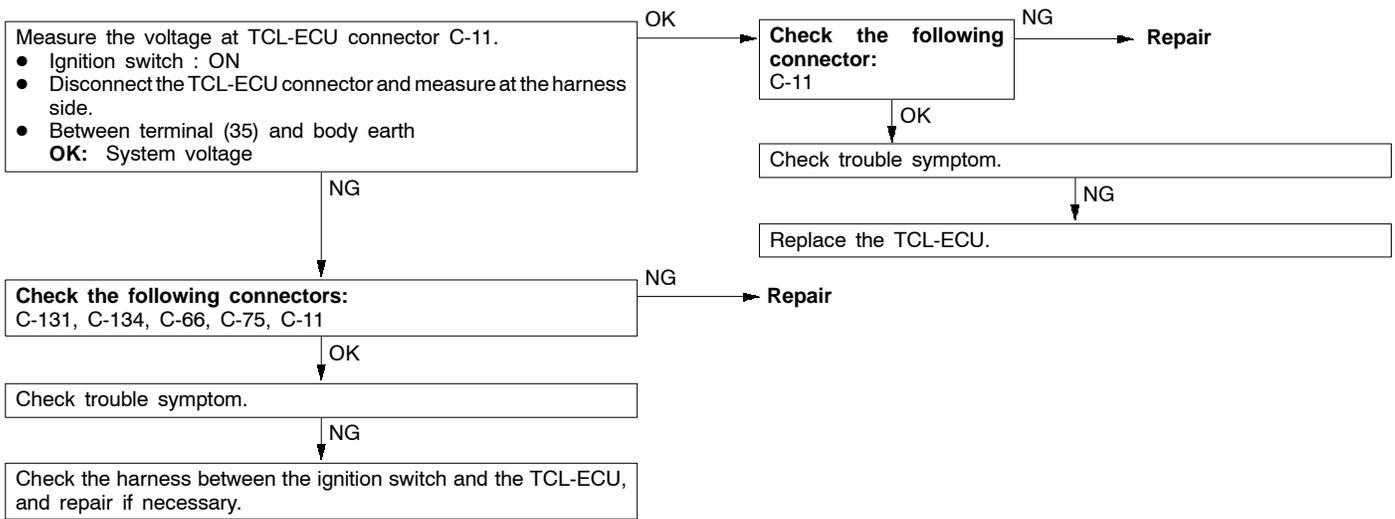
Code No. 23 Stop lamp switch circuit system	Probable cause
This diagnosis code is output if the stop lamp switch remains ON for a continuous period of 15 minutes or more, or for a continuous period of 1 minute or more when driving at a speed of 10 km/h or more, because of a short circuit or defective adjustment of the stop lamp switch. This diagnosis code No. may also occur while driving in traffic jams or if the foot is resting on the brake pedal with driving.	<ul style="list-style-type: none"> ● Malfunction of stop lamp switch ● Malfunction of harness or connector ● Malfunction of TCL-ECU



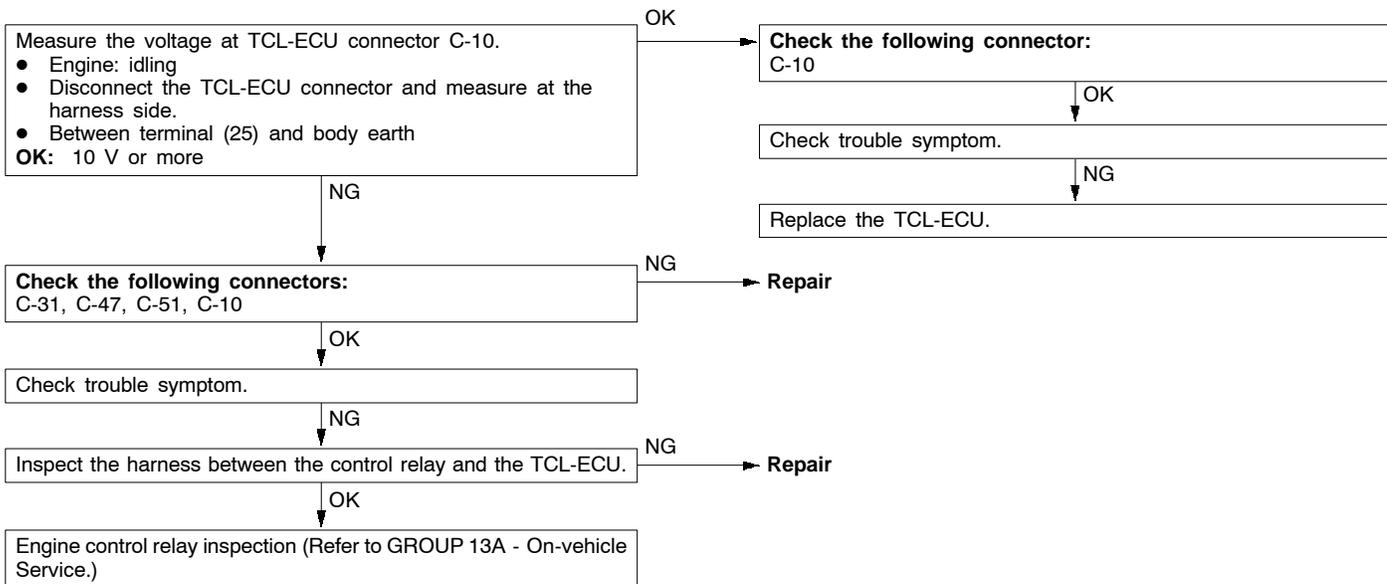
Code No. 24 TCL switch circuit system	Probable cause
This diagnosis code is output if signals are input simultaneously from both the TCL-OFF and TCL-ON positions because of a short circuit in the TCL switch circuit.	<ul style="list-style-type: none"> ● Malfunction of the TCL switch ● Malfunction of harness or connector ● Malfunction of TCL-ECU



Code No. 26 Ignition switch (IG2) circuit system	Probable cause
This diagnosis code is output if the IG2 power supply is not distributed, even though the engine speed is 450 r/min or more.	<ul style="list-style-type: none"> ● Malfunction of harness or connector ● Malfunction of TCL-ECU

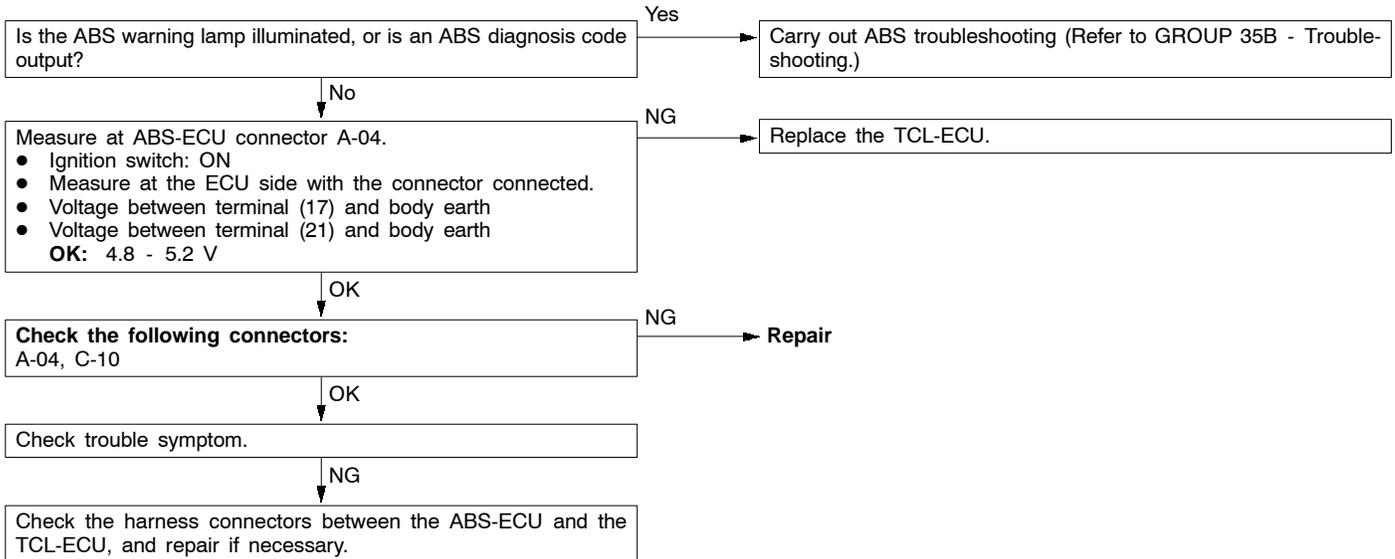


Code No. 27 TCL-ECU power supply voltage circuit (engine control relay circuit) system	Probable cause
This diagnosis code is output if the TCL-ECU power supply voltage (engine control relay supply voltage) is lower than the specified value. If the voltage returns to the specified value or greater, the diagnosis code is erased.	<ul style="list-style-type: none"> ● Malfunction of control relay ● Malfunction of harness or connector ● Malfunction of TCL-ECU



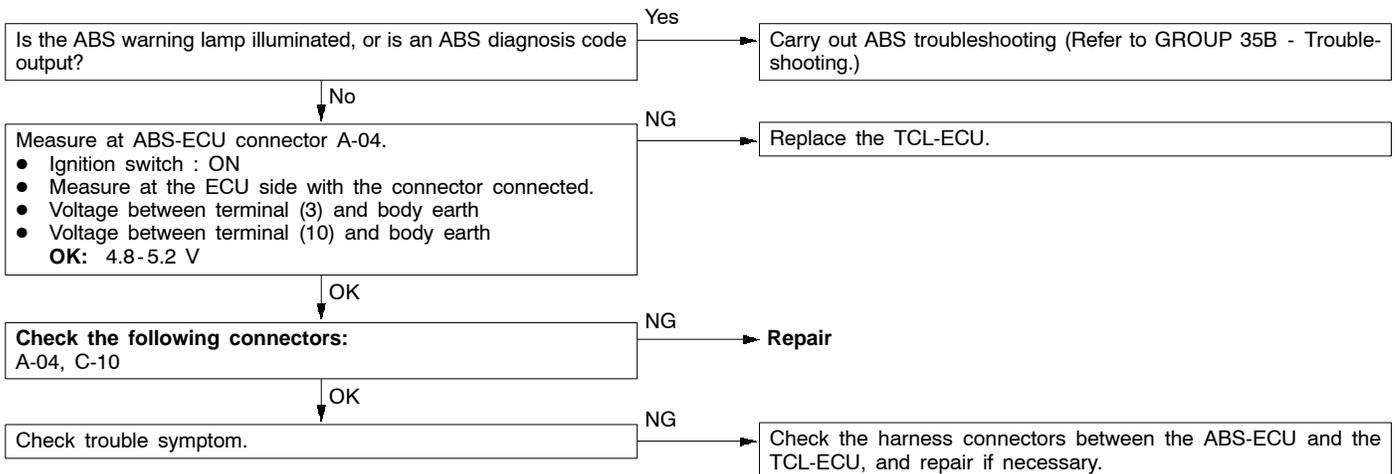
Code No. 31 Front right wheel speed sensor circuit system	Probable cause
Code No. 32 Front left wheel speed sensor circuit system	
These diagnosis codes are output if a pulse (from the front wheels) indicates that the difference between the front wheels and the rear wheels is 8km/h or more because of an open or short circuit in a wheel speed sensor or a malfunction of sensor.	
<ul style="list-style-type: none"> ● Malfunction of front wheel speed sensor ● Malfunction of harness or connector ● Malfunction of TCL-ECU ● Malfunction of ABS-ECU 	

NOTE
 When these diagnosis codes are output, erase the diagnosis code memory after carrying out repairs, and then carry out a road test at 20 km/h or more and check to be sure that the diagnosis codes are not output again.



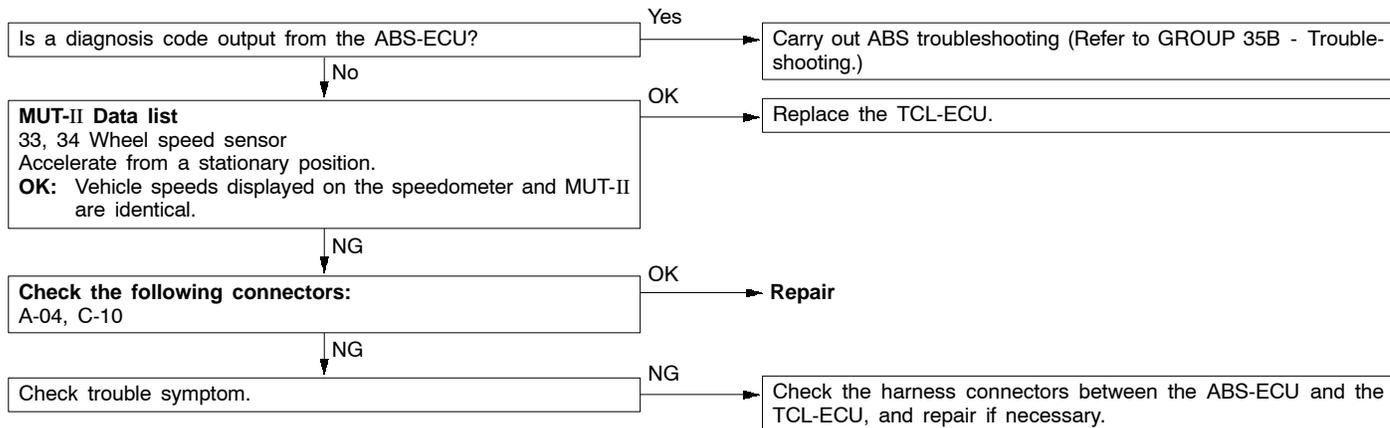
Code No. 33 Rear right wheel speed sensor circuit system	Probable cause
Code No. 34 Rear left wheel speed sensor circuit system	
These diagnosis codes are output if a pulse (from the wheels on one side of rear) indicates that the difference between the left wheel and the right wheel is 8km/h or more because of an open or short circuit in a wheel speed sensor or a defective sensor.	
<ul style="list-style-type: none"> ● Malfunction of rear wheel speed sensor ● Malfunction of harness or connector ● Malfunction of TCL-ECU ● Malfunction of ABS-ECU 	

NOTE
 When these diagnosis codes are output, erase the diagnosis code memory after carrying out repairs, and then carry out a road test at 20 km/h or more and check to be sure that the diagnosis codes are not output again.

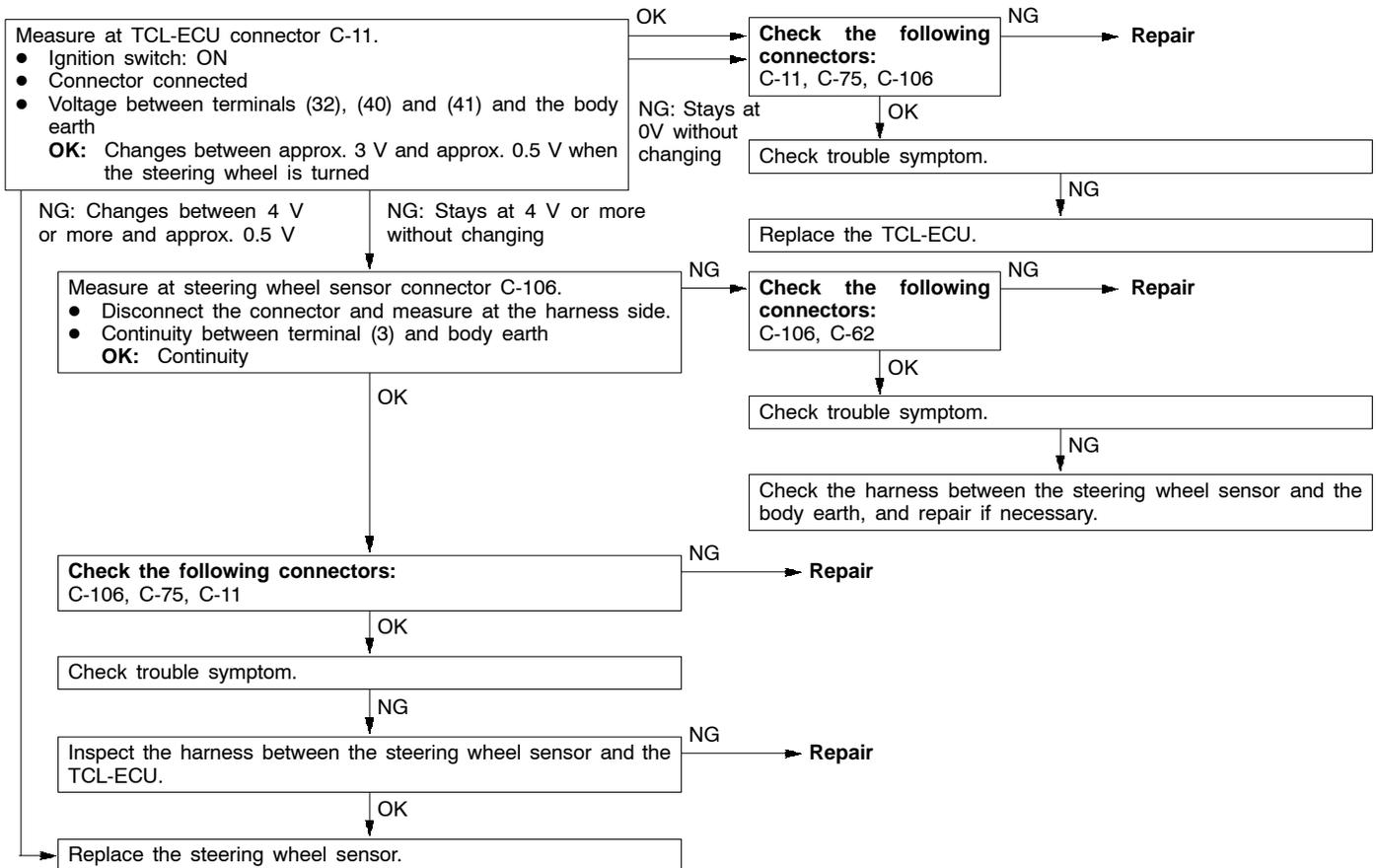


Code No. 35 Rear wheel speed sensor circuit system (1)	Probable cause
Code No. 36 Rear wheel speed sensor circuit system (2)	
Diagnosis code No. 35 is output if the pulse signal from a rear wheel sensor is momentarily interrupted (0.02 sec.) because of a transient open circuit in a rear wheel speed sensor. Diagnosis code No. 36 is output if a rear wheel speed sensor abnormality is judged when the turning speed of both rear wheels is 0 km/h for 20 seconds or more while TCL is operating.	<ul style="list-style-type: none"> ● Malfunction of rear wheel speed sensor ● Malfunction of harness or connector ● Malfunction of ABS-ECU ● Malfunction of TCL-ECU

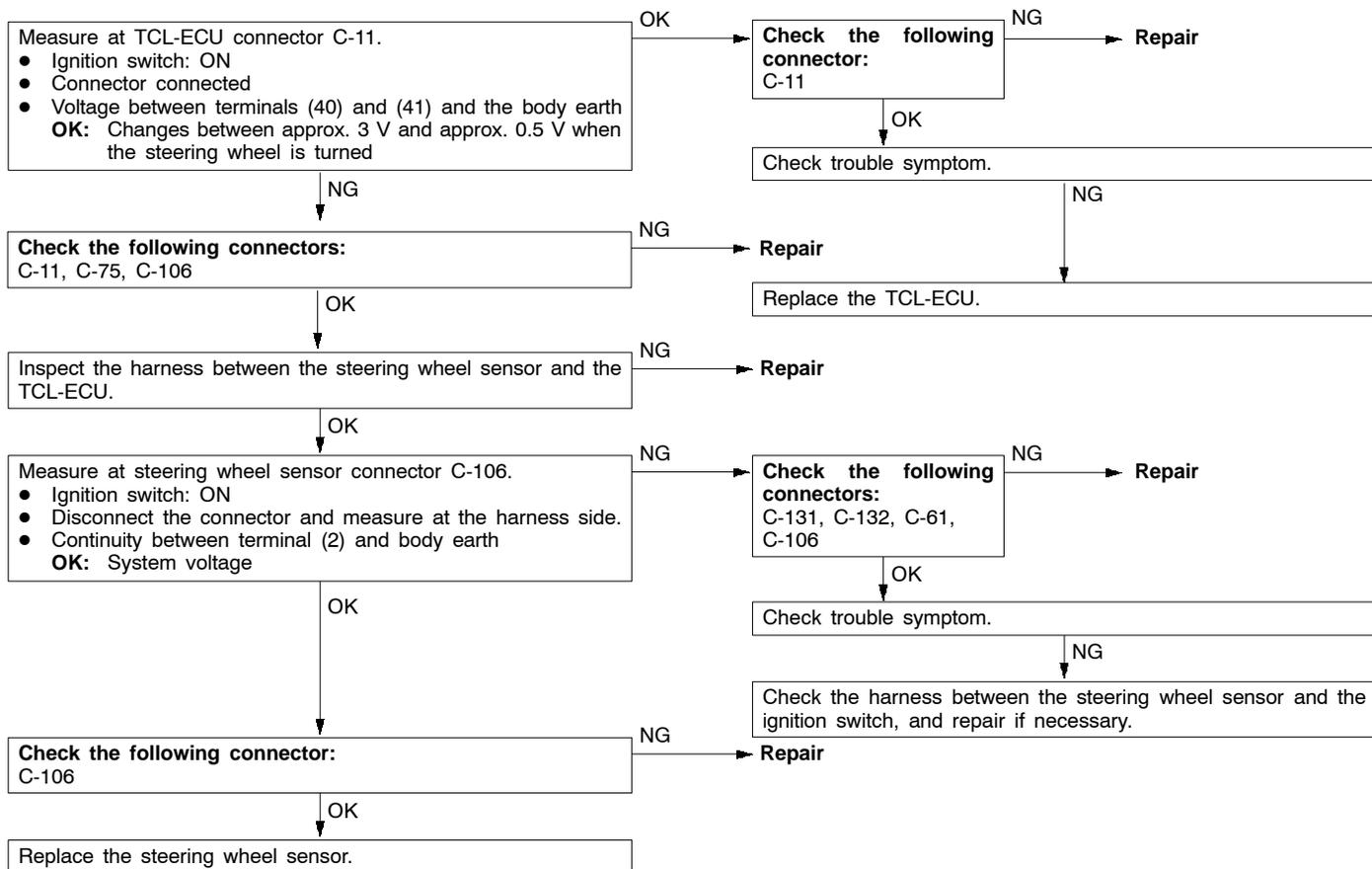
- NOTE**
- (1) If the front wheels only are turning while the rear wheels are stationary (wheel slip), the TCL-OFF indicator will start flashing after 20 seconds, and the system will be isolated.
 - (2) When these diagnosis codes are output, erase the diagnosis code memory after carrying out repairs, and then carry out a road test at 20 km/h or more and check to be sure that the diagnosis codes are not output again.



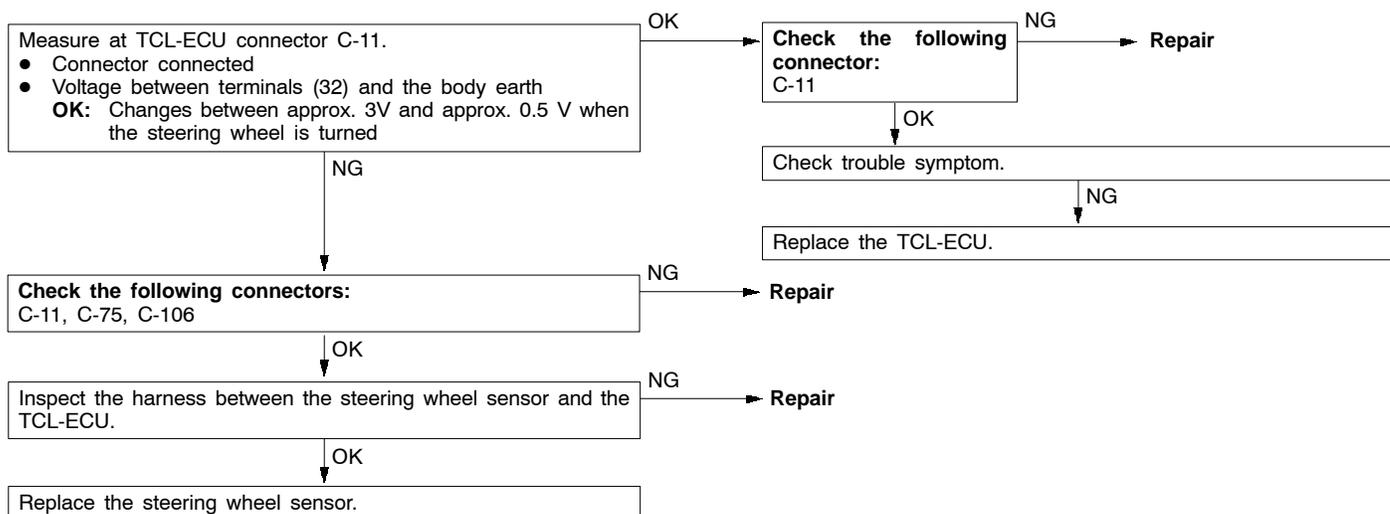
Code No. 41 Steering wheel sensor (ST-1) circuit system (open circuit)	Probable cause
Code No. 42 Steering wheel sensor (ST-2) circuit system (open circuit)	
Code No. 43 Steering wheel sensor (ST-N) circuit system (open circuit)	
These diagnosis codes are output if there is an open circuit in the output wire of the steering wheel sensor circuit.	<ul style="list-style-type: none"> ● Malfunction of harness or connector ● Malfunction of steering wheel sensor ● Malfunction of TCL-ECU



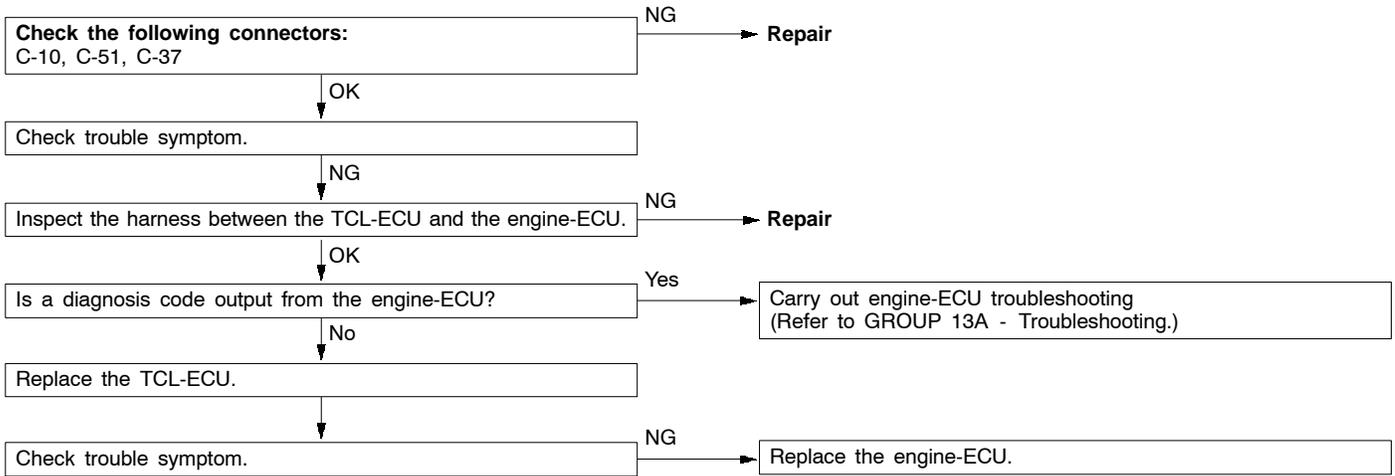
Code No. 44 Steering wheel sensor circuit system (short circuit)	Probable cause
This diagnosis code is output when no steering angle signal is output because there is a short-circuit in either steering wheel sensor ST-1 or steering wheel sensor ST-2 when the speed averages output by the left and right rear wheel speed sensors are 15 km/h or more.	<ul style="list-style-type: none"> ● Malfunction of harness or connector ● Malfunction of steering wheel sensor ● Malfunction of TCL-ECU



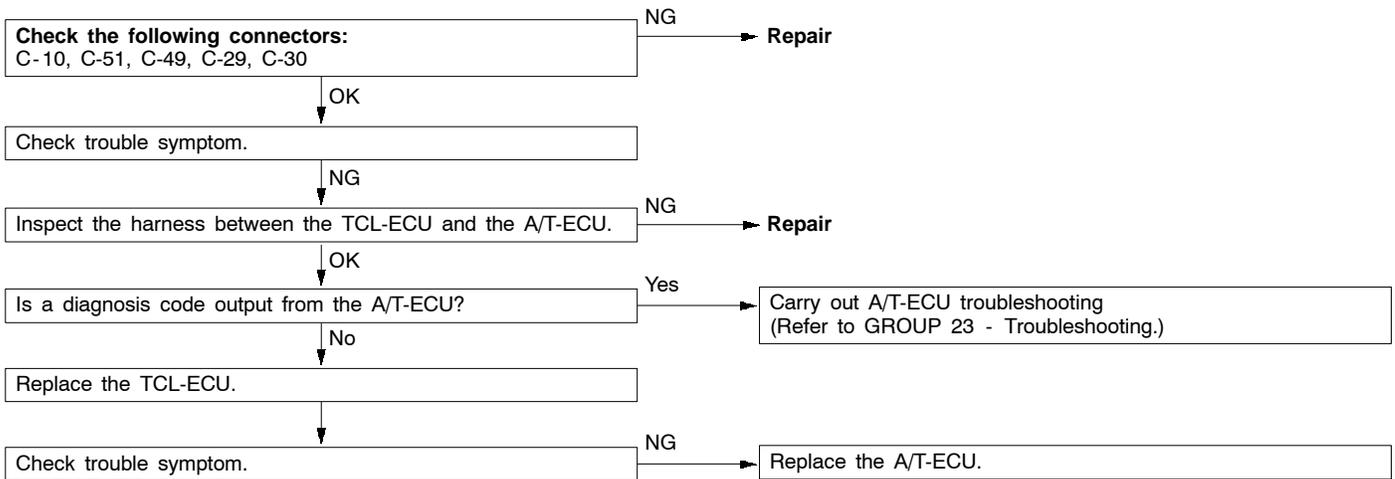
Code No. 45 Steering wheel sensor (ST-N) circuit system (short circuit)	Probable cause
This diagnosis code is output if it is considered that there is an abnormality in the steering wheel sensor (ST-N) circuit system when the straight-ahead position is continuously detected even though the steering wheel is turned 20° or more.	<ul style="list-style-type: none"> ● Malfunction of steering wheel sensor ● Malfunction of harness or connector ● Malfunction of TCL-ECU



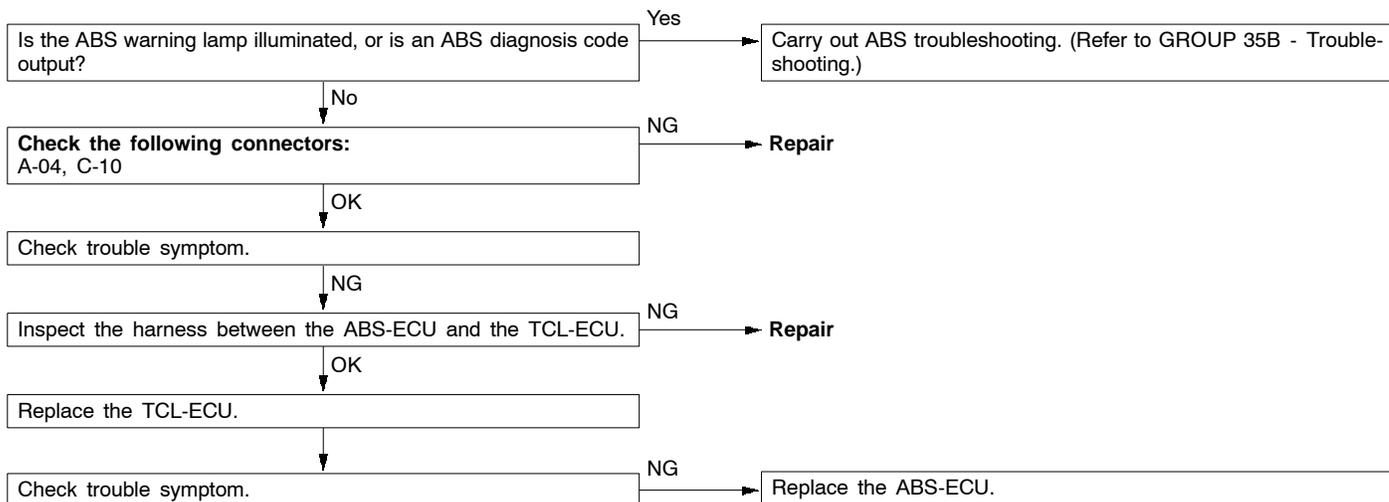
Code No. 71 Engine-ECU communication circuit system	Probable cause
This diagnosis code is output if an error is detected in the communication contents because of an open or short circuit in the serial communication circuit between the TCL-ECU and the engine-ECU, a malfunction of ECU and a defective shielding of the shield wire.	<ul style="list-style-type: none"> ● Malfunction of harness or connector ● Malfunction of TCL-ECU ● Malfunction of engine-ECU



Code No. 74 A/T-ECU communication circuit system	Probable cause
This diagnosis code is output if an error is detected in the communication contents because of an open or short circuit in the serial communication circuit between the TCL-ECU and the A/T-ECU, a malfunction of ECU and a defective shielding of the shield wire.	<ul style="list-style-type: none"> ● Malfunction of harness or connector ● Malfunction of TCL-ECU ● Malfunction of A/T-ECU



Code No. 76 ABS circuit system	Probable cause
This diagnosis code is output if the ABS-ECU detects the system abnormality (when ABS warning lamp illumination is controlled).	<ul style="list-style-type: none"> ● Malfunction of harness or connector ● Malfunction of TCL-ECU ● Malfunction of ABS-ECU



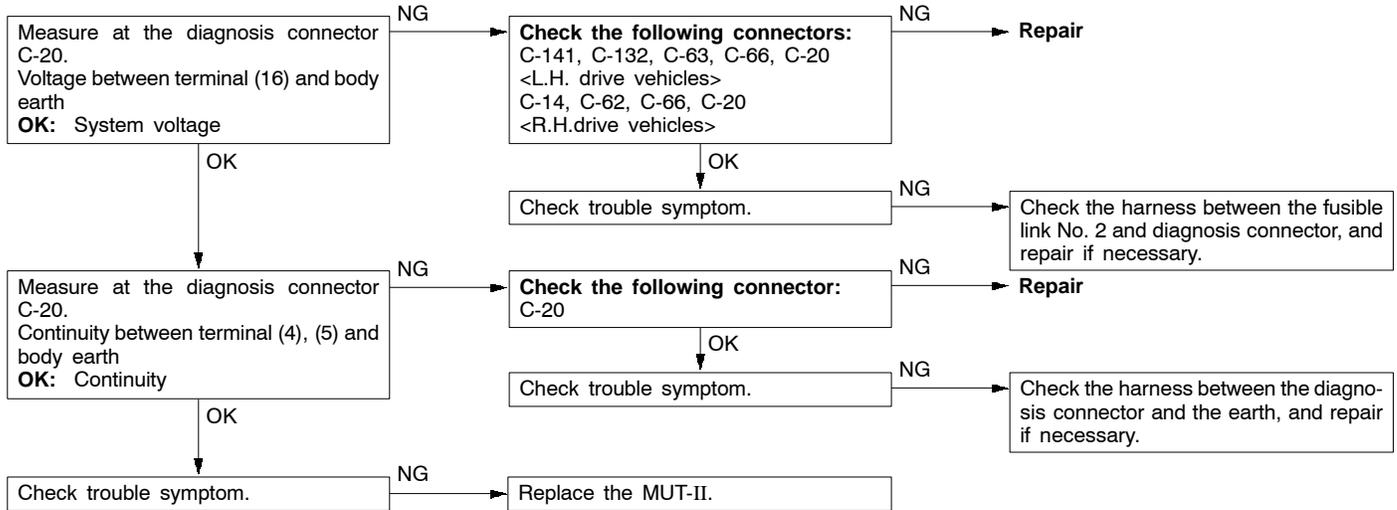
INSPECTION CHART FOR TROUBLE SYMPTOMS

Trouble symptom		Inspection procedure No.	Reference page
Communication with the MUT-II is not possible.	Communication with all systems is not possible.	1	13H-16
	Communication with TCL-ECU only is not possible.	2	13H-17
Malfunction of TCL indicator lamp display	None of the TCL indicator lamps (TCL OFF, TCL) illuminate when the ignition switch is ON.	3	13H-18
	One of the TCL indicator lamps does not illuminate when the ignition switch is ON (Another lamp does illuminate).	4	13H-18
	TCL OFF indicator lamp remains illuminated even after the engine is started.	5	13H-19
	TCL OFF indicator lamp flashes after the engine is started.		
	TCL remains illuminated even after the engine is started.	6	13H-19
	TCL OFF indicator lamp does not illuminate even if the TCL switch is continuously pressed to the OFF side while the engine is idling.	7	13H-20
Malfunction of TCL operation	TCL illuminates in the TCL operation range, but torque is not reduced.	8	13H-20
Poor starting Poor acceleration	Engine output is reduced in the TCL non-operation range (TCL indicator lamp does not illuminate) and starting and acceleration performance is poor.		

INSPECTION PROCEDURES FOR EACH TROUBLE SYMPTOM

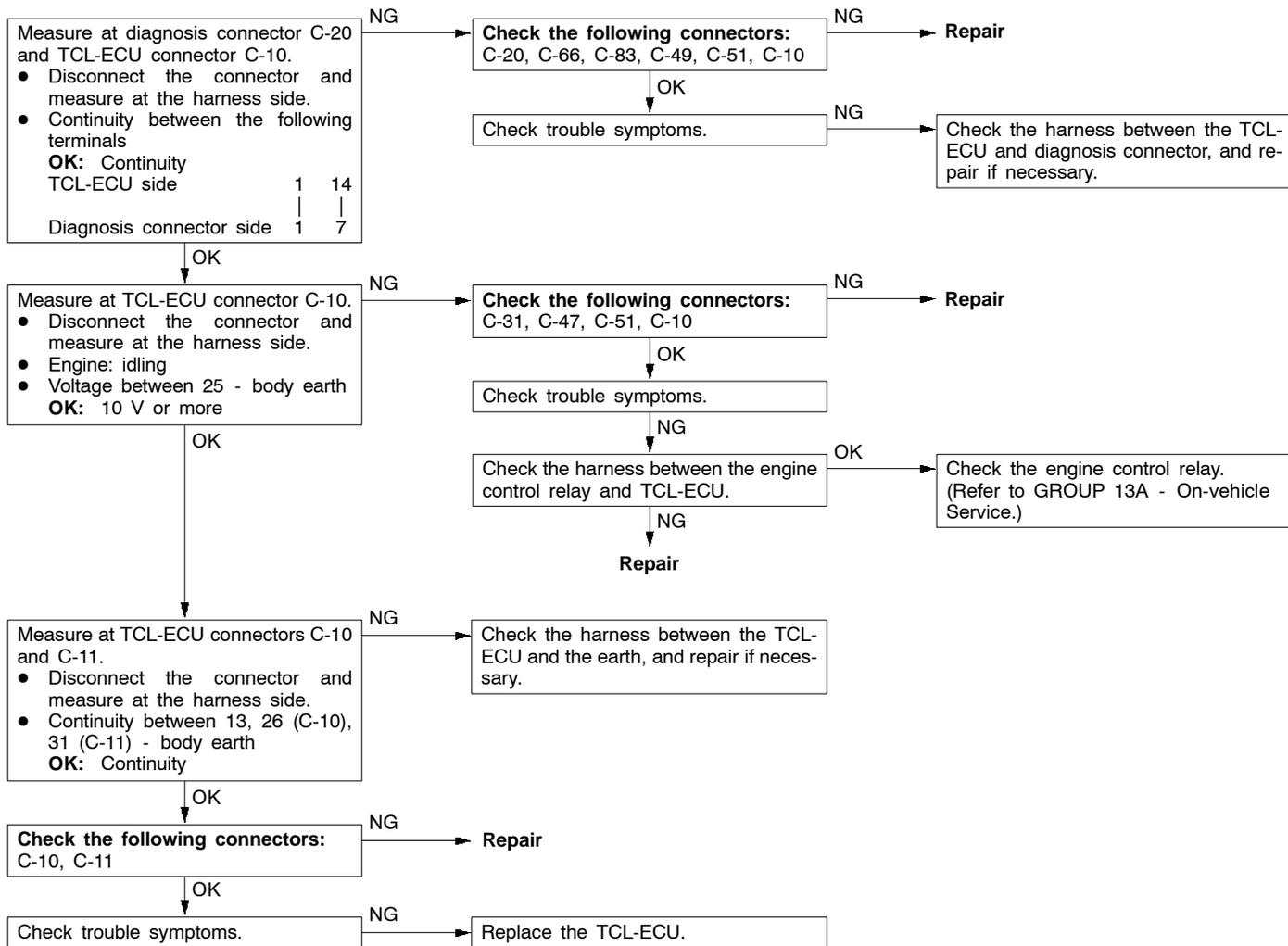
Inspection Procedure 1

Communication with the MUT-II is not possible. (Communication with all systems is not possible.)	Probable cause
The cause is probably a defective power supply system (including earth) for the diagnosis line.	<ul style="list-style-type: none"> ● Malfunction of connector ● Malfunction of harness



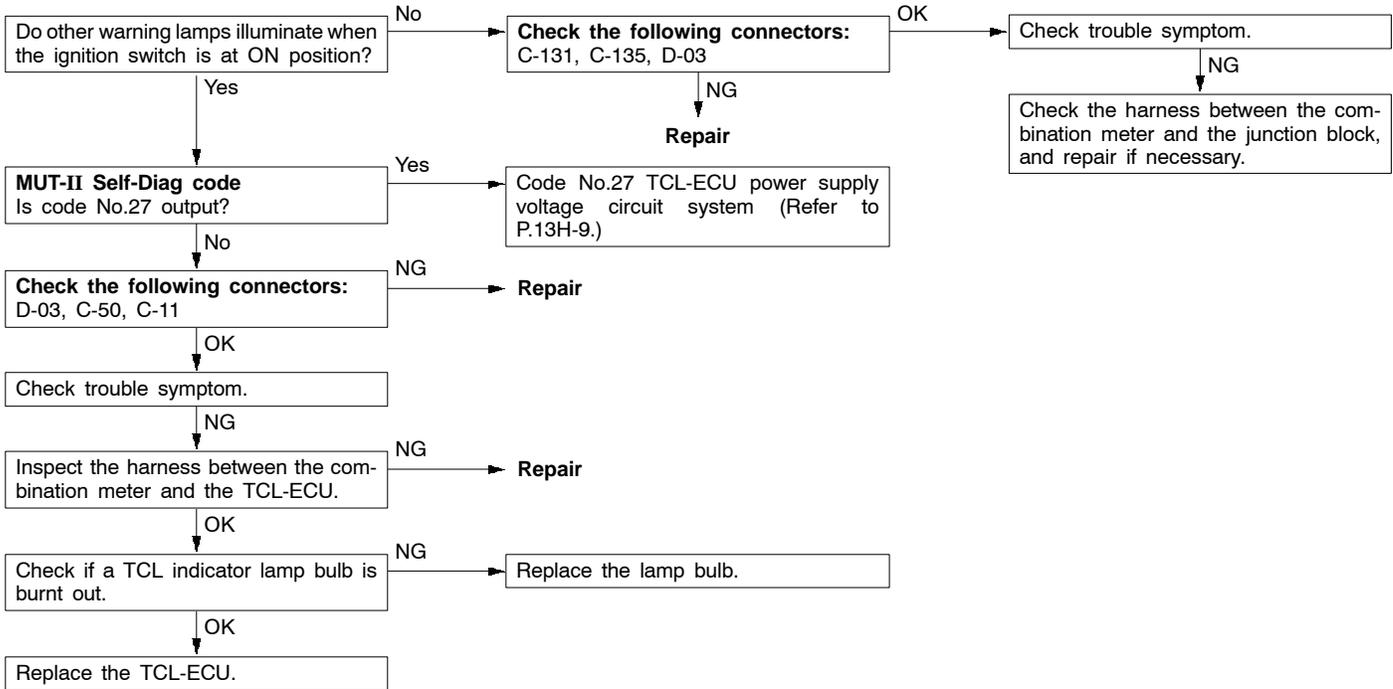
Inspection Procedure 2

Communication with the MUT-II is not possible. (Communication with TCL-ECU only is not possible.)	Probable cause
If the MUT-II cannot communicate with the TCL-ECU only, the cause is probably an abnormality in the TCL diagnosis line or in the TCL-ECU power supply line or earth line.	<ul style="list-style-type: none"> ● Malfunction of harness or connector ● Malfunction of engine control relay ● Malfunction of TCL-ECU



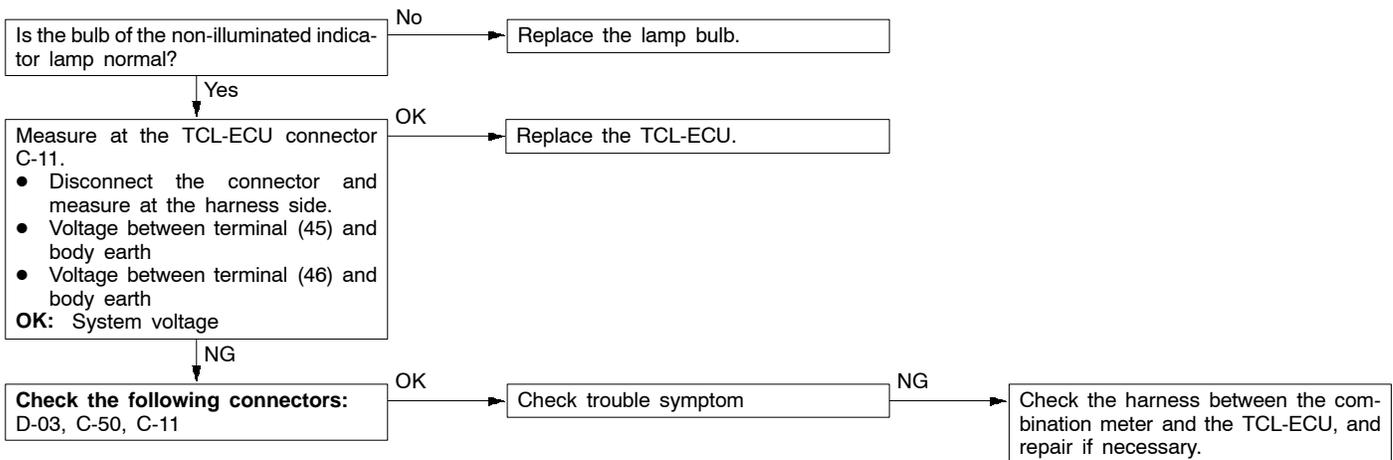
Inspection Procedure 3

None of the TCL indicator lamps (TCL OFF, TCL) illuminate when the ignition switch is ON.	Probable cause
The main cause is an open circuit in the indicator circuit because of a burnt-out indicator lamp bulb.	<ul style="list-style-type: none"> • Malfunction of harness or connector • Malfunction of TCL-ECU • Malfunction of indicator lamp bulb



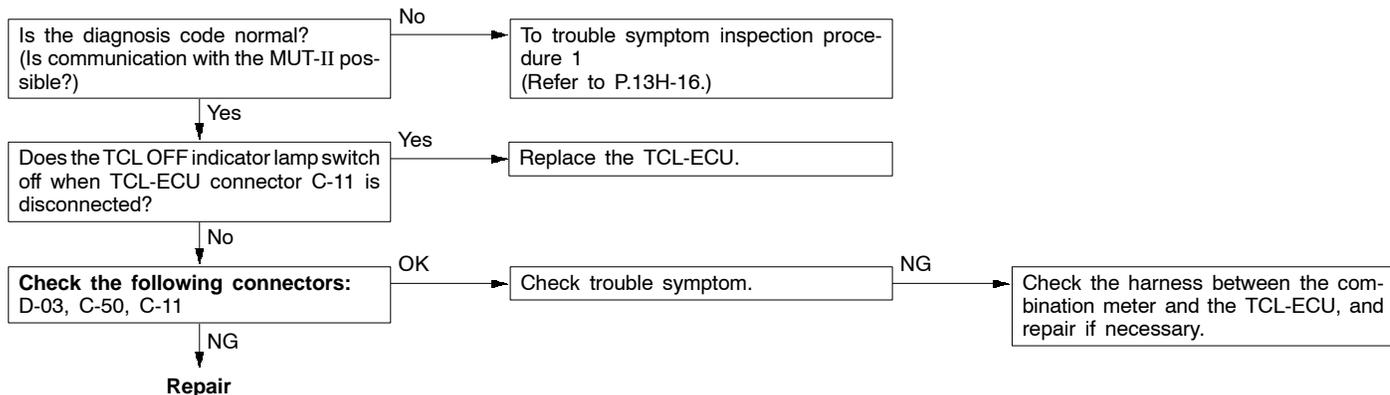
Inspection Procedure 4

One of the TCL indicator lamps does not illuminate when the ignition switch is ON.	Probable cause
Because the TCL indicators utilise shared power supply circuits, if one of the indicator lamps is illuminated, the power supply circuit can be judged to be normal.	<ul style="list-style-type: none"> • Open circuit in indicator lamp power supply circuit. • Burnt-out indicator lamp bulb



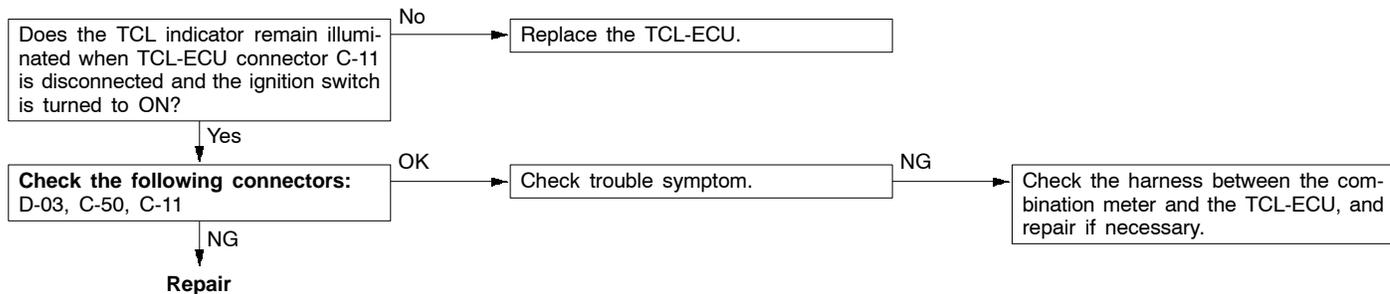
Inspection Procedure 5

<ul style="list-style-type: none"> ● TCL OFF indicator lamp remains illuminated even after the engine is started. ● TCL OFF indicator lamp flashes after the engine is started. 	<p>Probable cause</p>
<p>The TCL-OFF indicator is also used as a system warning indicator. If there is a system abnormality, this indicator will illuminate or flash.</p>	<ul style="list-style-type: none"> ● Other system related to the TCL ● Malfunction of harness or connector



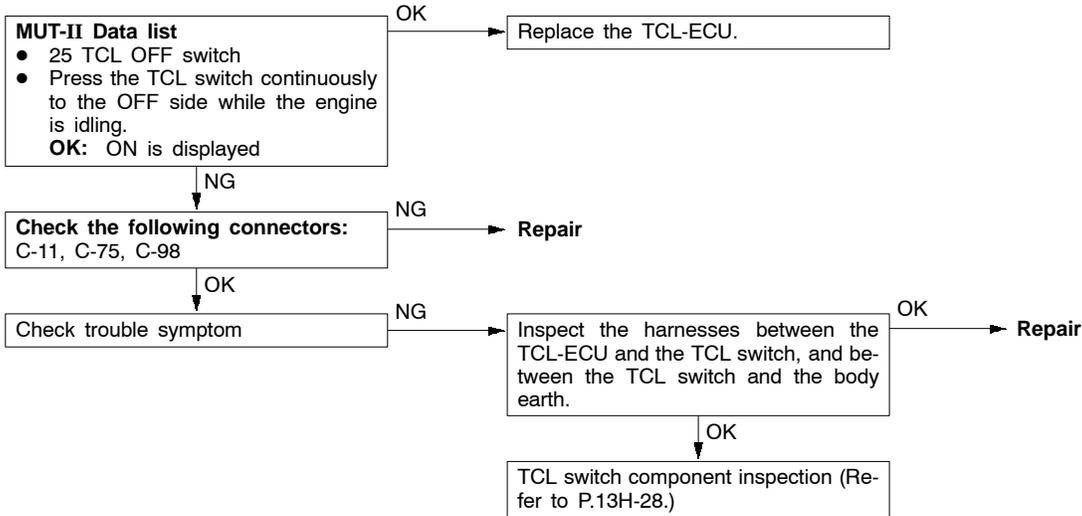
Inspection Procedure 6

<p>TCL indicator lamp remains illuminated even after the engine is started.</p>	<p>Probable cause</p>
<p>The TCL indicator lamp only illuminates while the engine is running if the TCL is operating.</p>	<ul style="list-style-type: none"> ● Malfunction of TCL indicator power supply circuit ● Malfunction of TCL-ECU ● Malfunction of harness or connector



Inspection Procedure 7

<p>TCL OFF indicator lamp does not illuminate even if the TCL switch is continuously pressed to the OFF side while the engine is idling.</p>	<p>Probable cause</p>
<p>If the indicator lamp does not illuminate when the switch is operated, there is a malfunction in the switch, switch circuit or in the TCL-ECU.</p>	<ul style="list-style-type: none"> ● Malfunction of harness or connector ● Malfunction of TCL switch ● Malfunction of TCL-ECU



Inspection Procedure 8

<ul style="list-style-type: none"> ● TCL illuminates in the TCL operation range, but torque is not reduced. ● Engine output is reduced in the TCL non-operation range (TCL indicator lamp does not illuminate) and starting and acceleration performance is poor. 	<p>Probable cause</p>
<p>In cases such as the above, the electrical system is normal, and the cause is probably an abnormality in the mechanical system (vacuum actuator).</p>	<ul style="list-style-type: none"> ● Malfunction of vacuum solenoid valve ● Malfunction of ventilation solenoid valve ● Malfunction of vacuum actuator ● Incorrect vacuum hose connector ● Malfunction of throttle link ● Malfunction of vacuum tank ● Blocked air cleaner element

As the cause is probably a malfunction of the vacuum actuator system, carry out inspection of the following items in order.

- Vacuum solenoid valve operation inspection (Refer to GROUP 13A - On-vehicle Service.)
- Ventilation solenoid valve operation inspection (Refer to GROUP 13A - On-vehicle Service.)
- Disconnected or mis-connected vacuum hose inspection (Refer to GROUP 13A - On-vehicle Service.)
- Throttle link operation inspection (Refer to GROUP 13A - On-vehicle Service.)
- Vacuum tank inspection (Refer to GROUP 13A - On-vehicle Service.)
- Air cleaner element blockage inspection

DATA LIST REFERENCE TABLE

No.	Check item	Check condition	Normal condition	
11	APS	Accelerator pedal position Engine stop Selector lever position: P	Fully closed	300 - 1,000 mV
			Depressed	Gradually rises from the above value
			Fully open	4,500 - 5,500 mV
13	TPS	Accelerator pedal position Engine stop Selector lever position: P	Fully closed	300 - 1,000 mV
			Depressed	Gradually rises from the above value
			Fully open	4,500 - 5,500 mV
15*1	Inhibitor switch	Ignition switch: ON Engine stop	Selector lever: P position	P
			Selector lever: R position	R
			Selector lever: N position	N
			Selector lever: D position	D
			Selector lever: 3 position	3
			Selector lever: 2 position	2
			Selector lever: L position	L
16*1	Shift position	Shift lever position: D	Driving at constant speed of 10 km/h in 1 range	1st
			Driving at constant speed of 30 km/h in 2 range	2nd
			Driving at constant speed of 50 km/h in 3 range	3rd
			Driving at constant speed of 70 km/h in 4 range	4th
21	Idle switch	Accelerator pedal position Ignition switch: ON	Depressed	OFF
			Released	ON
22	Ignition switch	Ignition switch: ON	ON	
		Ignition switch: OFF	OFF	
23	Stop lamp switch	Brake pedal position Ignition switch: ON	Depressed	ON
			Released	OFF
24	TCL ON switch	TCL ON switch operation Ignition switch : ON	Pressed	ON
			Released	OFF
25	TCL OFF switch	TCL OFF switch operation Ignition switch: ON	Pressed	ON
			Released	OFF

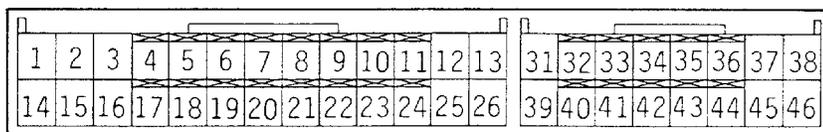
No.	Check item	Check condition	Normal condition	
27	ECU power supply voltage	Ignition switch: ON	System voltage	
31	Front right wheel speed sensor	Engine running Selector lever position: D	Vehicle stopped	0 km/h
			Driving at 40 km/h	40 km/h
32	Front left wheel speed sensor	Engine running Selector lever position: D	Vehicle stopped	0 km/h
			Driving at 40 km/h	40 km/h
33	Rear right wheel speed sensor	Engine running Selector lever position: D	Vehicle stopped	0 km/h
			Driving at 40 km/h	40 km/h
34	Rear left wheel speed sensor	Engine running Selector lever position: D	Vehicle stopped	0 km/h
			Driving at 40 km/h	40 km/h
40	Engine speed	Ignition switch: ON	Engine: idling Engine speeds displayed on the MUT-II and tachometer are identical.	
44	Steering angle	Steering wheel position Ignition switch: ON	Turned 90° to the right	R 88 deg or R 92 deg
			Turned 90° to the left	L 88 deg or L 92 deg
45	Steering straight-ahead point learning	Steering wheel position Ignition switch: ON	Immediately after ignition switch is ON	OFF
			Immediately after city driving	ON
51	Slip control	TCL switch: ON Driving on low frictional resistance road	TCL indicator lamp illuminated	ON
			TCL indicator lamp switched off	OFF
52	Trace control	TCL switch: ON Driving on winding road	TCL indicator lamp illuminated	ON
			TCL indicator lamp switched off	OFF
74	Steering wheel sensor (ST-N)	Steering wheel position Engine idling	Neutral position	LOW
			Steering wheel turned 90° from neutral position	HIGH
75	Steering wheel sensor (ST-1)	Steering wheel position Ignition switch: ON	Steering wheel turned slowly to left	HIGH and LOW display alternately
76	Steering wheel sensor (ST-2)	Steering wheel position Ignition switch: ON	Steering wheel turned slowly to right	HIGH and LOW display alternately
81	Engine model	Ignition switch: ON	6A13	
82	Valve type	Ignition switch: ON	SOHC	
83	Aspiration type	Ignition switch: ON	N/A	
84	Engine classification	Ignition switch: ON	NORMAL	
85	Destination	Ignition switch: ON	EUR*2	

NOTE

*1: A/T

*2: For Europe

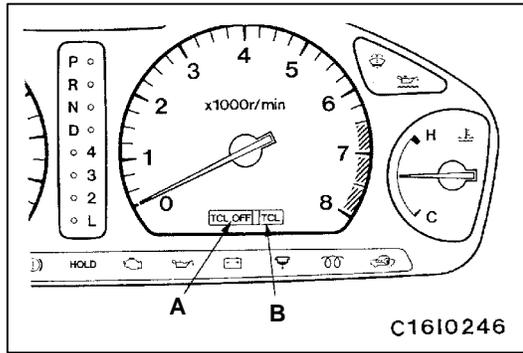
CHECK AT ECU TERMINALS



A03X0101

Terminal No.	Check item	Measurement condition	Normal condition
1	Diagnosis control	When MUT-II is not connected	Approx. 5 V
		When MUT-II is connected	0 V
13	Earth	Ignition switch: ON	0 V
14	Diagnosis data input	When MUT-II is connected	Serial communication with MUT-II
		When MUT-II is not connected	1 V or less
15	A/T-ECU data communication	Engine: Idling	Other than 0 V
16			
17	Engine-ECU data communication	Engine: Idling	Other than 0 V
18			
19	APS output	Ignition switch: ON Accelerator pedal fully depressed	4.5 - 5.5 V
		Ignition switch: ON Accelerator pedal released	0.4 - 1.0 V
20	Wheel speed sensor input (rear left wheel)	Engine: Idling, Vehicle slowly moving forward	Flashes between 0 V and approx. 5 V
21	Wheel speed sensor input (front right wheel)	Engine: Idling, Vehicle slowly moving forward	Flashes between 0 V and approx. 5 V
22	Wheel speed sensor input (front left wheel)	Engine: Idling, Vehicle slowly moving forward	Flashes between 0 V and approx. 5 V
23	Wheel speed sensor input (rear right wheel)	Engine: Idling, Vehicle slowly moving forward	Flashes between 0 V and approx. 5 V
25	ECU power supply	Ignition switch: ON	Battery voltage
26	Earth	Ignition switch: ON	0 V
31	Earth	Ignition switch: ON	0 V

Terminal No.	Check item	Measurement condition	Normal condition
32	Steering wheel sensor (ST-N) input	Engine: Idling Steering wheel in straight-ahead position	0.5 V or less
		Engine: Idling Steering wheel turned 90° from straight-ahead position	2.5 - 3.5 V
34	TCL ON switch	Ignition switch: ON TCL switch: Pressed to ON side	0 - 2 V
		Ignition switch: ON TCL switch: Released	Battery voltage
35	Ignition switch IG2	Ignition switch: ON	Battery voltage
39	ECU back-up power supply	Ignition switch: OFF	Battery voltage
40	Steering wheel sensor (ST-1) input	Ignition switch: ON Steering wheel turned slowly	Flashes between 0 V and approx. 3 V
41	Steering wheel sensor (ST-2) input	Ignition switch: ON Steering wheel turned slowly.	Flashes between 0 V and approx. 3 V
42	TCL OFF switch	Ignition switch: ON TCL switch: Pressed to OFF side	0 - 2 V
		Ignition switch: ON TCL switch: Released	Battery voltage
43	Stop lamp switch input	Ignition switch: ON Brake pedal depressed	Battery voltage
		Ignition switch: ON Brake pedal released	0 - 2 V
44	ABS fail signal	During ABS fail	0 - 2 V
		When ABS is normal	Battery voltage
45	TCL-OFF indicator	Ignition switch: ON Indicator: Extinguished	Battery voltage
		Ignition switch: ON Indicator: Illuminated	0 - 2 V
46	TCL indicator	Ignition switch: ON Indicator: Illuminated	0 - 2 V
		Ignition switch: ON Indicator: Extinguished	Battery voltage



ON-VEHICLE SERVICE

1360090035

SYSTEM CHECK USING THE TCL INDICATOR LAMPS

Press the TCL switch and check if each TCL indicator lamp illuminates or switches off.

TCL switch mode	Inspection conditions	TCL OFF indicator (A)	TCL indicator (B)
Switch does not operate	Turn the ignition switch to the ON position.	○	○
	Start the engine.	×	×
TCL OFF mode	Engine is idling.	○	-
TCL ON mode	Drive the vehicle at 30 km/h for 2 minutes or more.	No illumination	-

NOTE

O: illuminated, X: extinguished, - : not relevant

Caution

If a different result is obtained when checking, refer to the “Troubleshooting” section for remedy.

TCL OPERATION CHECK

13600110038

<When using the MUT-II>

1. Connect the MUT-II to the diagnosis connector.
2. Move the selector lever to P range <A/T>, or move the shift lever to the neutral position <M/T>.
3. Start the engine.
4. Turn the TCL switch to ON.
5. Operate the MUT-II to start the actuator test (item No. 05) and fully depress the accelerator pedal at the same time. Check that the engine speed is kept down to 3,000 r/min at this time.

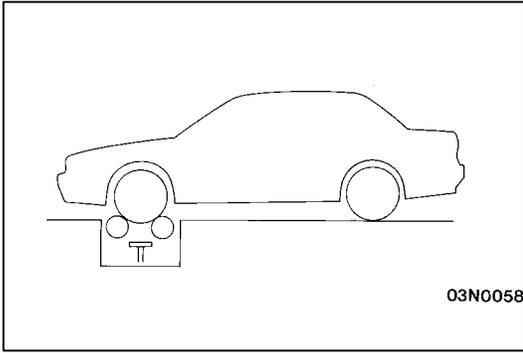
Caution

The actuator test should only be carried out for 3 seconds.

Because the engine speed will increase once the actuator test is stopped, the accelerator pedal should be released quickly after it has been depressed.

NOTE

The TCL-ECU will output a “request torque: 0” signal to the engine-ECU for 3 seconds while the actuator test is being carried out, and the TCL OFF indicator will illuminate during this time.

**<When not using the MUT-II>**

1. Turn the TCL switch to ON.
2. Place the front wheels onto a speedometer tester or a chassis dynamo and start the engine. (The front wheels may also be jacked up.)
3. Move the shift lever to 1st position <M/T> or the selector lever to D range <A/T>.
4. Check to be sure that the engine speed is restrained when the accelerator pedal is depressed.

NOTE

If the following symptoms occur when the accelerator pedal is depressed, refer to "Troubleshooting."

- (1) If the TCL indicator lamp does not illuminate.
- (2) If the TCL indicator lamp illuminates but the engine is not restrained.

Caution

- (1) **Inspection should be completed within 20 seconds after the accelerator pedal was depressed. If it takes longer than 20 seconds, the TCL system function will stop and the engine speed will gradually increase.**
- (2) **Because the TCL OFF indicator will flash when the TCL system operation is stopped, the diagnosis codes should be erased if you notice that the indicator is flashing. (Refer to P.13H-3.)**

STOP LAMP SWITCH CHECK

13600120024

Refer to GROUP 35A - On-vehicle Service.

WHEEL SPEED SENSOR CHECK

13600130027

Refer to GROUP 35B - On-vehicle Service.

VACUUM SOLENOID VALVE CHECK

13600390012

Refer to GROUP 13A - On-vehicle Service.

VENTILATION SOLENOID VALVE CHECK

13600400012

Refer to GROUP 13A - On-vehicle Service.

VACUUM TANK CHECK

13600410015

Refer to GROUP 13A - On-vehicle Service.

VACUUM ACTUATOR CHECK

13600420018

Refer to GROUP 13A - On-vehicle Service.

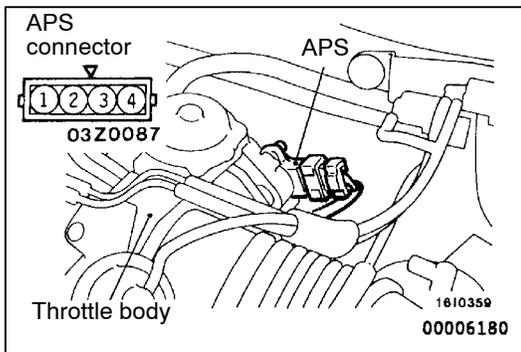
ACCELERATOR PEDAL POSITION SENSOR (APS) CHECK

13600430028

1. Disconnect the APS connector.
2. Measure the resistance between terminals (1) and (4) of the APS connector.

Standard value: 3.5-6.5 k Ω

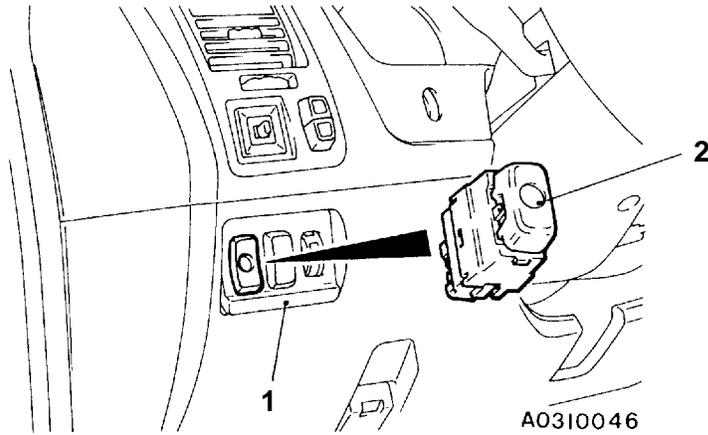
3. When the accelerator pedal is gradually depressed, check that the resistance between terminals (1) and (2) of the APS connector changes smoothly in proportion to the pedal opening amount.
4. If the resistance is outside the standard value, or if the resistance does not change smoothly, replace the APS. Adjust the APS after it has been replaced.
(Refer to GROUP 13A - On-vehicle Service.)



TCL SWITCH

13600160033

REMOVAL AND INSTALLATION



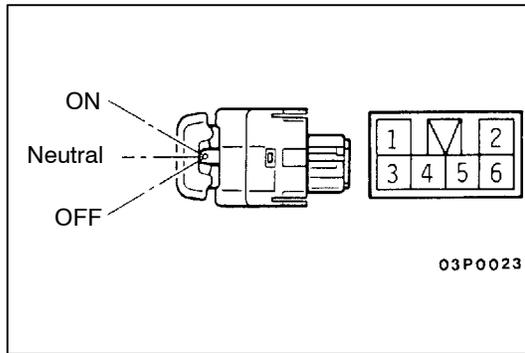
Removal steps

1. Switch bezel
2. TCL switch

INSPECTION

13600170036

TCL SWITCH CONTINUITY CHECK



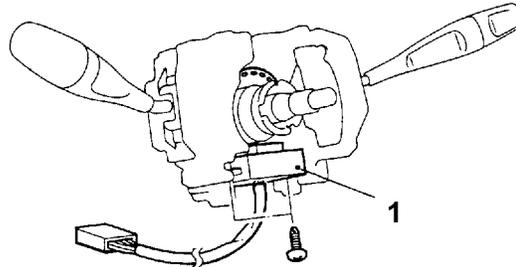
Switch position	Terminal No.						
	1	2	3	6	4	-	5
ON			○	○			
Neutral					○	○	○
OFF		○	○				

STEERING WHEEL SENSOR

13600220014

REMOVAL AND INSTALLATION**CAUTION: SRS**

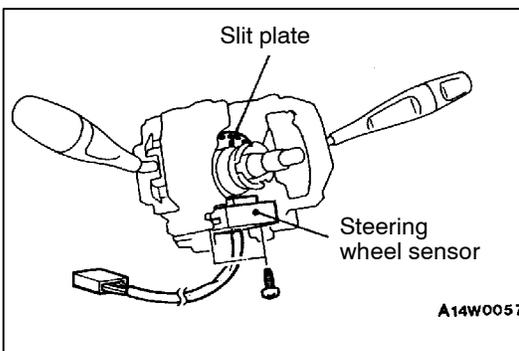
Before removal of air bag module and clock spring, refer to GROUP 52B - Service Precautions and Air Bag Module and Clock Spring.



B14W0057

Removal steps

- Steering wheel and column cover
(Refer to GROUP 37A - Steering Wheel and Shaft.)
1. Steering wheel sensor



A14W0057

REMOVAL SERVICE POINT
STEERING WHEEL SENSOR REMOVAL
Caution

1. Do not adhere any dust or grease, etc. to the steering wheel sensor, which has a photo coupler in it.
2. Do not bend the slit plate of the column switch nor adhere any grease etc. to it.

INSPECTION

13600230017

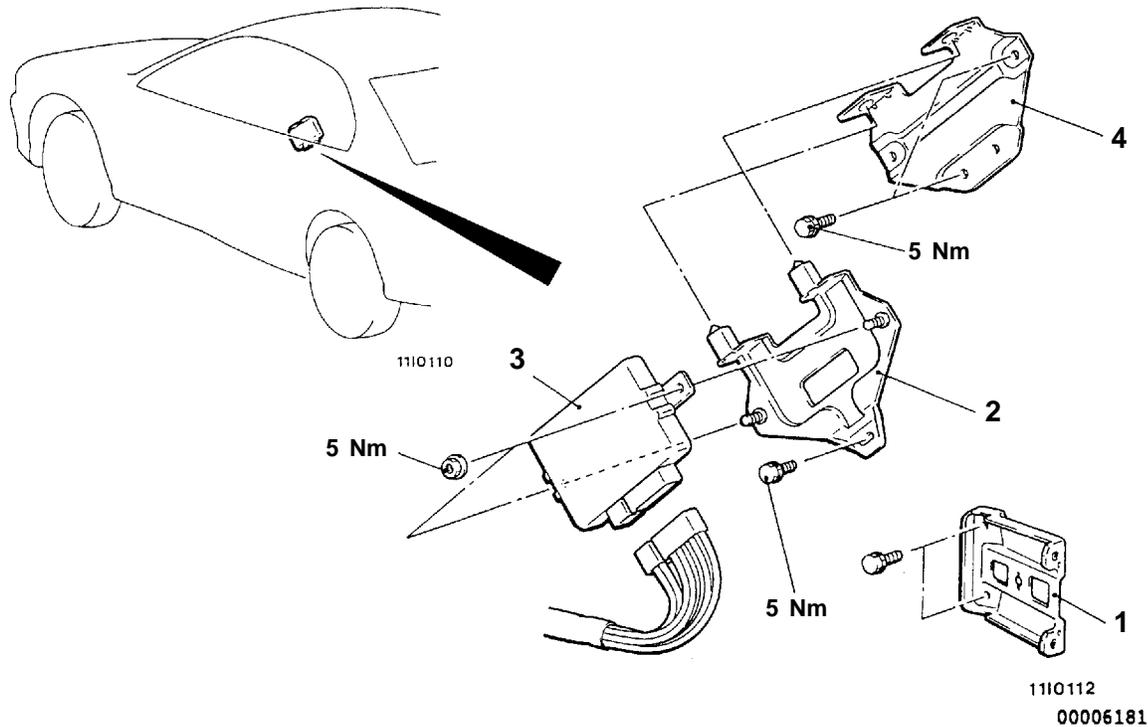
STEERING WHEEL SENSOR CHECK

Refer to P.13H-22.

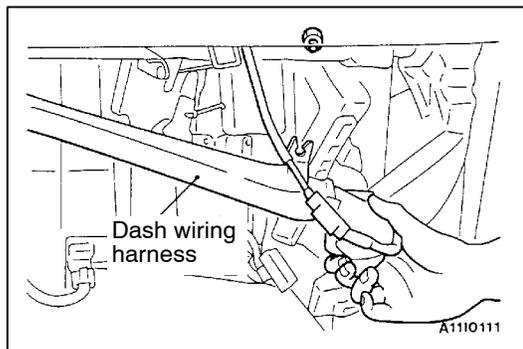
TCL-ECU

REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operation
Grove Box, Grove Box Frame, Side Cover and Corner Panel Removal and Installation (Refer to GROUP 52A - Instrument panel.)

**Removal steps**

1. Instrument panel lower passenger side bracket
2. Upper bracket
3. TCL-ECU
4. Lower bracket

**REMOVAL SERVICE POINT****◀A▶ UPPER BRACKET REMOVAL**

Loosen the dash wiring harness mounting nut. Lower the dash wiring harness to the position where the upper bracket can be removed, and then remove the upper bracket.

INSPECTION**TCL-ECU CHECK**

Refer to P.13H-23.